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UH-1H FLAT RATE MANUAL

PARKS COLLEGE OF ST. LOUIS UNIVERSITY
CAHOKIA, ILLINOIS 62206

JULY 1975

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PREFACE

This publication is the fourth of a series of Flat Rate Manuals resulting from three years of data editing and validation procedures of TAERS/TAMMS data through development of ADP programs within the RAMMIT system. Manuals have been published for the AH-1G (July, 1973), OH-58A (August, 1973), and CH-47A (December, 1974). Similar manuals will be presented on other rotary and fixed wing fleets as the data becomes available.

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SECTION I
INTRODUCTION

1.1 Purpose

The purpose of this Flat Rate Manual is to provide statistical manhour parameters for the performance of tasks involved at the Organizational, Direct and General Support maintenance levels. A total (Summation of Organizational and Direct Support) maintenance manhour parameter is also given.

This manual specifies a standard hour parameter set for each type maintenance action reported at these levels. It should be understood that these are actual times, and may include some non-productive hours caused by a number of problems which may arise during the performance of maintenance. Also, since ideal conditions do not exist in maintenance, the data presented does not represent the most efficient time possible to perform the work in question. It is intended that this information will provide a basis for:

- a. Evaluating and predicting maintenance requirements.
- b. Comparing the performance of an activity against a recognized standard.

1.2 Scope and Limitations

The data provided in this manual is for the UH-1H fleet. The information includes data on the number of manhours required to perform specific maintenance actions.

The data used in the statistical analysis portion of the manual was extracted from DA Forms 2407 and 2408-3. All data provided at the Support Level was extracted from DA Form 2407 and all data for the Organizational Level was from DA Form 2408-3. The Total Level combines the two sources of reporting to provide an overall view of maintenance actions.

This data is limited to the degree of accurate reporting of manhour times by field personnel. Also, as mentioned before, the data does include non-productive hours resulting from a number of factors.

1.3 Methods

Data from DA Forms 2407 and 2408-3 were assigned a nine digit Work Unit Code (WUC). The WUC presents a system, subsystem, component and part breakdown of those items upon which a specific maintenance actions had been reported. Also provided was the noun nomenclature of the items, and the manhour frequencies at the Organization and Support Levels; and a total figure set of these frequencies.

The WUC also provided Federal Stock Numbers (FSN's) and Part Numbers (PN's) of those items selected. The basis for selection was made on the following criteria:

- a. Sufficient data to establish manhour parameters.
- b. Valid FSN or PN should accompany the item for the purpose of identification. Exceptions were made in cases where an item could easily be identified on the illustration without the use of PN or FSN.

After selecting those items to be presented in the Flat Rate Manual, the next step was to set high and low limits on the manhour frequencies at all levels of maintenance. The purpose of setting limits on the data was to eliminate some of the more widely scattered manhour frequency samples.

The majority of limitations were made on the basis of an "engineering decision." With this technique, those samples which had an obviously erroneous manhour entry or seemed abnormal in comparison to the other data within the sample were eliminated. An example of this procedure is as follows:

<u>Manhour Valve</u>	<u>Frequency</u>
Lower Limit → 1.0	3
1.5	4
2.0	5
Upper limit → 3.0	2
10.0	1

Note that the manhours show an approximately normal distribution up to 3 manhours where it then jumps to 10. The data for this item would be limited at the lower end by 1.0 and the upper end by 3.0. Since there was only one "hit" at the 10 manhour interval, a decision was made that this entry was abnormally high for the maintenance action performed and should not be included to determine statistical parameters.

For those items with large manhour frequencies that could not be limited by the previous method, an alternate method of statistical computation was available. In this method, the mean and standard deviation of the sample is found. From these parameters, one can calculate manhour

limits by adding either two or three standard deviations to the mean, depending upon the distribution of the samples and natural breaks in the sequence of values.

Considering only the data between the high and low limits, the following statistical parameters were calculated for each item selected and its corresponding action codes for each level of maintenance (total, organizational, direct and general support):

a. Mean - Average manhours to perform the maintenance actions in question. This parameter is calculated by the following formula:

$$(\text{Mean}) \bar{x} = \frac{\sum fx}{N}$$

where;

$\sum fx$ = Summation of manhour frequency products

N = Number of observations

b. Median - The manhour value which divides the frequency distribution so that one-half of the items are equal to or greater than it. The advantage of this parameter over the mean is that the extreme large or small values do not influence its value as much as they would the mean.

Example: Considering the following distribution:

1, 2, 5, 6, 8, 10, 20

the Median would be (6) since there is an equal number of items on both sides.

c. Mode - Manhour value most frequently encountered for any particular maintenance action. Again, the extreme values of the distribution would not effect this parameter.

Example: Given the following manhour frequency distribution:

<u>Manhour Value</u>	<u>Frequency</u>
1.0	10
Mode → 1.5	25
2.0	14
2.5	11
10.0	4

The Mode would be 1.5 manhours since it is the value with the largest number of encounters.

d. Standard Deviation - This parameter is the measure of the spread of the manhour distribution about the mean. A small standard deviation in comparison to the mean indicates that the average manhour value does not fluctuate greatly among the reported samples, and the mean value is a relatively accurate representation of the time required to perform the given task.

If the standard deviation is large in comparison to the mean, it indicates that the reported manhour values are widely dispersed, and the mean value should be used conservatively when estimating manpower requirements. This latter condition will occur when the manhour distributions are skewed to the right or left of the mean.

The standard deviation is calculated by the following formula:

$$\sigma = \sqrt{\frac{\sum f(x)^2}{N-1} - \frac{(\sum fx)^2}{N(N-1)}}$$

e. Sample Size - Sample Size is the total number of maintenance encounters in each level within the limits set for the item. Since the limits for the Total, Organizational and Support levels do not necessarily

coincide due to the scattered distribution of the manhour frequencies, the sum of the Organizational and Support samples may not equal the sample size of the Total. Though some samples are extremely small, the parameters are used with the intention that the manual will be updated with more data.

Section II presents the data for scheduled maintenance actions (daily, intermediate, and periodic inspections) against End Item Aircraft. Subsequent sections are presented in functional group order. An illustration, pointing out the items selected precedes its corresponding statistical information.

An index arranged in Federal Stock Number (FSN) and Part Number (PN) sequence is provided in Appendix A and Appendix B, respectively, for ease in locating a particular item's parameters.

SECTION II
SCHEDULED MAINTENANCE ACTIONS AGAINST END ITEM AIRCRAFT
DAILY, INTERMEDIATE AND PERIODIC

UH-1H FLAT RATE DATA

SCHEDULED MAINTENANCE ACTIONS AGAINST END ITEM AIRCRAFT

DAILY, INTERMEDIATE AND PERIODIC

	MAINT LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
DAILY	TOTAL	2.416	2.000	2.000	1.135	161585
	ORG	2.416	2.000	2.000	1.135	161391
	SUPP.	2.483	2.000	2.000	1.043	194
INTERMEDIATE	TOTAL	5.528	4.000	4.000	2.815	1364
	ORG.	5.547	4.000	4.000	2.814	1352
	SUPP.	3.416	3.000	2.0 + 4.0	2.079	12
PERIODIC	TOTAL	122.991	115.000	120.000	72.649	3640
	ORG	122.529	115.000	120.000	73.103	2828
	SUPP.	124.603	120.000	150.000	71.018	812

SECTION III
FUNCTIONAL GROUP 01
AIRFRAME SYSTEM

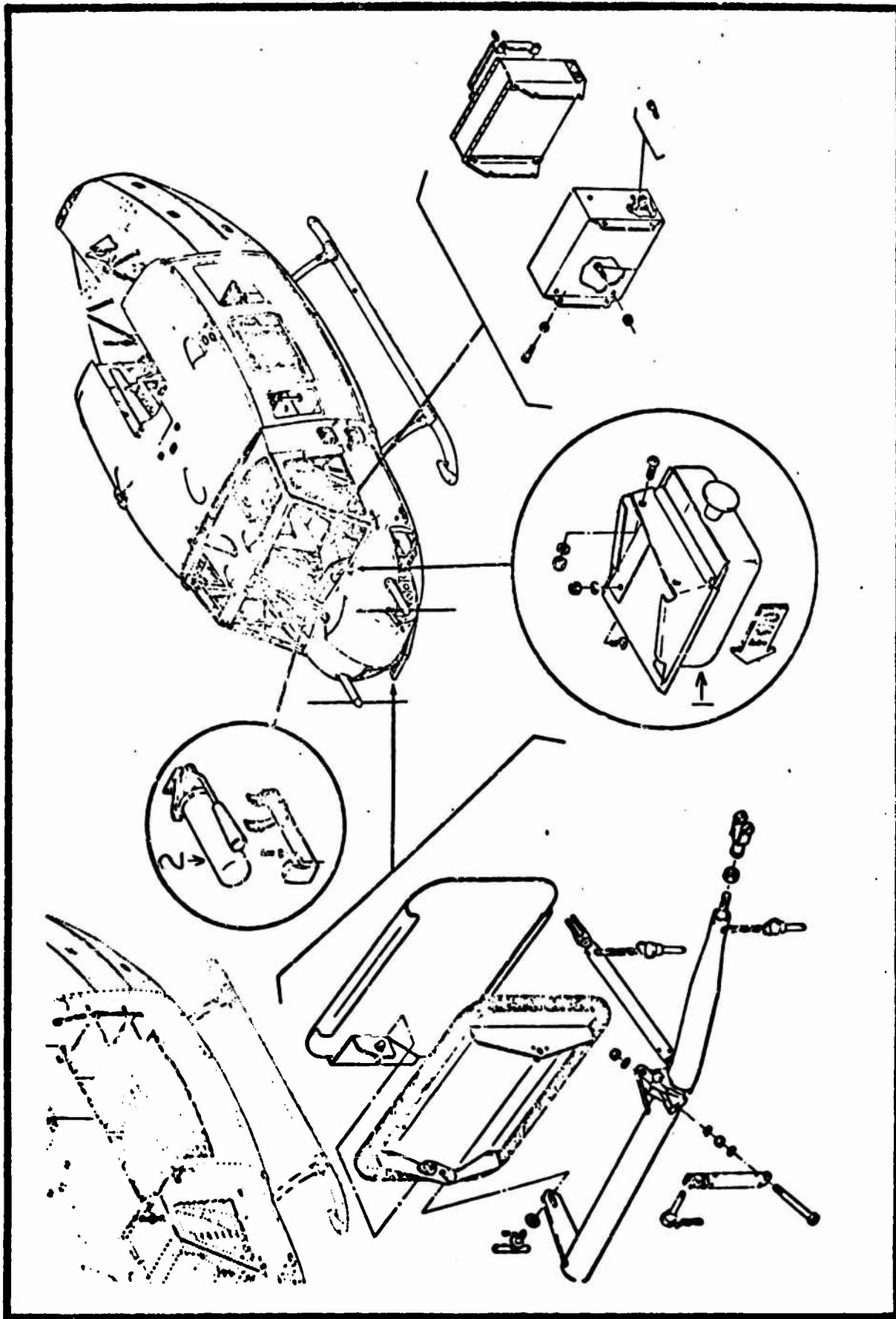


Figure 1 Section Assembly, Helicopter Forward

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 1

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Ash Tray	16807093035	Replace	Total	0.7	0.5	0.5	0.319	29
				Org. Supp.	0.7	0.5	0.5	0.306	49
				Supp.	0.7	0.5	0.5	0.345	18
			Installed	Total	1.0	1.0	1.0	0.182	16
				Org. Supp.	1.0	1.0	1.0	0.189	15
				Supp.	*	*	*	*	*
2	Fire Extinguisher	42105558837	Replace	Total	0.7	0.5	0.5	0.345	280
				Org. Supp.	0.6	0.5	0.5	0.341	254
				Supp.	0.8	1.0	1.0	0.305	26
			Initial Inspection	Total	0.7	0.5	0.5	0.274	5
				Org. Supp.	0.7	0.5	0.5	0.274	5
				Supp.	*	*	*	*	*
			Removed and Installed	Total	0.8	0.5	0.5	0.567	79
				Org. Supp.	0.9	0.5	0.5	0.683	45
				Supp.	0.7	0.5	0.5	0.420	34
				Total					
				Org. Supp.					
				Supp.					
				Total					
				Org. Supp.					
				Supp.					
				Total					
				Org. Supp.					
				Supp.					
				Total					
				Org. Supp.					
				Supp.					

*Insufficient Data

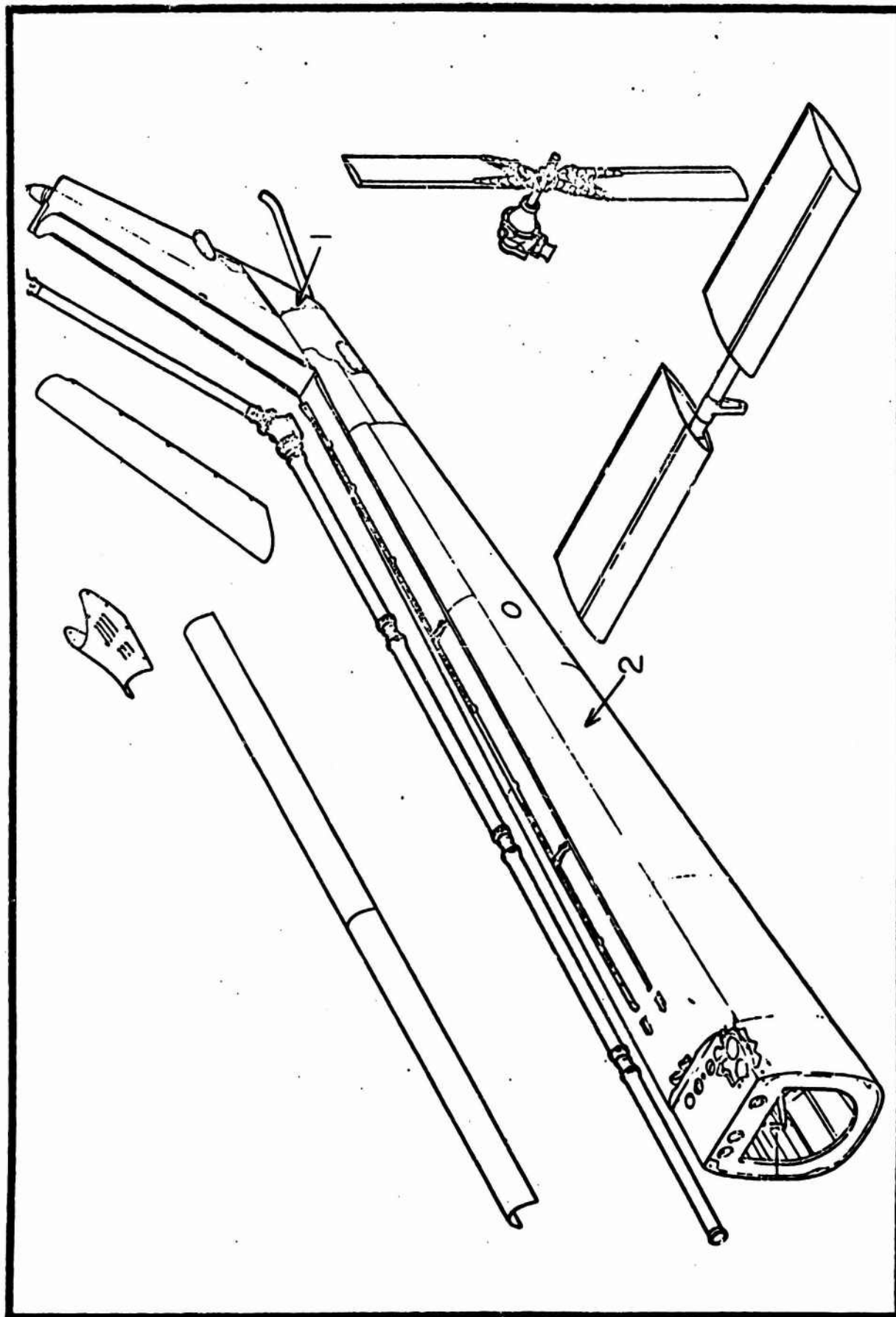


Figure 2 Section Assembly. Helicopter Aft

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 2

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Fairing Assy	15607015657 15608727847	Replace	Total	1.2	1.0	1.0	0.691	194
				Org. Supp.	1.3	1.8	1.0	0.663	169
			Repair	Total	1.9	2.0	2.0	0.768	25
				Org. Supp.	*	*	*	0.801	43
2	Tail Boom Assy	15600152983 15600738702 15604464390 15604831273 15606732090	Replace	Total	1.8	2.0	2.0	0.785	38
				Org. Supp.	1.6	2.0	2.0	0.789	51
			Adjust	Total	*	*	*	*	*
				Org. Supp.	1.6	1.5	2.0	0.791	46
			Repair	Total	1.4	1.0	2.0	0.653	30
				Org. Supp.	*	*	*	*	*
			Service	Total	1.3	1.0	2.0	0.645	22
				Org. Supp.	3.5	2.5	1.0	2.653	990
			Initial Inspection	Total	3.5	2.5	1.0	2.666	959
				Org. Supp.	2.1	2.0	2.0	1.309	135
			Final Inspection	Total	1.2	1.0	1.0	0.559	40
				Org. Supp.	2.3	2.0	2.0	1.378	81
			Total	Total	0.9	1.0	0.5	0.551	34
				Org. Supp.	*	*	*	*	*
			Total	Total	0.9	0.5	0.5	0.503	31
				Org. Supp.	0.7	0.5	0.5	0.302	29
				Total	*	*	*	*	*
				Org. Supp.	0.6	0.5	0.5	0.259	28

*Insufficient Data

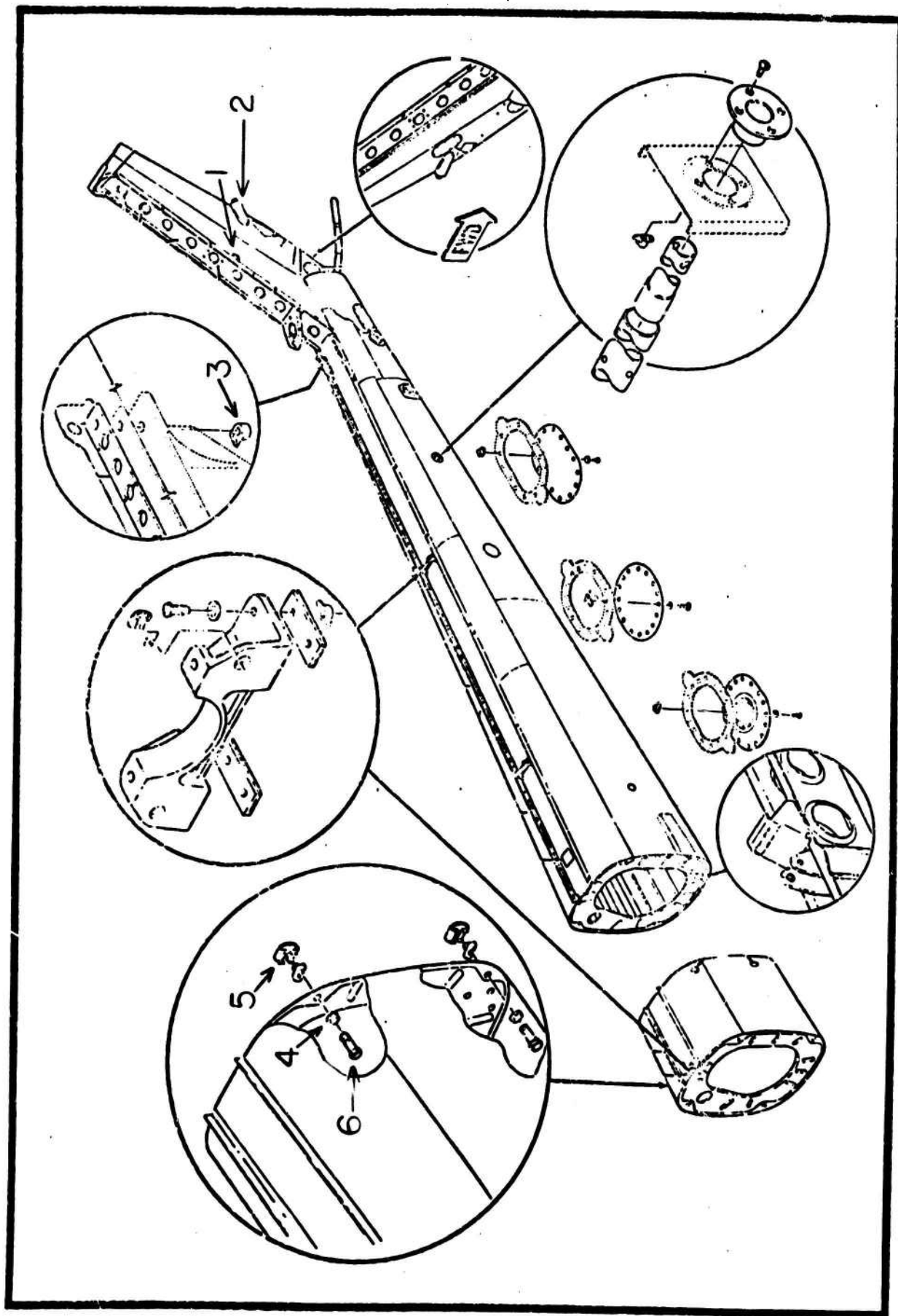


Figure 3 Boom Assembly, Tail

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP C1
REFERENCE FIGURE 3

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Fin Rivet	53406632996	Replace	Total	2.0	1.8	2.0	1.248	17
				Org.	*	*	*	*	*
			Repair	Supp.	2.1	2.0	2.0	1.221	16
2	Bracket Assy	15609869931		Total	2.3	2.0	2.0	1.025	46
				Org.	*	*	*	*	*
			Replace	Supp.	2.3	2.0	2.0	1.005	45
3	Nut	53101119394 53108021268 53108108956 53108201560 53108991725		Total	1.9	2.0	2.0	0.675	9
				Org.	*	*	*	*	*
			Replace	Supp.	2.0	2.0	2.0	0.583	7
4	Washer	53101119394 53108021268 53108108956 53108201560 53108991725		Total	1.2	1.0	1.0	0.702	45
				Org.	*	*	*	*	*
			Replace	Supp.	1.2	1.0	1.0	0.731	38
5	Retainer	53101499116 53101499146 53408094388 53408936728		Total					
				Org.					
			Replace	Supp.					
6	Bolt	53068053573 53068163233 53068515171 59356815685 59358134716 59358350508		Total	0.7	0.5	0.5	0.366	22
				Org.	0.7	0.6	1.0	0.260	5
			Replace	Supp.	0.7	0.5	0.5	0.398	17
				Total	1.4	1.0	0.5	1.047	20
				Org.	*	*	*	*	*
			Replace	Supp.	1.5	1.0	2.0	1.054	18
				Total	1.2	1.0	1.0	0.581	78
				Org.	1.3	1.0	1.0	0.469	14
			Replace	Supp.	1.1	1.0	1.0	0.603	64
				Total					
				Org.					
			Replace	Supp.					
				Total					
				Org.					
			Replace	Supp.					

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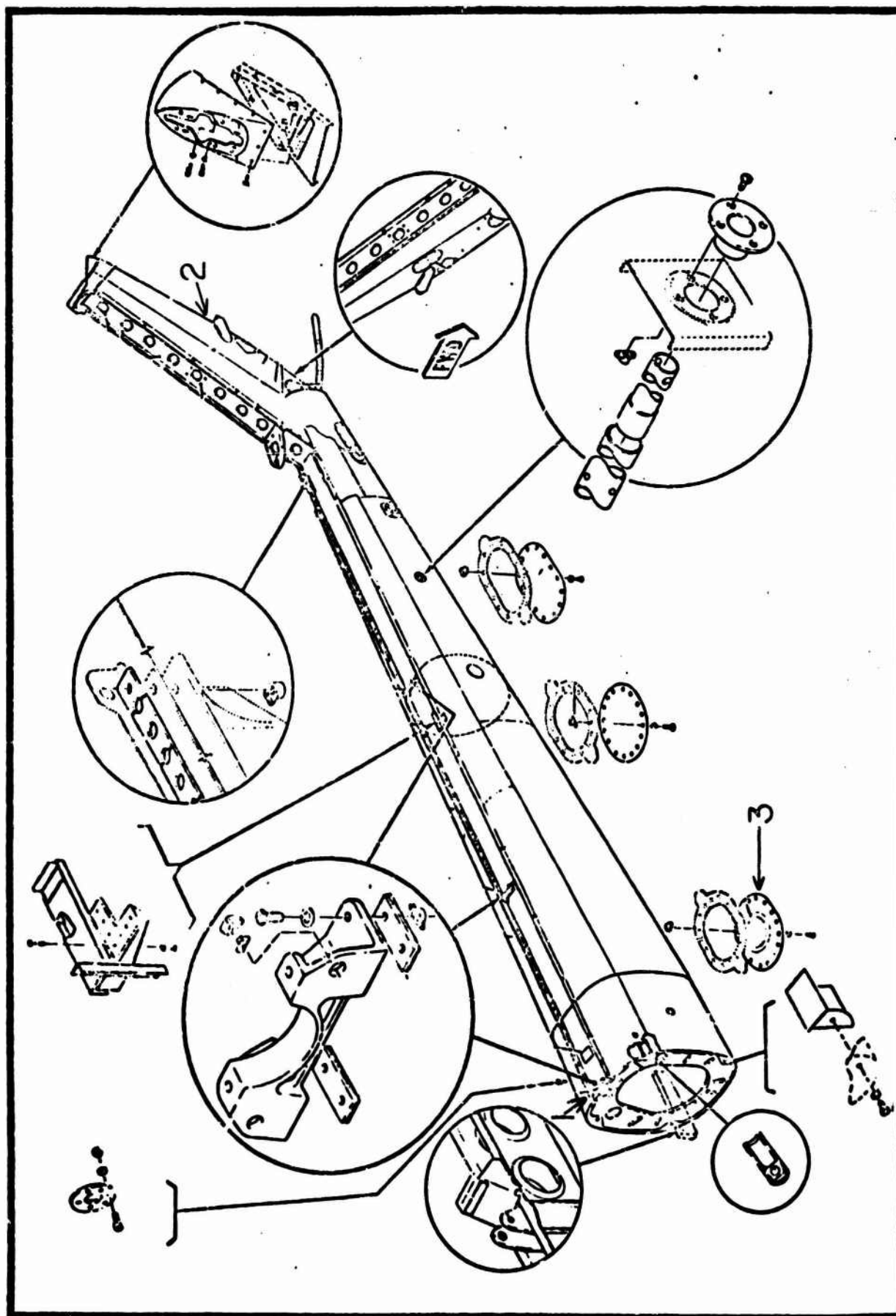


Figure 4 Tail Boom Assembly, 48 FT. System

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 4

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINI. LEVEL	MEAN	MEDIAN	MODE	STD. DEV	SAMPLE SIZE
1	Fitting	15600426645 15600426646 15600798931 15601182196 15601336167 15601362401 15606744185 15607376607 15607547416 15609222712	Replace	Total Org. Supp.	1.5 * 2.6	1.0 * 2.5	1.0 * 4.0	0.857 * 1.184	24 * 12
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
2	Pairing Assy	15601336994 15609279513 15609283856	Replace	Total Org. Supp.	1.1 * 0.9	1.0 * 1.0	1.0 * 0.5	0.545 * 0.529	12 * 9
			Repair	Total Org. Supp.	1.5 * 1.5	1.5 * 1.5	1.0 * 1.0	0.635 * 0.635	14 * 14
			Repair	Total Org. Supp.	2.3 * 2.3	2.0 * 2.0	2.0 * 2.0	1.178 * 1.178	20 * 20
3	Door Assy	15609875192	Repair	Total Org. Supp.	2.5 * 3.0	2.0 * 3.0	1.0 * 4.0	1.480 * 1.682	76 * 48
			Repair	Total Org. Supp.	4.3 * 4.3	4.0 * 4.0	4.0 * 4.0	2.191 * 2.158	171 * 167

*Insufficient Data

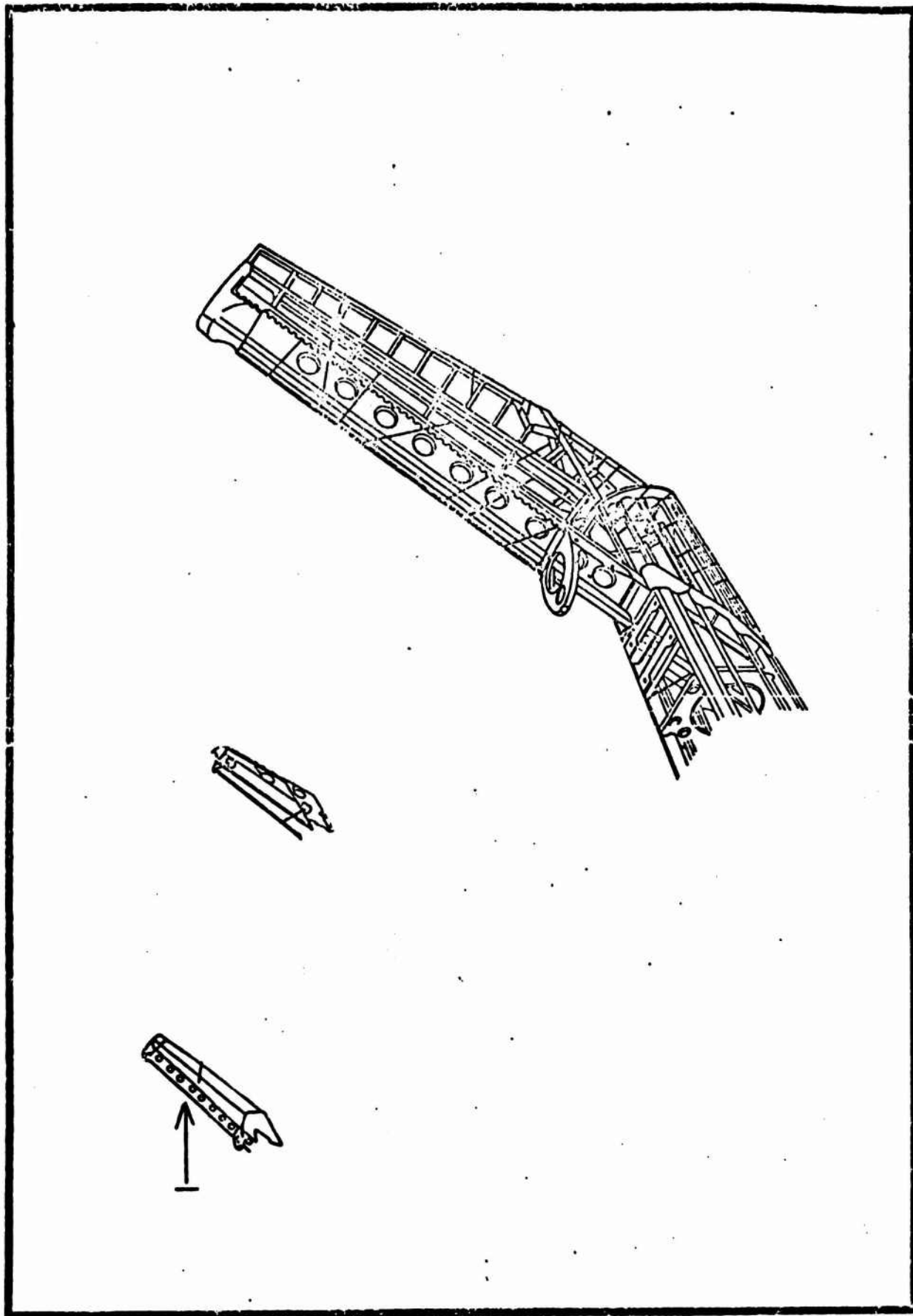


Figure 5 Tail Boom, Structural

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 5

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Fin Assy	15600213636 15604829100	Replace	Total	1.9	1.5	1.0	1.022	60
				Org.	*	*	*	*	*
				Supp.	1.9	1.5	1.0	1.020	59
			Repair	Total	3.3	3.0	2.0	2.285	634
				Org.	*	*	*	*	*
				Supp.	3.4	3.0	2.0	2.286	622
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					

*Insufficient Data

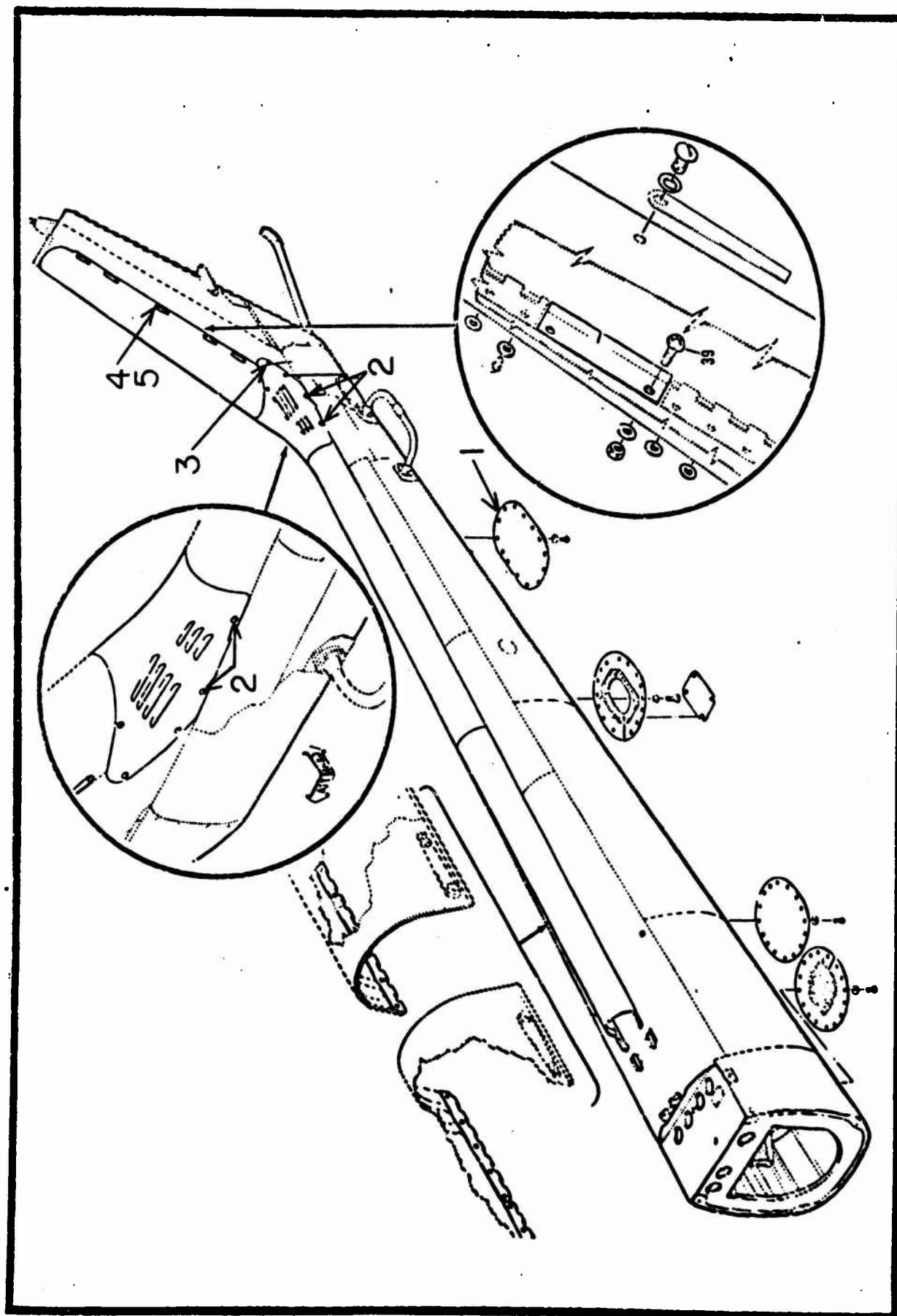


Figure 6 Door Installation, Access, Tail, Rotor Shaft

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 6

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Door	15607356557	Replace	Total	2.6	2.0	1.0	2.715	117
				Org. Supp.	1.6 3.8	1.0 2.0	1.0 1.0	1.114 1.403	61 56
			Adjust	Total	1.1	1.0	1.0	0.574	42
				Org. Supp.	1.2 1.0	1.0 1.0	1.0 1.0	0.559 0.623	30 12
			Repair	Total	3.1	2.0	2.0	2.466	312
				Org. Supp.	* 3.3	* 3.0	* 2.0	* 2.471	* 261
			Service	Total	2.3	1.0	0.5	2.540	60
				Org. Supp.	* 3.0	* 2.0	* 2.0	* 2.916	* 37
			Removed and Installed	Total	1.6	1.0	0.5	1.394	123
				Org. Supp.	1.4 1.8	1.0 1.5	1.0 0.5	1.365 1.404	51 72
2	Stud	53252815072 53252820615 53256396283 53257709340	Installed	Total	1.2	1.0	1.0	0.656	24
				Org. Supp.	* 1.3	* 1.0	* 1.0	* 0.642	* 17
			Replace	Total	1.7	1.5	1.0	1.128	39
				Org. Supp.	* 1.8	* 1.5	* 1.0	* 1.161	* 34
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 6

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
3	Stud	53252811552 53252811916 53252814399 53252815073 53258976757	Replace	Total	1.2	1.0	1.0	0.602	126
				Org. Supp.	1.2	1.0	1.0	0.606	94
				Total					
				Org. Supp.					
4	Stud	53258388803	Replace	Total	1.1	1.0	0.5	0.674	74
				Org. Supp.	1.2	1.0	0.5	0.721	25
					1.0	1.0	1.0	0.650	49
5	Spring Assy	15608156681	Replace	Total	1.2	1.0	1.0	0.613	53
				Org. Supp.	1.2	1.0	1.0	0.630	19
					1.2	1.0	0.5	0.612	34
--	Door Assy	15607376434 15607753821 15607753823 15607753824	Replace	Total	2.6	2.0	1.0	1.502	128
				Org. Supp.	2.1	2.0	1.0	1.339	36
					2.8	2.5	1.0	1.524	92
			Repair	Total	1.9	1.5	1.0	1.319	362
				Org. Supp.	2.0	1.5	1.0	1.329	352
				Total					
				Org. Supp.					
				Total					
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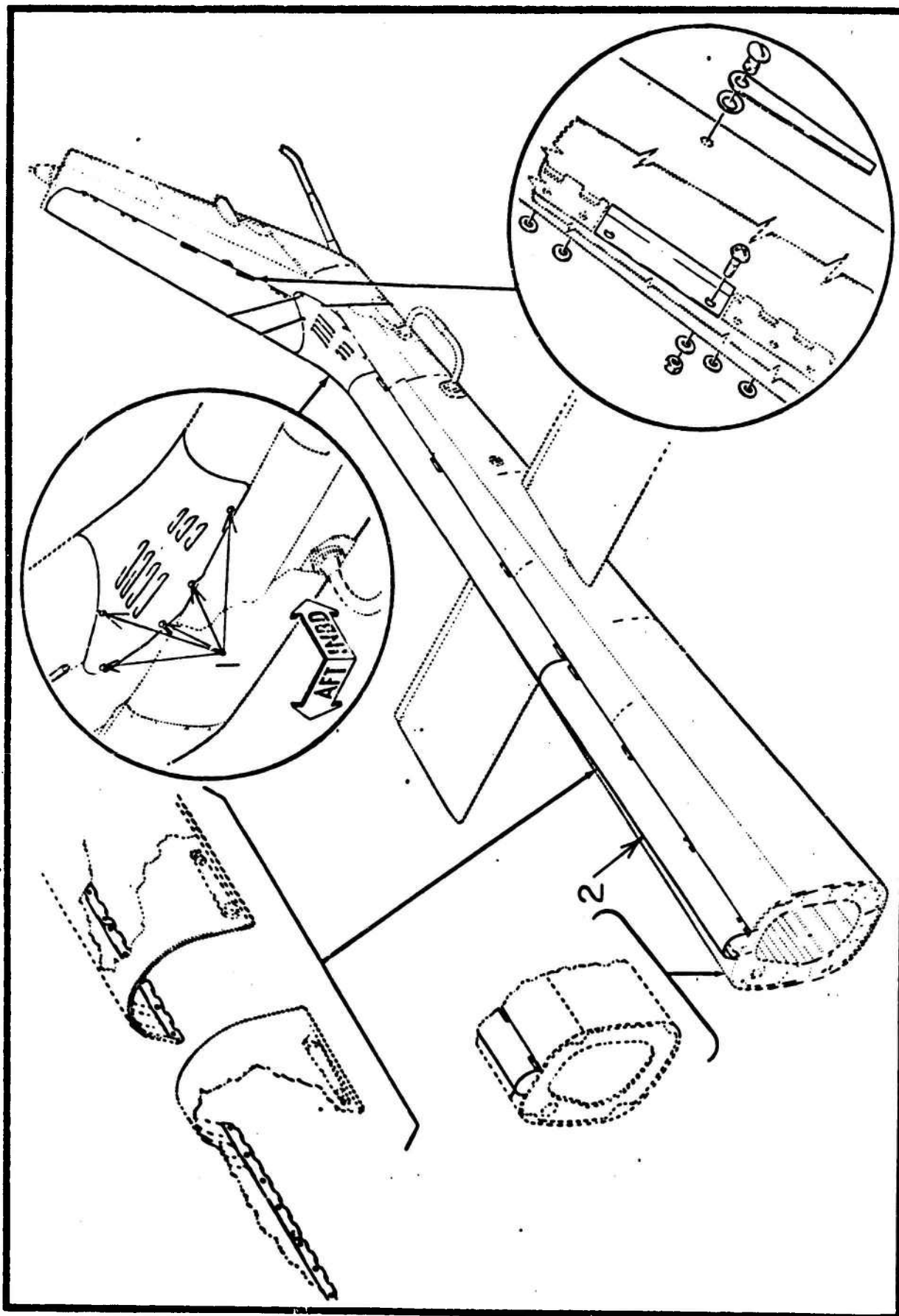


Figure 7 Door Installation, Access, Tail Rotor Shaft

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 7

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Eyelet	53251414002	Replace	Total Org. Supp.	1.0 1.1 1.0	1.0 1.0 1.0	1.0 1.0 1.0	0.531 0.484 0.604	32 18 14
2	Access Cover	15606599903 15606916008	Replace	Total Org. Supp.	3.1 * 3.3	2.1 * 2.2	1.0 * 2.0	2.217 * 2.298	75 * 64
			Repair	Total Org. Supp.	3.2 * 3.2	3.0 * 3.0	3.0 * 3.0	1.782 * 1.765	69 * 67
				Total Org. Supp.					
				Total Org. Supp.					
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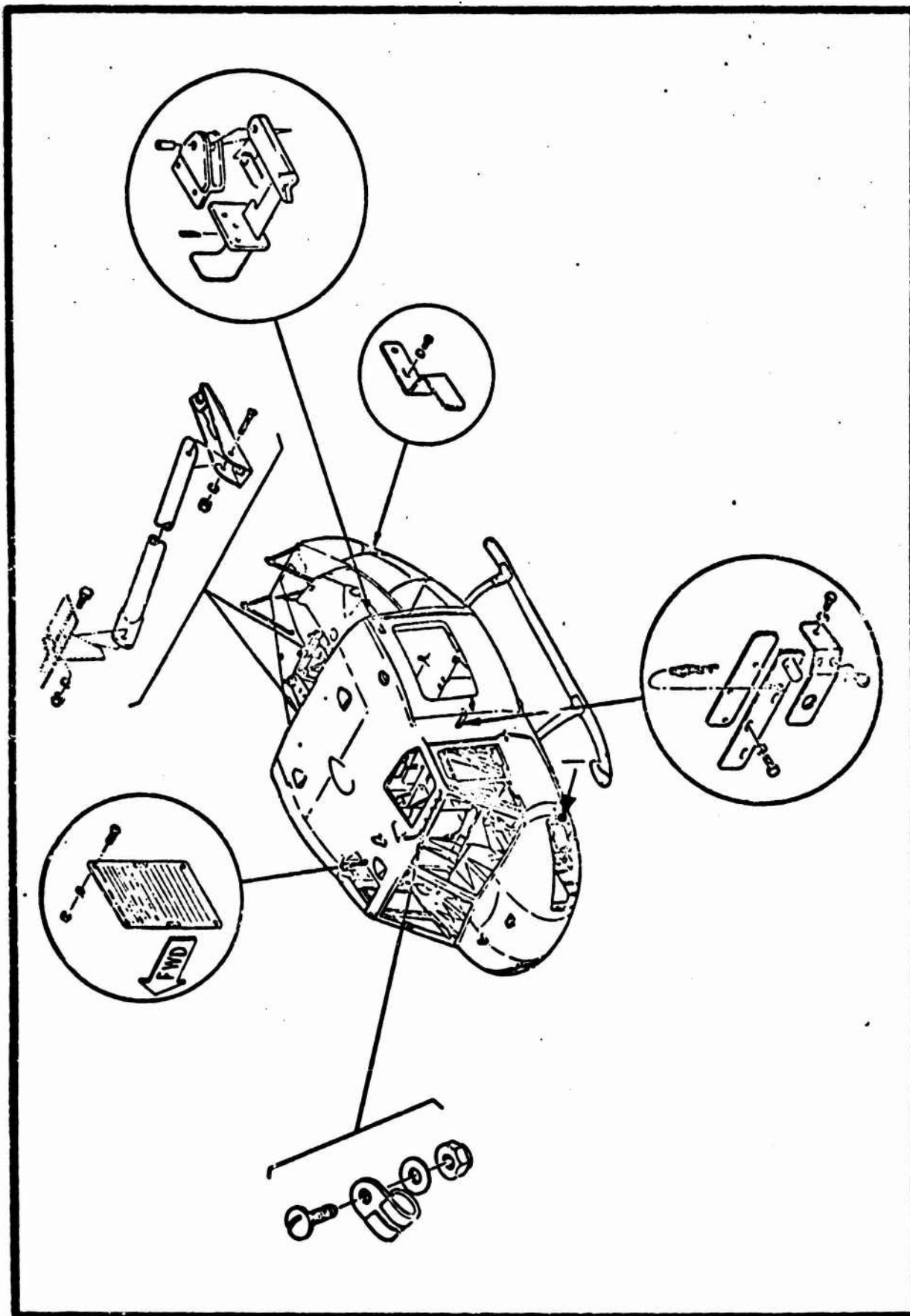


Figure 8 Fuselage Assembly, Helicopter Forward

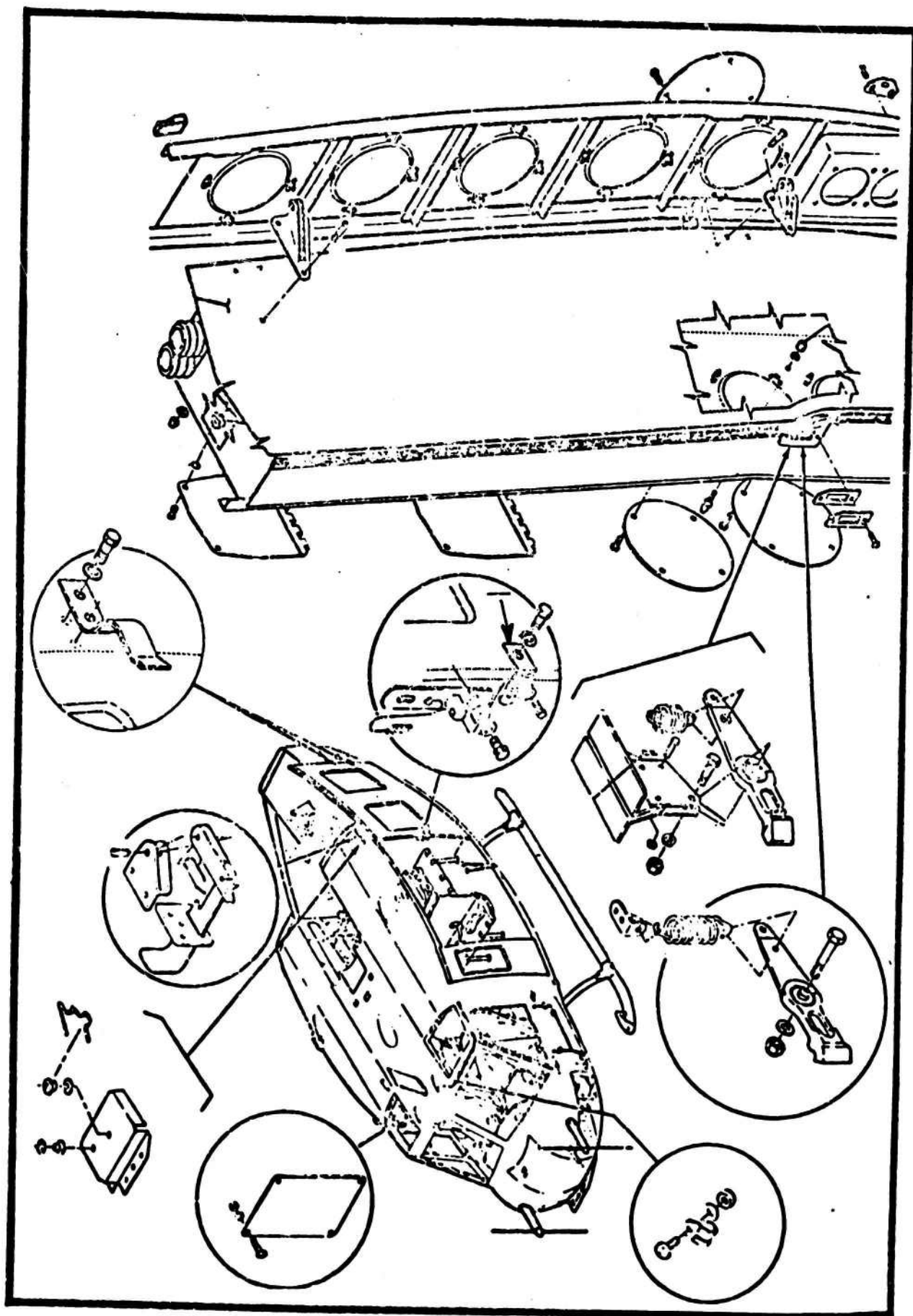


Figure 9 Fuselage Assembly, Helicopter Forward

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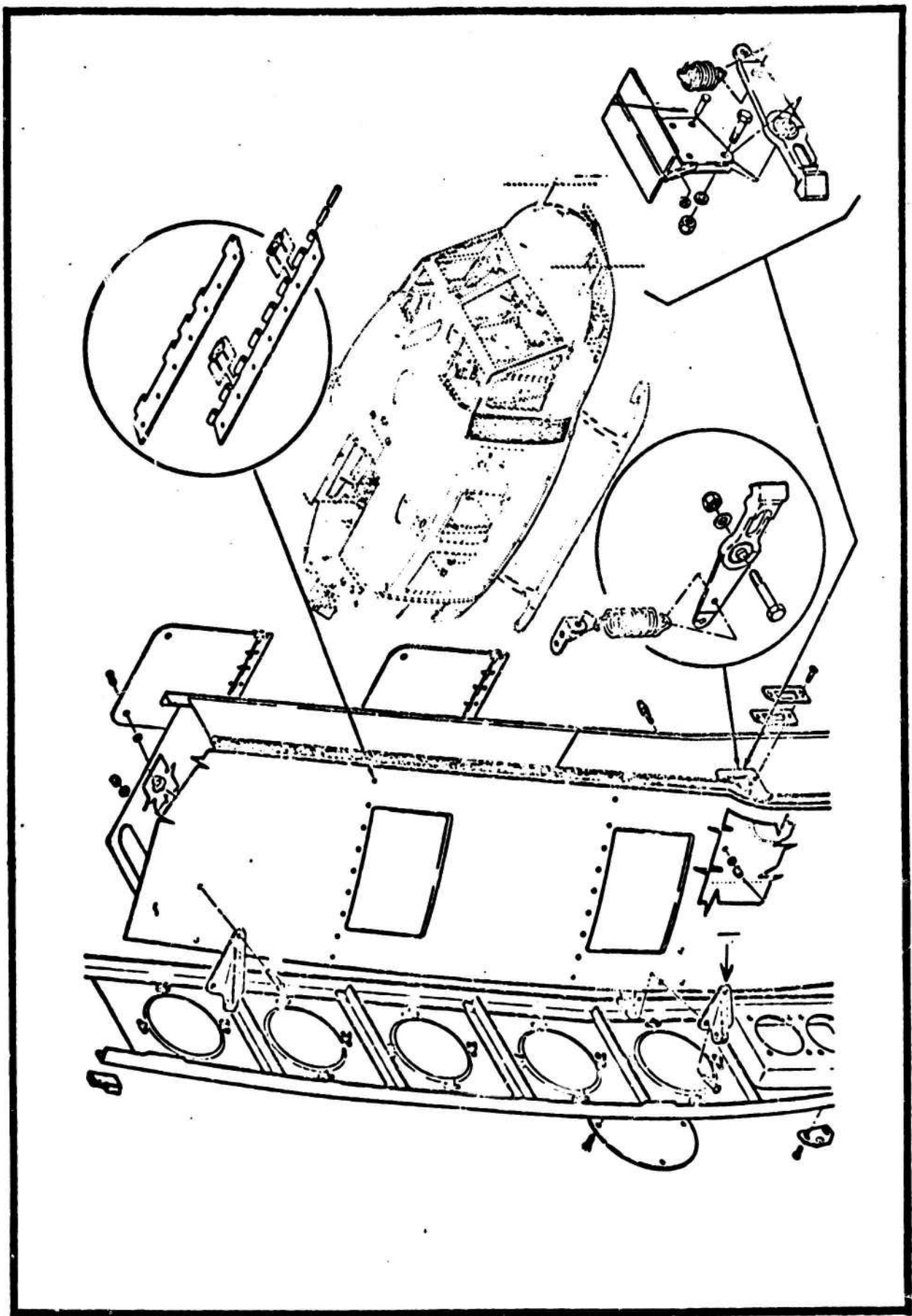


Figure 10 Fuselage Assembly, Helicopter Forward

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 10

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Hinge Leaf	53409673376 53409673377 53409673378 53409673379	Replace	Total	1.0	1.0	1.0	0.483	71
				Org.	1.0	1.0	1.0	0.481	55
				Supp.	0.9	1.0	0.5	0.505	16
				Total					
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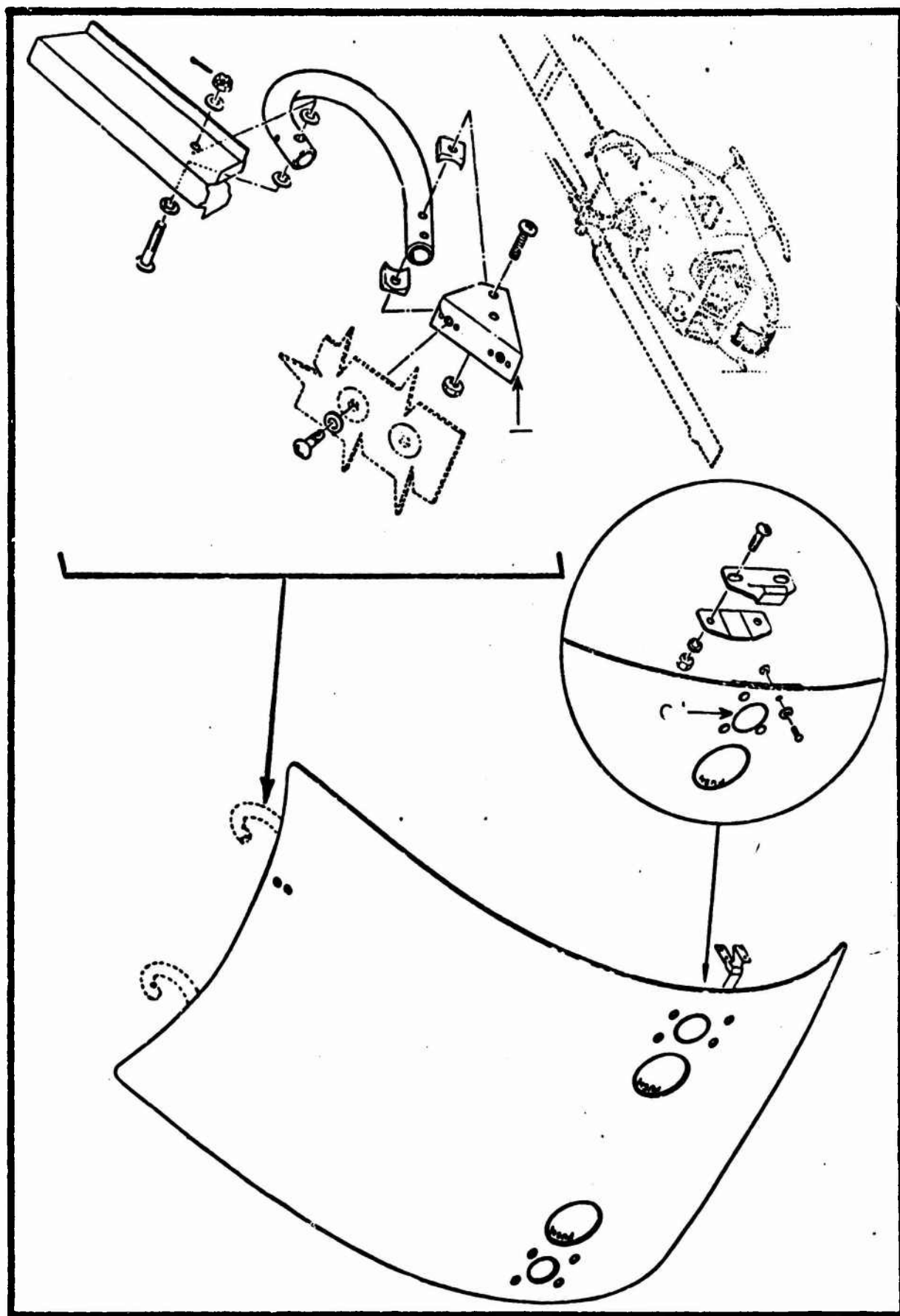


Figure 11 Door Installation, Nose

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 11

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Bracket	1560875800C 1560875800L	Replace	Total	1.3	1.0	0.5	0.722	24
				Org. Supp.	1.6	1.5	2.0	0.582	10
			Repair	Total	2.2	2.5	2.5	0.566	9
2	Latch Assy	53408727939	Replace	Org. Supp.	2.2	2.5	2.5	0.566	9
				Total	1.3	1.0	1.0	0.721	182
				Org. Supp.	1.3	1.0	1.0	0.775	59
			Repair	Total	1.4	1.0	1.0	0.697	123
				Org. Supp.	1.4	1.0	1.0	0.728	9
				Supp.	1.4	1.0	1.0	0.728	9
				Total					
				Org. Supp.					
				Supp.					
				Total					
				Org. Supp.					
				Supp.					
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				Org. Supp.					
				Supp.					
				Total					
				Org. Supp.					
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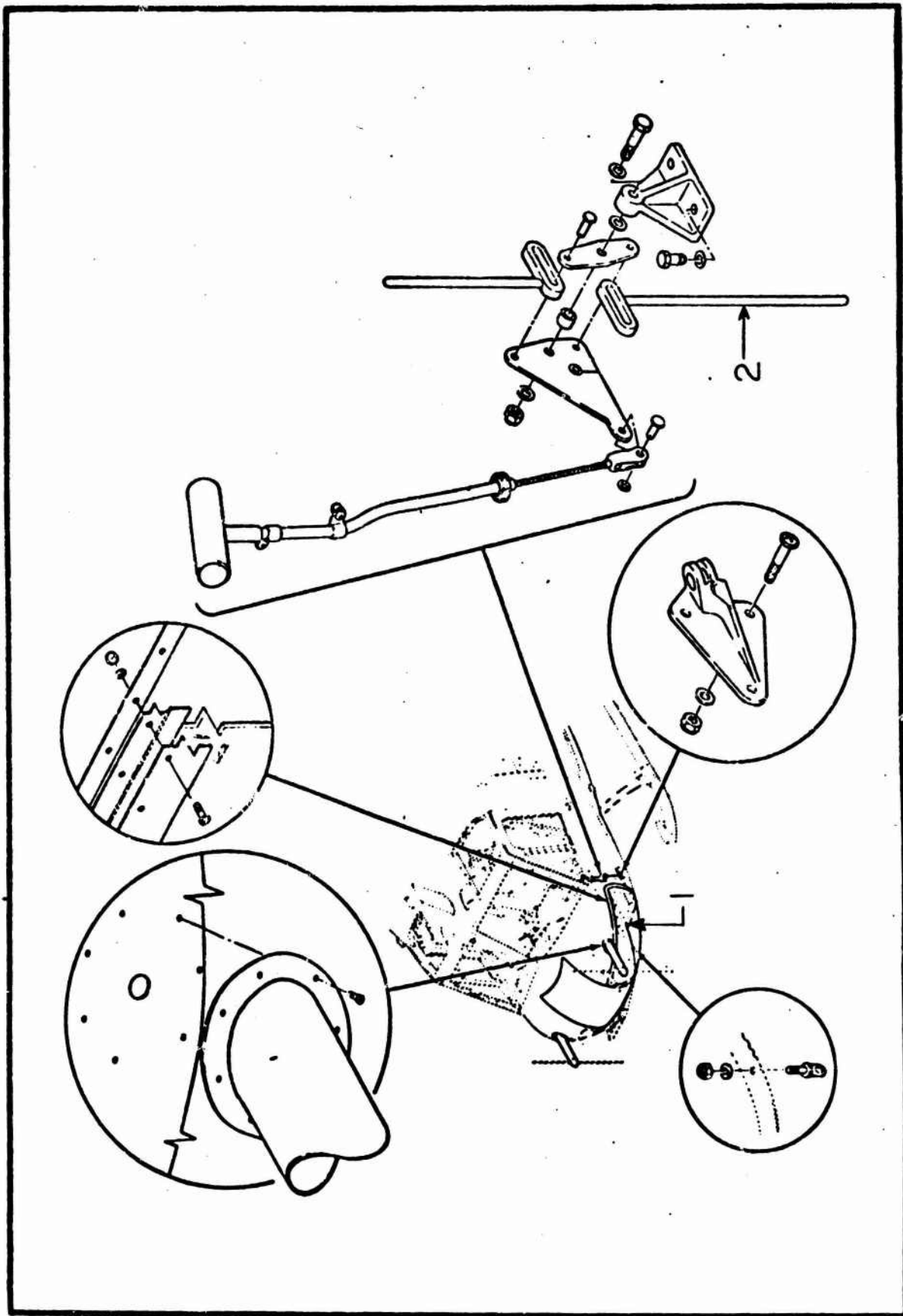


Figure 12 Nose Installation, Cabin

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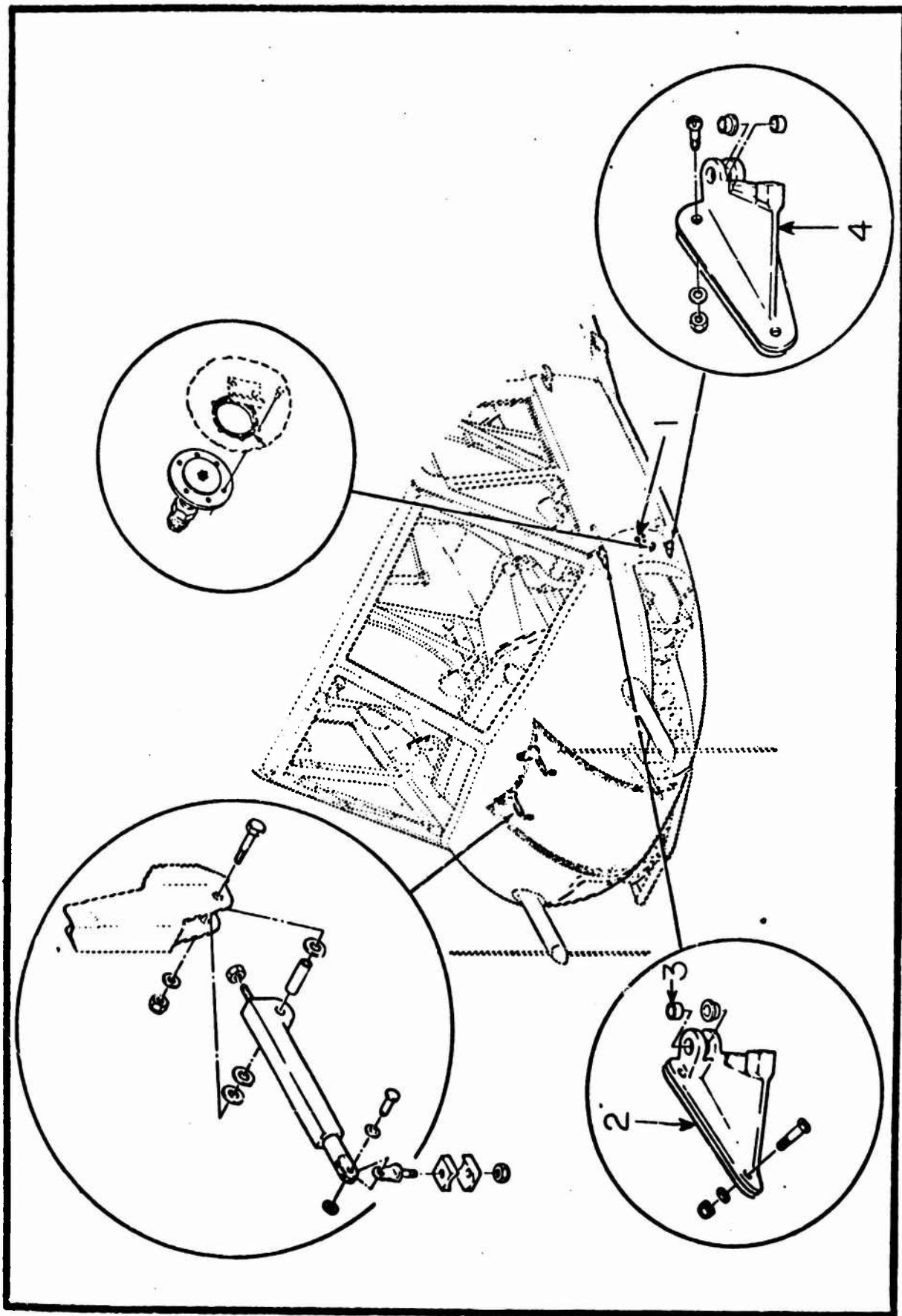


Figure 13 Nose Assembly, Cabin

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 13

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV	SAMPLE SIZE
1	Button	53400519769	Replace	Total Org. Supp.	0.7 0.6 0.8	0.5 0.5 1.0	0.5 0.5 1.0	0.252 0.231 0.252	24 15 9
2	Hinge Assy	15607574848 15607574849 53406714421	Replace	Total Org. Supp.	5.0 2.1 6.6	3.5 2.0 5.0	1.0 1.0 10.0	4.241 1.185 4.546	323 120 174
			Repair	Total Org. Supp.	2.5 2.3 2.6	2.5 3.0 2.5	4.0 3.5 4.0	1.335 1.440 1.341	29 5 24
			Service	Total Org. Supp.	1.5 1.6 1.5	1.0 2.0 1.0	2.0 2.0 1.0	0.579 0.577 0.612	14 5 9
3	Bushing	31206705310 31206705322 31207572924	Replace	Total Org. Supp.	1.0 0.9 1.1	1.0 1.0 1.0	1.0 1.0 1.0	0.415 0.388 0.546	72 62 10
4	Hinge Assy	15607574847 15608732262 15608732263	Replace	Total Org. Supp.	1.6 1.5 1.7	1.5 1.0 2.0	1.0 1.0 2.0	0.811 0.839 0.767	87 53 34
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

*Insufficient Data

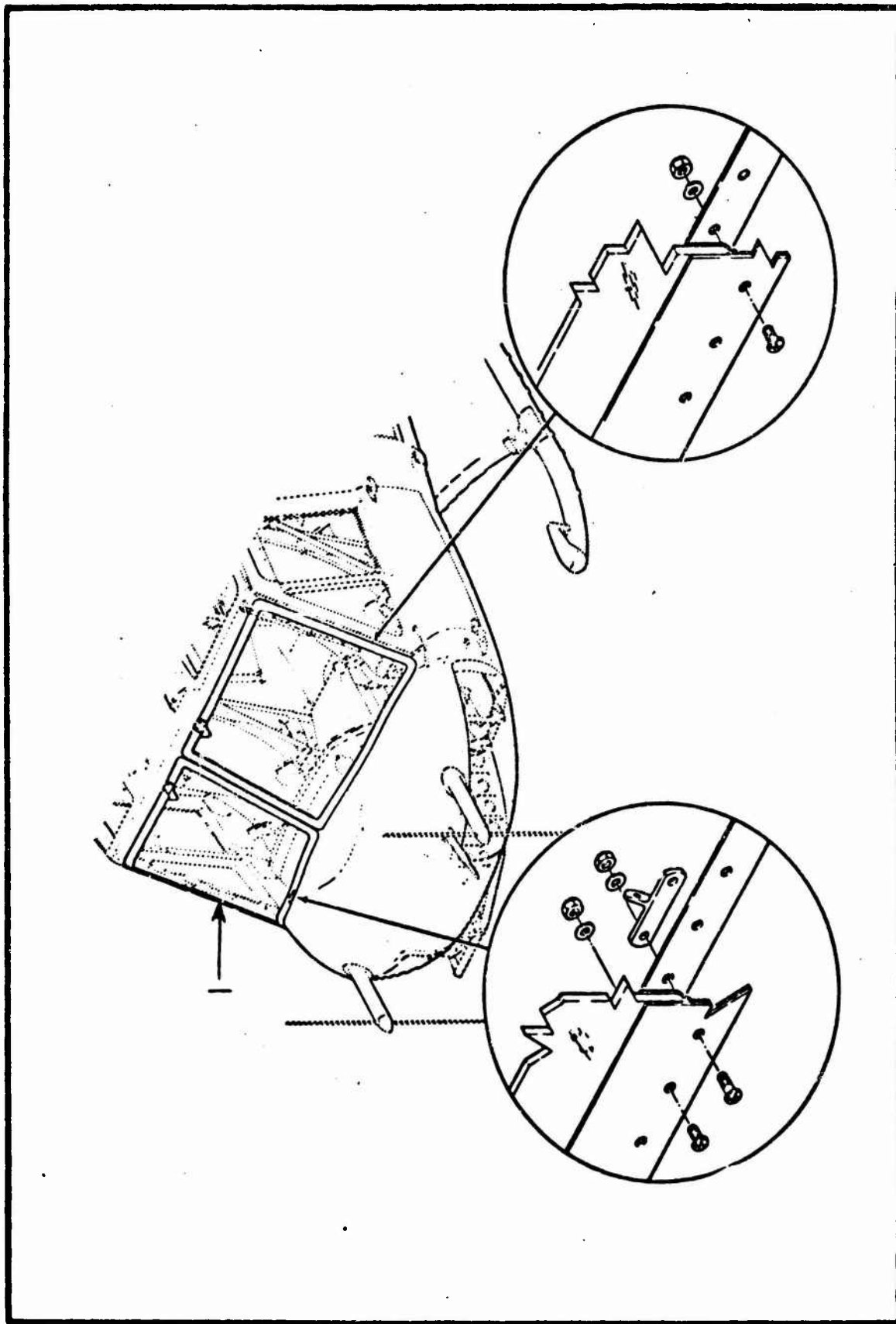


Figure 14 Windshield Installation, Cabin

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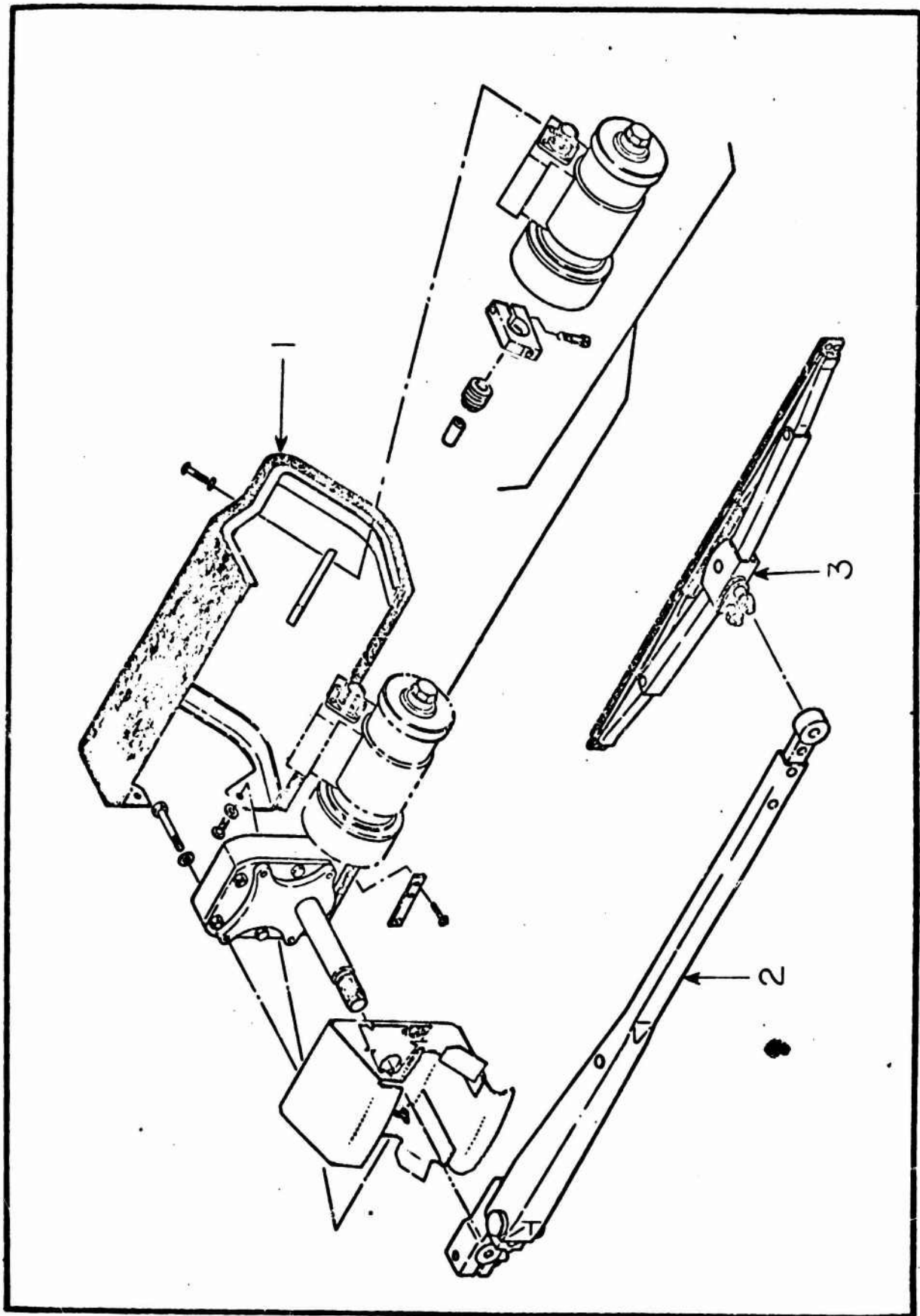


Figure 15 Wiper Installation. Windshield

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 15

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV	SAMPLE SIZE
1	Headguard	16800678251 16808790789	Replace	Total	0.9	1.0	1.0	0.482	1036
				Org.	0.8	1.0	0.5	0.465	760
				Supp.	1.0	1.0	1.0	0.523	256
2	Wiper Arm Assy	16806707978 16807814031	Repair	Total	1.2	1.0	1.0	0.497	77
				Org.	1.2	1.0	1.0	0.530	19
				Supp.	1.2	1.0	1.0	0.491	58
3	Wiper Blade Assy	16806708026 16807338302	Replace	Total	0.9	1.0	1.0	0.308	47
				Org.	0.9	1.0	1.0	0.308	37
				Supp.	1.1	1.0	1.0	0.289	10
---	Motor Converter Assy	16809466624 16809466677	Replace	Total	1.0	1.0	1.0	0.524	331
				Org.	1.0	1.0	1.0	0.516	295
				Supp.	1.2	1.0	1.0	0.553	36
				Total	1.0	1.0	1.0	0.045	6
				Org.	1.0	1.0	1.0	0.045	6
				Supp.	*	*	*	*	*
				Total					
				Org.					
				Supp.					
				Total					
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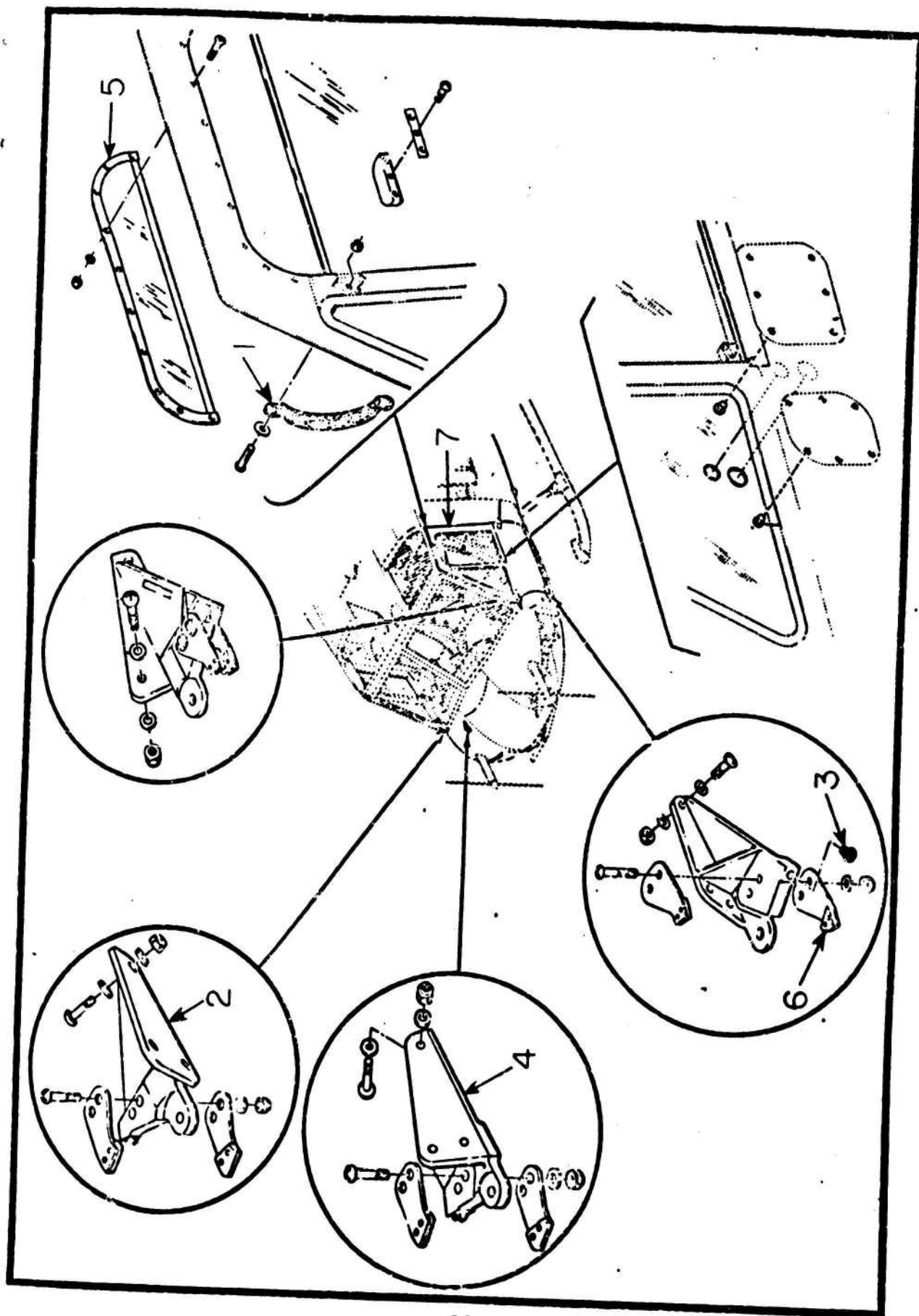


Figure 16 Door Assembly, Crew

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 16

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV	SAMPLE SIZE
1	Handle	15607015662	Replace	Total Org. Supp.	0.9 0.9 *	0.6 0.5 *	0.5 0.5 *	0.556 0.557 *	86 74 *
2	Leaf Hinge Assy	15607014134 15607014135 15607364033 15607376567 15608933441	Replace	Total Org. Supp.	1.9 1.7 2.2	1.5 1.0 2.0	1.0 1.0 2.0	1.184 1.072 1.294	303 133 115
3	Bumper	53404990073	Replace	Total Org. Supp.	0.7 0.7 0.7	0.5 0.5 0.5	0.5 0.5 0.5	0.261 0.261 0.259	1081 798 283
4	Leaf Hinge Assy	15607364034	Replace	Total Org. Supp.	1.3 1.3 2.6	1.0 1.0 2.0	1.0 1.0 2.0	0.574 0.529 1.038	80 56 18
5	Window Assy	15606907288 15606907289 15606907296	Replace	Total Org. Supp.	1.9 1.5 2.6	2.0 1.0 2.0	1.0 1.0 2.0	1.191 0.779 1.314	434 290 117
6	Spring Assy	15607014138 15607388354 15607388355 15607932040	Replace	Total Org. Supp.	1.2 1.2 1.2	1.0 1.0 1.0	1.0 1.0 1.0	0.663 0.676 0.621	410 316 94
7	Crew Door Assy	15607364013	Replace	Total Org. Supp.	1.6 1.4 2.3	1.2 1.0 2.0	1.0 1.0 2.0	.984 .805 1.142	85 63 22
			Repair	Total Org. Supp.	3.2 * 3.3	3.5 * 3.5	4.0 * 4.0	1.095 * 1.089	64 * 62

*Insufficient Data

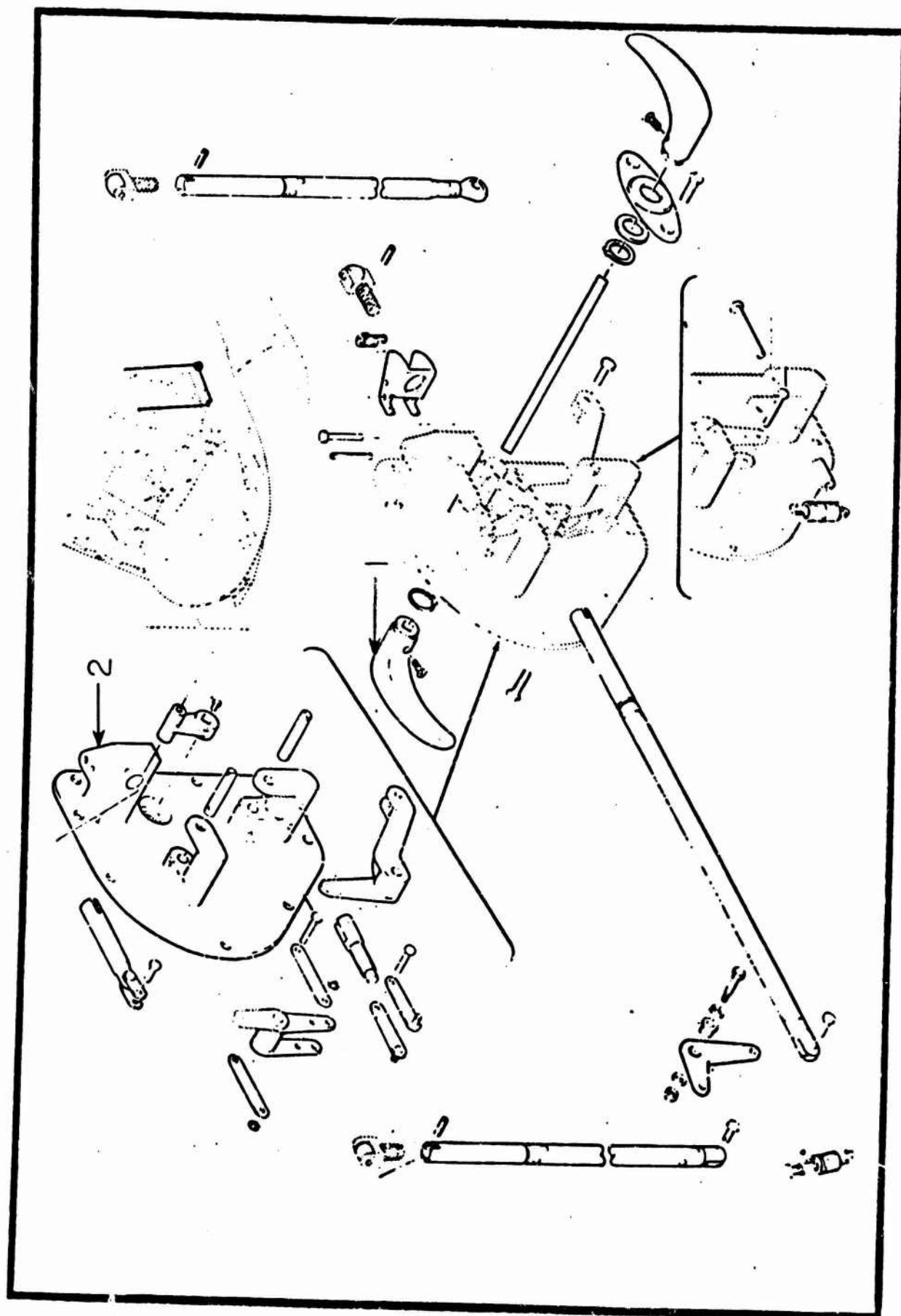


Figure 17 Latch Installation, Crew Door

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 17

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Handle	16804110041	Replace	Total Org. Supp.	1.1 1.0 *	1.0 1.0 *	1.0 1.0 *	0.555 0.540 *	84 70 *
2	Support	15608055110 15609800239	Replace	Total Org. Supp.	3.6 3.8 *	3.0 4.0 *	3.0 3.0 *	1.580 1.613 *	16 13 *
--	Crew Door Latch Assy	15607950896 15607950970	Replace	Total Org. Supp.	2.1 2.1 2.2	2.0 2.0 2.0	2.0 2.0 3.0	0.980 0.993 0.984	39 28 11
				Total Org. Supp.					
				Total Org. Supp.					
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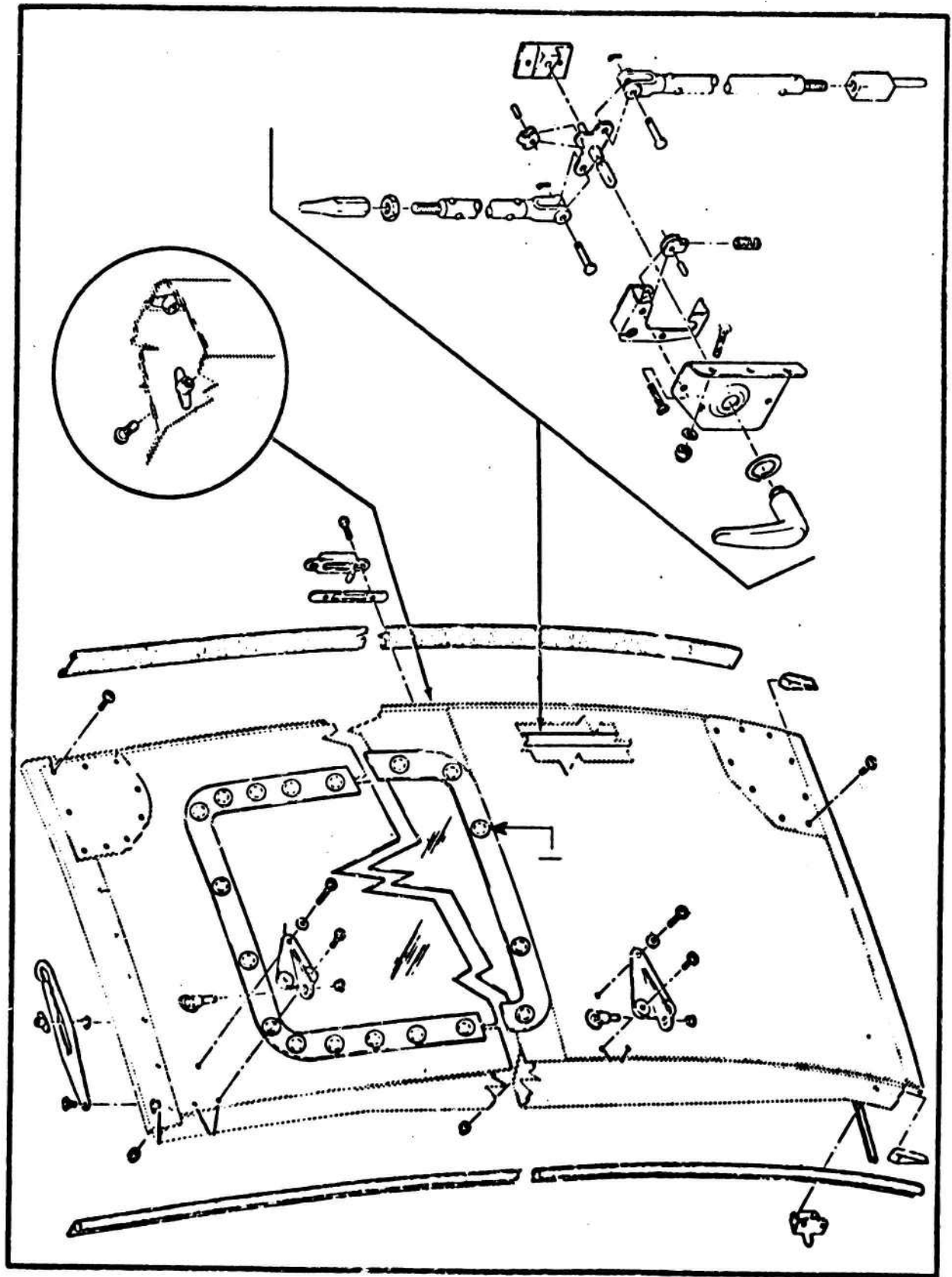


Figure 18 Panel Installation

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 18

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Stud	53251742923	Replace	Total Org. Supp.	1.5 * 1.6	1.0 * 1.0	1.0 * 1.0	1.346 * 1.408	33 * 28
--	Panel Assy	15601336259 15601336260 15609398444 15609398447	Replace	Total Org. Supp.	1.6 0.9 2.2	1.0 1.0 1.6	1.0 1.0 1.0	0.409 0.456 1.557	72 40 29
			Repair	Total Org. Supp.	2.4 * 2.3	2.0 * 2.0	2.0 * 2.0	0.576 * 0.560	15 * 11
			Installed	Total Org. Supp.	0.7 * 0.7	0.5 * 0.5	0.5 * 0.5	0.261 * 0.261	6 * 6
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
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				Total Org. Supp.					

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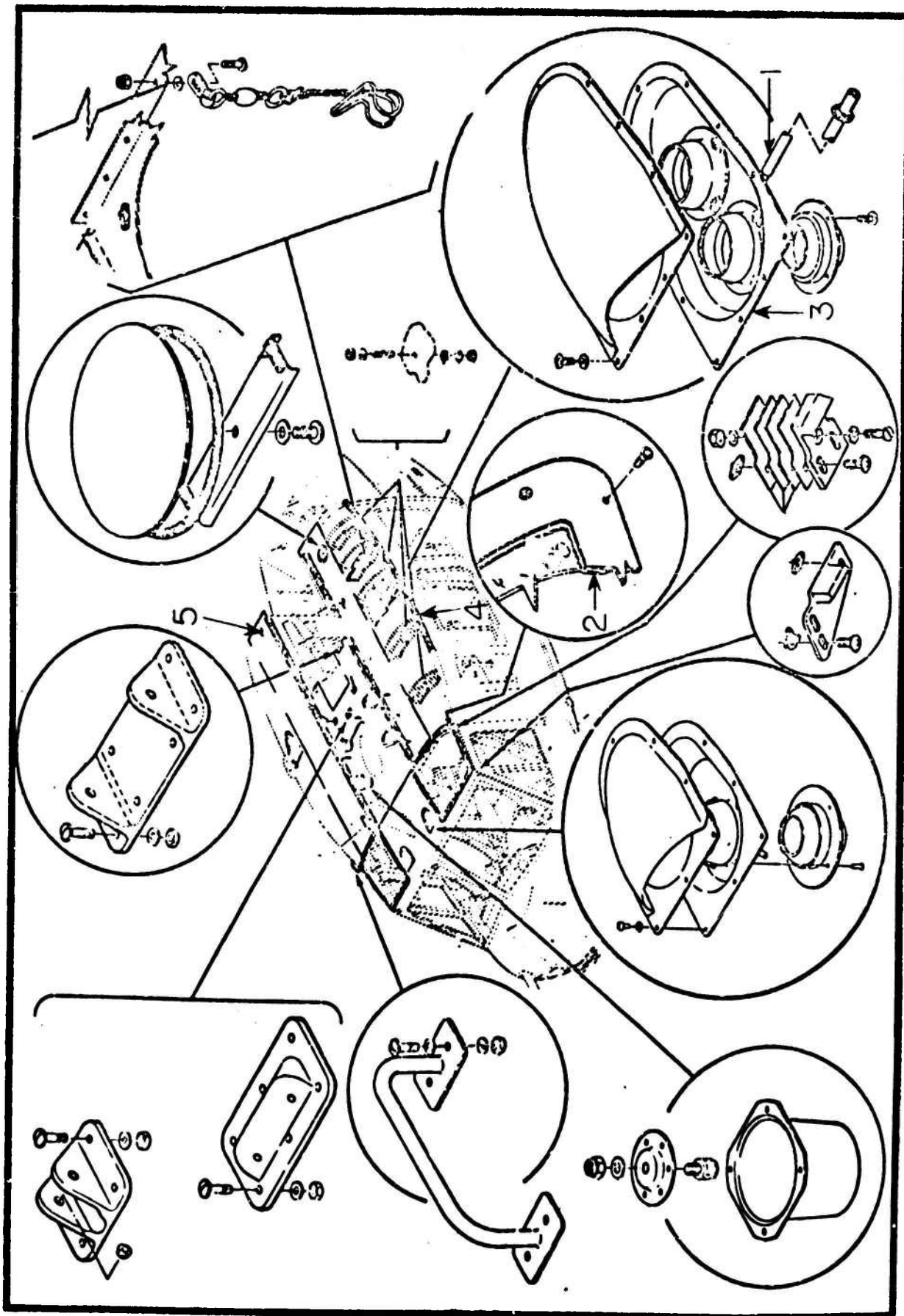


Figure 19 Roof Installation, Cabin

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 19

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Tube	15609869964	Replace	Total Org. Supp.	1.0 0.9 1.0	1.0 1.0 1.0	1.0 1.0 1.5	0.354 0.323 0.500	11 8 3
2	Window Assy	15606724800 15607874251 15609990307 15609990308	Replace	Total Org. Supp.	5.7 5.1 6.2	5.5 4.5 6.0	8.0 4.0 10.0	2.609 2.239 2.762	329 140 189
3	Pan Assy	15601141210 15604752532 15608139357 15608696311 15609180720 15609987645 16607406509 16607406510	Replace Repair	Total Org. Supp.	1.8 * 1.8	2.0 * 2.0	2.0 * 2.0	0.382 * 0.382	8 * 8
4	Seal	15607572903 15607572904 15609664369	Replace	Total Org. Supp.	1.2 * 1.2	1.0 * 1.0	1.0 * 1.0	0.468 * 0.468	16 * 16
5	Panel Assy	15600693413 15601028574 56809248250 56809248252 56809509853	Repair	Total Org. Supp.	1.3 1.0 1.6	1.0 1.0 2.0	1.0 1.0 2.0	0.494 0.000 0.535	12 5 7
				Total Org. Supp.	1.6 * 1.6	2.0 * 2.0	2.0 * 2.0	0.486 * 0.486	9 * 9
				Total Org. Supp.					
				Total Org. Supp.					

*Insufficient Data

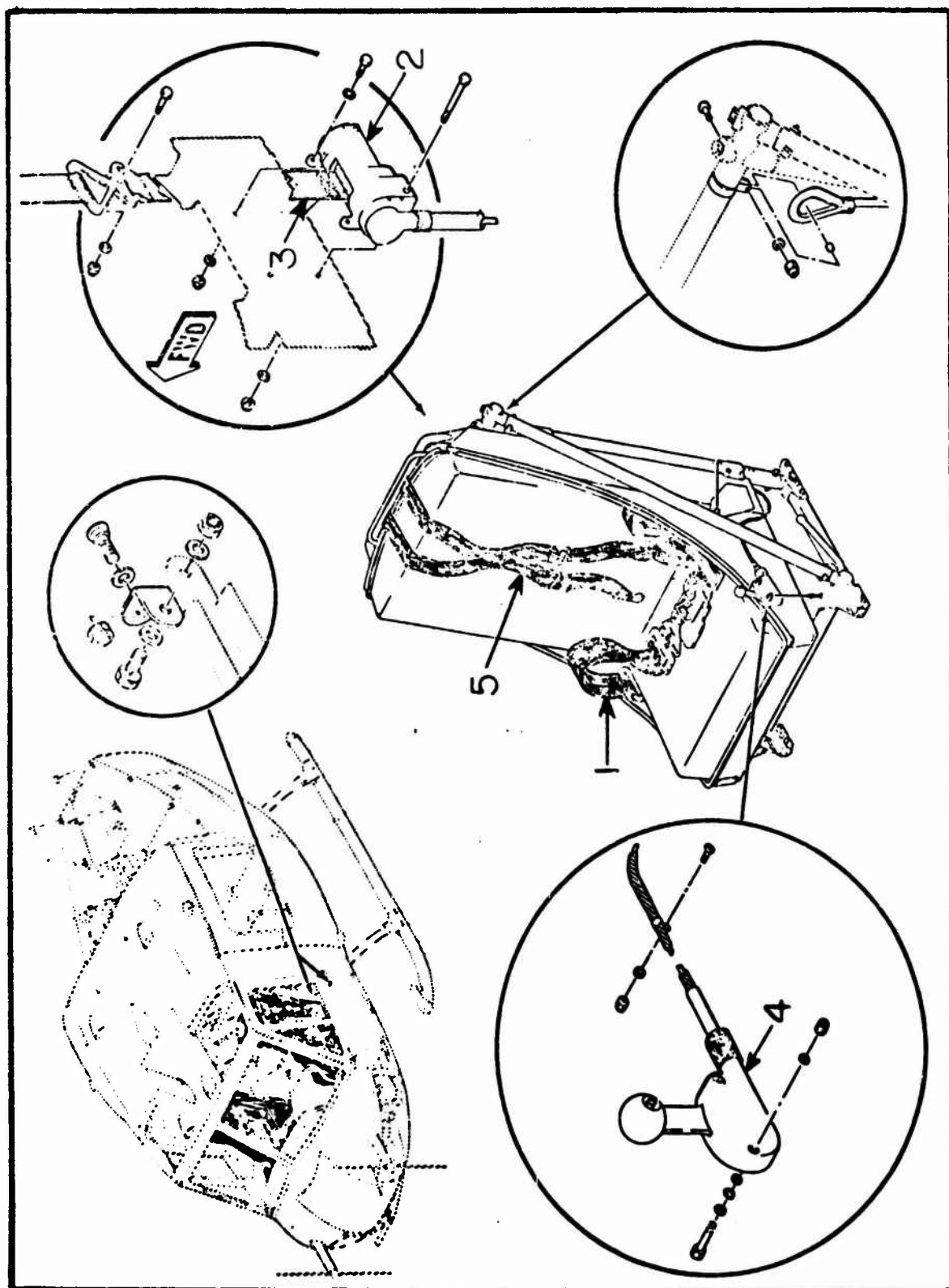


Figure 20 Seat Installation

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 20

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Belt	16805166543 16809671831	Replace	Total Org. Supp.	1.3 1.3 1.6	1.0 1.0 2.0	1.0 1.0 2.0	0.682 0.688 0.617	139 139 139
2	Harness Reel	16807101844 16807754182	Replace	Total Org. Supp.	1.5 1.5 2.4	1.0 1.0 2.0	1.0 1.0 2.0	0.702 0.696 0.757	213 175 23
			Repair	Total Org. Supp.	0.8 * 0.7	0.5 * 0.5	1.0 * 0.5	0.265 * 0.268	14 * 7
3	Strap Assy	16806329608	Replace	Total Org. Supp.	1.2 1.2 *	1.0 1.0 *	1.0 2.0 *	0.603 0.639 *	48 37 *
4	Control Assy	16800131279	Replace	Total Org. Supp.	1.0 1.0 1.0	1.0 1.0 1.0	1.0 1.0 1.0	0.291 0.329 0.000	21 19 5
5	Harness, Shoulder	16805552938	Replace	Total Org. Supp.	1.7 1.4 2.5	1.0 1.0 2.0	1.0 1.0 2.0	1.414 1.222 1.636	191 111 50
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

*Insufficient Data

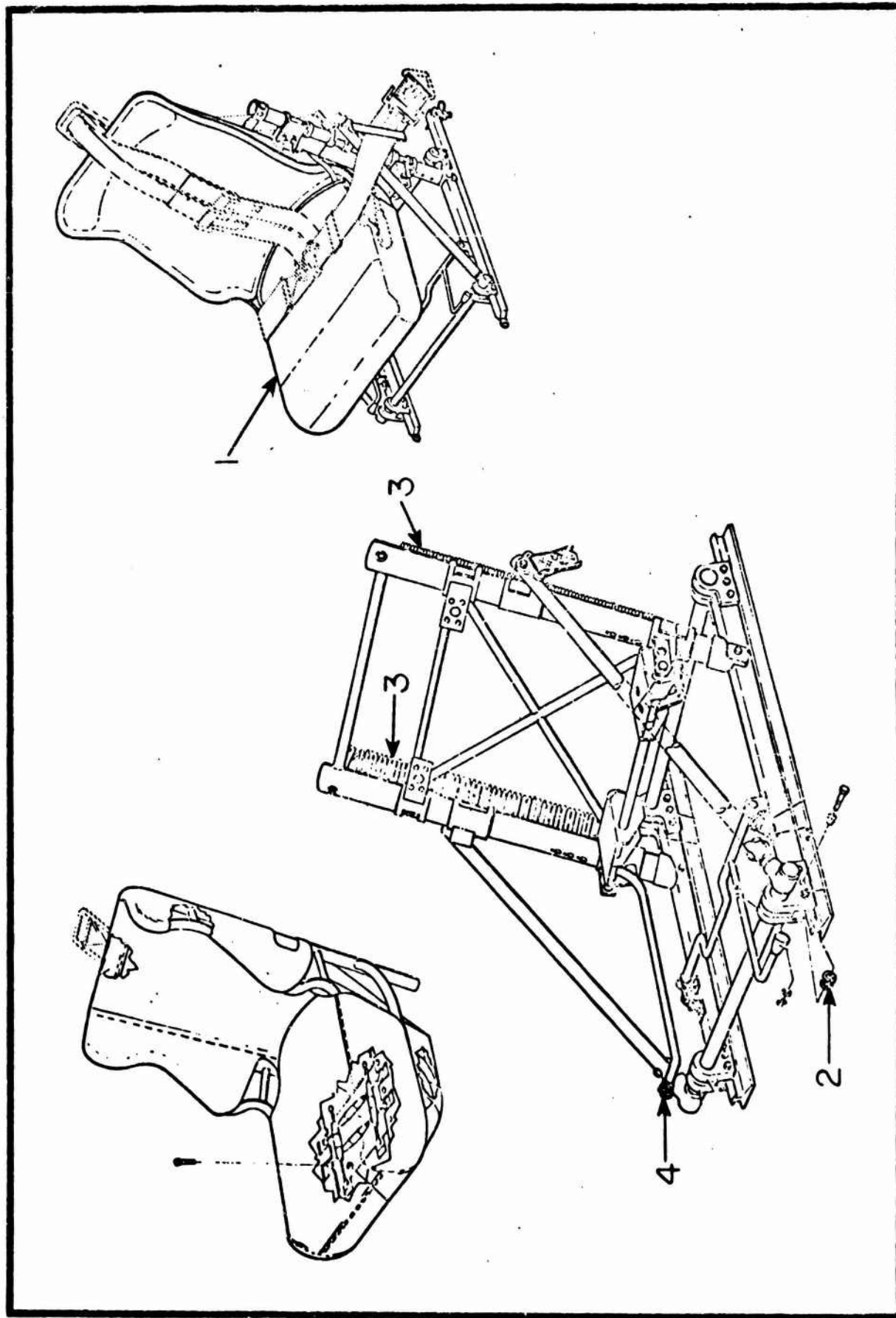


Figure 21 Seat Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 21

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Seat Assy	16800218997 16807666366 16809339385	Repair	Total Org. Supp.	1.0 * 1.0	1.0 * 1.0	1.0 * 1.0	0.527 * 0.316	9 * 6
			Removed and Installed	Total Org. Supp.	1.1 0.9 1.3	1.0 1.0 1.0	1.0 1.0 1.0	0.509 0.454 0.552	46 31 15
			Replace	Total Org. Supp.	1.0 1.0 0.9	1.0 1.0 0.5	0.5 0.5 0.5	0.544 0.542 0.477	17 11 6
3	Spring	16808721241 31206758827	Replace	Total Org. Supp.	0.9 0.9 *	1.0 1.0 *	1.0 1.0 *	0.345 0.334 *	46 43 *
				Total Org. Supp.	0.6 0.6 0.7	0.5 0.5 0.5	0.5 0.5 0.5	0.330 0.334 0.307	73 52 25
4	Rubber Tip	53407206327	Replace	Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

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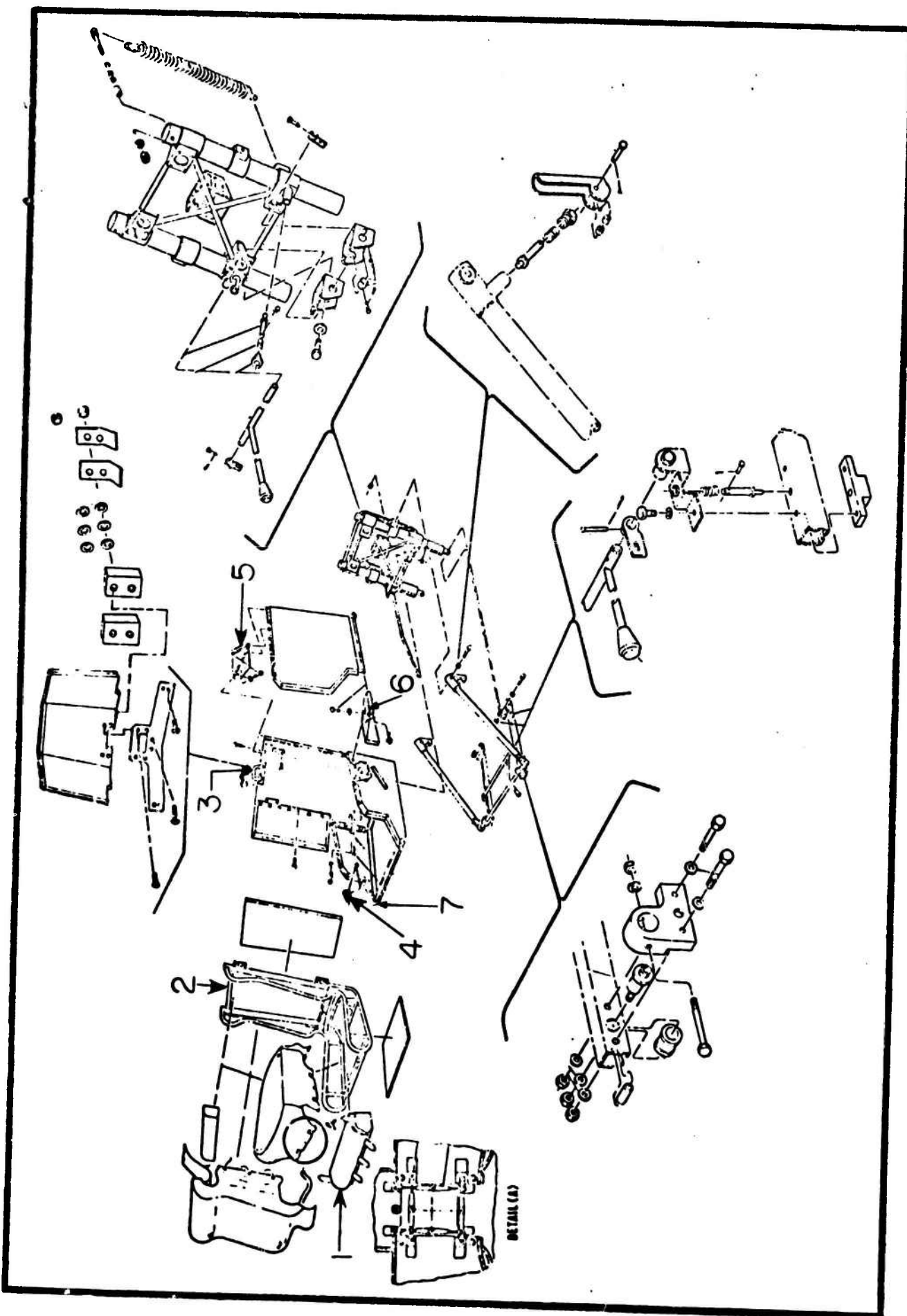


Figure 22 Armor Seat Installation

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 22

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Cover	16802477230 16804535677 16804535678	Replace	Total	1.8	2.0	2.0	0.746	329
				Org.	1.9	2.0	2.0	0.757	249
				Supp.	5.0	5.0	5.0	0.000	8
2	Seat	16801685768		Total					
				Org.					
				Supp.					
			Service	Total	1.3	0.7	0.5	0.970	12
				Org.	*	*	*	*	*
				Supp.	1.3	0.7	0.5	1.039	8
			Removed and Installed	Total	1.5	1.5	2.0	0.672	30
				Org.	*	*	*	*	*
				Supp.	1.6	1.9	2.0	0.781	15
3	Guide	16801761107	Replace	Total	0.6	0.5	0.5	0.258	19
				Org.	0.6	0.5	0.5	0.196	13
				Supp.	0.8	1.0	1.0	0.316	6
4	Bracket	16801813592 16801813593 16809771964	Replace	Total	1.2	1.0	1.0	0.559	151
				Org.	1.1	1.0	1.0	0.527	70
				Supp.	1.3	1.0	1.0	0.574	31
			Repair	Total	1.7	2.0	2.0	0.442	9
				Org.	*	*	*	*	*
				Supp.	1.7	2.0	2.0	0.442	9
5	Bracket	16802512523 16809750242 16809771823 16809771824	Replace	Total	0.9	1.0	0.5	0.541	35
				Org.	0.8	0.5	0.5	0.467	29
				Supp.	1.4	1.0	2.0	0.665	6
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 22

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
6	Latch	16808831673	Replace	Total Org. Supp.	1.6 1.3 1.7	1.5 1.0 2.0	2.0 1.0 2.0	0.746 0.933 0.861	44 12 32
7	Panel	16809750193 16809750196 16809750197 16809750200 16809750201 16809771971 16809771973 16809771977 16809772019	Replace	Total Org. Supp.	1.7 1.1 2.4	1.5 1.0 2.0	2.0 1.0 2.0	1.005 0.486 1.054	17 9 8
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
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				Total Org. Supp.					
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				Total Org. Supp.					

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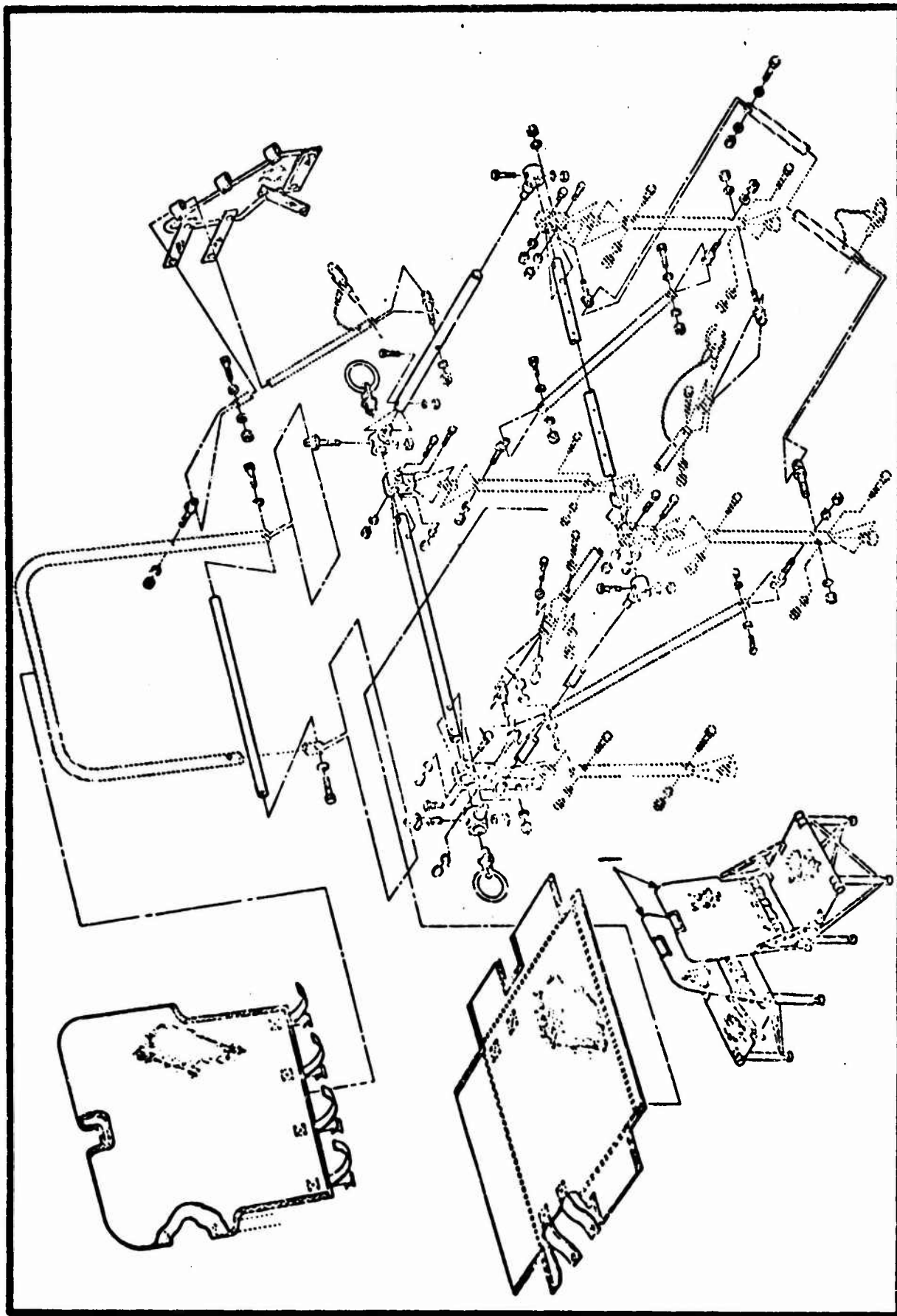


Figure 23 Seat Installation, Passenger

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 23

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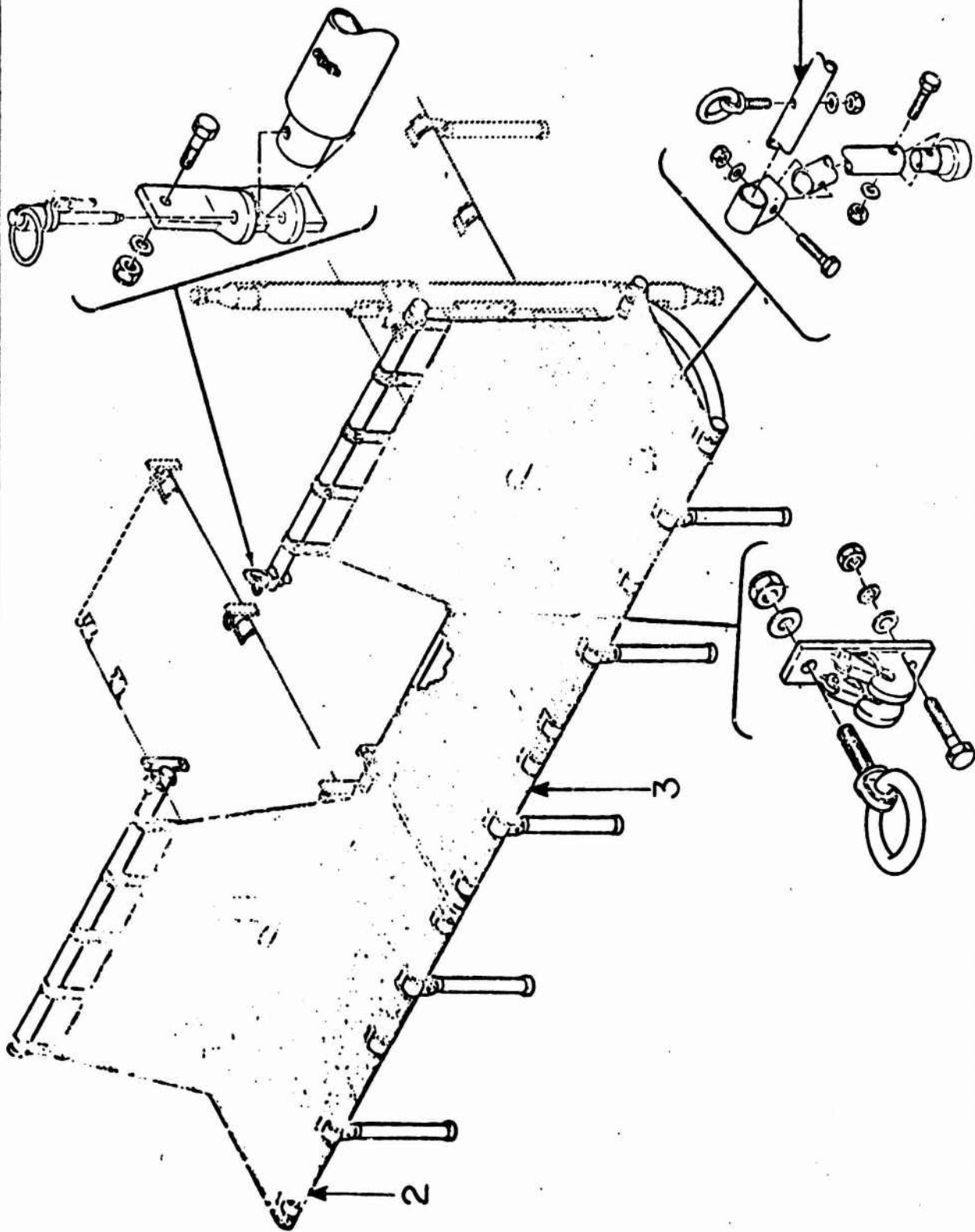


Figure 24 Seat Installation, Passenger

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 24

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Aft Tube Assy	16800140697 16809671766 53069671776	Replace	Total	0.8	0.5	0.5	0.356	17
				Org.	0.8	0.5	0.5	0.373	15
				Supp.	*	*	*	*	*
2	Seat Assy	16808242083	Replace	Total	0.8	0.5	0.5	0.311	27
				Org.	0.8	0.5	0.5	0.311	27
				Supp.	*	*	*	*	*
3	One-Man Seat Assy	16800142039	Replace	Total	0.7	0.5	0.5	0.312	25
				Org.	0.7	0.5	0.5	0.487	24
				Supp.	*	*	*	*	*
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					

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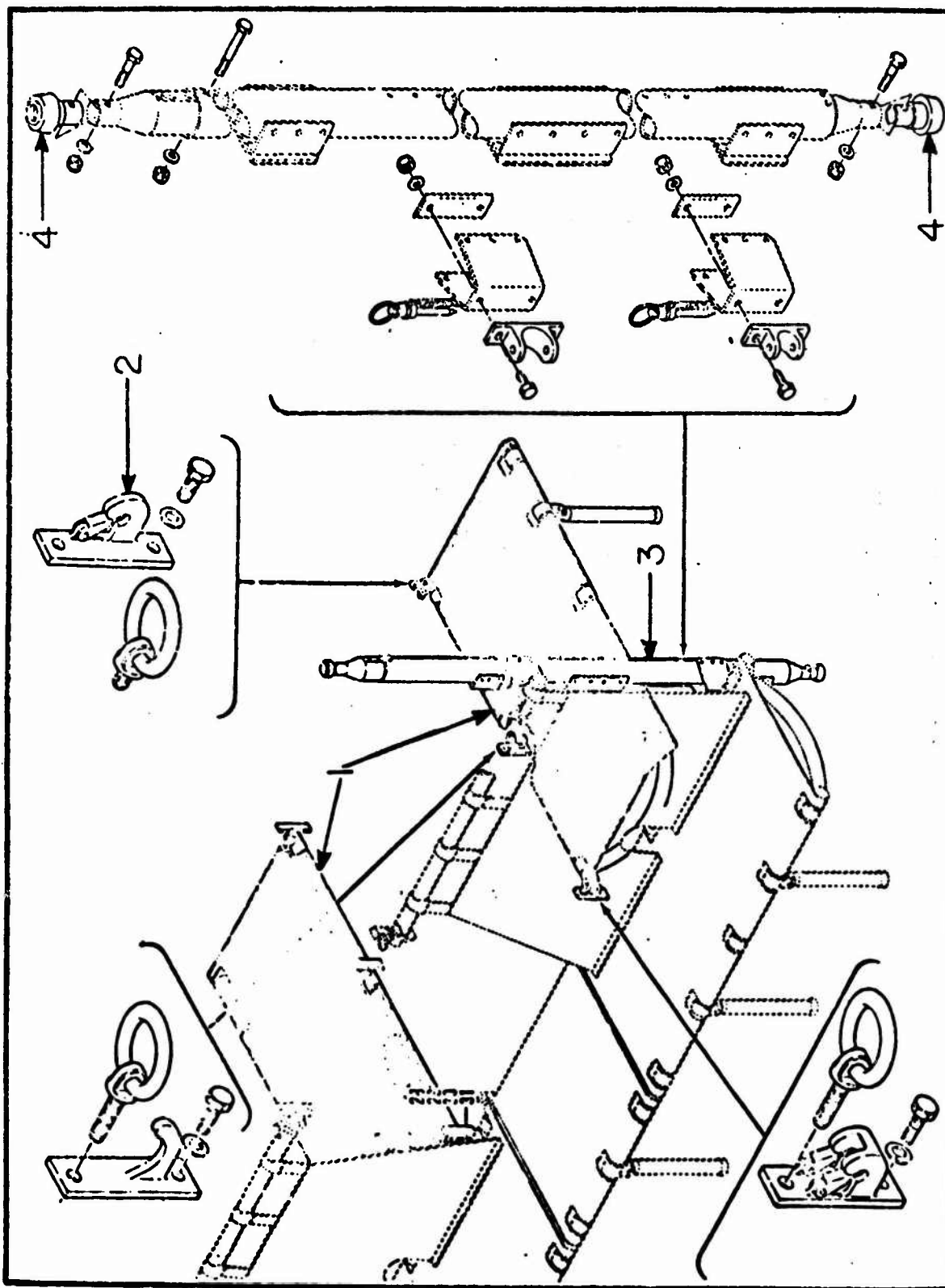


Figure 25. Seat Installation, Passenger

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 25

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Seat Assy	16809671762	Replace	Total Org. Supp.	0.9 0.9 *	1.0 1.0 *	1.0 1.0 *	0.503 0.514 *	40 39 *
			Removed and Installed	Total Org. Supp.	2.2 * 3.3	1.5 * 3.0	1.0 * 5.0	1.648 * 1.945	20 * 8
			Replace	Total Org. Supp.	0.9 0.9 *	1.0 1.0 *	1.0 1.0 *	0.312 0.321 *	60 55 *
3	Stanchion Assy	16809418708	Replace	Total Org. Supp.	0.6 0.6 *	0.5 0.5 *	0.5 0.5 *	0.336 0.305 *	16 13 *
			Replace	Total Org. Supp.	0.9 0.9 1.0	1.0 1.0 1.0	1.0 1.0 1.0	0.414 0.426 0.382	59 46 13
4	Fitting Assy	16805924878 16809671769 16809671770		Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

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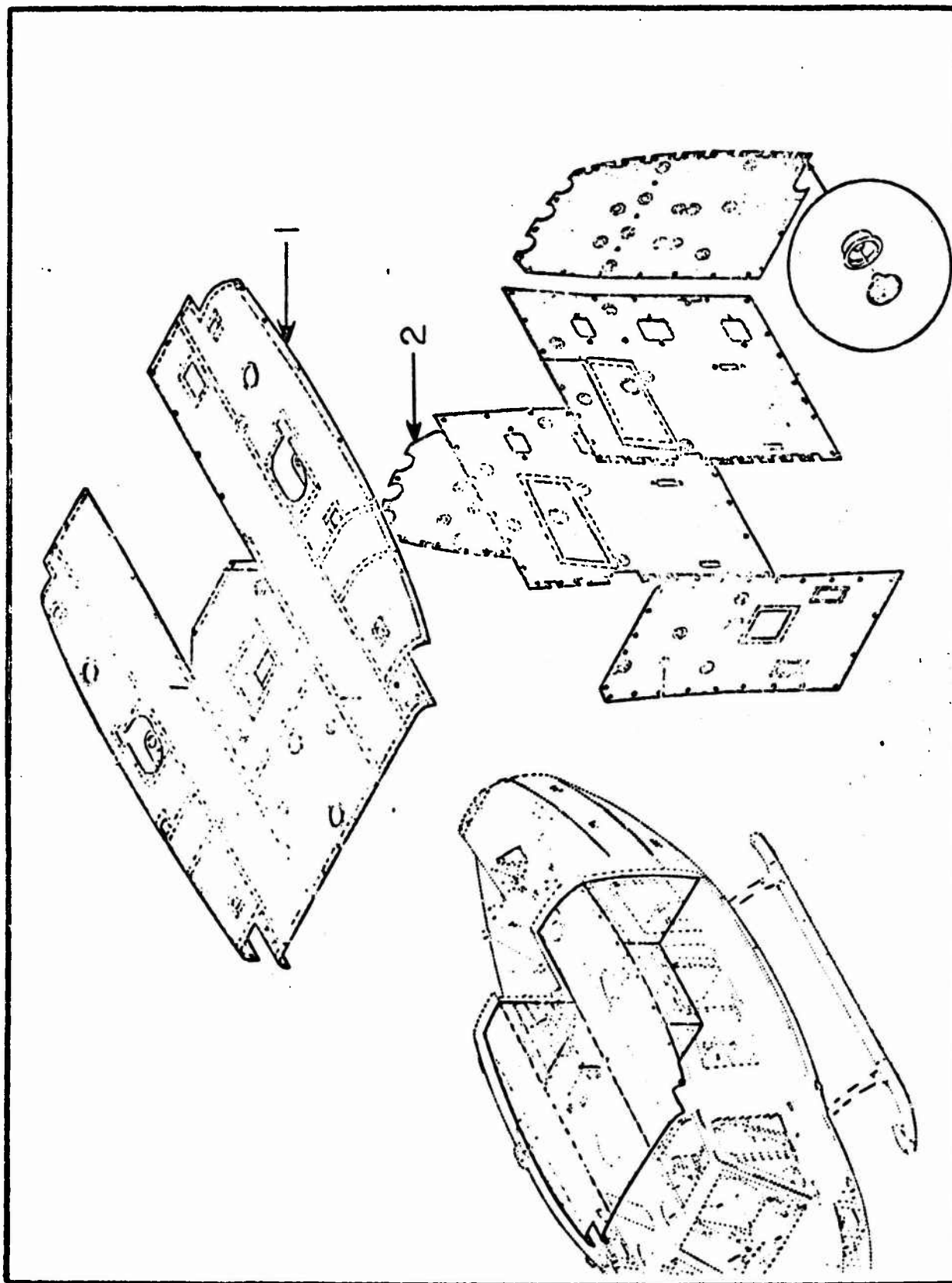


Figure 26 Blanket Installation, Soundproofing

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 2E

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Blanket Assy	15600100392 15600513362 16809079695 16809079696 16809079697 16809277351 56400100393 56400140655 56407708287	Replace	Total	1.1	1.0	1.0	0.631	449
				Org.	1.0	1.0	1.0	0.625	372
				Supp.	1.3	1.0	1.0	0.595	76
			Removed and Installed	Total	1.5	2.0	2.0	0.764	22
				Org. Supp.	* 1.5	* 2.0	* 2.0	* 0.759	* 21
2	Sound Absorbing Blanket	56407828502 56407828503 56407828505 56407828507 56407965173 56409234075	Replace	Total	1.0	1.0	0.5	0.662	91
				Org.	1.0	1.0	0.5	0.652	89
				Supp.	*	*	*	*	*
				Total					
				Org. Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org. Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org. Supp.					

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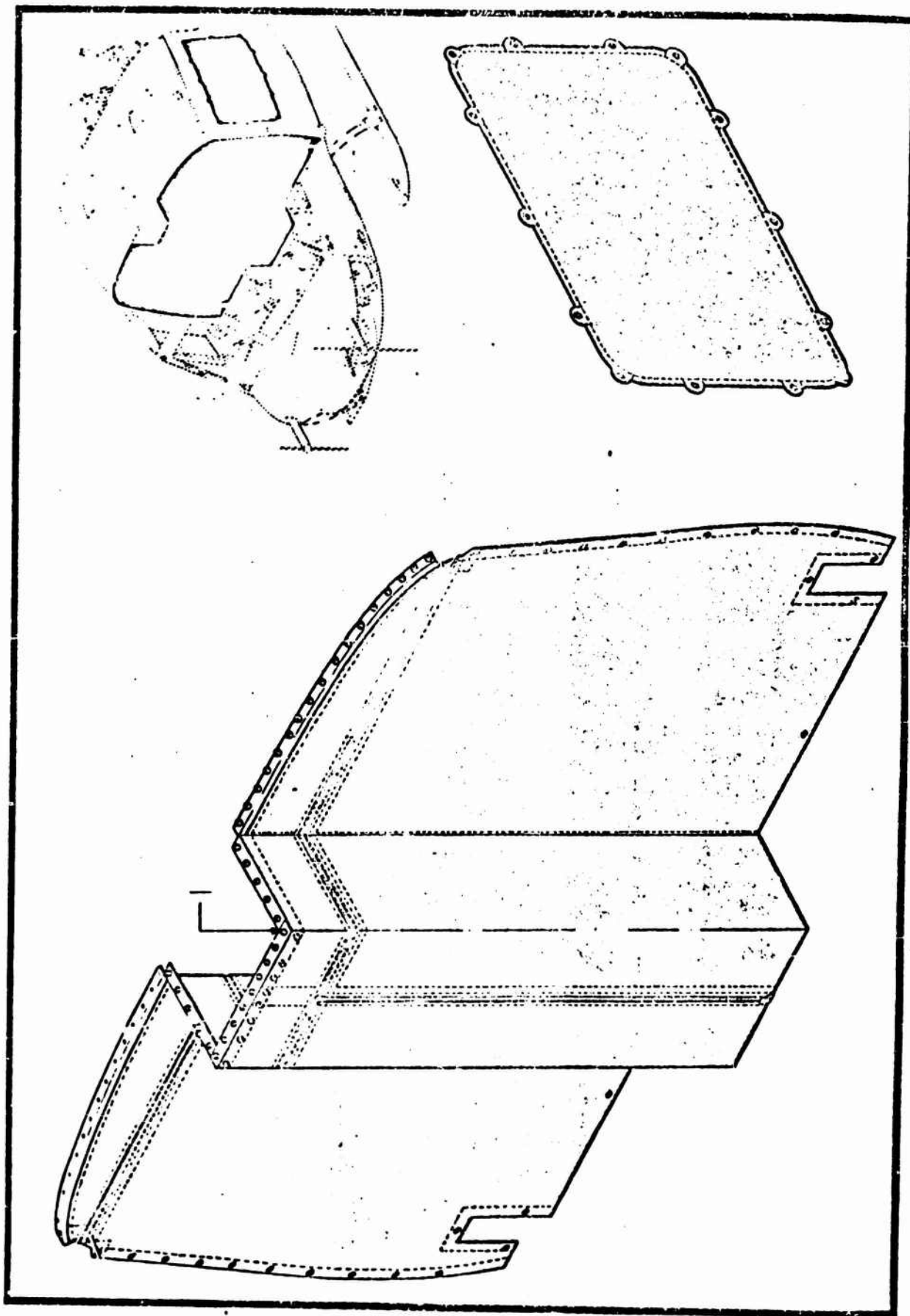


Figure 27 Curtain Installation, Blackout

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 27

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV	SAMPLE SIZE
1	Stud	53252764931 53252853278	Replace	Total	1.5	1.5	1.0	0.598	31
				Org. Supp.	*	*	*	*	*
				Total	1.6	1.5	1.0	0.603	29
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					

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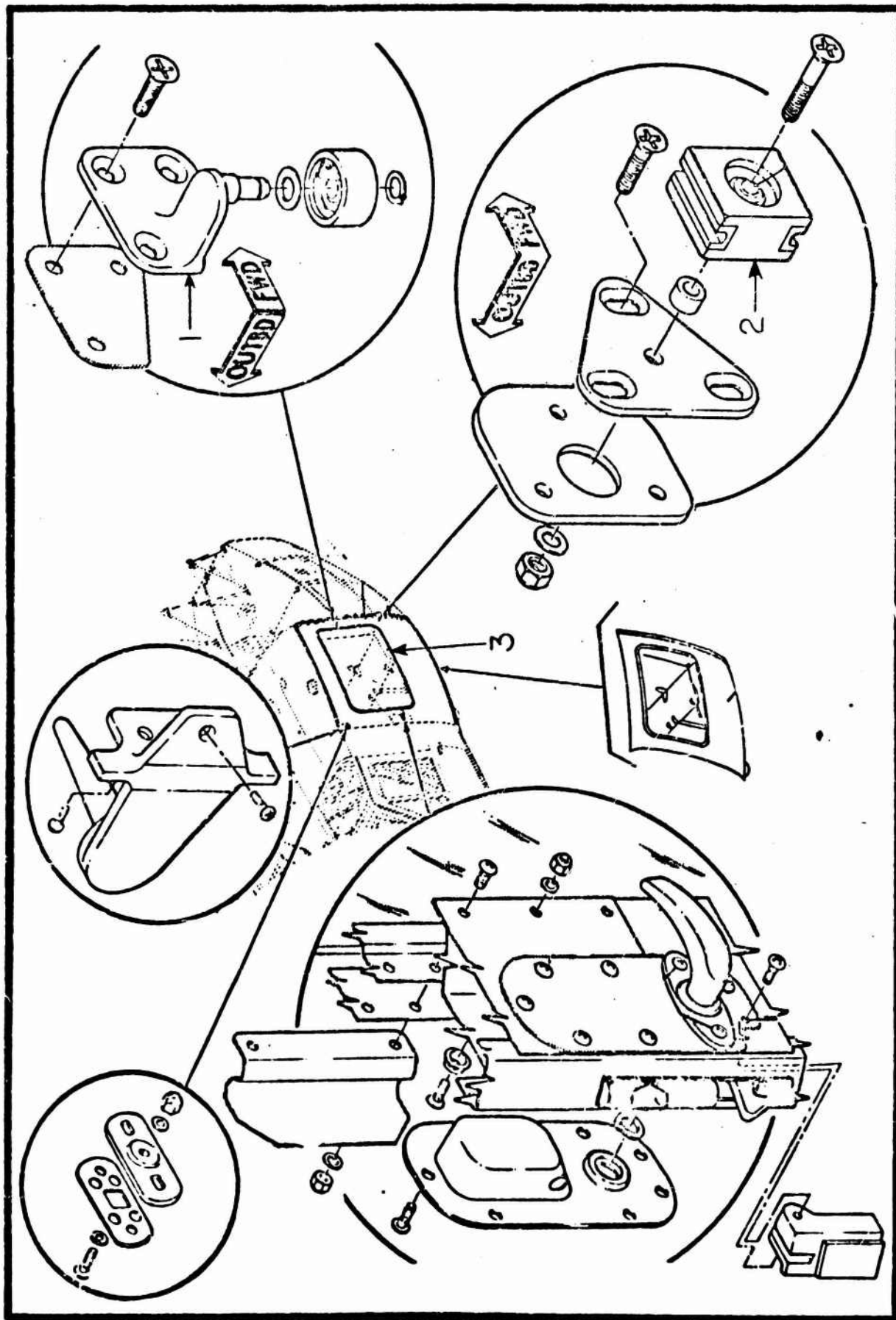


Figure 28 Door Assembly, Cargo

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 23

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Bracket Assy	15606534328 15606534357 15608718687 15608727863	Replace	Total	1.0	1.0	1.0	0.441	93
				Org.	1.0	1.0	1.0	0.443	92
				Supp.	*	*	*	*	*
				Total					
2	Slide Assy	15608727860	Replace	Org.	1.2	1.0	1.0	0.558	1691
				Supp.	1.2	1.0	1.0	0.553	1256
				Total	1.1	1.0	1.0	0.571	435
				Total					
3	Window Assy	15606720064 15609671797	Replace	Org.	6.8	6.0	4.0	2.630	54
				Supp.	*	*	*	*	*
				Total	6.9	6.0	10.0	2.813	36
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					

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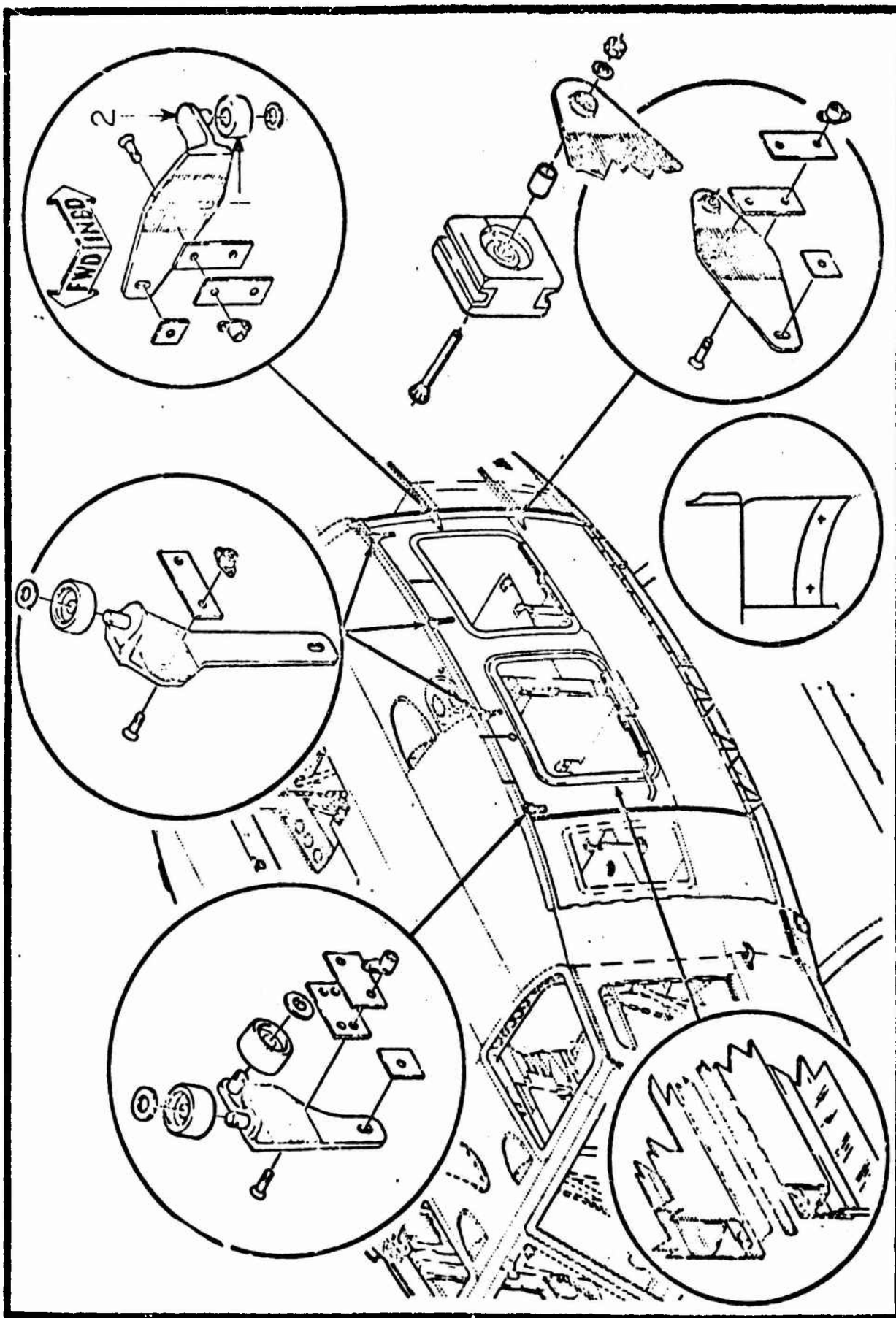


Figure 29 Door Assembly, Cargo

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 29

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Door Roller	31209671798 31209671799	Replace	Total Org. Supp.	1.2 1.2 1.4	1.0 1.0 1.5	1.0 1.0 1.0	0.612 0.601 0.622	229 185 44
2	Roller Support	15609669366 15609669368 15609673380 15609673381	Replace	Total Org. Supp.	1.3 * 2.1	1.0 * 2.0	2.0 * 2.0		30 * 15
--	Cargo Door Assy	15609279514 15609279515	Replace	Total Org. Su p.	1.5 1.5 1.5	1.5 1.0 1.5	1.0 1.0 1.0	0.700 0.766 0.623	76 41 35
			Repair	Total Org. Supp.	2.3 * 2.3	2.0 * 2.0	2.0 * 2.0	1.239 * 1.289	356 * 328
			Removed and Installed	Total Org. Supp.	2.6 * 2.5	2.0 * 2.0	2.0 * 2.0	0.978 * 0.973	55 * 41
			Installed	Total Org. Supp.	0.5 * 0.6	0.5 * 0.5	0.5 * 0.5	0.213 * 0.209	29 * 19
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

*Insufficient Data

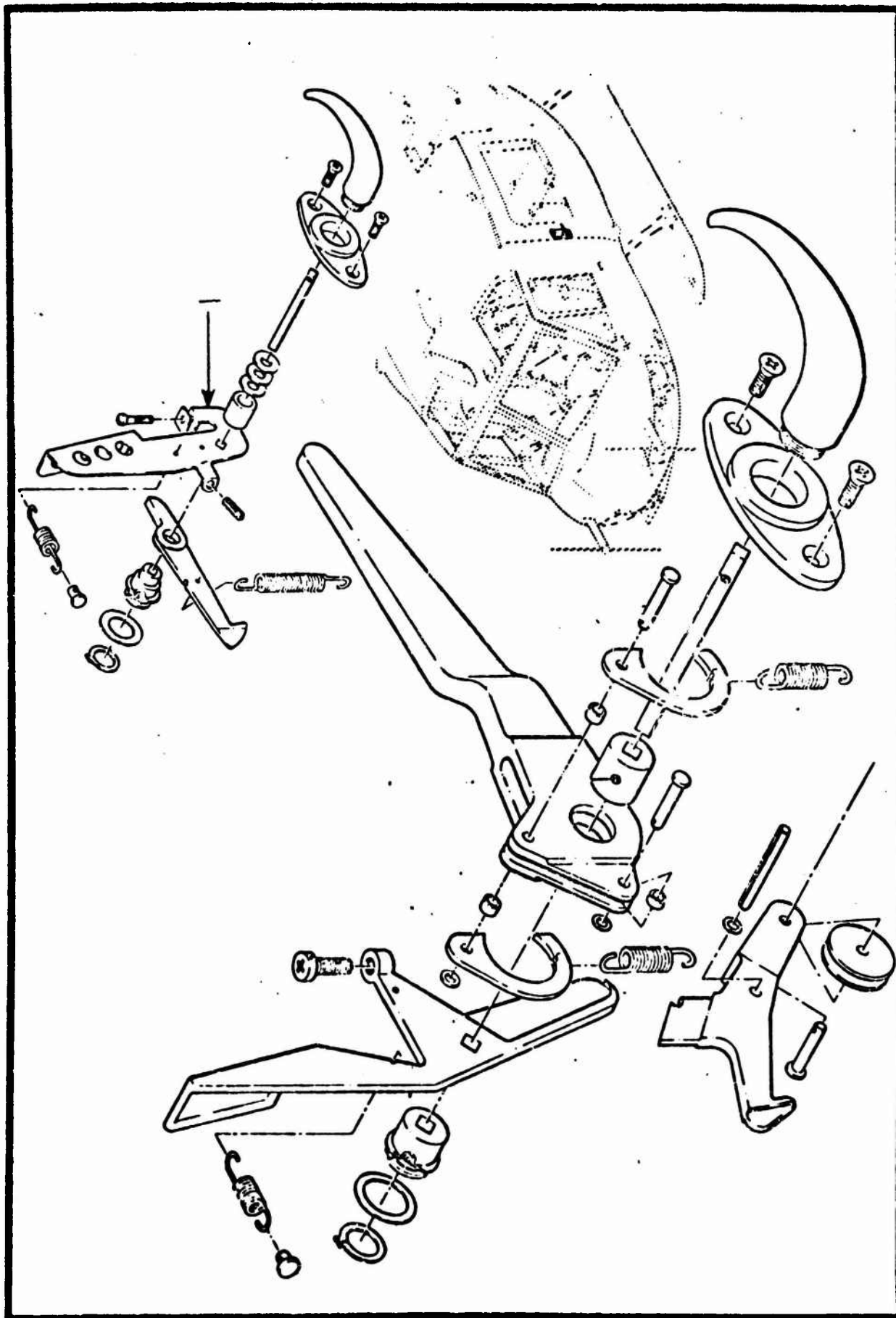


Figure 30 Latch Installation, Cargo Door

IH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 30

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Handle	15608946538 15609669360 53400735435	Replace	Total	0.7	0.6	1.0	0.314	66
				Org.	0.7	0.5	1.0	0.302	59
				Supp.	1.0	1.0	1.0	0.289	7
			Repair	Total	1.7	2.0	2.0	0.518	6
				Org.	*	*	*	*	*
				Supp.	1.8	2.0	2.0	0.503	4
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
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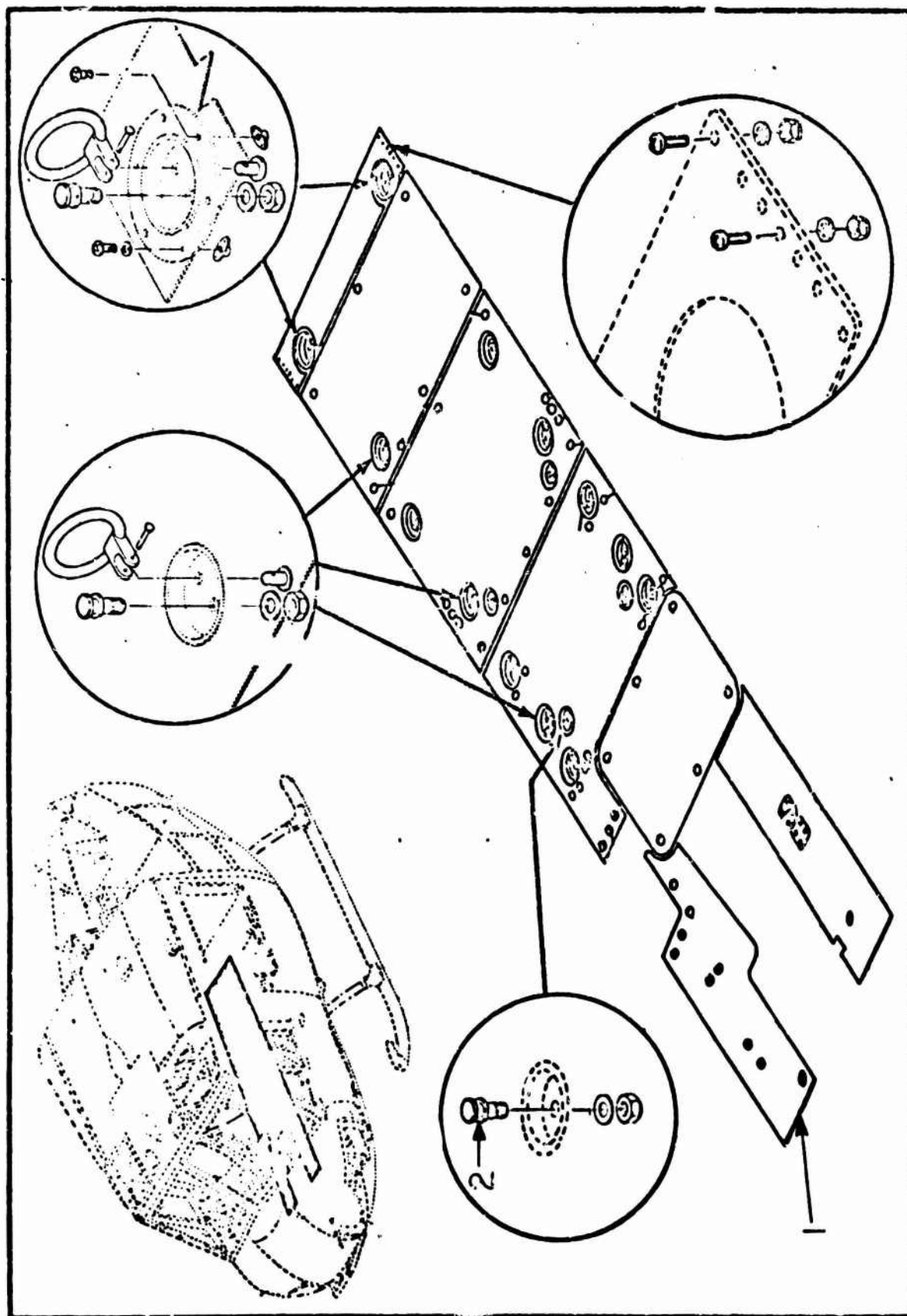


Figure 31 Fuselage Assembly, Structure Aft

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 31

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV	SAMPLE SIZE
1	Floor Assy	15601762103 15601795343 15602031168 15602031178 15608669544 15608764319 15608826480 15609222713 15609228248 15609228249 15609809558 15609875171 15609875176	Replace	Total Org. Supp.	11.4 * 11.6	12.0 * 12.0	12.0 * 12.0	0.976 * 0.894	7 * 5
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
2	Screw	53057289975	Replace	Total Org. Supp.	0.9 0.8 1.2	1.0 1.0 1.0	1.0 1.0 1.0	0.494 0.461 0.501	28 19 9
			Repair	Total Org. Supp.	1.5 * 1.5	1.0 * 1.3	2.0 * 2.0	0.846 * 0.863	35 * 33
			Removed	Total Org. Supp.	1.3 * 1.3	1.0 * 1.0	2.0 * 2.0	0.697 * 0.697	11 * 11
			Installed	Total Org. Supp.	1.1 * 1.1	1.0 * 1.0	1.0 * 1.0	0.522 * 0.566	22 * 16
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

*Insufficient Data

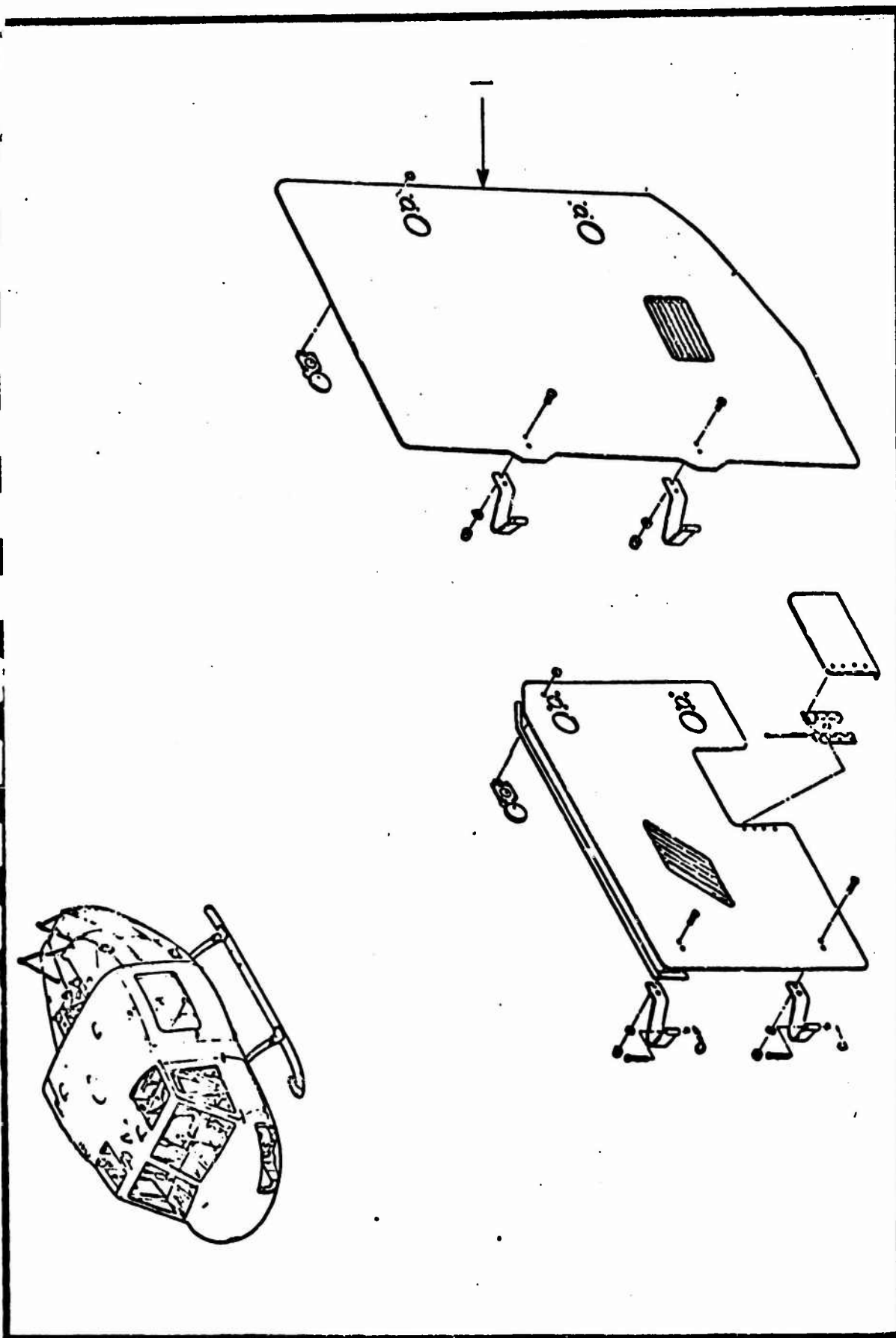


Figure 32 Door Assembly, Equipment

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 32

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Door Assy	15607364029 15607364030 15607596616 15607657854 15608431224 15609077652 15609155928 15609530218 15609666126 15609733346 15609809548 15609873307 15609875212 15609875213 99994002746 99994002747 99994002748 99994002749	Replace	Total Org. Supp.	2.0 * 2.0	2.0 * 2.0	2.0 * 2.0	0.156 * 0.151	15 * 12
			Repair	Total Org. Supp.	4.4 * 4.3	4.0 * 4.0	4.0 * 4.0	1.076 * 1.034	18 * 17
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
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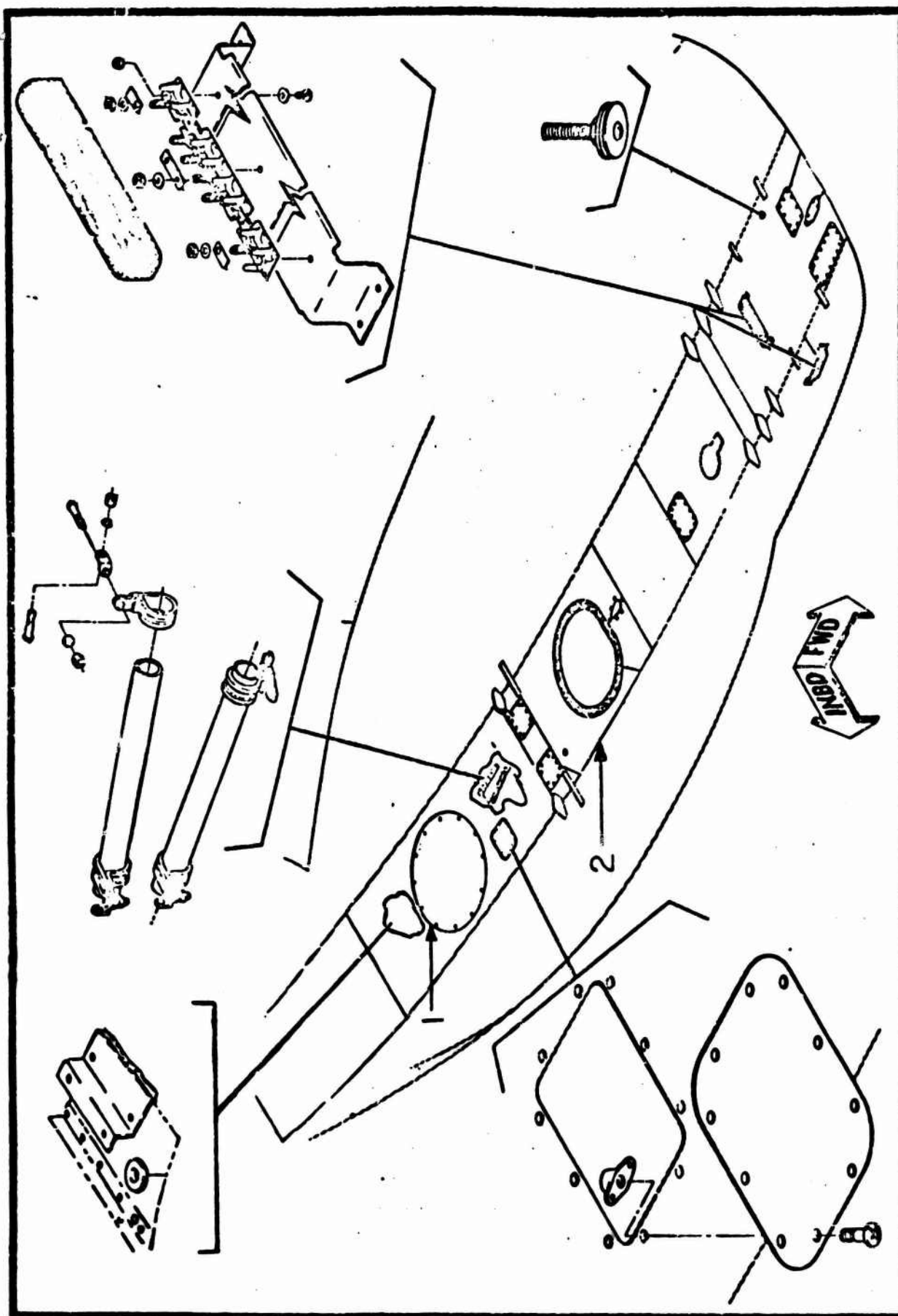


Figure 33 Fuselage Assembly, Lower Center

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 33

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Access Cover	15609667523	Replace	Total Org. Supp.	0.8 0.8 1.0	1.0 1.0 1.0	1.0 1.0 1.0	0.231 0.252 0.000	10 7 3
2	Panel Assy	15601761091 15604115897	Repair	Total Org. Supp.	2.6 * 2.8	2.0 * 2.5	2.0 * 3.0	0.887 * 0.967	11 * 8
			Service	Total Org. Supp.	2.0 * 2.0	2.0 * 2.0	3.0 * 3.0	0.871 * 0.873	33 * 23
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

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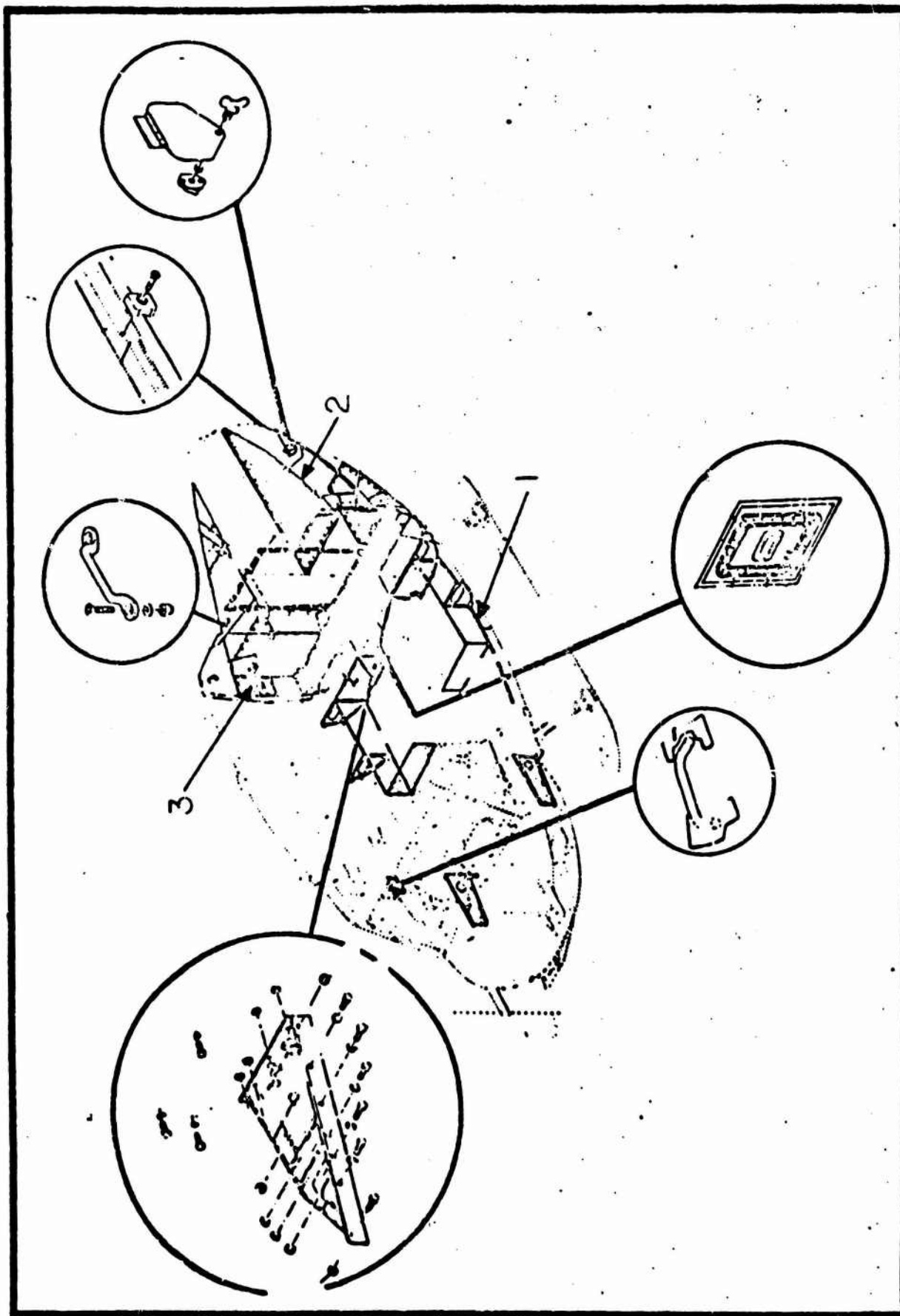


Figure 34 Fuselage Assembly, Structure Aft Section

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 34

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Track	15607597524 15609967486 53401042591 53407951157 53408669531 53408675507 53409314802 53409880244 53409894254	Repair	Total Org. Supp.	2.3 * 2.3	2.0 * 2.0	1.0 * 1.0	1.250 * 1.271	30 * 29
				Total Org. Supp.					
				Total Org. Supp.					
2	Deck Assy	15601794097 15607880162 15609880163	Replace	Total Org. Supp.	32.0 * 32.0	30.0 * 30.0	40.0 * 40.0	5.755 * 5.755	29 * 29
				Total Org. Supp.					
				Total Org. Supp.					
3	Panel Assy	15600718278 15600720814 15600897631 15600899080 15601732322 15601761089 15602031144 15602243686 15604357912 15608669545 15608810273 15608810300 15609362374 15609443167 15609976561	Repair	Total Org. Supp.	1.2 * 1.2	1.0 * 1.0	1.0 * 1.0	0.521 * 0.514	32 * 31
				Total Org. Supp.					
				Total Org. Supp.					

*Insufficient Data

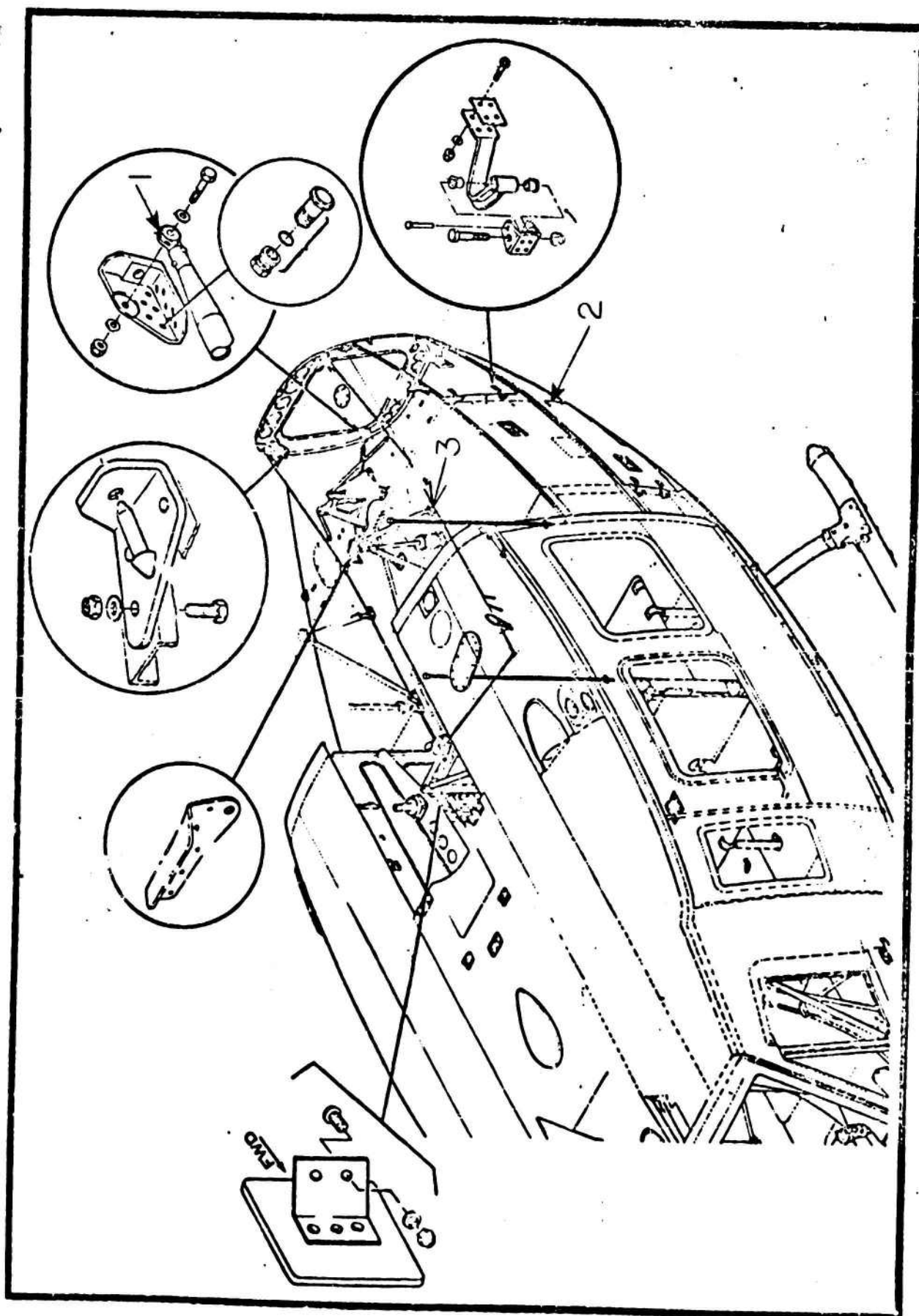
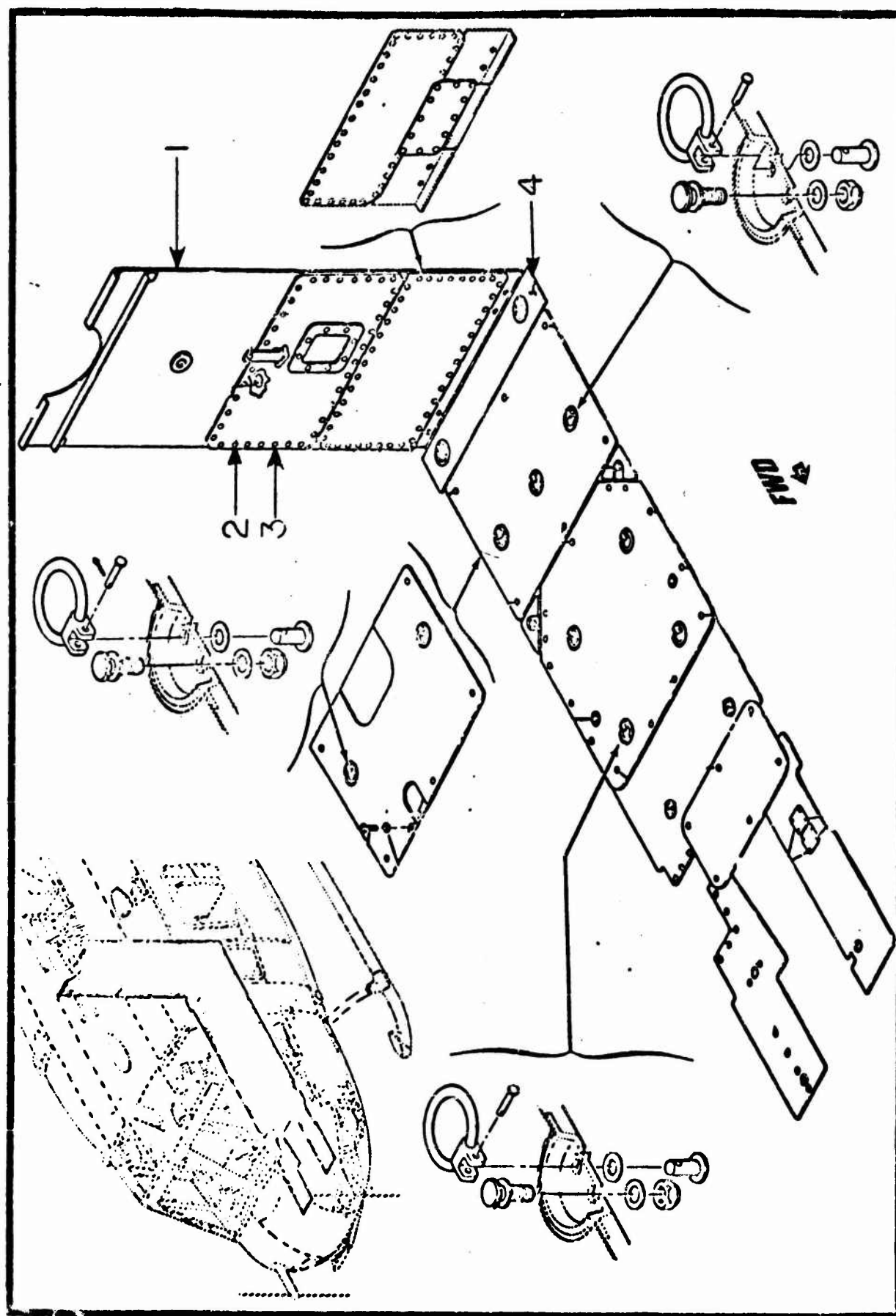


Figure 35 Fuselage Assembly, Structure Aft Section

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 35

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Connecting Link	30401796806	Replace	Total Org. Supp.	0.9 0.9 0.8	1.0 1.0 1.0	1.0 1.0 1.0	0.267 0.240 0.295	37 23 14
2	Catch Assy	53408727937	Replace	Total Org. Supp.	1.3 1.3 1.3	1.0 1.0 1.0	1.0 1.0 1.0	0.674 0.636 0.689	406 112 294
3	Bracket	15609673371	Replace	Total Org. Supp.	4.4 * 4.4	4.0 * 4.0	4.0 * 6.0	1.327 * 1.386	12 * 11
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

*Insufficient Data



UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 36

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Cover Assy	15600721076 15604614365	Replace	Total Org. Supp.	0.8 * 1.0	1.0 * 1.0	1.0 * 1.0	0.254 * 0.166	19 * 10
2	Bolt	53060659659	Replace	Total Org. Supp.	1.0 0.9 1.1	1.0 1.0 1.0	1.0 1.0 0.5	0.500 0.434 0.568	46 26 20
3	Ring	53408302139 53409963945	Replace	Total Org. Supp.	1.0 0.8 1.2	1.0 0.5 1.0	0.5 0.5 1.0	0.529 0.440 0.558	43 24 19
4	Floor Assy	15601796253 15601814560 15604421679 15607357542	Repair	Total Org. Supp.	0.8 * 1.0	1.0 * 1.0	1.0 * 1.0	0.400 * 0.000	4 * 3
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

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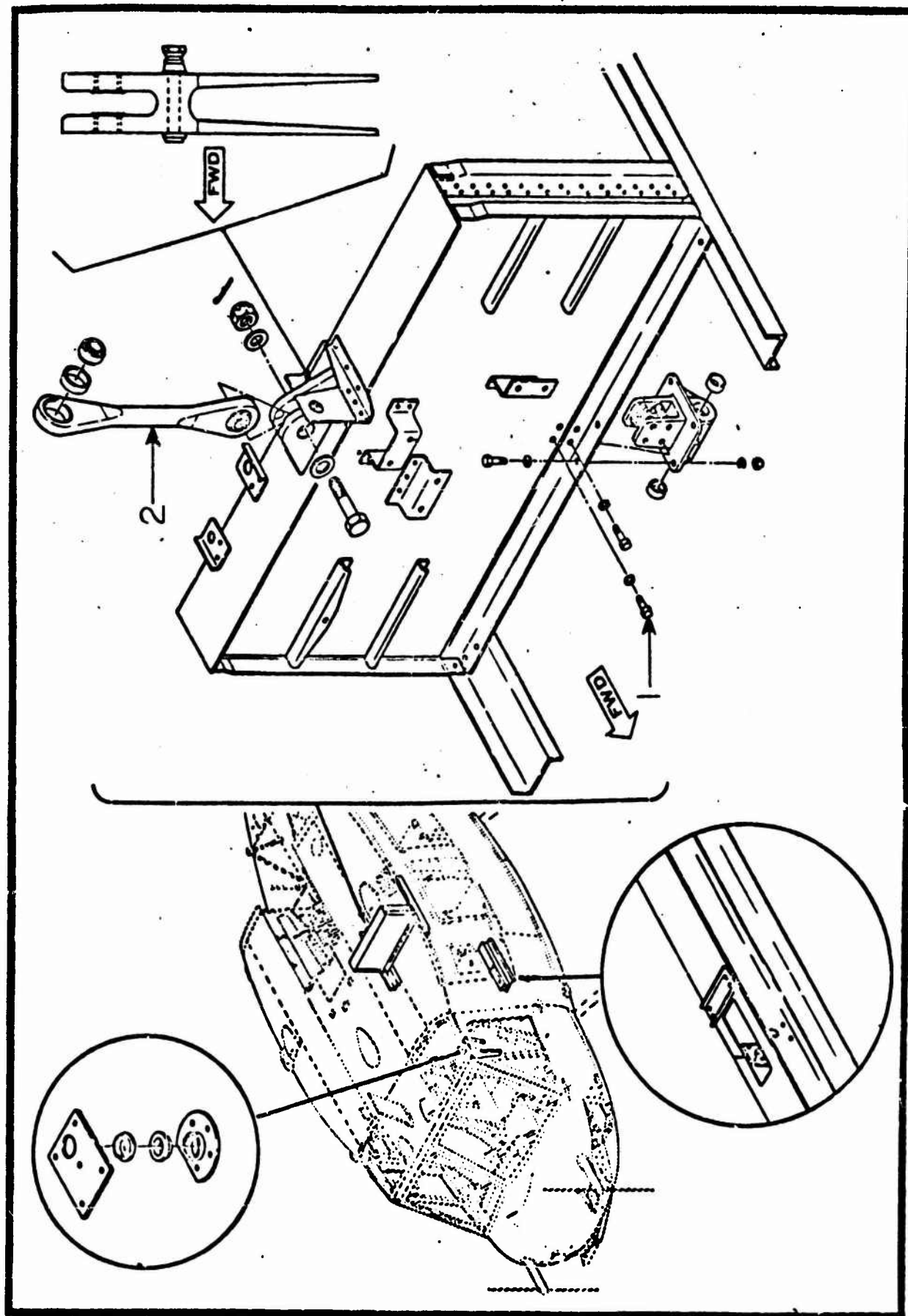


Figure 37 Fuselage Assembly, Structure

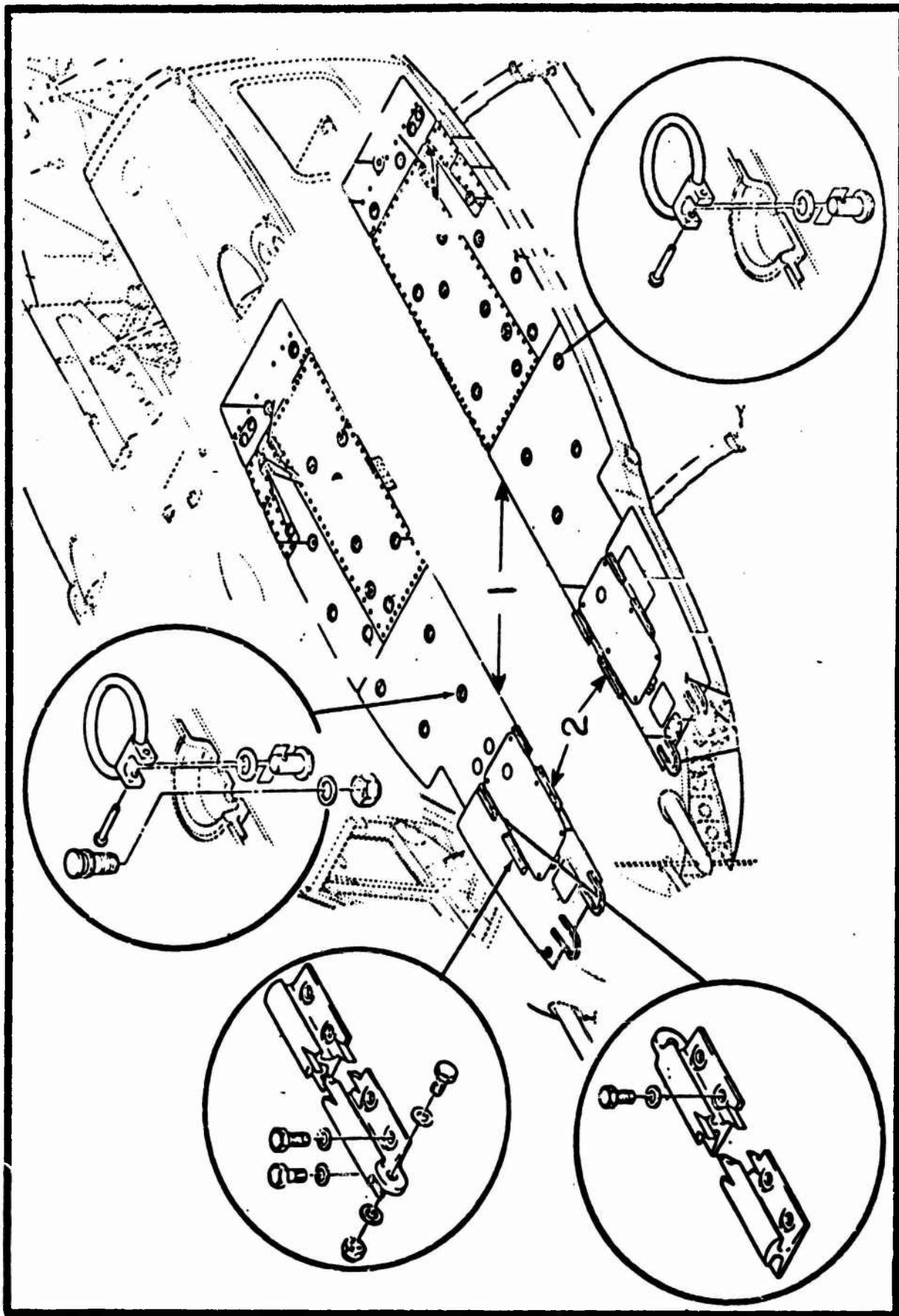


Figure 38 Floor Installation

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 33

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Floor Panel	15600665307 15600750137 15600863567 15601032416 15601032417 15601336322 15608265631 15608288140 15608288142 15608447910 15609072256 15609097048 15609385972 15609397624	Repair	Total	3.4	2.5	1.0	2.574	226
				Org. Supp.	3.5	2.5	1.0	2.584	223
			Removed and Installed	Total	4.9	6.0	7.0	2.513	163
				Org. Supp.	*	*	*	*	*
				Total	5.1	6.0	7.0	2.505	155
2	Track Assy	15609671784 15609671785	Replace	Total	3.9	3.0	1.0	2.942	84
				Org. Supp.	2.7	2.0	1.0	1.979	45
				Total	5.2	4.5	10.0	3.287	39
				Org. Supp.					
				Total					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					

*Insufficient Data

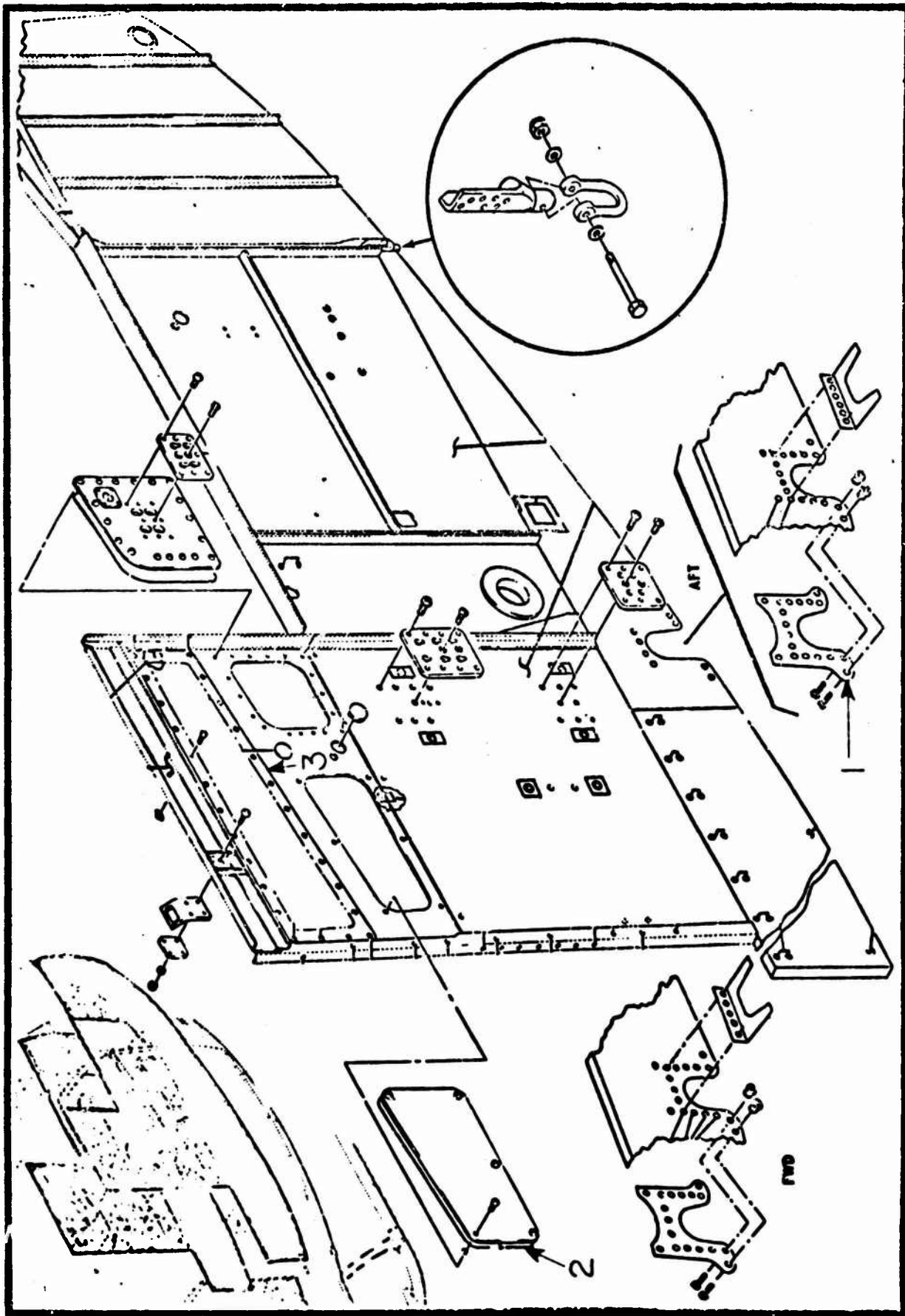


Figure 39 Beam Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 39

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Support	15601191178 15601191179 15606676801 15609476224 15609480445 15609875162	Replace	Total	2.1 *	2.5 *	3.0 *	0.899 *	7 *
				Org. Supp.	2.1	2.5	3.0	0.899	7
			Repair	Total	8.0 *	10.0 *	10.0	2.739 *	5 *
2	Seal	53307612218 53307612219		Org. Supp.	8.0	10.0	10.0	2.739	5
			Replace	Total	1.8 *	1.5 *	1.0 *	0.973 *	36 *
				Org. Supp.	2.0	2.0	2.0	0.962	21
3	Door Assy	15609875174 15609875175 15609875178	Replace	Total	1.9 *	2.0 *	2.0	0.857 *	12 *
				Org. Supp.	1.9	2.0	2.0	0.641 *	8 *
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					

*Insufficient Data

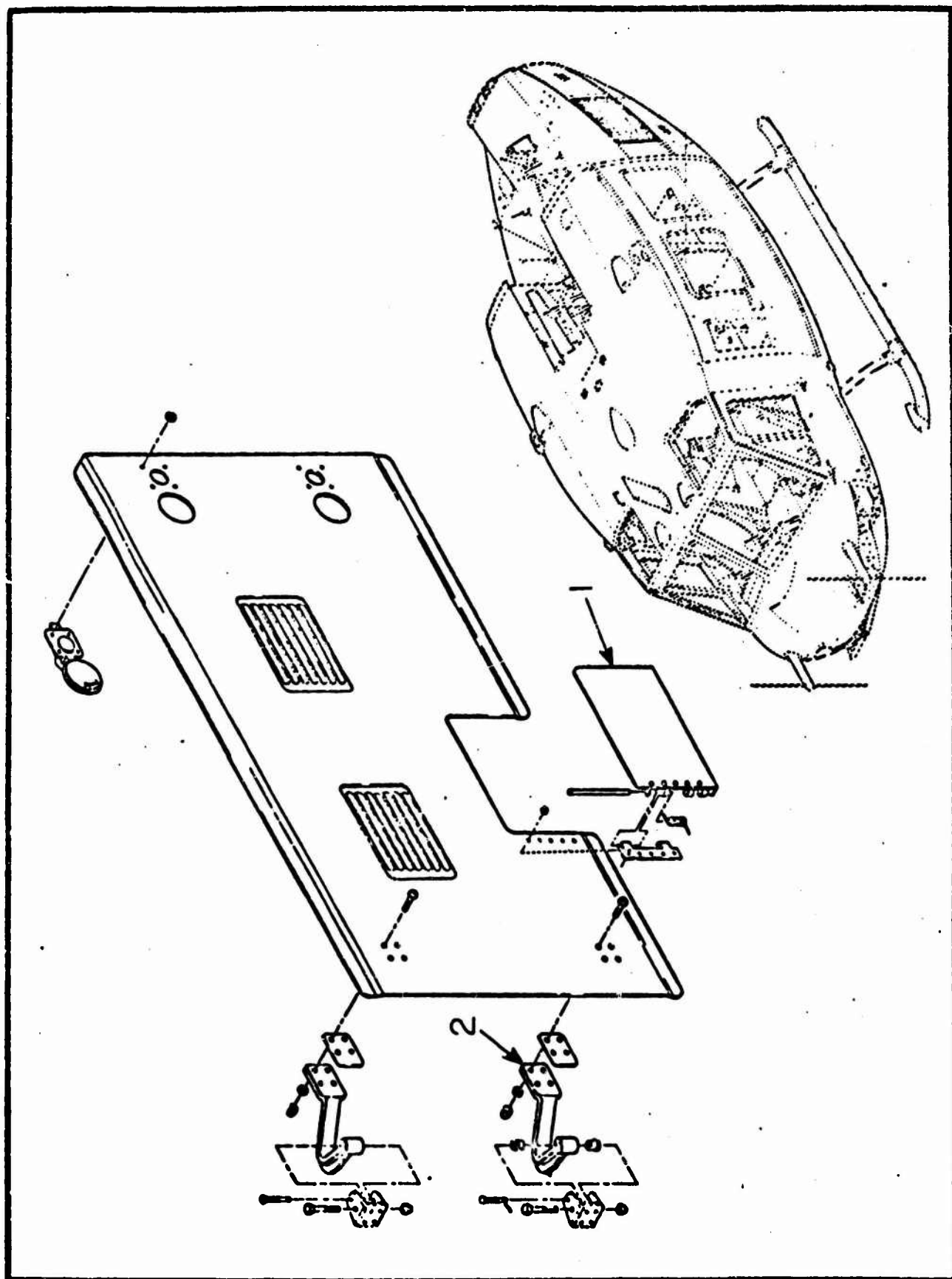


Figure 40 Door Installation

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 40

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Door Assy	15609666124 15609875211 99994002750 99994002751	Replace	Total	1.6	1.5	2.0	0.614	17
				Org. Supp.	1.7	1.5	2.0	* 0.560	* 17
			Repair	Total	1.1	1.0	1.0	0.530	23
				Org. Supp.	* 1.1	* 1.0	* 1.0	* 0.536	* 23
2	Hinge	53409430833 53409430851	Replace	Total	1.5	1.5	2.0	0.555	14
				Org. Supp.	1.4 1.7	1.0 2.0	2.0 2.0	0.583 0.518	6 6
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					

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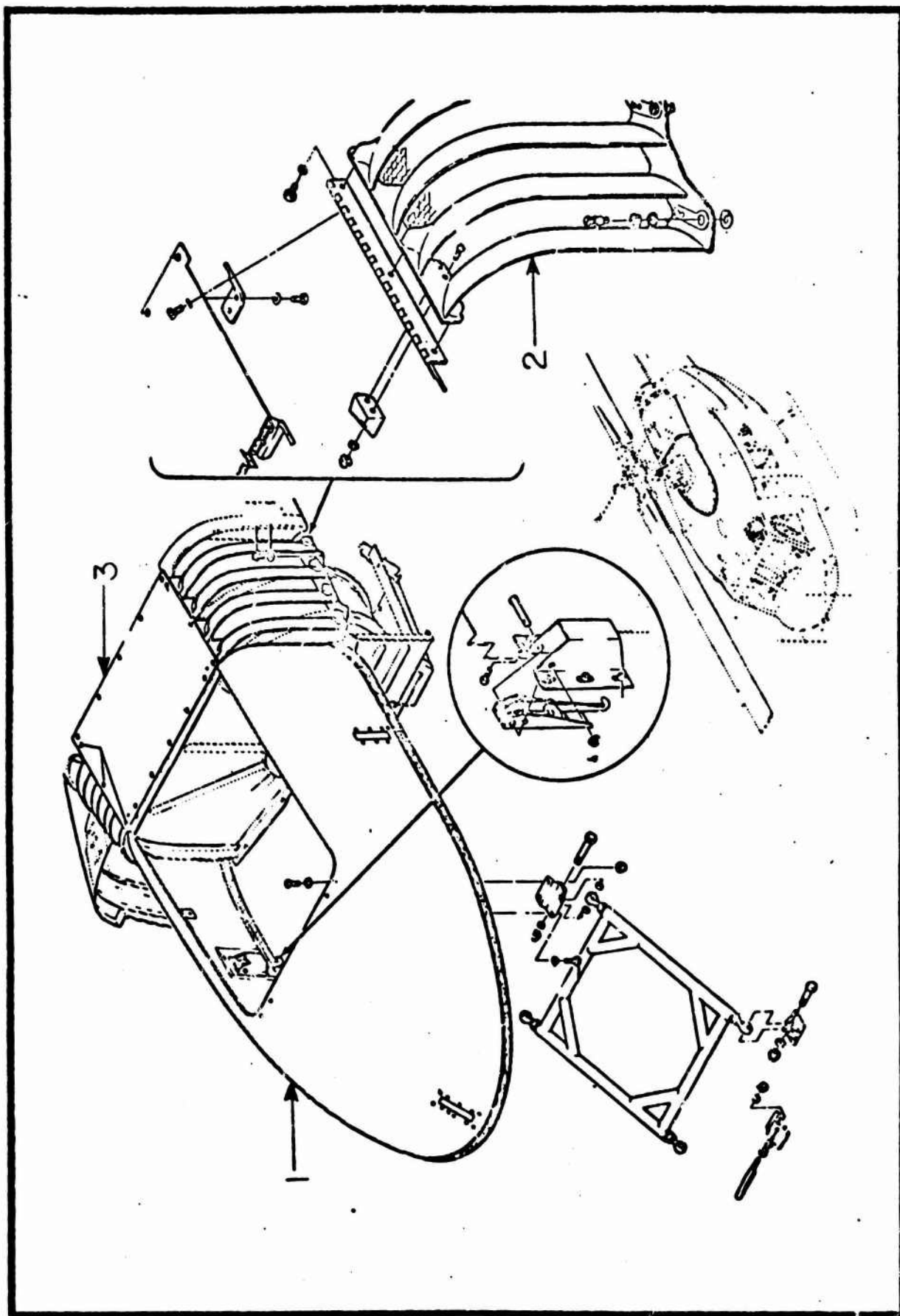


Figure L1 Cowl Installation, Forward

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 411

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Fairing Assy	15600730333	Replace	Total	1.4	1.0	1.0	0.434	12
				Org.	1.3	1.0	1.0	0.422	10
				Supp.	1.8	1.5	2.0	0.361	2
				Total	4.4	3.0	1.0	3.592	24
			Repair	Org.	*	*	*	*	*
				Supp.	4.5	3.5	1.0	3.583	21
				Total	0.8	0.7	0.3	0.621	68
				Org.	*	*	*	*	*
2	Louver Assy	15600730341	Removed and Installed	Supp.	1.4	1.0	1.0	0.646	6
				Total	1.5	0.5	0.5	1.683	4
				Org.	4.0	4.0	4.0	0.000	1
				Supp.	0.7	0.5	0.5	0.292	3
			Adjusted	Total	1.4	1.0	0.5	1.211	27
				Org.	0.8	0.5	0.5	0.408	17
				Supp.	2.4	2.0	2.0	1.119	10
				Total	0.8	0.5	0.5	0.651	741
3	Filter Assy	29450273016 29450273022 29450273025 29458718708 29458718710 29459162620 29459162621 29459162622	Replace	Org.	0.8	0.5	0.5	0.575	603
				Supp.	1.3	1.0	1.0	0.817	238
				Total	3.1	2.0	2.0	2.364	42
				Org.	*	*	*	*	*
			Repair	Supp.	3.4	2.0	2.0	2.438	36
				Total	1.3	0.5	0.5	1.284	73
				Org.	0.7	0.5	0.5	0.595	3
				Supp.	2.1	2.0	2.0	1.570	3
			Removed and Installed	Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					

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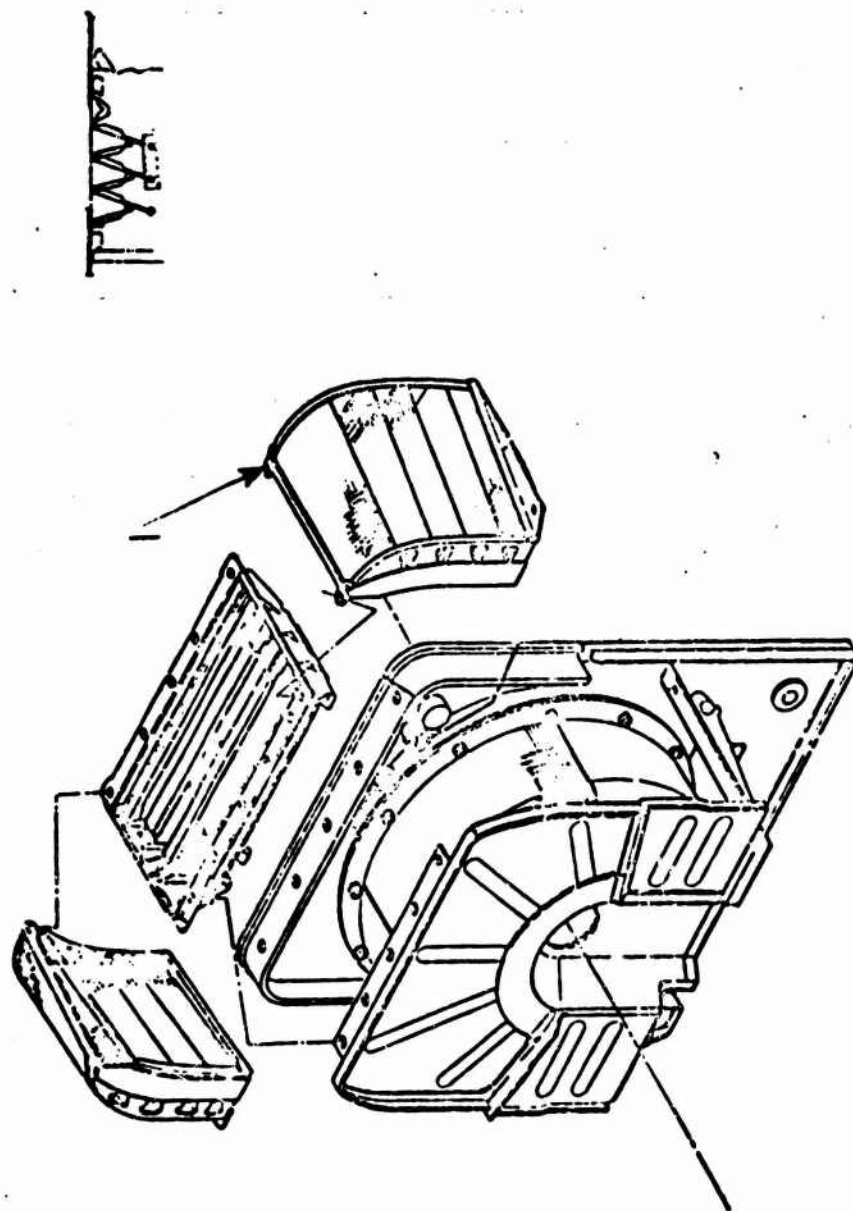


Figure 42 Engine Air Inlet Filter Installation

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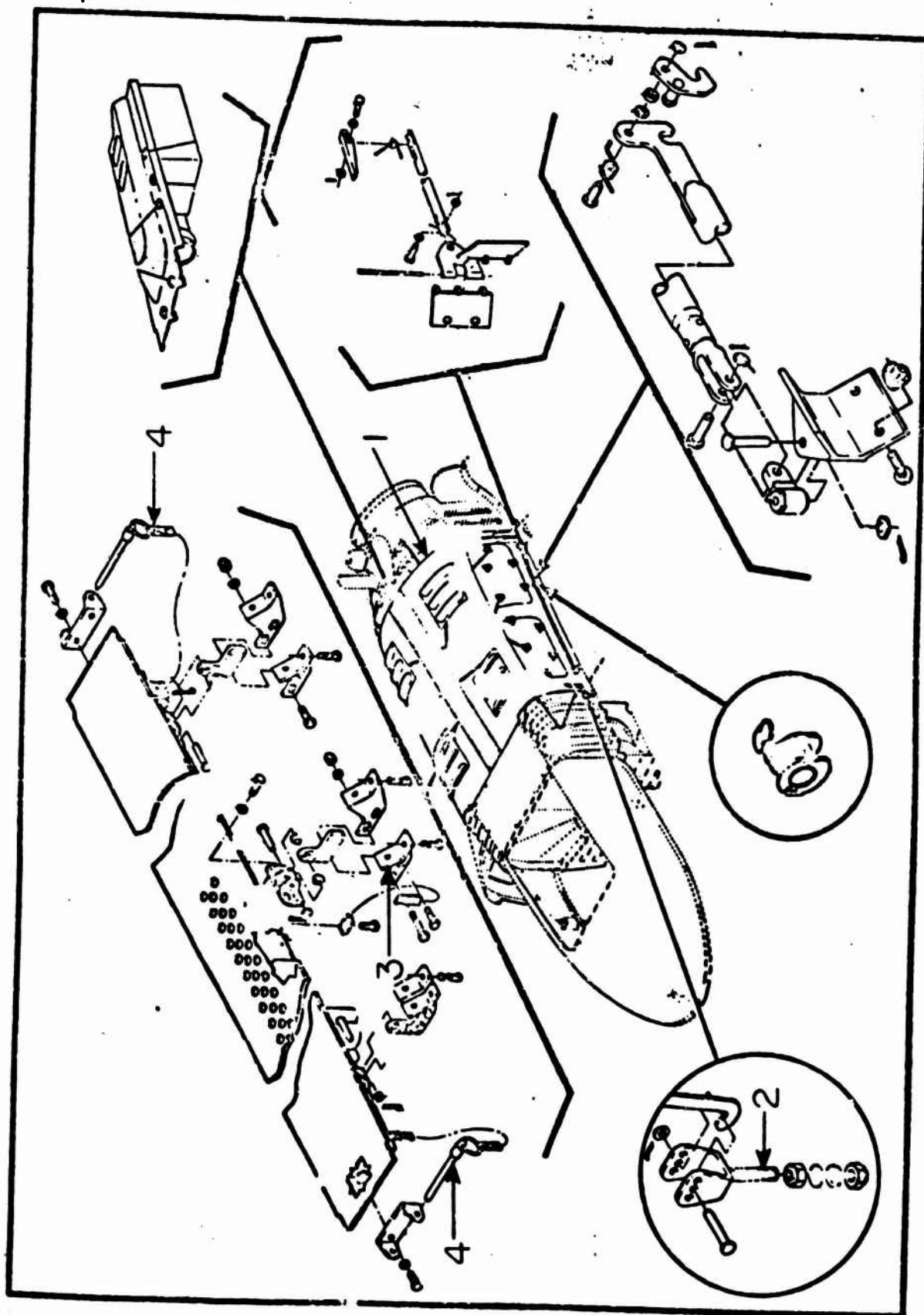


Figure L3 Cowl Installation

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 43

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Cowl Assy	15607577118 15607577130 15608311100 15608447964 15609684660	Replace	Total	2.1	2.0	1.0	1.333	16
				Org.	1.7	1.0	1.0	1.104	11
				Supp.	3.0	3.0	3.0	0.612	5
			Repair	Total	2.6	2.0	1.0	2.065	61
				Org.	*	*	*	*	*
2	Clevis	53400735438 53409708588	Removed and Installed	Supp.	2.6	2.0	1.0	1.966	59
				Total	2.6	2.0	1.0	1.765	17
				Org.	*	*	*	*	*
			Replace	Supp.	2.9	3.0	5.0	1.775	14
				Total	1.3	1.0	1.0	1.146	40
3	Fitting	15609631062 15609631063 15609631064 15609631065 15609631066 15609631069 15609631070 15609671809 15609992272	Replace	Org.	0.7	0.5	0.5	0.368	12
				Supp.	1.6	1.0	1.0	1.262	28
				Total	1.8	1.0	1.0	1.552	31
				Org.	1.4	1.0	1.0	1.203	18
				Supp.	2.4	1.5	1.0	1.849	13
4	Pin	53409516903	Replace	Total					
				Org.					
				Supp.					
				Total	0.8	1.0	1.0	0.441	29
				Org.	0.8	1.0	1.0	0.310	19
				Supp.	0.9	0.5	0.5	0.631	10
				Total					
				Org.					
				Supp.					
				Total					
				Org.					

*Insufficient Data

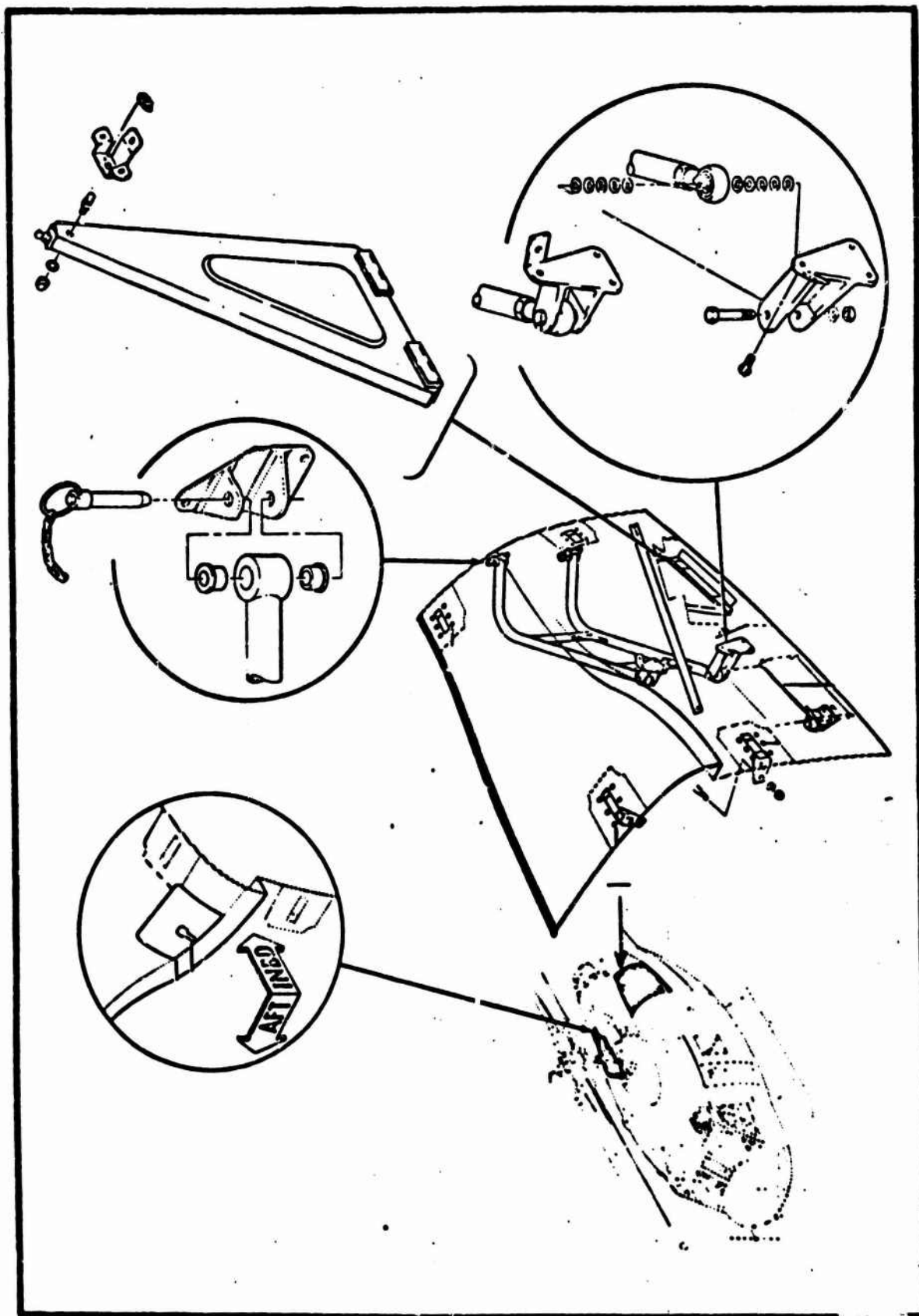


Figure 4.1 Cowl Installation

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 144

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Cowd Assy	15600730337 15601154913 15601154928 15601514081 15607019886	Replace	Total	2.6	2.0	1.0	1.555	26
				Org.	1.8	1.5	1.0	1.107	14
				Supp.	3.4	3.0	3.0	1.593	12
			Repair	Total	2.8	2.5	1.0	2.043	124
				Org.	*	*	*	*	*
				Supp.	2.8	2.5	1.0	2.047	122
			Removed and Installed	Total	3.3	4.0	5.0	2.120	13
				Org.	*	*	*	*	*
				Supp.	3.5	4.0	5.0	2.034	12
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
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				Supp.					
				Total					
				Org.					
				Supp.					

*Insufficient Data

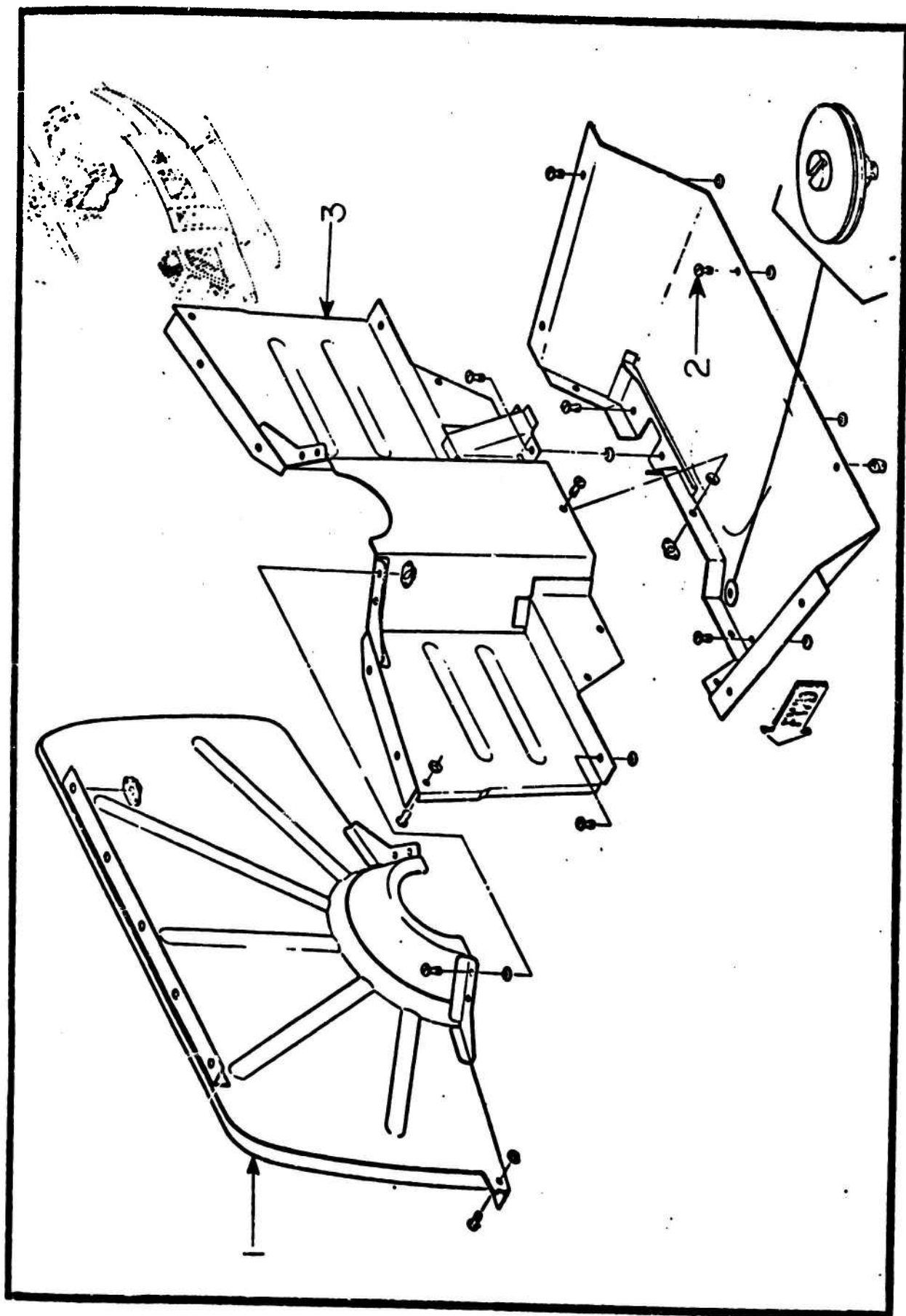


Figure 45 Baffle Assembly, Engine Induction

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 45

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Baffle Assy	15600190291 15601508918 15601509018 15601509019 15609080918 15609442530	Replace	Total	1.8	1.0	1.0	1.291	32
				Org.	1.5	1.0	1.0	1.222	15
				Supp.	2.1	1.5	1.0	1.334	17
			Repair	Total	2.6	1.5	0.5	1.992	13
				Org.	*	*	*	*	*
2	Stud	15609631078 15609631079 53252815066	Replace	Supp.	2.7	1.5	3.0	1.984	12
				Total	1.1	1.0	1.0	0.585	9
				Org.	0.7	0.5	0.5	0.292	3
3	Baffle Assy	15609080919 15609926504	Replace	Supp.	1.3	1.0	1.0	0.625	6
				Total	1.6	1.0	1.0	1.253	18
				Org.	1.6	1.0	0.5	1.322	8
			Repair	Supp.	1.7	1.0	1.0	1.266	10
				Total	2.2	2.0	1.0	1.409	13
				Org.	*	*	*	*	*
				Supp.	2.2	2.0	1.0	1.409	13
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					

*Insufficient Data

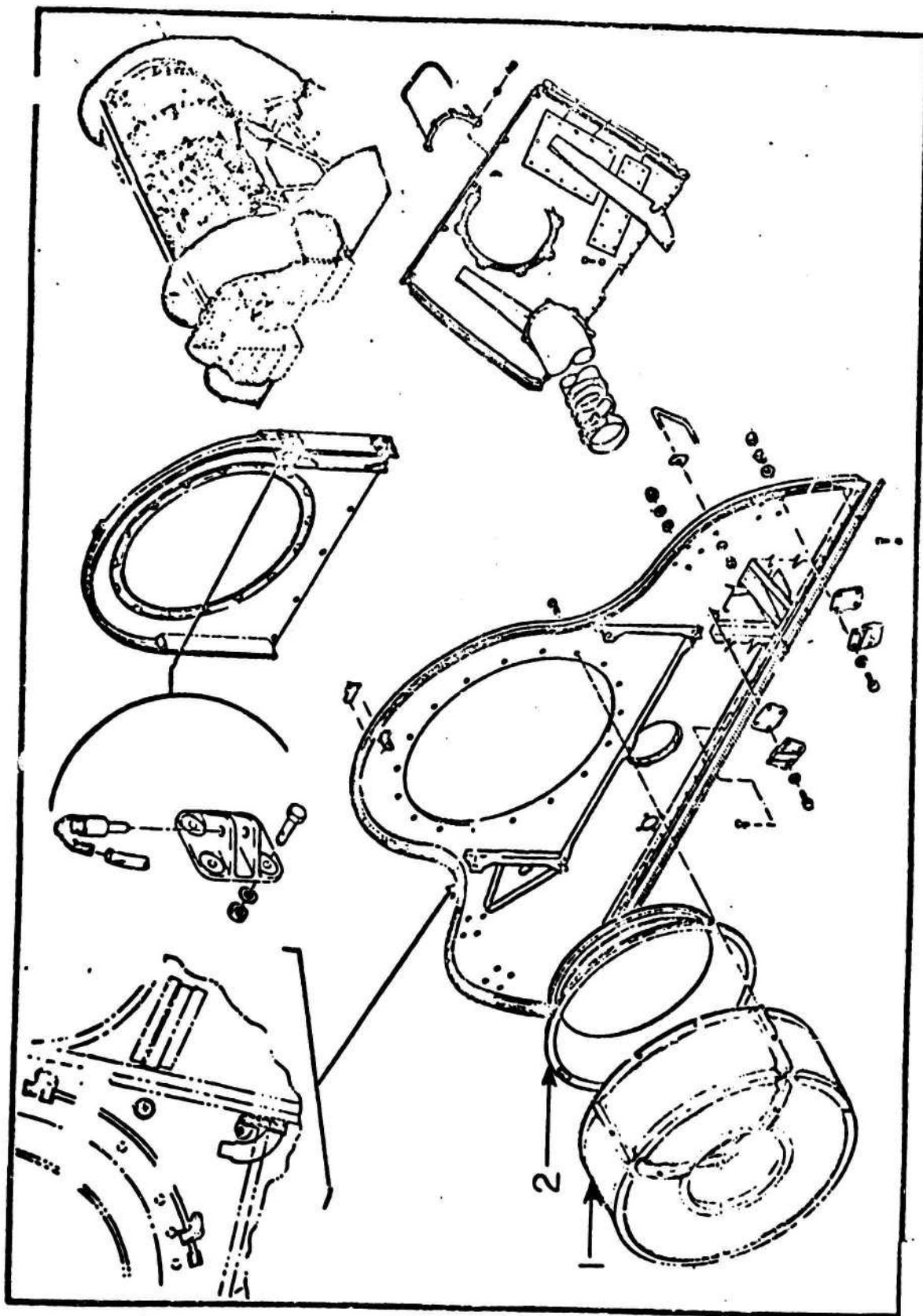


Figure 46 Firewall Assembly, Power Plant

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 116

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Screen Assy	15600728317 15604885002 15609569920	Replace	Total Org. Supp.	1.1 1.1 *	1.0 1.0 *	1.0 1.0 *	0.599 0.599 *	8 8 *
2	Bellmouth Assy	15607580290	Replace	Total Org. Supp.	4.1 2.3 5.0	3.0 2.0 4.5	2.0 2.0 10.0	3.062 0.0876 3.367	19 6 13
			Repair	Total Org. Supp.	3.4 * 3.4	2.0 * 2.0	8.0 * 8.0	2.836 * 2.836	6 * 6
--	Firewall	15601508902	Repair	Total Org. Supp.	2.3 * 2.3	2.0 * 2.0	2.0 * 2.0	1.505 * 1.534	54 * 50
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
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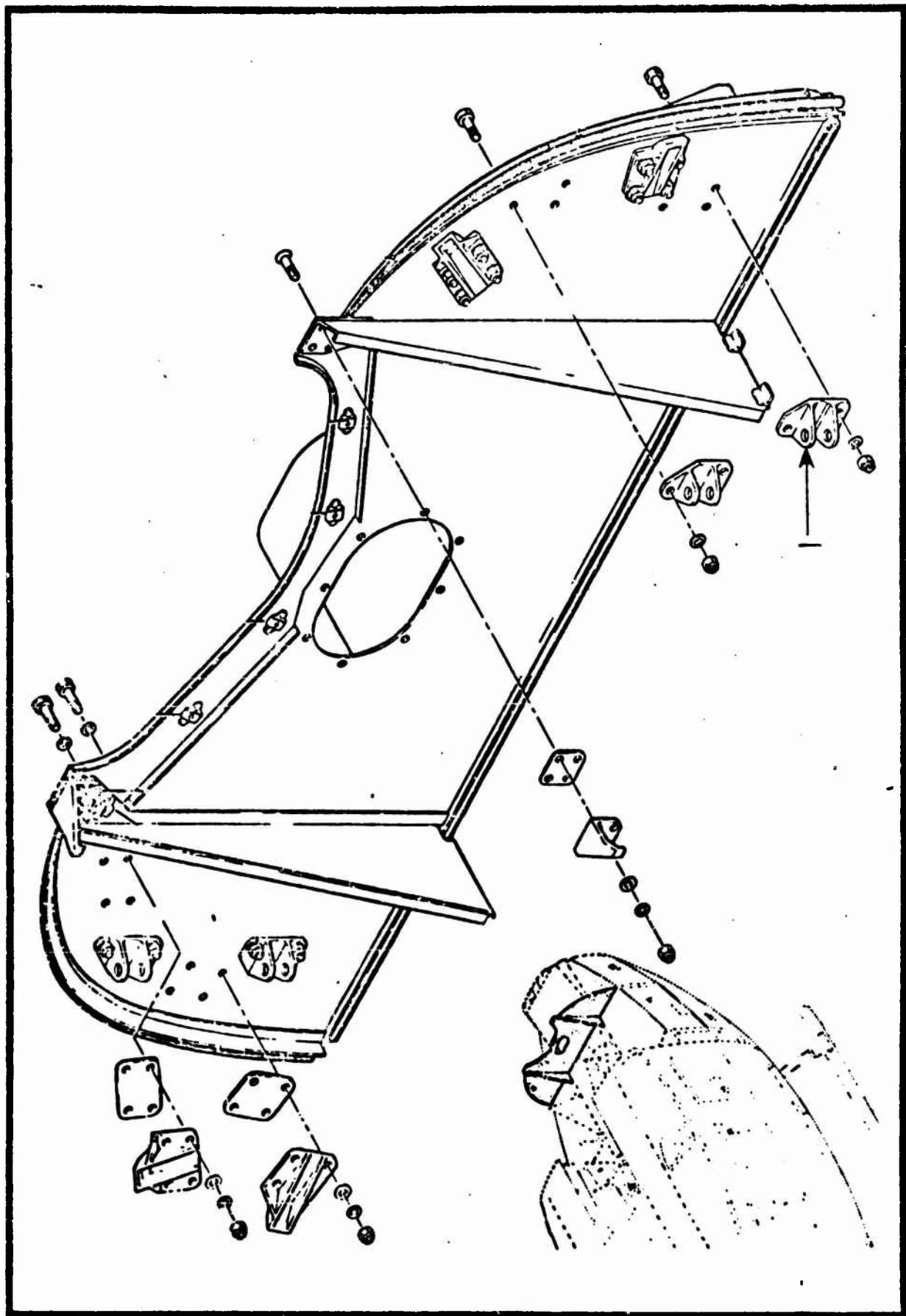


Figure 16A Firewall Assembly, Lower Aft

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 1/FA

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV	SAMPLE SIZE
1	Hinge Fitting	15609926512 15609926514 15609926515 15609926516	Replace	Total	1.0	1.0	0.5	0.792	46
				Org.	1.0	1.0	0.5	0.725	26
				Supp.	1.1	1.0	0.5	0.891	20
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					

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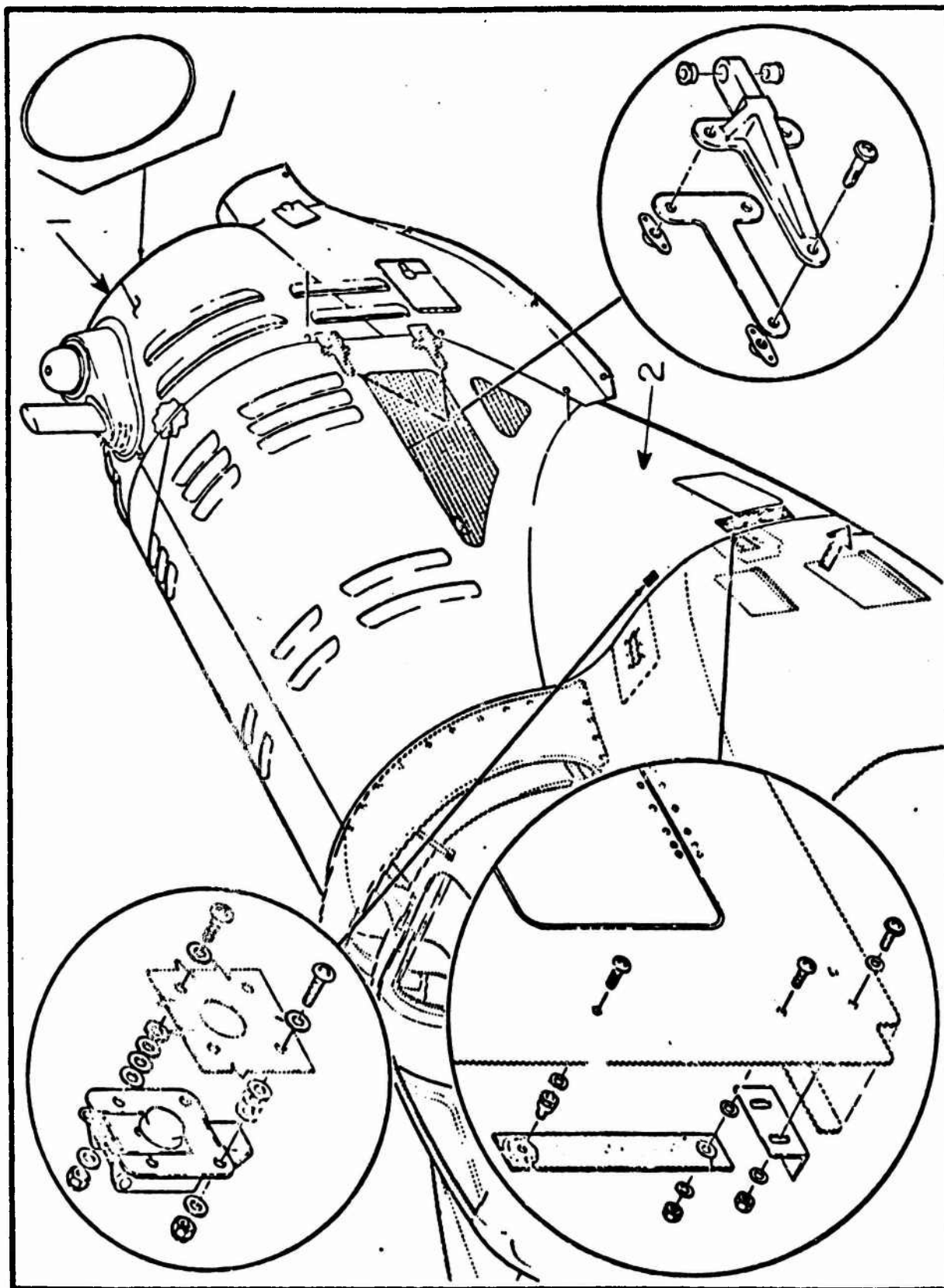


Figure 1.7 Cowl Assembly, Engine

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 47

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Fairing Assy	15608757990 15609118603 15609197993 15609361057 15609361058	Replace	Total	2.1	1.0	1.0	1.659	29
				Org. Supp.	0.9 3.4	1.0 4.0	1.0 5.0	0.511 1.496	15 14
			Repair	Total	3.0	2.5	1.0	1.863	37
				Org. Supp.	* 3.0	* 2.5	* 1.0	* 1.863	* 37
			Removed and Installed	Total	2.3	0.9	0.3	2.572	36
				Org. Supp.	* 4.9	* 5.0	* 5.0	* 2.516	* 11
2	Cowl Assy	15606753254	Repair	Total	3.2	3.0	1.0	2.351	193
				Org. Supp.	* 3.4	* 3.0	* 1.0	* 2.404	* 170
			Service	Total	1.9	1.5	1.0	1.135	14
				Org. Supp.	1.4 2.1	1.0 1.5	2.5 1.0	0.854 1.213	4 10
			Removed and Installed	Total	4.9	4.0	5.0	3.567	192
				Org. Supp.	* 5.2	* 5.0	* 5.0	* 3.654	* 161
			Installed	Total	2.1	2.0	2.0	1.102	18
				Org. Supp.	* 2.2	* 2.0	* 2.0	* 1.236	* 13
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					

*Insufficient Data

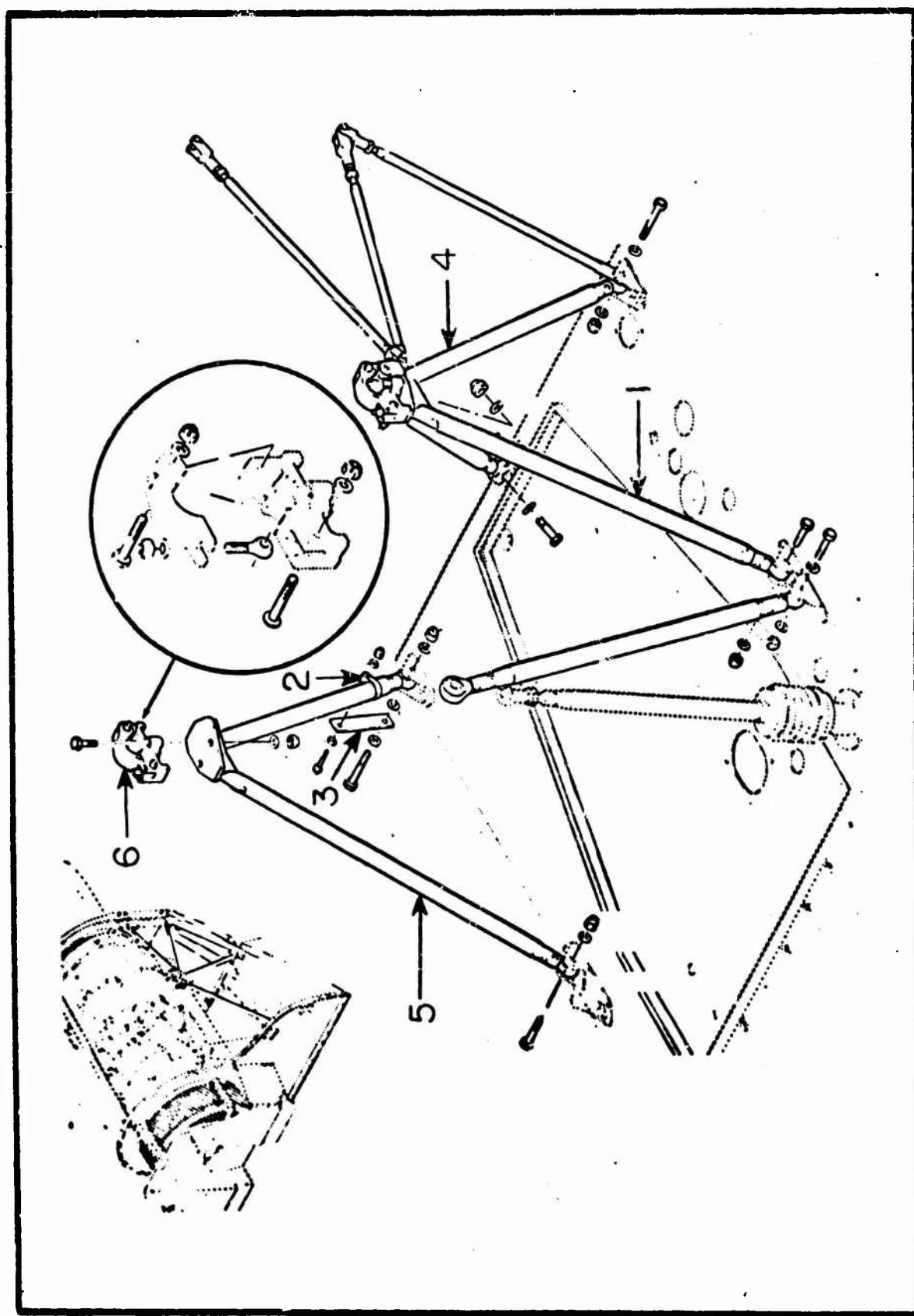


Figure 48 Mount Installation, Engine

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 4:3

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Connecting Ling	15600788693 15608732269	Replace	Total Org. Supp.	2.1 2.0 2.3	2.0 2.0 2.0	1.0 2.0 1.0	1.433 1.229 1.619	402 213 189
2	Clamp	53405933392	Replace	Total Org. Supp.	1.0 0.9 1.2	1.0 0.5 1.0	0.5 0.5 1.0	0.757 0.493 1.138	105 74 31
3	Spring	53607318070	Replace	Total Org. Supp.	1.1 1.0 1.2	1.0 1.0 1.0	1.0 1.0 2.0	0.522 0.462 0.684	21 15 6
4	Tripod Assy	15607318021 15609671751 15609873317	Replace	Total Org. Supp.	3.9 3.4 4.2	3.0 3.0 3.0	2.0 2.0 3.0	2.993 2.614 3.217	440 192 248
			Adjust	Total Org. Supp.	1.6 * 2.0	1.5 * 1.5	3.0 * 3.0	1.284 * 1.270	17 * 12
			Repair	Total Org. Supp.	1.7 * 1.8	2.0 * 2.0	2.0 * 2.0	1.071 * 1.054	13 * 12
			Service	Total Org. Supp.	2.0 * 2.0	2.0 * 2.0	2.0 * 2.0	1.420 * 1.420	15 * 15
			Removed and Installed	Total Org. Supp.	3.7 * 4.3	3.0 * 4.0	4.0 * 5.0	2.620 * 2.902	16 * 11
			Checked	Total Org. Supp.	1.4 * 1.5	0.5 * 0.5	0.5 * 0.5	1.652 * 1.761	7 * 6
				Total Org. Supp.					

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 43

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE		
5	Bipod Assy	15607318011 15609671752	Replace	Total Org. Supp.	3.2 2.8 3.6	2.5 2.0 3.0	2.0 2.0 2.0	2.380 1.990 2.649	443 218 225		
			Removed and Installed	Total Org Supp.	3.1 1.8 4.1	3.0 1.0 4.0	2.0 1.0 6.0	1.801 1.170 1.574	13 6 7		
			Checked	Total Org. Supp.	0.8 * 0.8	0.5 * 0.5	1.0 * 1.0	0.361 * 0.361	2 * 2		
6	Pillow Block Assy	15604099146	Replace	Total Org. Supp.	1.2 1.4 1.7	1.5 1.0 2.0	2.0 1.0 2.0	0.751 0.721 0.785	104 66 38		
			Service	Total Org. Supp.	0.8 0.8 *	0.5 0.5 *	1.0 1.0 *	0.390 0.390 *	6 6 *		
				Total Org. Supp.							
				Total Org. Supp.							
				Total Org. Supp.							
				Total Org. Supp.							
				Total Org. Supp.							
				Total Org. Supp.							

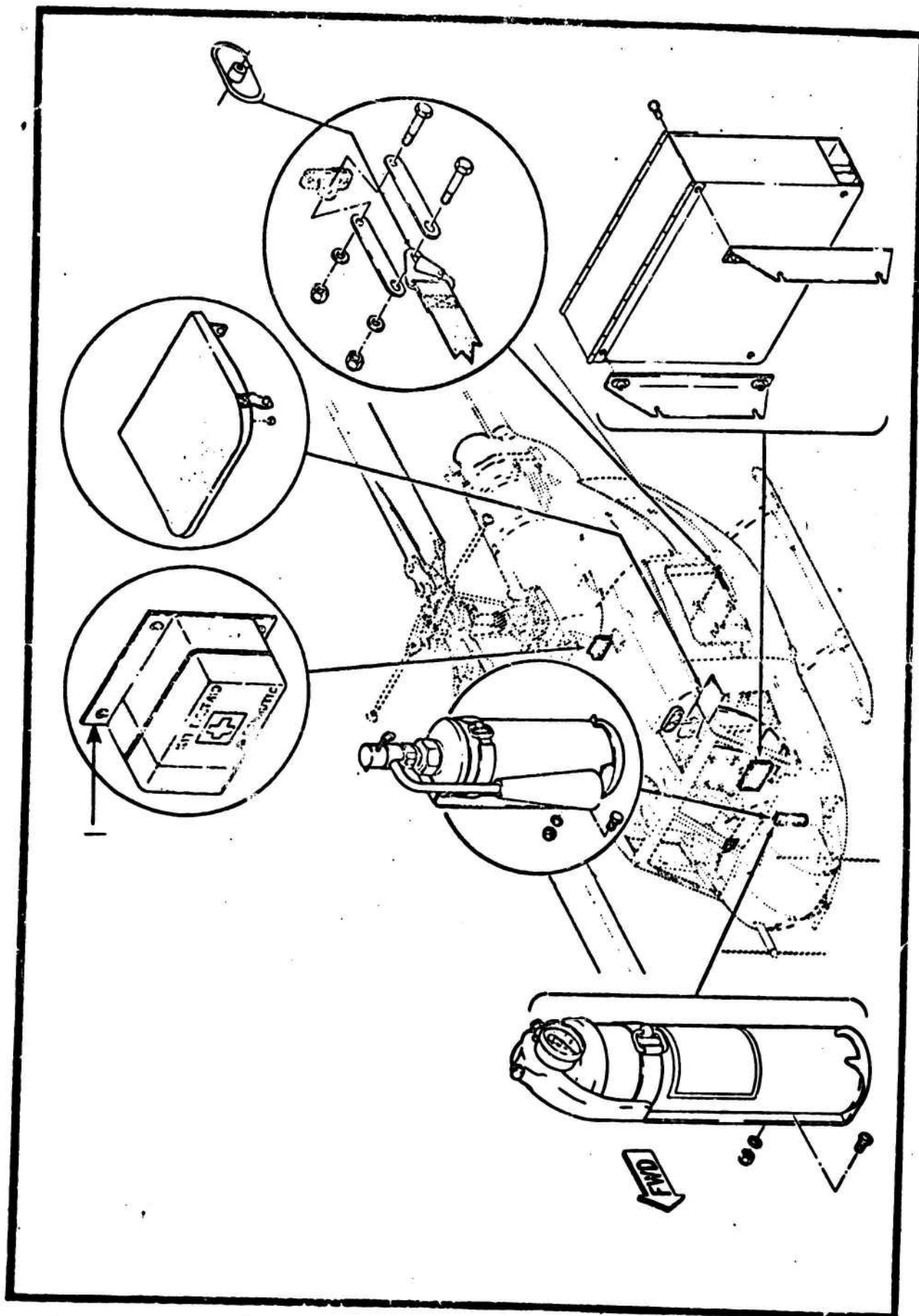


Figure 49 Loose Equipment Installation, Installed

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 10

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	First Aid Kit	65459196650	Replace	Total	0.7	0.5	0.5	0.263	144
				Org. Supp.	0.6 *	0.5 *	0.5 *	0.255 *	132
			Service	Total	1.1	1.0	1.0	0.551	58
				Org. Supp.	1.1 *	1.0 *	1.0 *	0.560 *	55
			Removed and Installed	Total	0.7	0.5	0.5	0.386	54
				Org. Supp.	0.8 *	0.5 *	0.5 *	0.394 *	49
			Total	Total					
			Org. Supp.	Org. Supp.					
			Total	Total					
			Org. Supp.	Org. Supp.					
			Total	Total					
			Org. Supp.	Org. Supp.					
			Total	Total					
			Org. Supp.	Org. Supp.					
			Total	Total					
			Org. Supp.	Org. Supp.					
			Total	Total					
			Org. Supp.	Org. Supp.					
			Total	Total					
			Org. Supp.	Org. Supp.					
			Total	Total					
			Org. Supp.	Org. Supp.					

*Insufficient Data

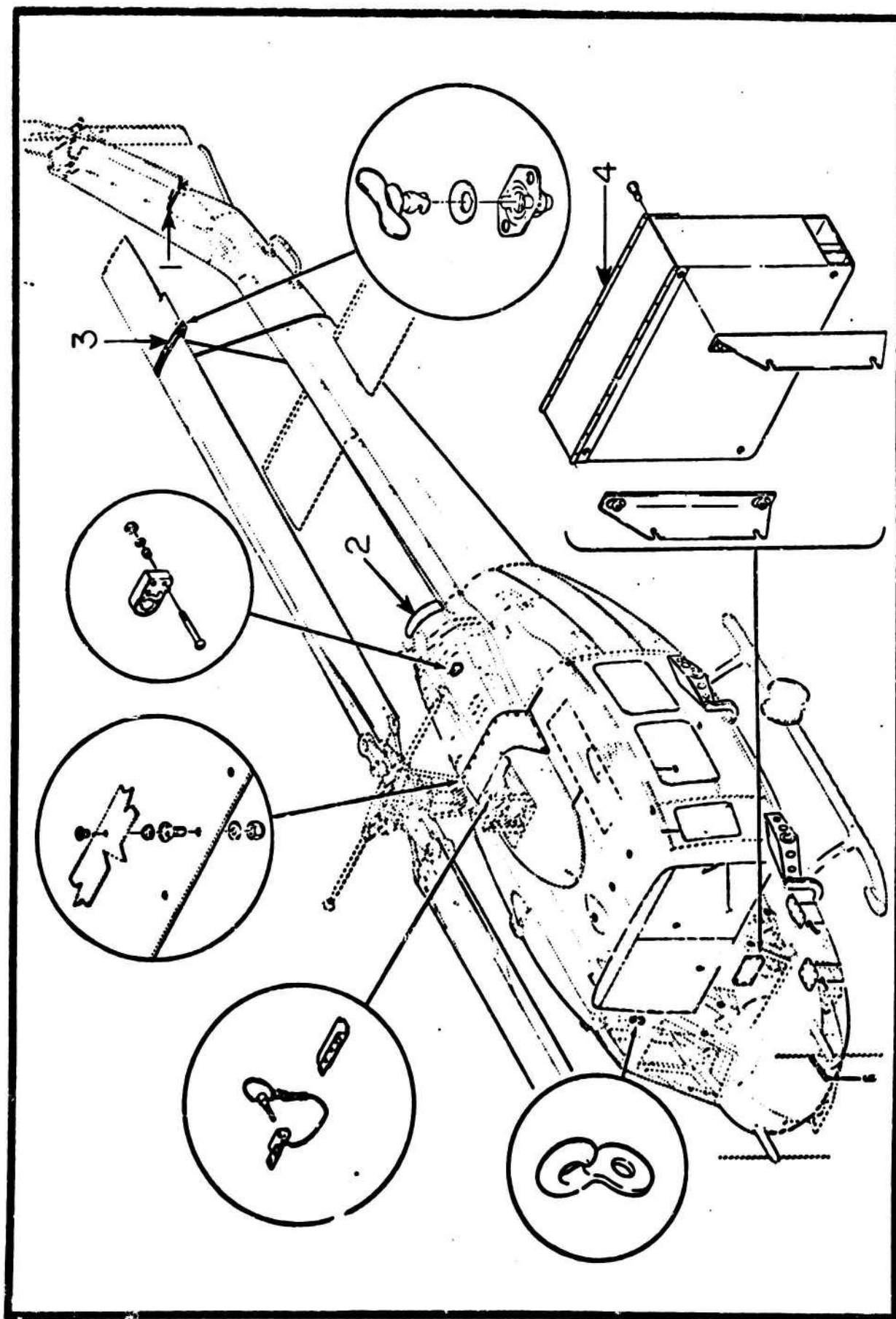


Figure 50 Loose Equipment Installation, Installed and Packaged

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 50

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Strap	16809671821	Replace	Total Org. Supp.	0.6 0.6 0.6	0.5 0.5 0.5	0.5 0.5 0.5	0.469 0.469 0.469	32 32 32
2	Cover Assy	15606753215 17308419919 17309671737	Replace	Total Org. Supp.	0.6 0.6 0.6	0.5 0.5 0.5	0.5 0.5 0.5	0.407 0.390 0.390	171 165 165
3	Tiedown Assy	17304277937	Replace	Total Org. Supp.	0.8 0.8 0.8	0.5 0.5 0.5	0.5 0.5 0.5	0.290 0.294 0.294	52 47 47
4	Flight Case	16801988613	Replace	Total Org. Supp.	0.9 1.0 0.9	1.0 1.0 1.0	1.0 1.0 1.0	0.406 0.465 0.322	28 16 12
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

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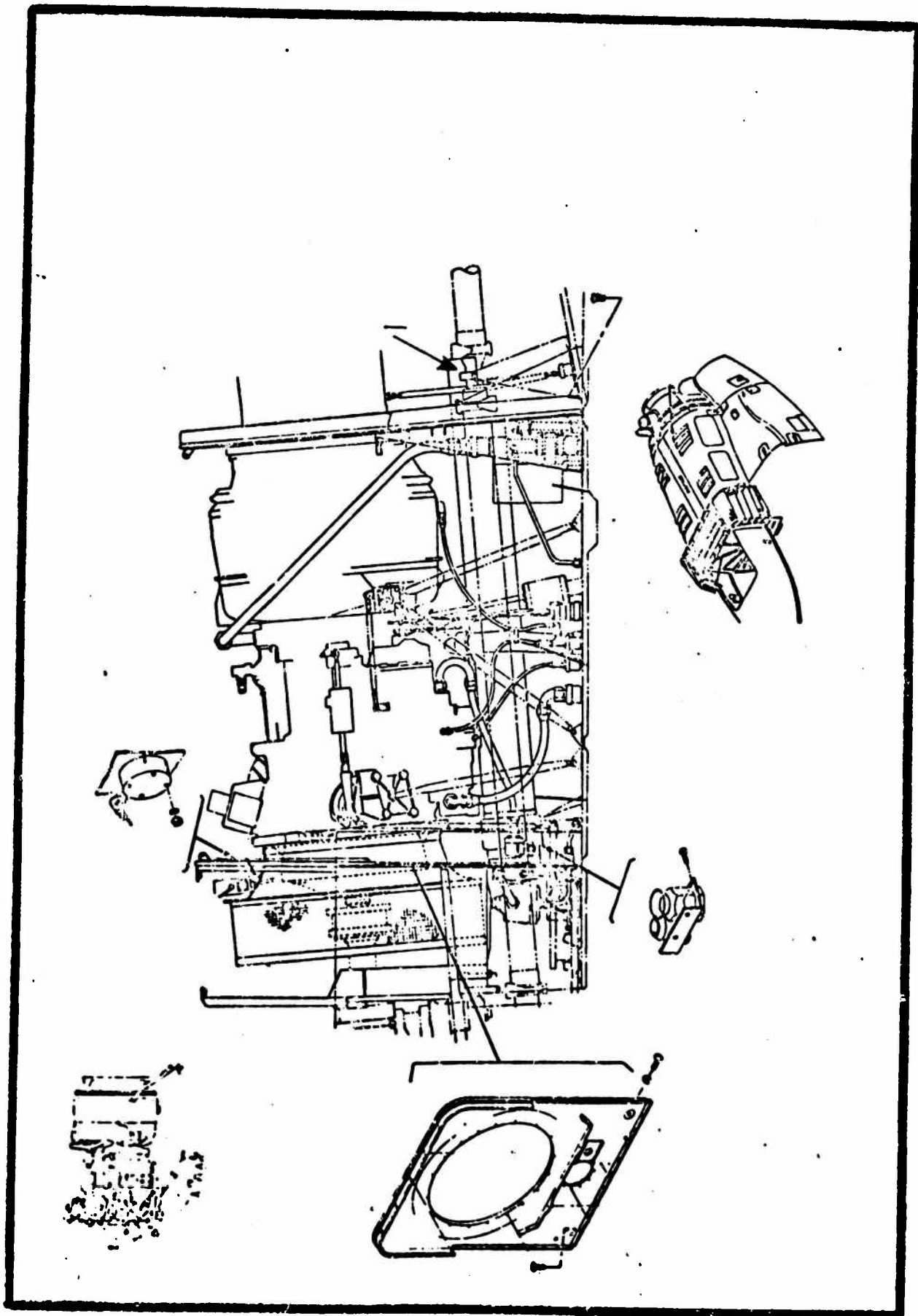


Figure 51 Power Plant Installation

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 01
REFERENCE FIGURE 51[illegible]

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SECTION IV
FUNCTIONAL GROUP 02
LANDING GEAR SYSTEM

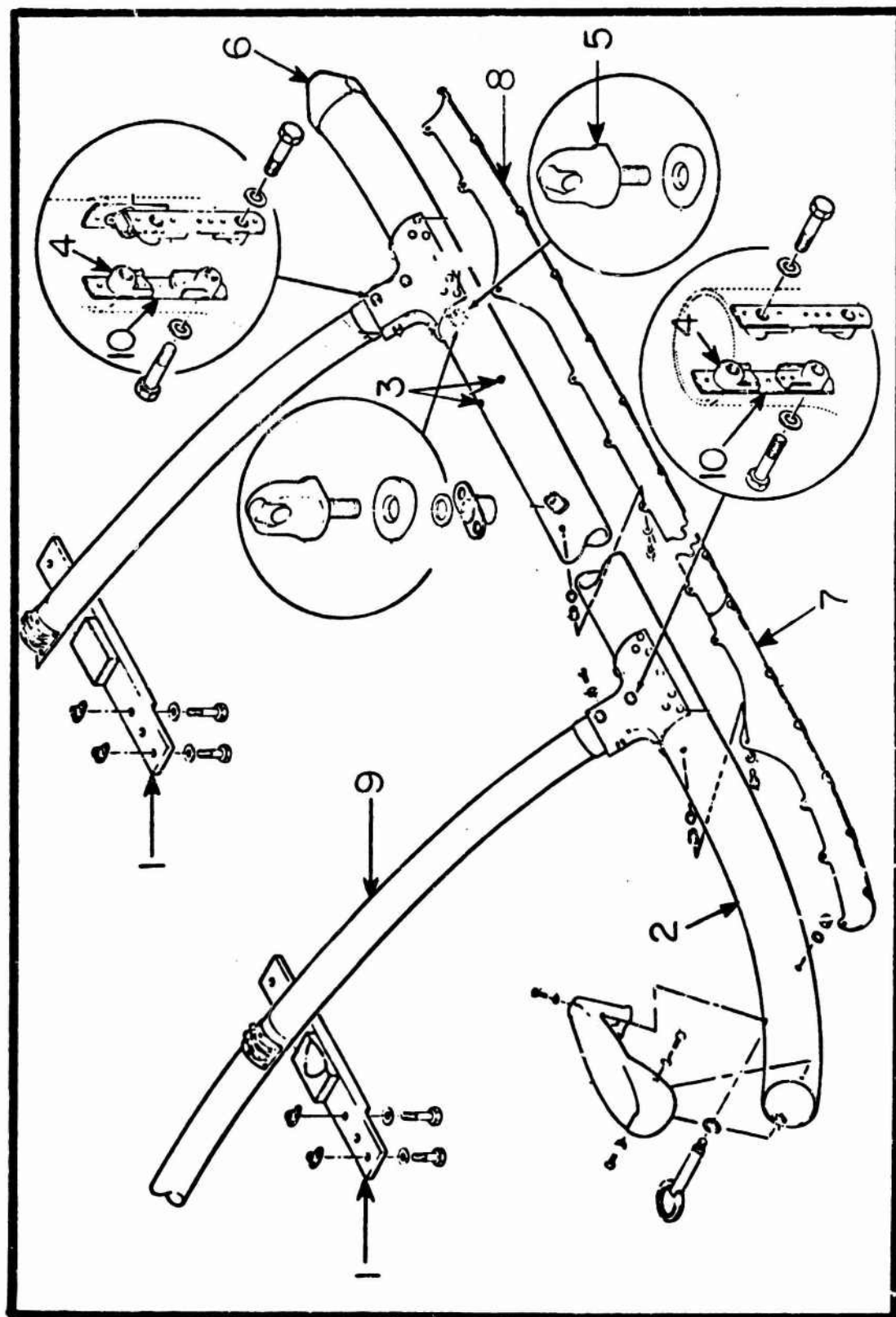


Figure 52 Landing Gear Assembly, Skid

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 02
REFERENCE FIGURE 52

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Cap	15608346623 15608346624 15608346636 15608346637 15609667539	Replace	Total Org. Supp.	1.4 1.2 1.7	1.0 1.0 1.0	1.0 1.0 1.0	1.105 0.908 1.426	855 602 253
				Total Org. Supp.					
				Total Org. Supp.					
2	Skid Assembly	16207942624 16207950678	Replace	Total Org. Supp.	3.5 3.2 4.4	3.0 2.5 4.0	2.0 2.0 1.0	2.384 2.071 2.864	898 644 254
			Repair	Total Org. Supp.	2.2 * 2.1	2.0 * 2.0	2.0 * 2.0	0.502 * 0.516	16 * 10
			Service	Total Org. Supp.	2.1 1.6 2.5	1.5 1.5 2.0	1.0 2.0 1.0	1.457 0.817 1.830	42 23 17
			Removed and Installed	Total Org. Supp.	5.6 * 5.5	6.0 * 6.0	6.0 * 6.0	1.145 * 1.008	18 * 17
			Install	Total Org. Supp.	0.9 * 0.9	1.0 * 1.0	1.0 * 1.0	0.210 * 0.229	11 * 9
				Total Org. Supp.					
3	Bumper	53405920792	Replace	Total Org. Supp.	0.6 0.6 *	0.5 0.5 *	0.5 0.5 *	0.256 0.256 *	67 67 *
4	Nut	53107738649 53108889552	Replace	Total Org. Supp.	1.3 1.4 *	1.0 1.2 *	1.0 1.0 *	0.443 0.424 *	12 8 *
				Total Org. Supp.					
				Total Org. Supp.					

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 02
REFERENCE FIGURE 52

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
5	Bolt	53068834462							
			Replace	Total Org. Supp.	0.7 0.7 0.8	0.5 0.5 0.8	1.0 1.0 1.0	0.283 0.324 0.255	8 5 3
			Adjust	Total Org. Supp.	0.6 * 0.5	0.5 * 0.5	0.5 * 0.5	0.295 * 0.309	11 * 8
6	Cap	16300707858							
			Replace	Total Org. Supp.	1.0 0.9 1.2	1.0 1.0 1.0	1.0 1.0 1.0	0.479 0.440 0.520	86 61 25
			Repair	Total Org. Supp.	1.0 * 1.0	1.0 * 1.0	1.5 * 1.5	0.456 * 0.456	6 * 6
7	Forward Shoe, Skid Assembly	16209671803 16204699210							
			Replace	Total Org. Supp.	1.7 1.6 2.4	1.0 1.0 2.0	1.0 1.0 2.0	1.167 1.133 1.200	1135 991 114
			Replace	Total Org. Supp.	1.8 1.7 2.5	1.3 1.0 2.0	1.0 1.0 1.0	1.166 1.099 1.459	908 814 94
9	Cross Tube Assy	16200769036 16206746078							
			Replace	Total Org. Supp.	3.8 2.4 4.3	3.0 2.5 4.0	2.0 2.0 2.0	2.494 1.253 2.845	465 247 171
			Repair	Total Org. Supp.	3.0 * 3.0	3.0 * 3.0	3.0 * 3.0	0.856 * 0.856	15 * 15
10	Nut Assy	15608980002							
			Replace	Total Org. Supp.	1.0 * 1.0	1.0 * 1.0	1.0 * 1.0	0.000 * 0.000	1 * 1
				Total Org. Supp.					

*Insufficient Data

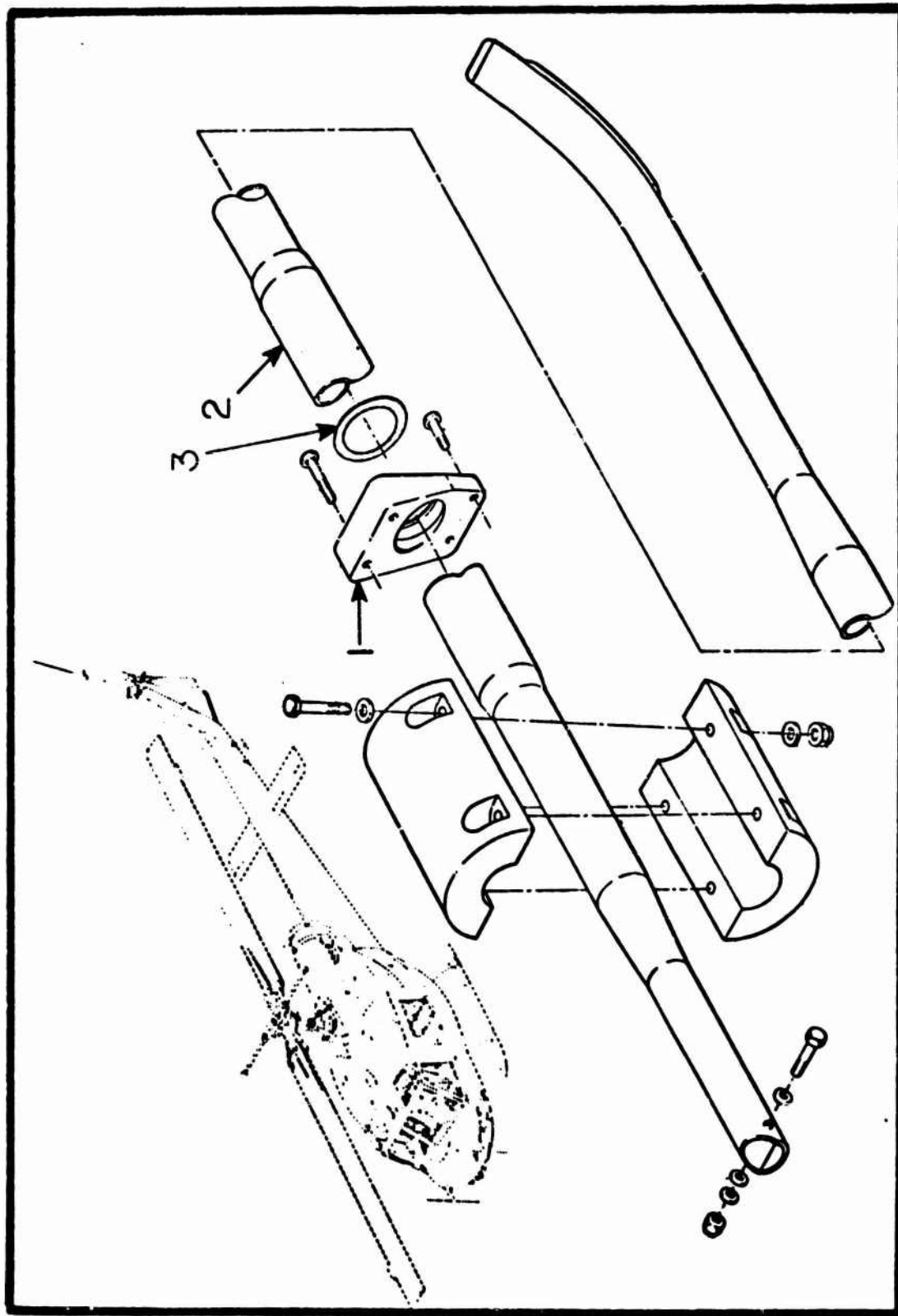


Figure 53 Skid Installation, Aft Fuselage

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 02
REFERENCE FIGURE 53

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Skid Support Block	15607656253 15608718667	Replace	Total	1.4	1.5	1.0	0.545	86
				Org.	1.5	1.5	2.0	0.569	51
				Supp.	1.4	1.0	1.0	0.512	35
			Adjust	Total	0.9	1.0	1.0	0.224	5
				Org.	0.8	1.0	1.0	0.294	3
				Supp.	*	*	*	*	*
			Repair	Total	2.3	2.0	1.0	1.280	85
				Org.	*	*	*	*	*
				Supp.	2.4	2.0	1.0	1.310	74
			Service	Total	1.5	1.0	2.0	0.548	6
Org.	1.7	2.0		2.0	0.579	3			
Supp.	*	*		*	*	*			
2	Tube Assembly	15606498266	Removed and Installed	Total	1.8	2.0	2.0	0.742	12
				Org.	*	*	*	*	*
				Supp.	2.1	2.0	2.0	0.644	9
			Replace	Total	1.6	1.5	2.0	0.698	56
				Org.	1.6	1.5	2.0	0.690	51
				Supp.	1.8	2.0	2.0	0.837	5
			Repair	Total	1.9	2.0	2.0	0.861	11
				Org.	*	*	*	*	*
				Supp.	1.9	2.0	2.0	0.861	11
			Replace	Total	1.3	1.0	1.0	0.761	297
Org.	1.3	1.0		1.0	0.771	196			
Supp.	1.4	1.0		1.0	0.716	101			
3	Packing	53305851067	Total						
			Org.						
			Supp.						
			Total						

SECTION V
FUNCTIONAL GROUP 03
POWERPLANT SYSTEM

118a

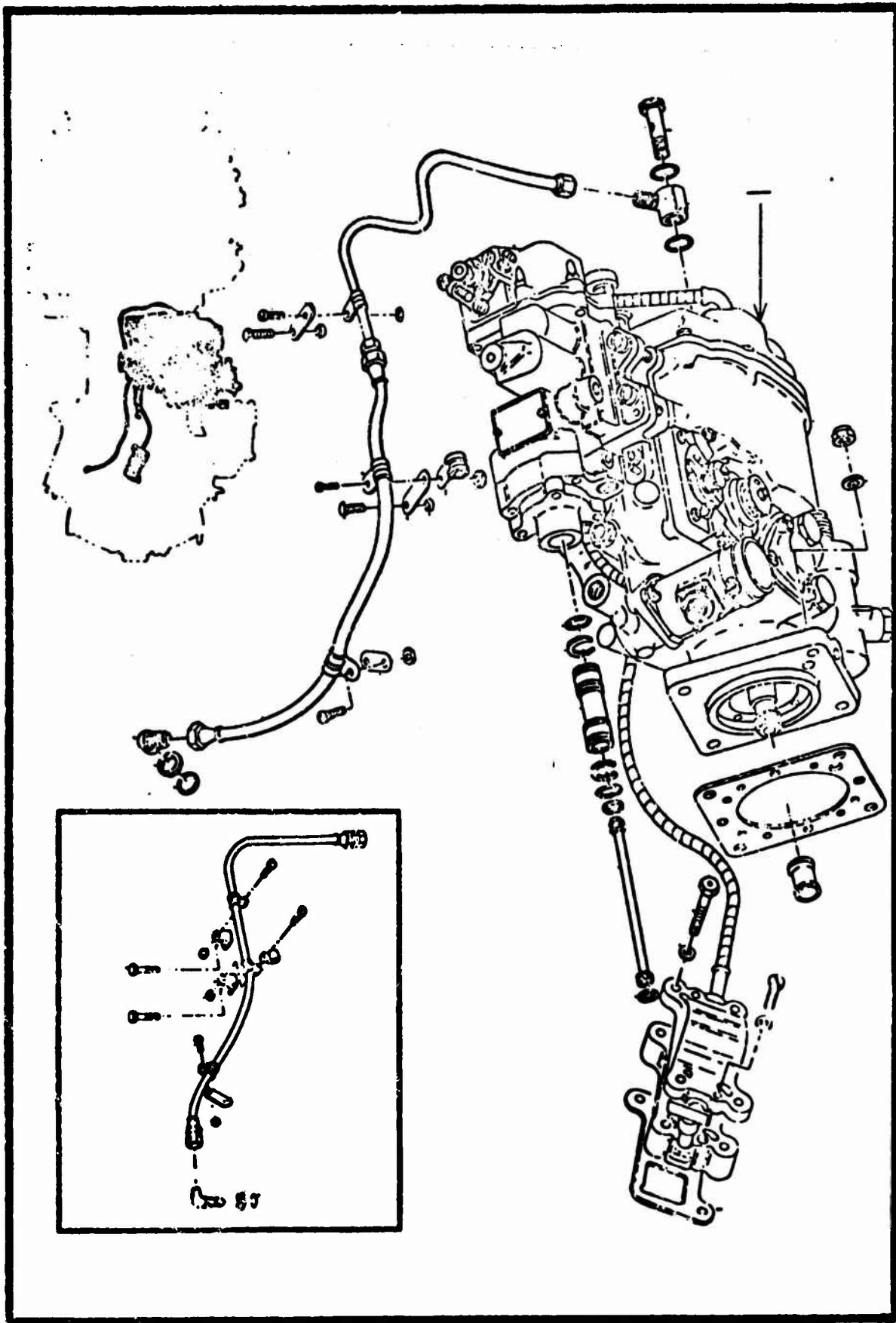


Figure 54 Fuel Control and Related Parts

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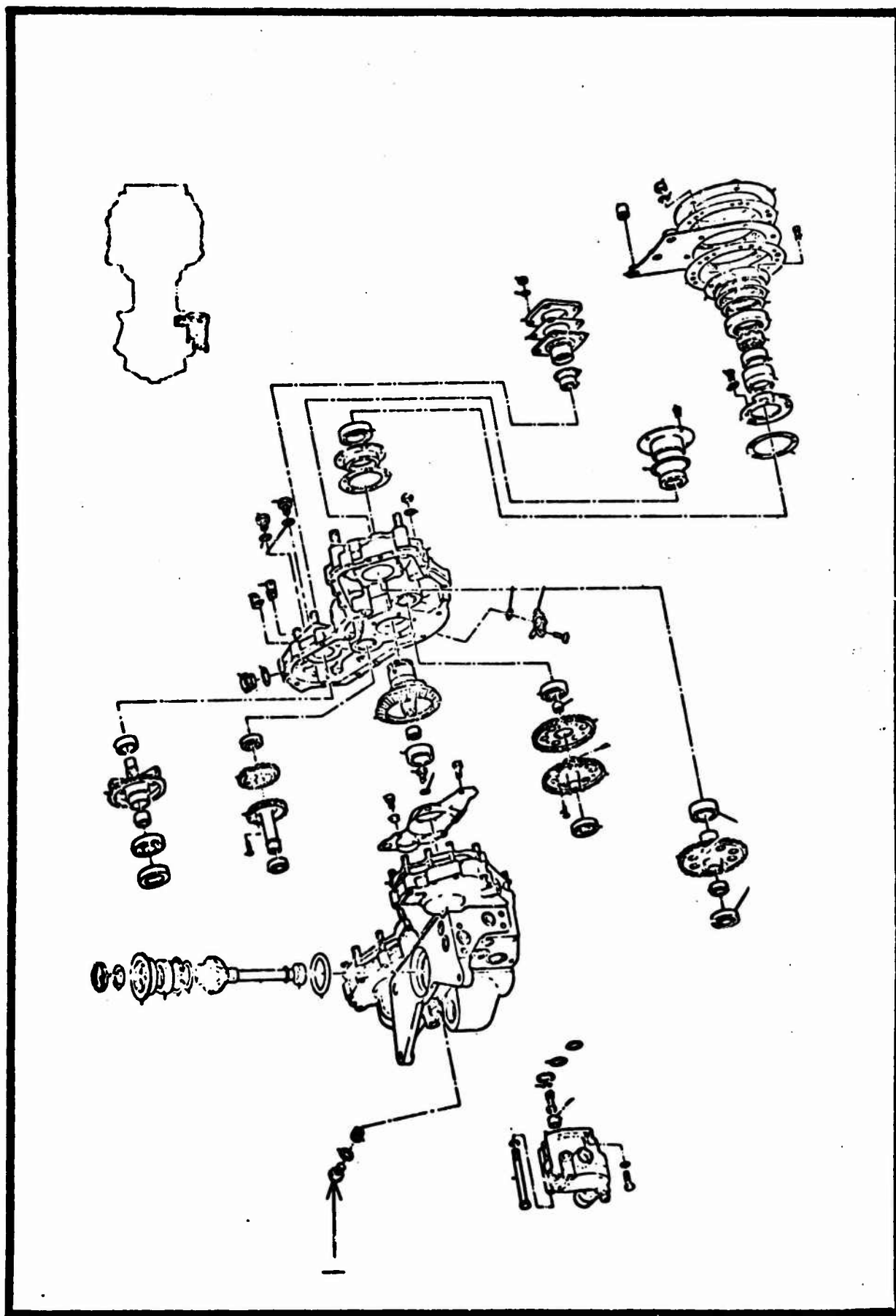


Figure 55 Accessory Drive Gearbox Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 55

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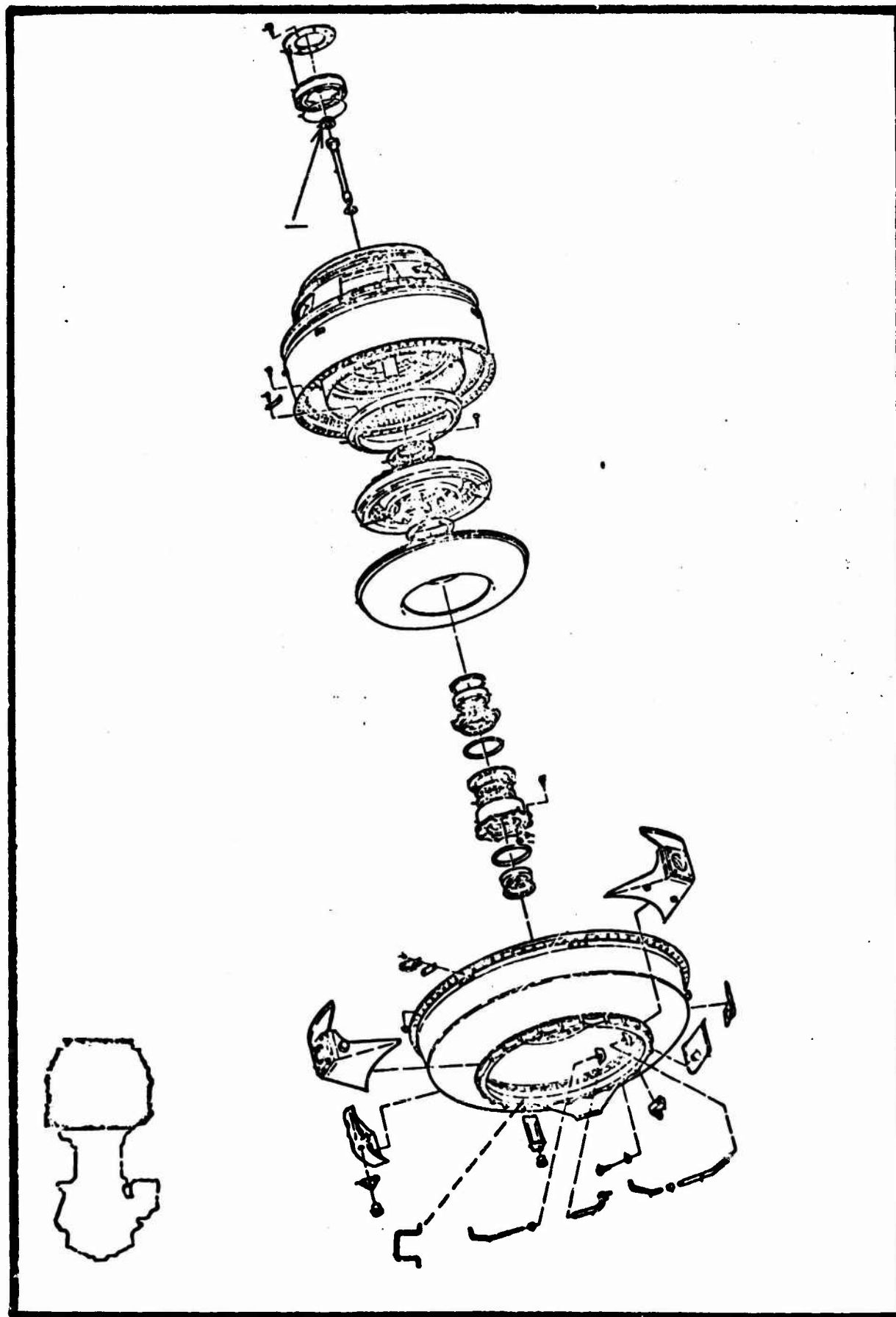


Figure 56 Diffuser Housing, Rear Bearing Cover, Combustion Turbine Assembly and Related Parts

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 56

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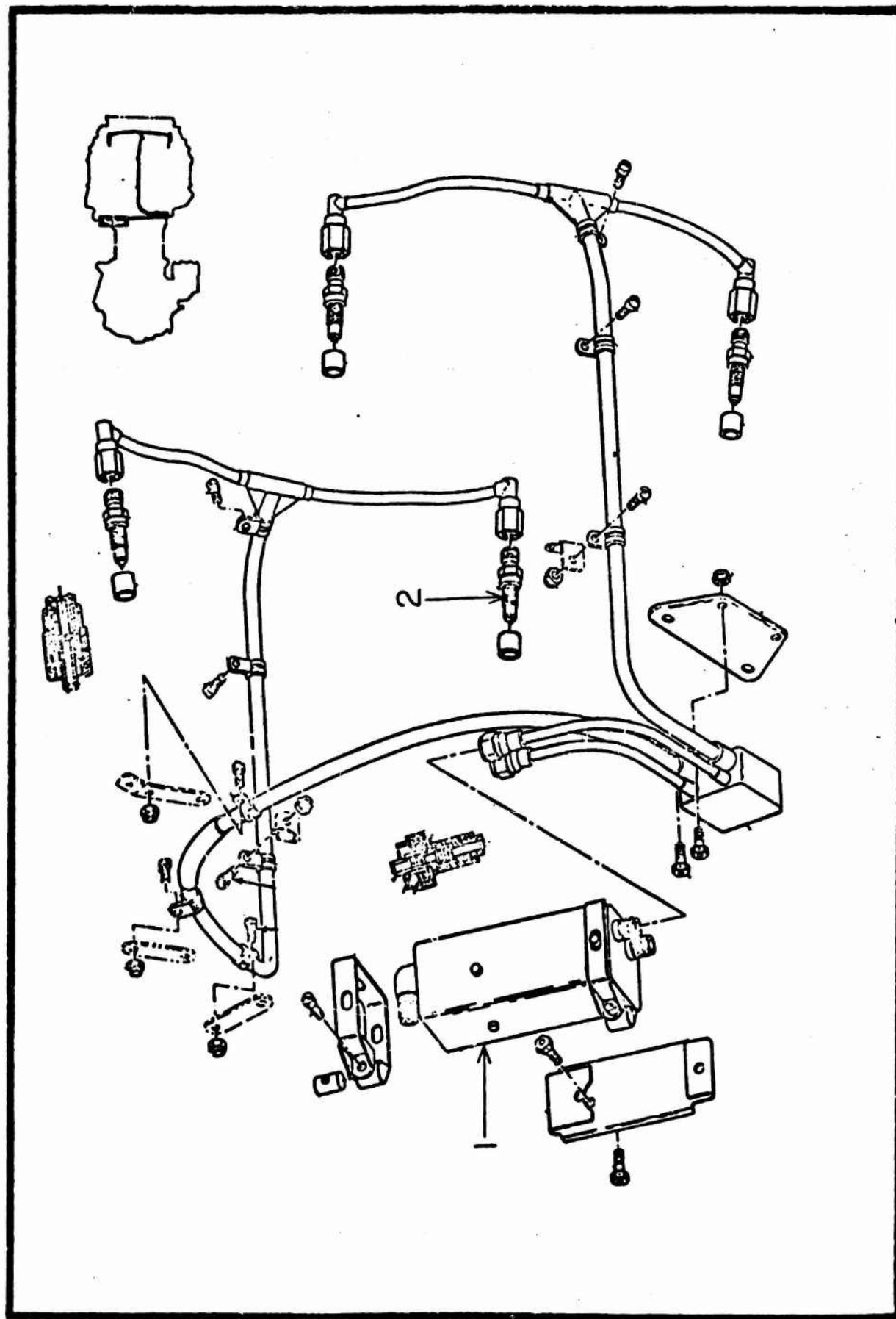


Figure 57 Ignition System

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 57

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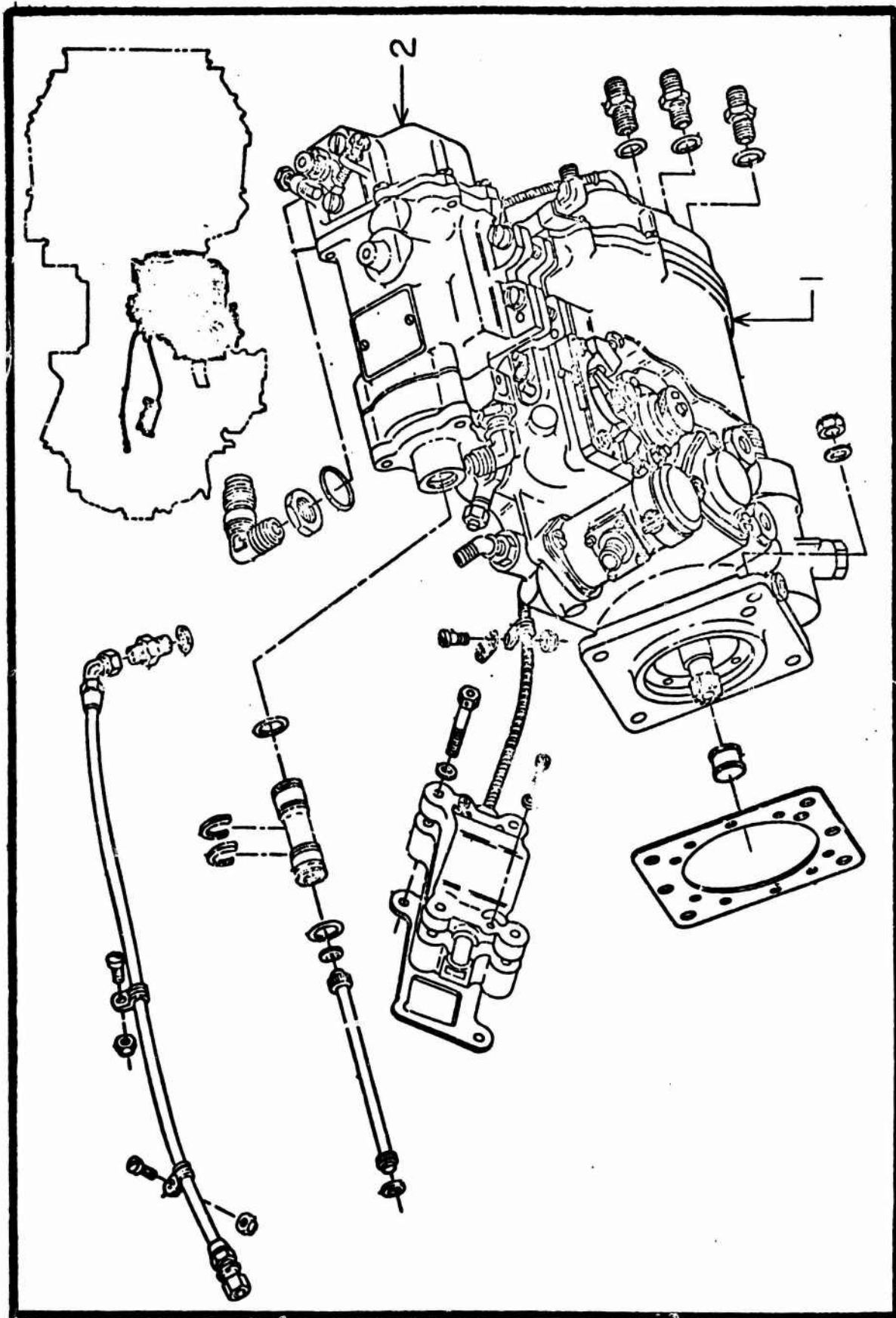


Figure 58 Fuel Control and Related Parts

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 53

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Fuel Control Assy	29152237004	Replace	Total	11.7	10.0	10.0	6.400	212
				Org.	7.1	6.0	10.0	3.435	81
				Supp.	13.3	12.0	10.0	6.666	115
			Adjust	Total	7.3	6.0	5.0	3.011	6
				Org.	*	*	*	*	*
				Supp.	*	*	*	*	*
2	Governor	29159942016	Service	Total	1.0	1.0	1.0	0.445	25
				Org.	0.8	1.0	1.0	0.279	16
				Supp.	1.6	1.5	1.5	0.529	9
			Removed and Installed	Total	6.7	6.0	16.0	5.961	17
				Org.	*	*	*	*	*
				Supp.	6.2	6.0	6.0	5.536	12
			Replace	Total	3.3	3.0	2.0	1.442	26
				Org.	3.1	2.3	2.0	1.267	16
				Supp.	3.6	3.0	3.0	1.709	10
			Adjust	Total	1.3	1.0	1.0	0.572	51
				Org.	1.5	1.5	1.0	0.456	19
				Supp.	1.4	1.0	1.0	0.566	25
			Service	Total	1.5	1.0	1.0	1.000	12
				Org.	*	*	*	*	*
				Supp.	1.4	1.0	1.0	0.016	8
			Removed and Installed	Total	1.4	1.0	2.0	0.800	16
				Org.	*	*	*	*	*
				Supp.	1.5	1.0	2.0	0.880	11
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					

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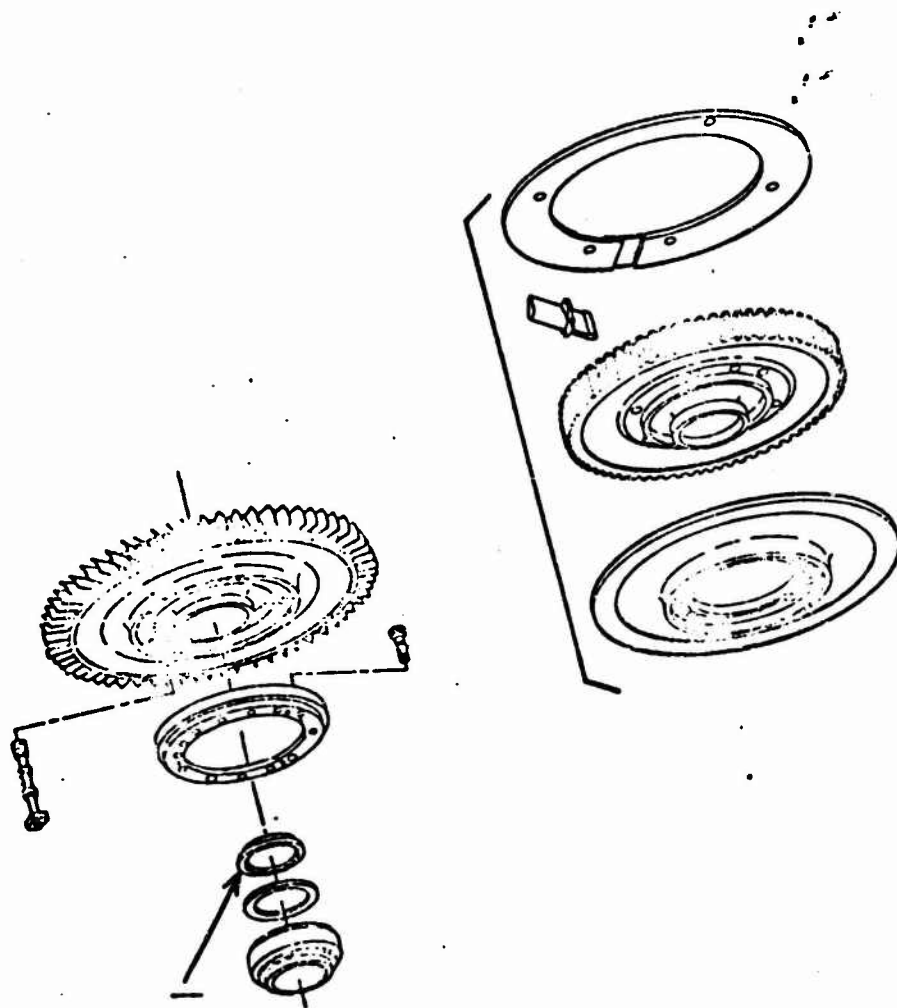


Figure 59 Rotor Assemblies, Gas Producer Nozzle and Cylinder

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 59

[illegible]

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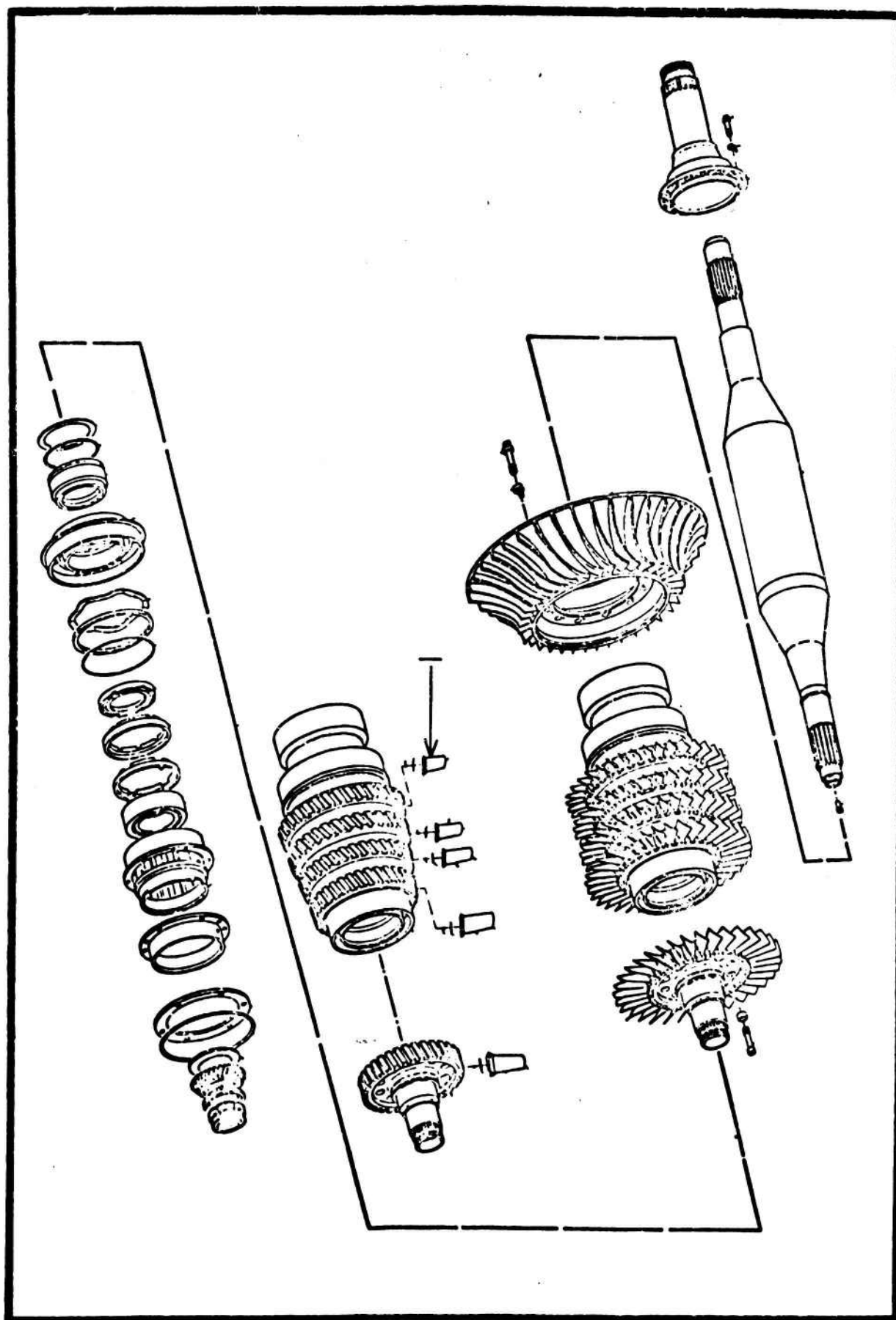


Figure 60 Compressor Rotor Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 60

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Blade	23401763752 23401763756 23401763780 23401763782 23401763791	Replace	Total Org. Supp.	6.6 * 6.6	7.3 *	10.0 *	3.914 *	9 *
			Repair	Total Org. Supp.	10.0 * 10.0	6.0 * 6.0	6.0 * 6.0	7.077 * 7.077	28 * 28
			Service	Total Org. Supp.	7.6 * 8.3	8.0 * 8.0	8.0 * 8.0	4.999 * 4.847	9 * 8
			Repair	Total Org. Supp.	9.8 * 0.1	8.0 * 9.0	8.0 * 8.0	6.393 * 6.464	37 * 35
			Service	Total Org. Supp.	5.4 * 5.5	4.0 * 4.0	4.0 * 4.0	4.078 * 4.483	21 * 19
--	Compressor	28409798418	Removed and Installed	Total Org. Supp.	8.9 * 8.9	10.0 * 10.0	15.0 * 15.0	4.483 * 4.483	23 * 23
			Removed	Total Org. Supp.	6.2 * 6.2	5.0 * 5.0	10.0 * 10.0	3.061 * 3.061	6 * 6
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

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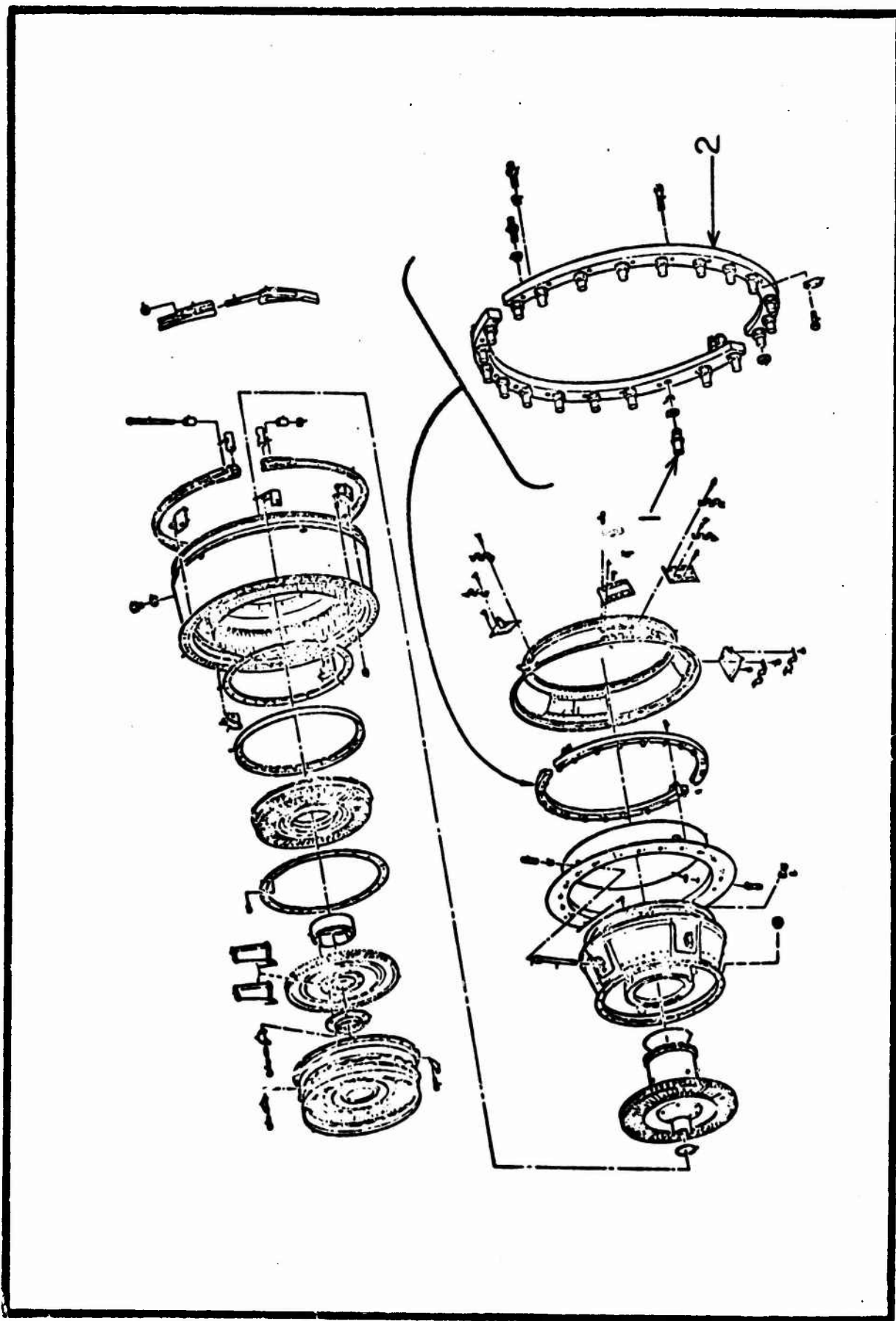


Figure 61 Combustion Turbine Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 61

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Fuel Nozzle	29159447295	Replace	Total	2.5	2.0	1.0	1.250	25
				Org.	2.7	3.0	4.0	1.130	13
				Supp.	2.0	1.5	1.0	1.323	12
			Removed and Installed	Total	1.5	1.5	1.0	0.479	13
2	Manifold	28409600174		Org.	*	*	*	*	*
				Supp.	1.5	1.5	1.0	0.479	13
			Replace	Total	3.7	4.0	5.0	1.494	10
				Org.	3.0	2.0	2.0	1.732	3
				Supp.	4.0	5.0	5.0	1.414	7
			Removed and Installed	Total	1.7	2.0	2.0	0.447	5
				Org.	*	*	*	*	*
				Supp.	1.6	1.5	2.0	0.480	4
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					

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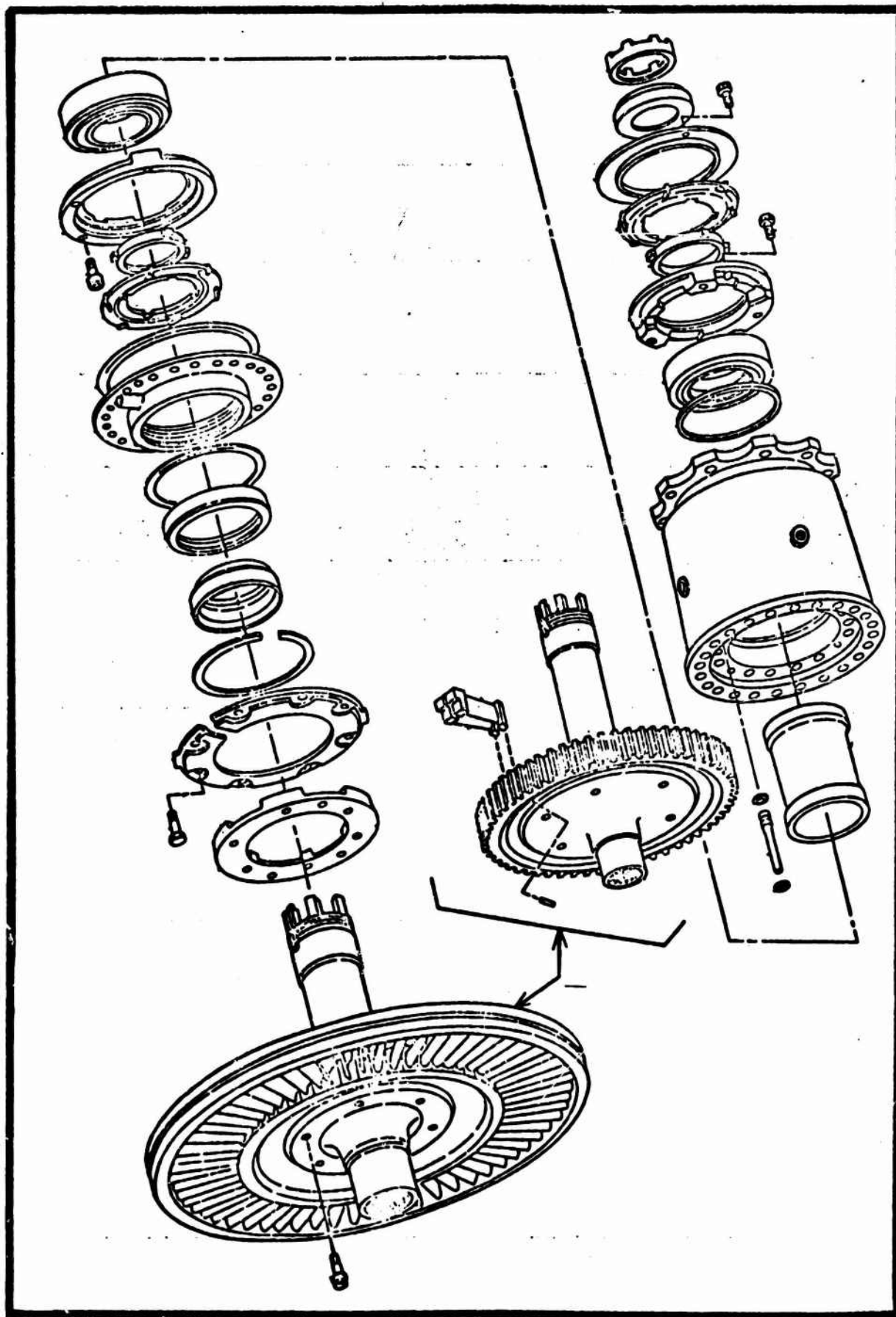


Figure 62 Turbine Rotor and Bearing Housing Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE E2

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Turbine Rotor	28400543608 28401768753 28409228282 28409255813 28409432381	Replace	Total	14.9	16.0	20.0	6.451	17
				Org. Supp.	14.8	15.0	20.0	6.656	16
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
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				Total					
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				Org. Supp.					

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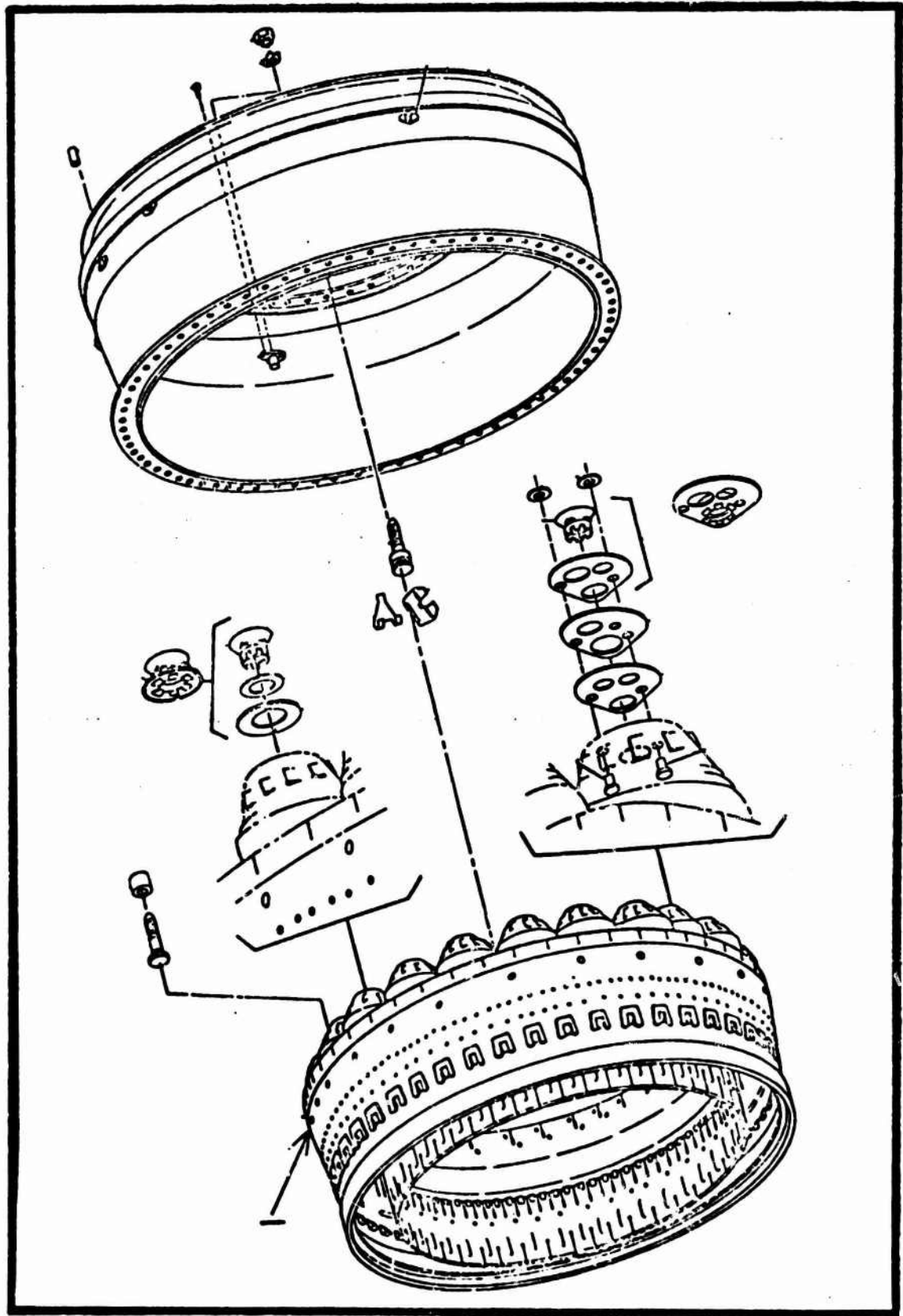


Figure 53 Combustion Chamber Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP
REFERENCE FIGURE 63

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Combustion Chamber	28409432375	Service	Total	22.0	18.5	18.5	5.576	6
				Org.	*	*	*	*	*
				Supp.	22.0	18.5	18.5	5.576	6
			Removed and Installed	Total	23.0	24.0	24.0	10.717	36
				Org.	*	*	*	*	*
				Supp.	23.0	24.0	24.0	10.717	36
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
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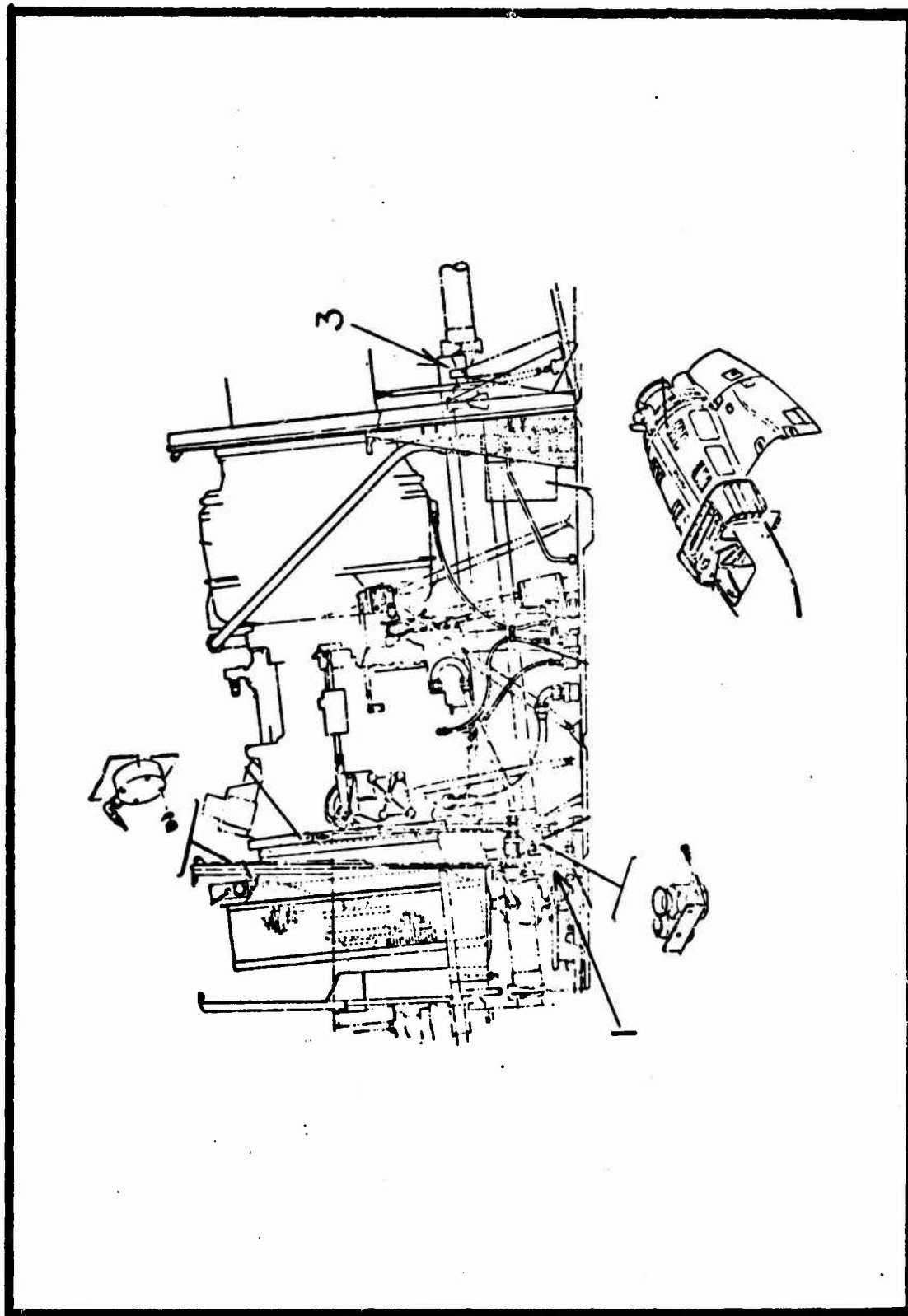


Figure 64 Power Plant Installation (Sheet 1 of 2)

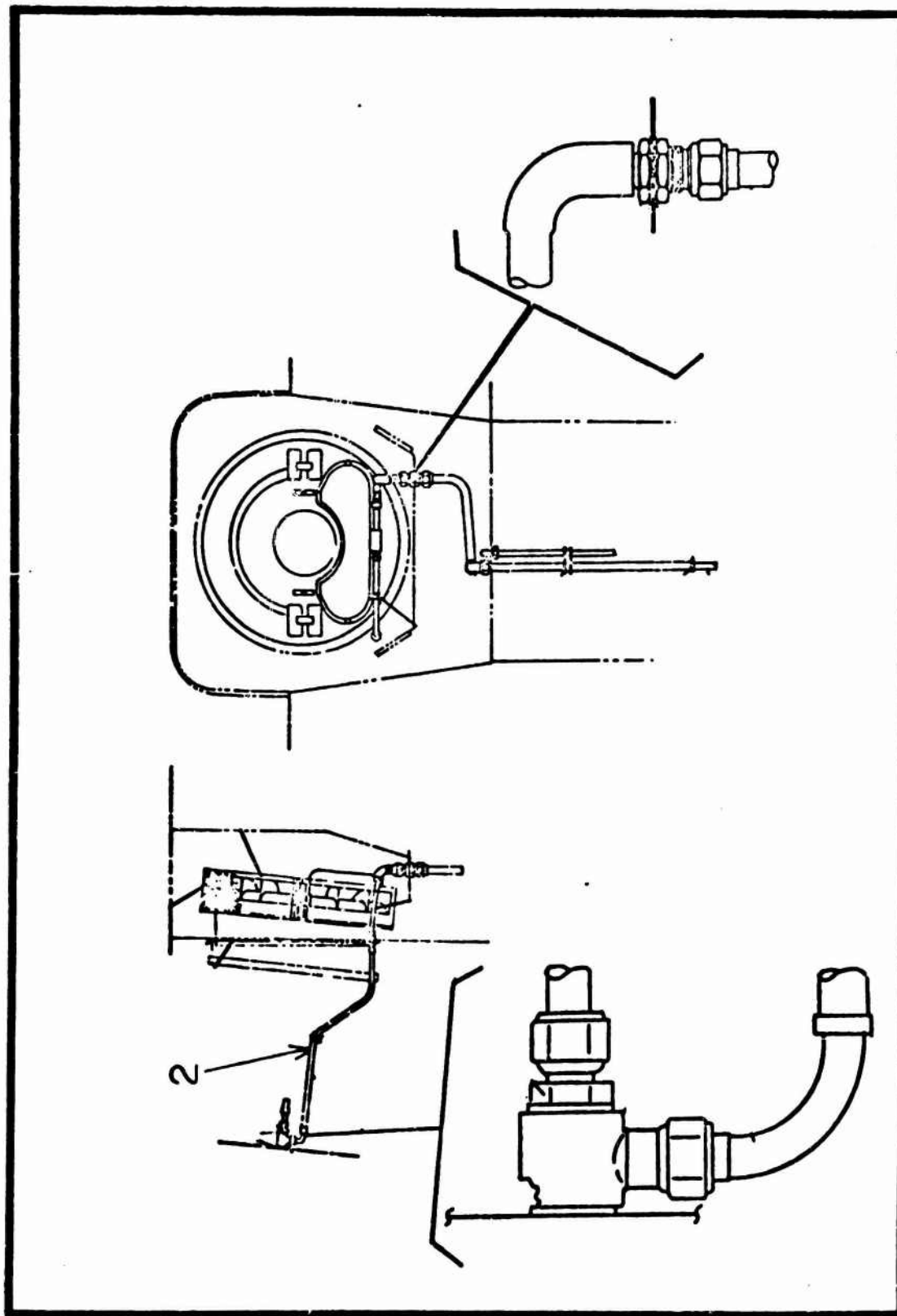


Figure 64 Power Plant Installation (Sheet 2 of 2)

**UH-1H FLAT RATE DATA
FUNCTIONAL GROUP Q3
REFERENCE FIGURE 64**

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Firewall Assy	15600767296 15601508902 15601508913 15601815266 15606023428 15609181894 15609926502	Replace	Total	1.8	2.0	2.0	0.822	15
				Org. Supp.	1.9 2.9	2.0 2.1	1.0 2.0	0.901 1.210	7
			Repair	Total	2.1	1.5	1.0	1.457	14
				Org. Supp.	* 2.1	* 1.5	* 1.0	* 1.457	* 14
2	Hose Assembly	47201629085 47204105860 47204576715 47207385877	Replace	Total	1.2	1.0	1.0	0.619	39
				Org. Supp.	1.1 1.4	1.0 1.0	0.5 1.0	0.615 0.587	24 15
			Removed and Installed	Total					
				Org. Supp.					
3	Shield	15609926501	Removed and Installed	Total	0.8	1.0	1.0	0.257	16
				Org. Supp.	* 0.8	* 1.0	* 1.0	* 0.257	* 16
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					

*Insufficient Data

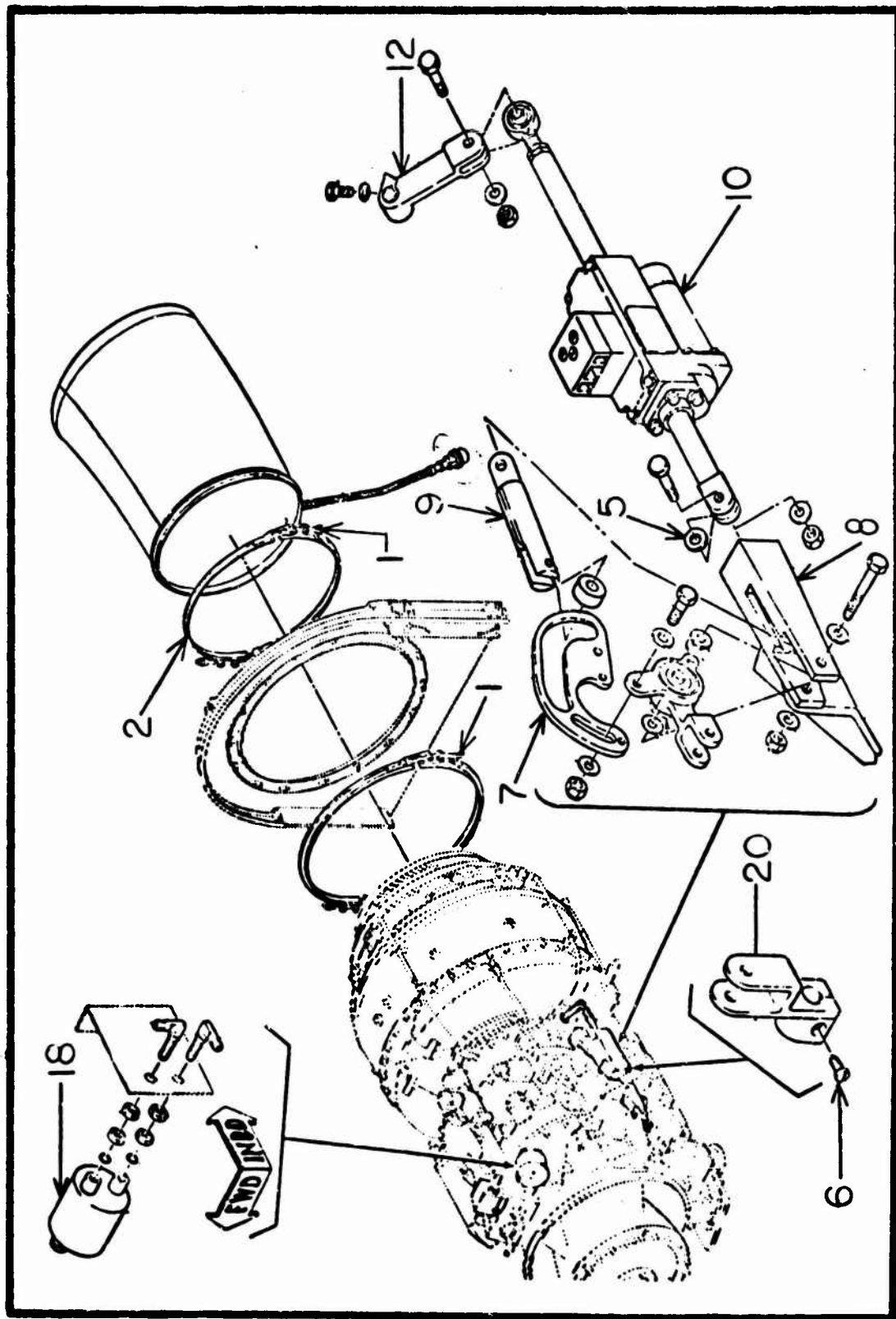


Figure 65 Engine Assembly (Sheet 1 of 3)

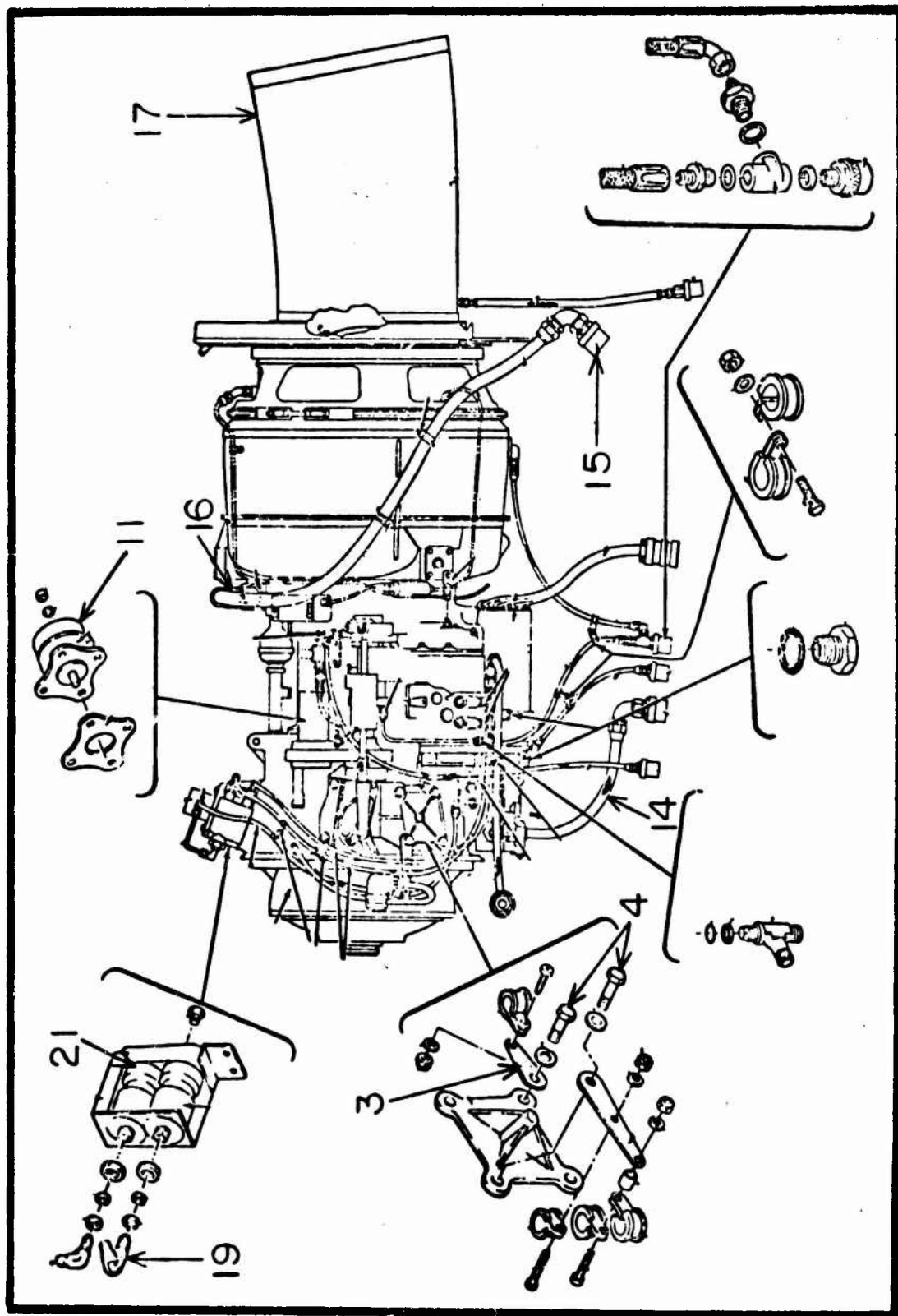


Figure 65 Engine Assembly (Sheet 2 of 3)

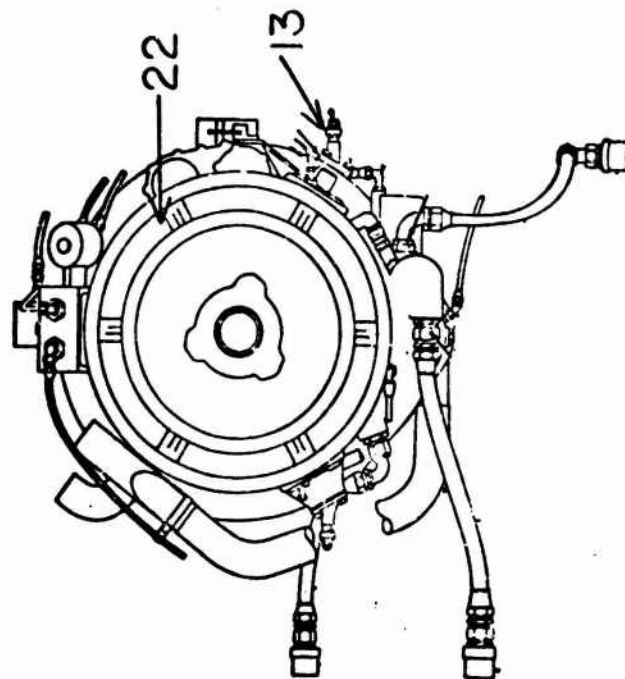
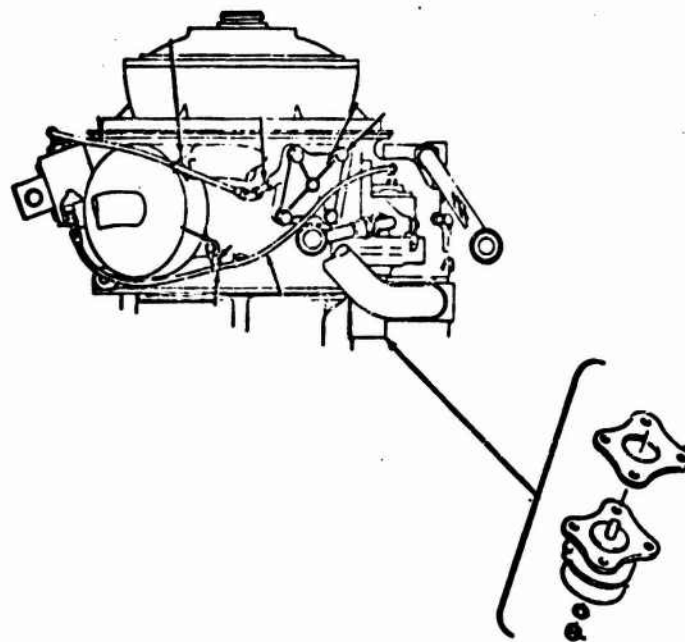


Figure 65 Engine Assembly (Sheet 3 of 3)

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 65

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Nut	53108084759 53106017515 53109824971	Replace	Total Org. Supp.	0.6 0.5 0.7	0.5 0.5 0.5	0.5 0.5 0.5	0.215 0.144 0.251	27 13 14
2	Clamp	53406586170	Replace	Total Org. Supp.	1.4 1.0 2.0	1.0 1.0 1.5	0.5 0.5 4.0	1.022 0.698 1.253	31 20 11
3	Support Assy	29159671738 29159671739 29159671740	Replace	Total Org. Supp.	1.6 * 1.6	1.0 * 1.0	2.0 * 1.0	0.764 * 0.744	10 * 8
4	Bolt	53061457037 53061802744 53065826911 53065829020	Replace	Total Org. Supp.	1.4 * 1.6	1.0 * 1.0	1.0 * 1.0	0.599 * 0.665	11 * 8
5	Washer	53108600642	Replace	Total Org. Supp.	1.3 1.4 1.2	1.0 1.0 1.0	1.0 1.0 1.0	0.467 0.467 0.442	29 20 9
6	Bolt	53061510323 53061821854	Replace	Total Org. Supp.	0.7 0.6 0.9	0.5 0.5 1.0	0.5 0.5 1.0	0.275 0.266 0.205	38 32 6
7	Cam Group	15608980008	Replace	Total Org. Supp.	2.3 * 2.8	2.0 * 3.0	1.0 * 3.0	1.254 * 1.368	49 * 22
8	Housing	15608954435	Replace	Total Org. Supp.	1.6 * 1.4	1.5 * 1.0	1.0 * 1.0	0.728 * 0.713	14 * 9
			Adjust	Total Org. Supp.	1.4 1.2 1.5	1.0 0.5 1.0	0.5 0.5 2.0	0.919 0.992 0.862	67 26 41

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 65

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
8	Housing (Cont'd)	15608954435	Service	Total Org. Supp.	0.7 0.9 0.6	0.5 0.5 0.5	0.5 0.5 0.5	0.363 0.415 0.295	21 10 11
9	Slider Assy	16809935195	Replace	Total Org. Supp.	1.8 * 1.3	2.0 * 1.0	3.0 * 2.0	0.994 * 0.671	7 * 5
10	Linear Actuator	29950617302 29958768751 29959903163	Replace	Total Org. Supp.	2.3 2.2 2.4	2.0 2.0 2.0	2.0 2.0 2.0	1.207 1.070 1.250	735 542 166
			Adjust	Total Org. Supp.	1.4 1.2 1.3	1.0 1.0 1.0	1.0 1.0 1.0	0.795 0.605 0.816	183 93 76
			Service	Total Org. Supp.	1.6 1.6 1.7	1.0 1.0 1.5	1.0 1.0 2.0	1.103 1.151 1.075	42 22 20
			Removed and Installed	Total Org. Supp.	1.6 1.9 1.3	2.0 2.0 1.0	2.0 2.0 0.5	0.918 0.912 0.838	54 28 26
11	Tachometer Generator	66205851503	Replace	Total Org. Supp.	1.6 1.4 1.8	1.5 1.0 2.0	1.0 1.0 1.0	0.907 0.698 0.971	337 252 69
			Service	Total Org. Supp.	0.7 0.7 0.7	0.5 0.5 0.5	1.0 0.5 1.0	0.292 0.292 0.319	9 3 6
			Removed and Installed	Total Org. Supp.	1.3 * 1.4	1.0 * 1.0	1.0 * 1.0	0.726 * 0.793	72 * 47
12	Lever	29958931216	Replace	Total Org. Supp.	1.1 1.1 1.2	1.0 1.0 1.0	1.0 0.5 1.0	0.568 0.640 0.480	29 16 13

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 65

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
13	Bearing	31208784389	Replace	Total Org. Supp.	1.7 1.7 1.7	1.5 1.5 1.0	1.0 1.0 1.0	0.960 0.956 0.967	271 123 148
14	Hose Assembly	47201828962 47201828966 47201828969 47202759470	Replace	Total Org. Supp.	1.1 1.1 1.3	1.0 1.0 1.0	1.0 1.0 1.0	0.562 0.576 0.482	122 88 34
15	Coupling Half	47307732622 47307732623 47309918552	Replace	Total Org. Supp.	1.1 0.9 1.4	1.0 1.0 1.9	1.0 1.0 2.0	0.578 0.471 0.674	28 19 9
16	Adapter	47300343722 47306846917	Replace	Total Org. Supp.	2.2 * 2.2	2.0 * 2.0	2.0 * 2.0	0.501 * 0.410	9 * 6
17	Tail Pipe Assy	29907679212	Replace	Total Org. Supp.	1.4 1.4 1.5	1.0 1.0 1.0	1.0 1.0 1.0	0.818 0.837 0.802	34 26 8
18	Pressure Switch	59300769835 59307381640	Replace	Total Org. Supp.	1.6 1.6 1.7	1.5 1.5 1.9	1.0 1.0 1.0	0.764 0.733 0.844	254 184 70
19	Elbow	47302313026 47307200288	Replace	Total Org. Supp.	0.7 * 0.8	0.5 * 0.5	0.5 * 0.5	0.357 * 0.422	9 * 6
20	Droop Compensator	29959273549	Replace	Total Org. Supp.	1.5 1.6 1.5	1.0 2.0 1.0	1.0 2.0 1.0	0.734 0.846 0.664	32 13 19
21	Pressure Transmitter	66200674945 66205538854 66205538988	Replace	Total Org. Supp.	1.9 1.8 1.9	1.5 1.5 2.0	1.0 1.0 2.0	0.970 0.960 1.003	344 267 77

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 65

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
21	Pressure Transmitter (Cont'd)	66205568341 66206262604	Replace	Total Org. Supp.	1.9 1.8 1.9	1.5 1.5 2.0	1.0 1.0 2.0	0.970 0.960 1.003	344 267 277
22	Aircraft Turboshift Engine	28401023968 28401344803 28407666401	Replace	Total Org. Supp.	30.1 * 31.7	30.0 * 30.0	40.0 * 40.0	16.232 * 15.951	1095 * 912
			Adjust	Total Org. Supp.	4.4 3.6 4.6	4.0 3.0 4.0	1.0 1.0 2.0	3.007 2.448 3.081	227 26 185
			Repair	Total Org. Supp.	4.1 * 4.4	3.0 * 3.0	2.0 * 1.0	3.134 * 3.323	229 * 174
			Service	Total Org. Supp.	1.6 1.1 3.6	1.0 1.0 3.0	1.0 1.0 2.0	1.828 0.917 2.605	3598 3771 3271
			Initial Inspection	Total Org. Supp.	1.4 * 1.4	1.0 * 1.0	0.5 * 0.5	1.167 * 1.148	365 * 356
			Final Inspection	Total Org. Supp.	1.4 * 1.4	1.0 * 1.0	0.5 * 0.5	1.219 * 1.208	393 * 383
			Tested	Total Org. Supp.	2.7 * 2.9	2.0 * 2.5	2.0 * 2.0	1.466 * 1.440	305 * 273
			Removed and Installed	Total Org. Supp.	10.6 * 11.2	8.0 * 10.0	1.0 * 20.0	8.903 * 8.924	309 * 275
			Checked-Serviceable	Total Org. Supp.	2.0 * 2.3	2.0 * 2.0	1.0 * 2.0	1.191 * 1.376	155 * 73

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE C5

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
22	Aircraft Turboshift Engine (Cont'd)	28401023968 28401344803 28407666401	Removed	Total	6.8	6.0	10.0	3.151	113
				Org. Supp.	* 7.0	* 6.5	* 10.0	* 3.091	* 101
				Total	12.8	11.0	10.0	8.257	139
			Installed	Org. Supp.	* 12.6	* 11.0	* 10.0	* 8.190	* 133
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					

*Insufficient Data

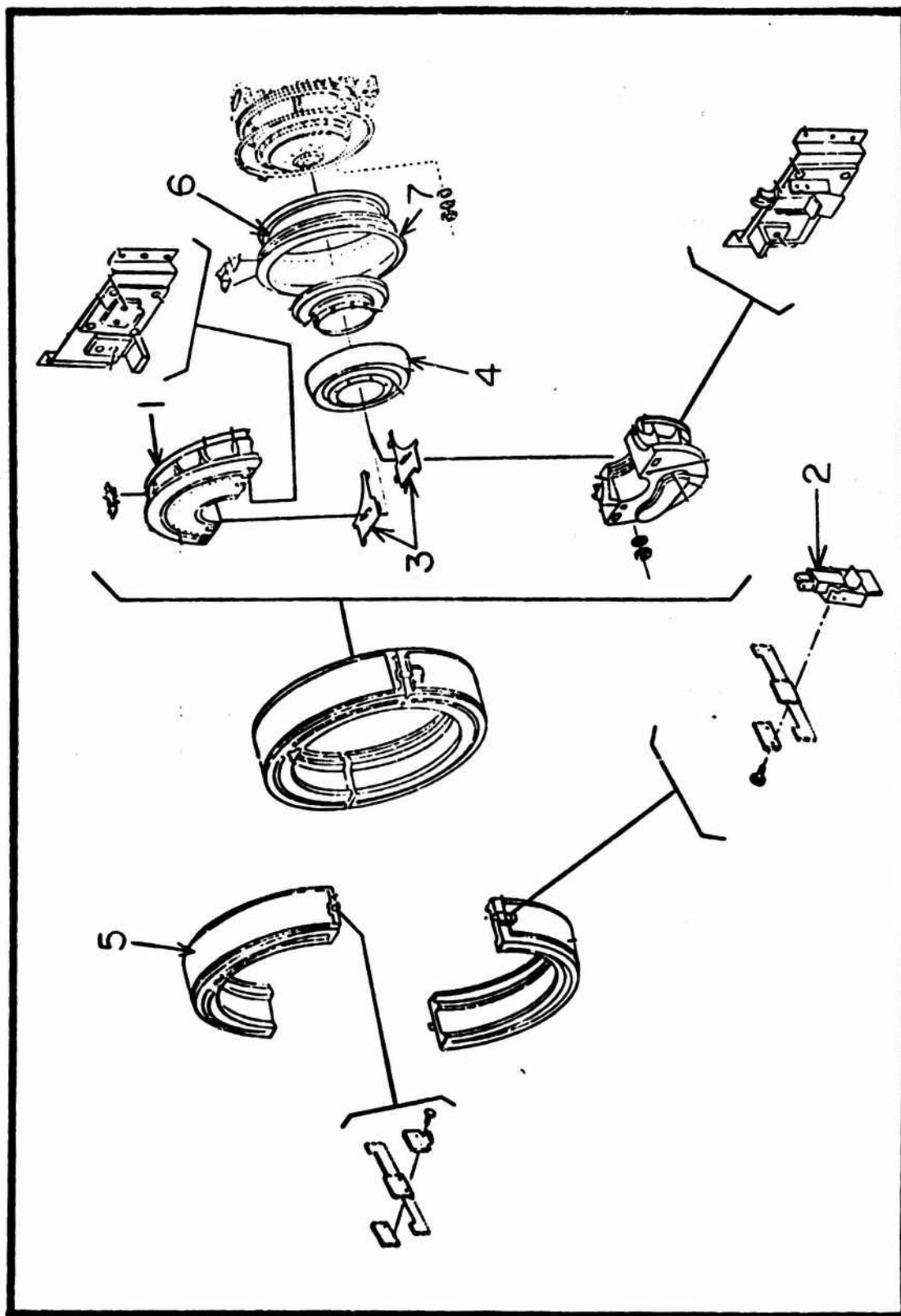


Figure 66 Particle Separator

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 66

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Air Filter Assy	29451681464 29454422539 29454422544	Replace	Total	1.1	1.0	1.0	0.651	294
				Org.	1.0	1.0	1.0	0.629	199
				Supp.	1.2	1.0	1.0	0.695	95
			Repair	Total	1.4	1.0	1.0	0.497	8
2	Latch	29459177072		Org.	*	*	*	*	*
				Supp.	1.3	1.0	1.0	0.518	6
			Removed and Installed	Total	1.9	1.5	1.0	1.057	54
				Org.	1.8	1.5	1.0	1.157	33
3	Gasket	29459171802 29459171804 53304559704	Replace	Total	2.1	2.0	2.0	0.875	21
				Org.	1.5	1.0	1.0	1.000	17
				Supp.	0.6	0.5	0.5	0.671	5
			Replace	Total	1.8	1.0	1.0	0.988	12
4	Deflector Assy	29454561910 29459177077	Replace	Total	0.9	1.0	1.0	0.463	132
				Org.	0.8	0.8	0.5	0.458	90
				Supp.	1.1	1.0	1.0	0.625	12
			Replace	Total	1.9	2.0	2.0	0.890	28
5	Screen Assy	29951104364		Org.	1.8	2.0	2.0	0.814	16
				Supp.	2.1	2.0	2.0	0.996	12
			Replace	Total	1.1	1.0	0.5	0.976	120
				Org.	0.8	0.5	0.5	0.515	75
6	Insufficient Data		Repair	Total	1.5	1.0	1.0	1.367	44
				Org.	1.2	1.0	1.0	0.489	15
				Supp.	1.3	1.0	1.5	0.543	10
			Service	Total	2.3	1.7	5.0	1.852	25
7	Insufficient Data			Org.	3.5	4.0	5.0	1.809	13
				Supp.	1.1	1.0	0.5	0.692	45
			Removed and Installed	Total	1.4	1.0	1.0	0.792	16
				Org.	1.4	1.0	1.0	0.792	16

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 66

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
6	Flange Assy	29459171847	Replace	Total Org. Supp.	1.7 1.0 2.0	1.5 1.0 2.0	1.0 1.0 1.0	0.819 0.819 1.186	11 7
7	Seal	29458526721	Replace	Total Org. Supp.	2.2 1.6 2.2	1.2 1.0 2.0	1.0 1.0 1.0	2.028 1.030 1.464	208 102 94
--	Particle Separator	29451094678	Replace	Total Org. Supp.	0.9 0.9 1.0	1.0 1.0 1.0	1.0 1.0 1.0	0.221 0.248 *	9 7 2
			Repair	Total Org. Supp.	1.4 1.1 1.7	1.0 1.0 1.5	1.0 1.0 1.0	0.787 0.606 0.845	90 43 47
			Service	Total Org. Supp.	1.3 1.1 1.7	1.0 1.0 1.4	1.0 1.0 1.0	0.825 0.366 1.094	156 97 58
			Removed and Installed	Total Org. Supp.	1.2 0.9 1.6	1.0 1.0 2.0	1.0 1.0 2.0	0.627 0.438 0.719	486 338 148
			Removed	Total Org. Supp.	1.4 1.2 1.7	1.0 1.0 1.5	1.0 1.0 2.0	0.879 0.890 0.843	21 13 8
			Installed	Total Org. Supp.	3.1 * 3.4	2.0 * 4.0	2.0 * 4.0	1.400 * 1.370	12 * 10
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

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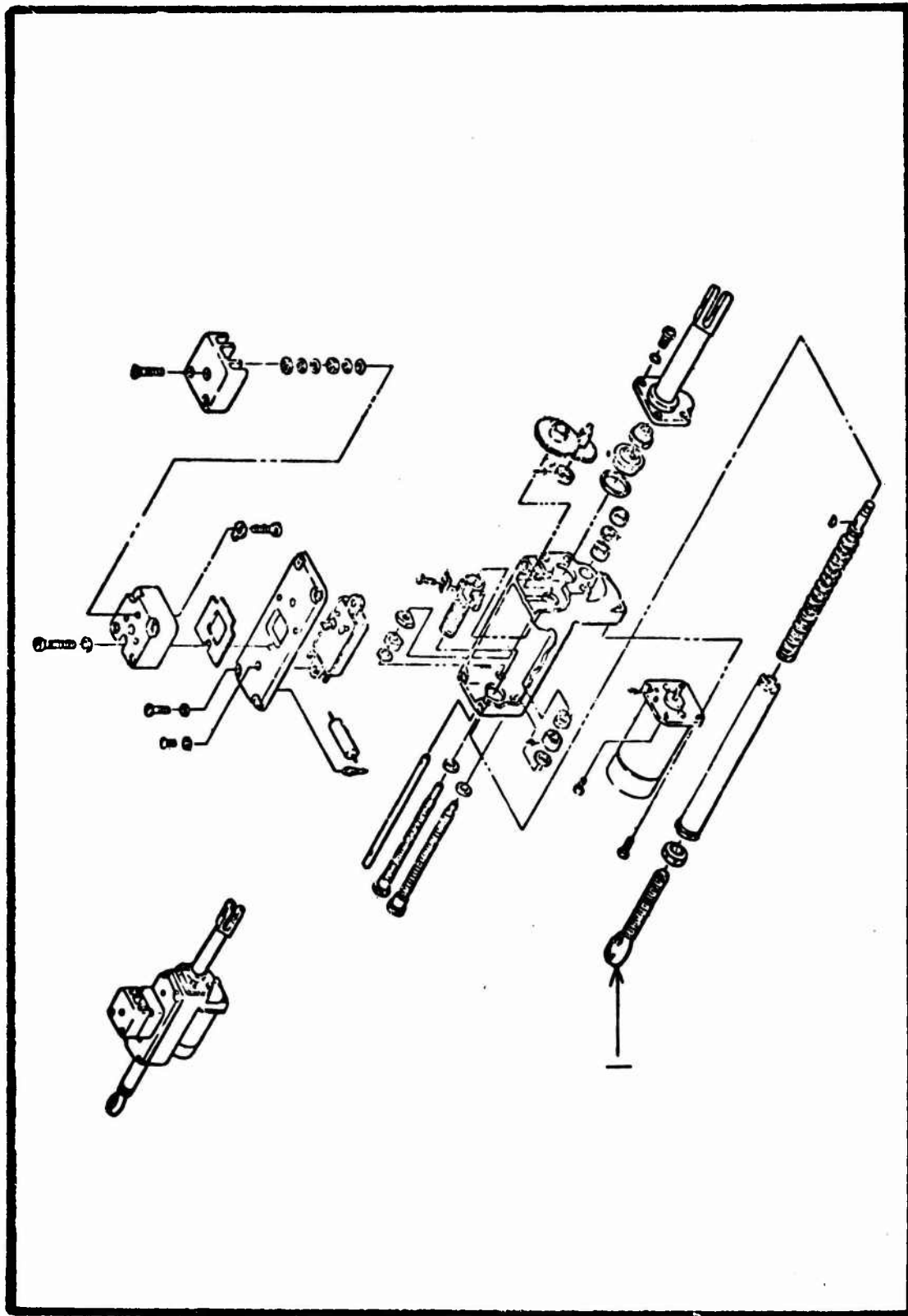


Figure 67 Actuator, Linear

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 67

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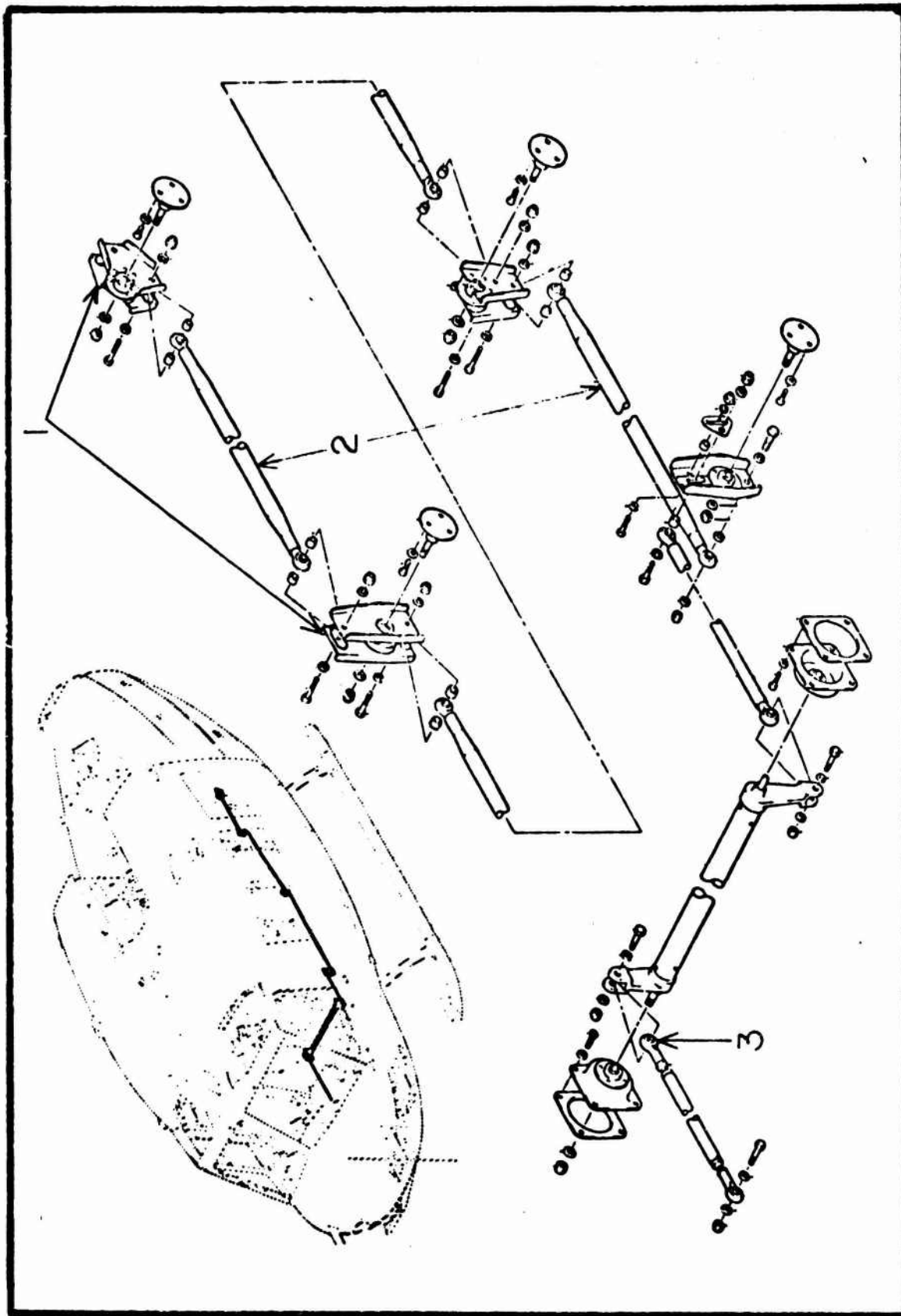


Figure 68 Control Installation, Power Lever

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 68

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Bellcrank Assy	15609245745 15609245747 15609245748 15609245757	Replace	Total	2.2	1.6	1.0	1.467	22
				Org.	1.8	1.5	1.0	1.078	16
				Supp.	3.3	2.0	5.0	1.862	6
				Total					
2	Connecting Link	15608563986 15608866002 15609527149 15609527150 15609527152 15609527153 15609529754 15609529755 16809397531	Replace	Total	1.5	1.5	2.0	0.490	26
				Org.	1.5	1.5	1.0	0.486	19
				Supp.	1.6	2.0	2.0	0.535	7
				Total					
3	Bearing	31101735072	Replace	Total	0.7	0.5	1.0	0.295	20
				Org.	0.8	1.0	1.0	0.257	12
				Supp.	0.6	0.5	1.0	0.332	8
				Total					
				Total					
				Org.					
				Supp.					
				Total					
				Total					
				Org.					
				Supp.					
				Total					
				Total					
				Org.					
				Supp.					
				Total					

*Insufficient Data

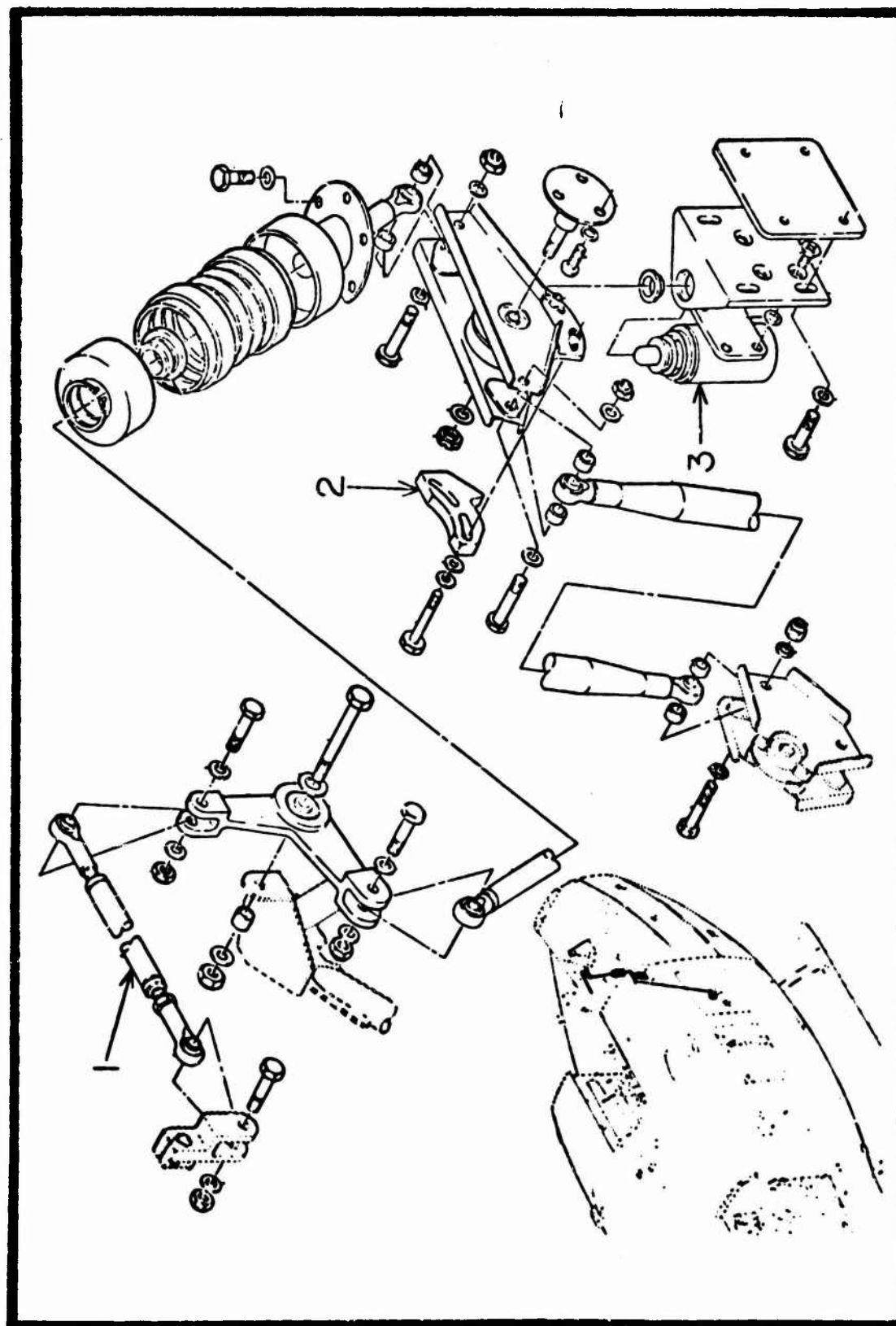


Figure 69 Control Installation, Power Lever

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 69

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Connecting Link	15609527147	Replace	Total Org. Supp.	1.1 1.1 1.1	1.0 1.0 1.0	0.5 0.5 2.0	0.608 0.578 0.657	66 38 28
2	Stop	15608732278	Replace	Total Org. Supp.	1.0 1.0 1.1	1.0 1.0 1.0	1.0 1.0 1.0	0.158 0.000 0.252	11 7 4
3	Solenoid	29254008297 59457682781	Replace	Total Org. Supp.	1.9 1.8 2.1	2.0 2.0 2.0	1.0 1.0 3.0	0.786 0.872 0.842	35 27 8
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
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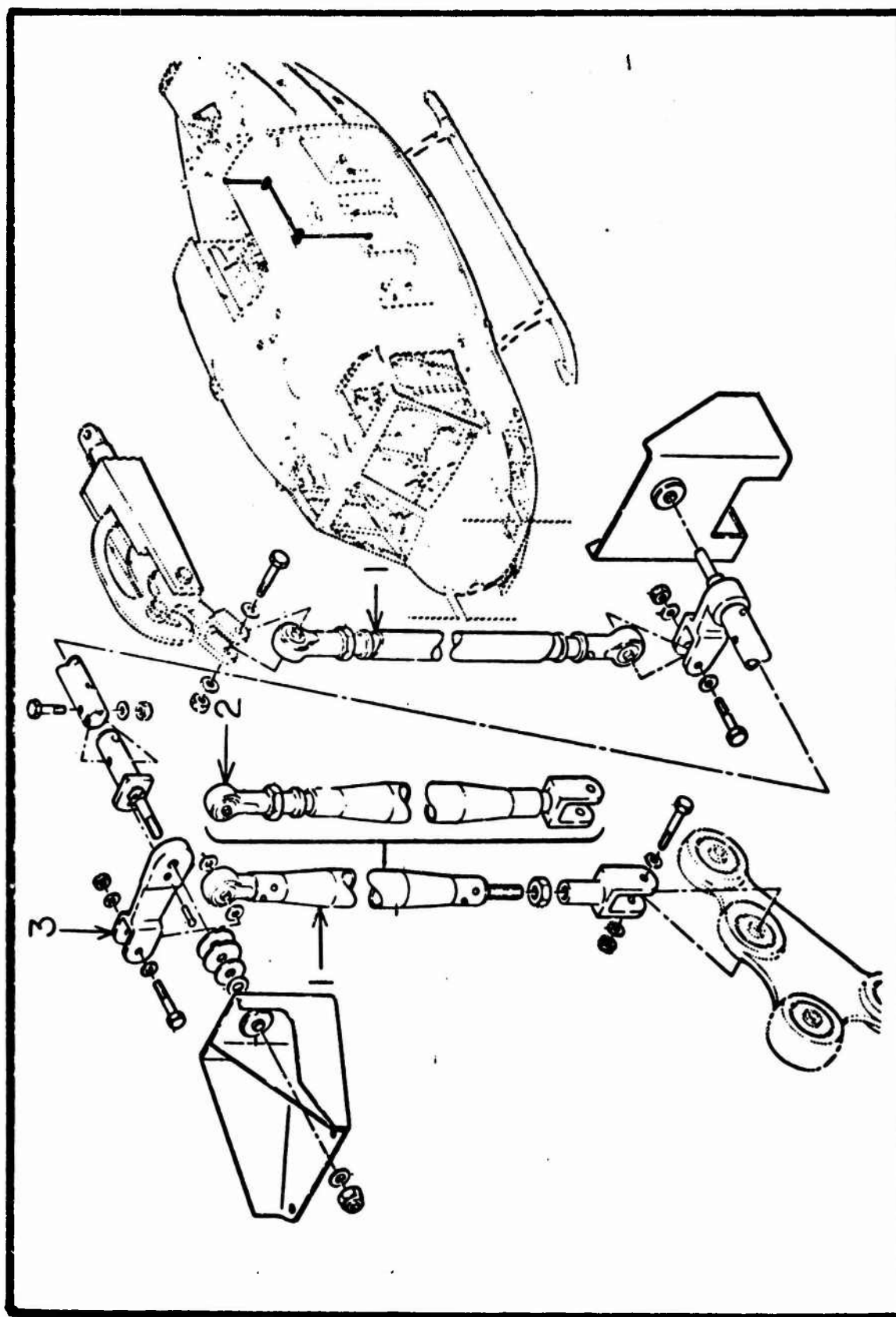


Figure 70 Compensator Installation, Droop

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 70

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Connecting Link	15607921494 15609677678 15609677679	Replace	Total Org. Supp.	1.6 1.6 1.6	1.0 1.0 1.0	1.0 1.0 1.0	0.949 0.964 0.938	83 52 31
2	Bearing	31101735075 31101981010 31209156059	Replace	Total Org. Supp.	0.8 0.8 0.9	1.0 1.0 1.0	1.0 1.0 1.0	0.258 0.268 0.252	17 13 4
3	Bellcrank	30401813184	Replace	Total Org. Supp.	1.4 1.4 1.3	1.0 1.0 1.5	1.0 1.0 1.5	0.539 0.570 0.518	18 12 6
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

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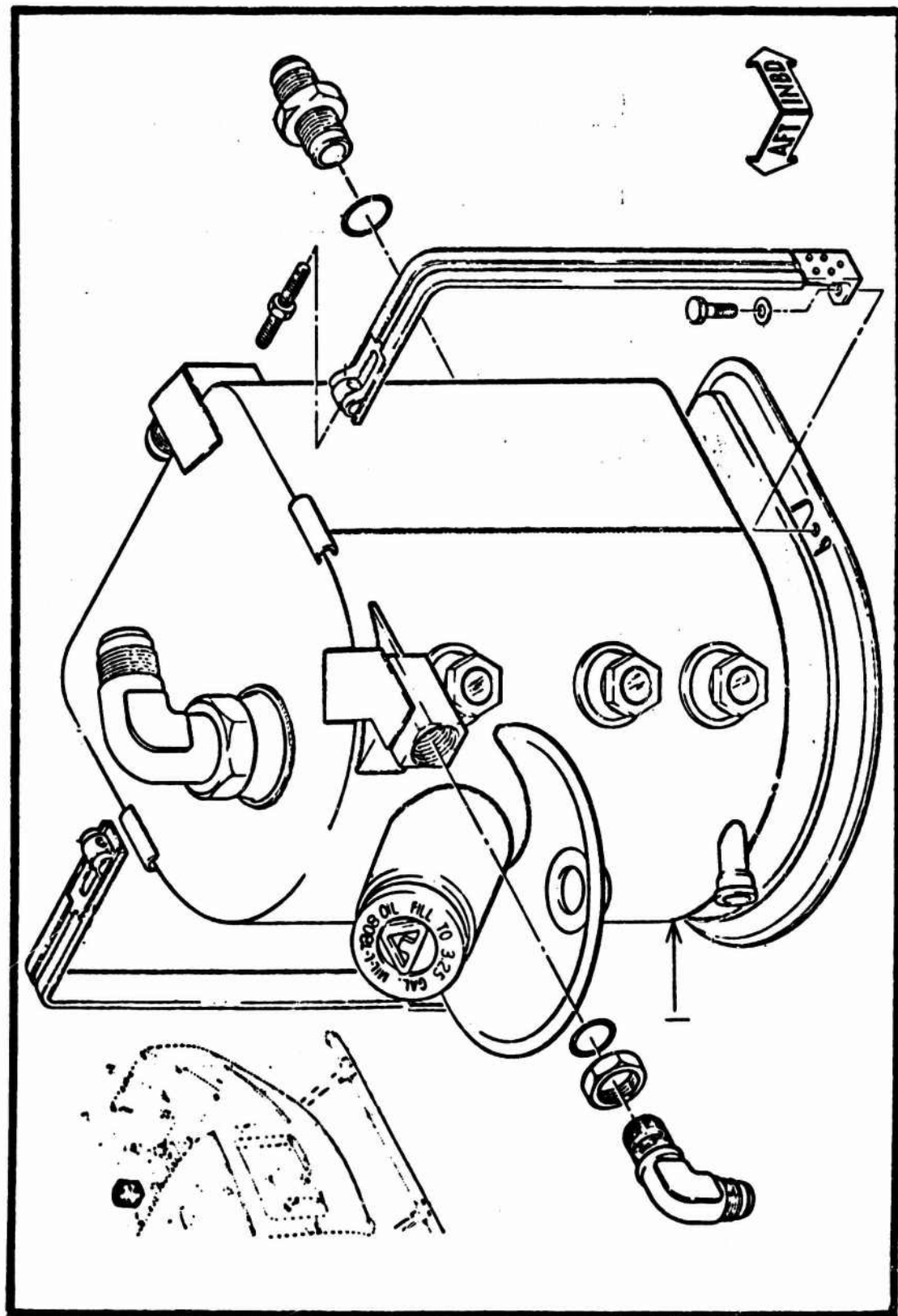


Figure 71 Oil System Installation

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 71

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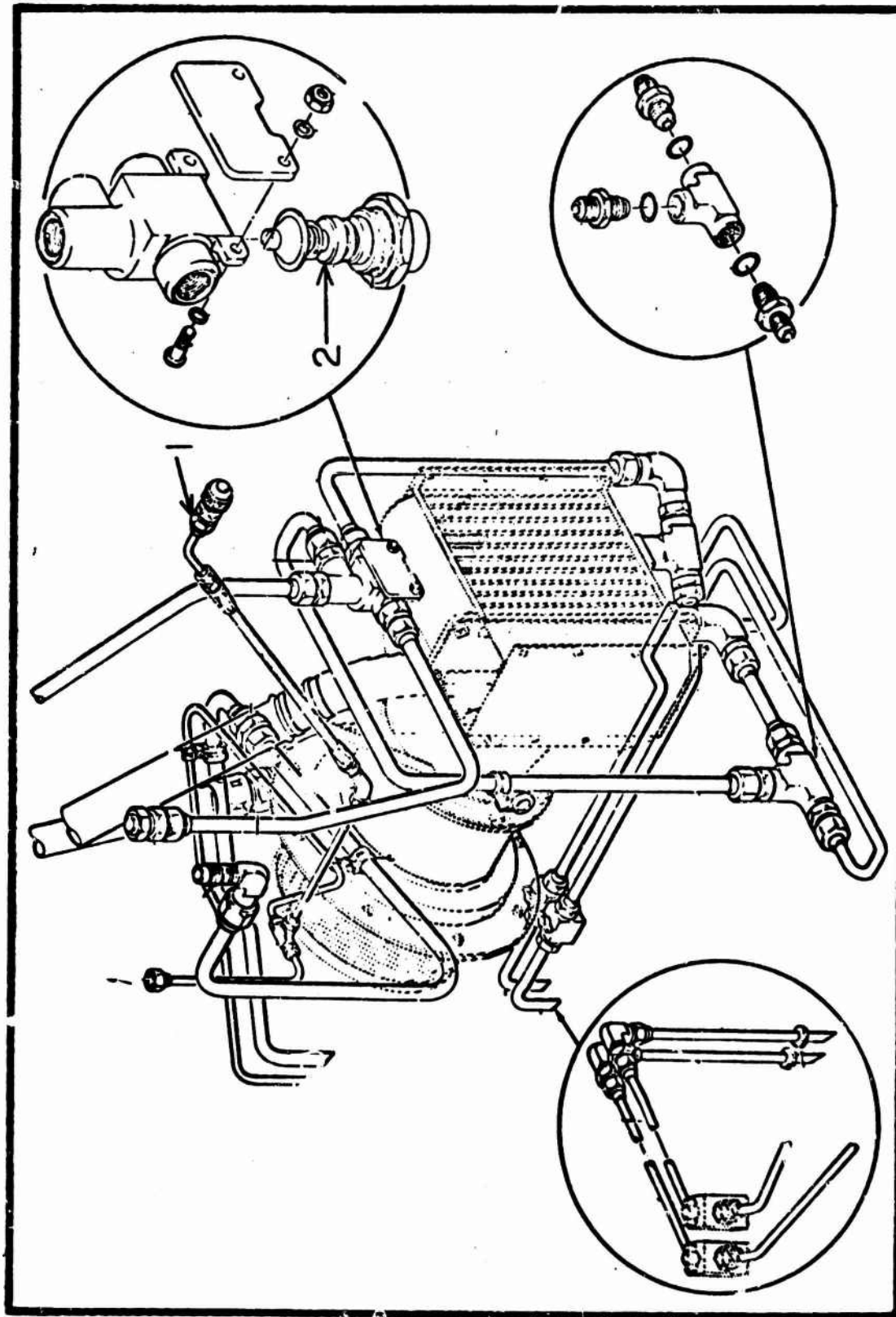


Figure 72 Oil System Installation

**IH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 72**

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Coupling	47308972530	Replace	Total Org. Supp.	0.7 8.7	0.5 8.5	0.5 8.5	0.253 0.253 0.254	135 92 43
2	Thermostat	66206009595	Replace	Total Org. Supp.	1.6 1.6 1.6	1.5 1.5 1.0	1.0 1.0 1.0	0.757 0.746 0.506	51 35 16
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
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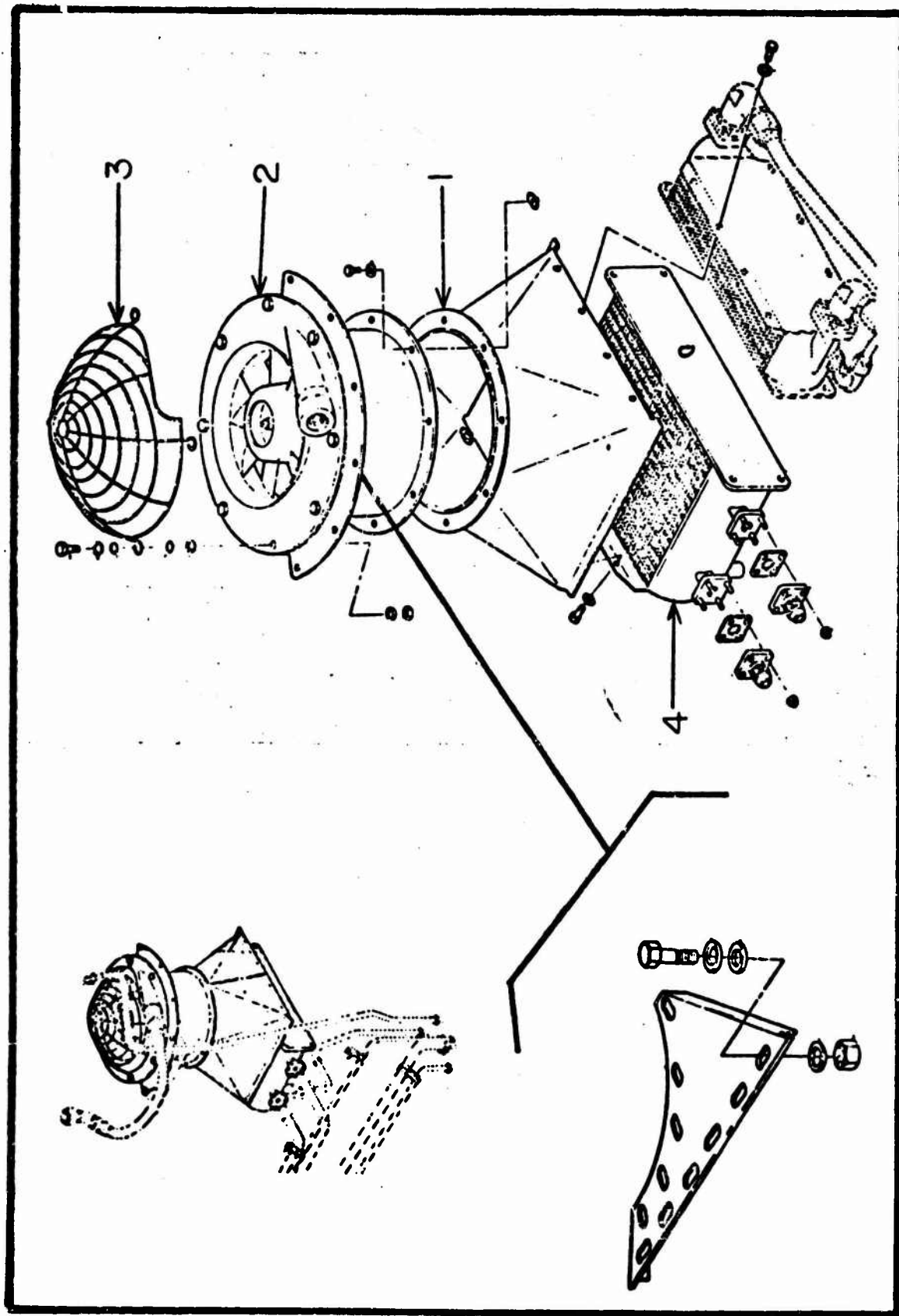


Figure 73 Oil System Installation, Cooler

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 73

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Duct Assembly	15609569925	Replace	Total Org. Supp.	2.7 2.1 *	2.5 2.0 *	2.0 2.0 *	0.834 1.094 *	8 *
2	Turbine Fan	29350660300	Replace	Total Org. Supp.	2.9 3.0 2.6	3.0 3.0 2.0	2.0 2.0 2.0	1.386 1.337 1.623	215 182 33
3	Screen Assembly	15601678113 29350660301	Replace	Total Org. Supp.	0.8 0.8 0.8	1.0 1.0 1.0	1.0 1.0 1.0	0.232 0.234 0.231	92 79 13
4	Oil Cooler System	29354105884	Replace	Total Org. Supp.	0.9 0.9 *	1.0 1.0 *	1.0 1.0 *	0.202 0.202 *	11 11 *
			Service	Total Org. Supp.	0.5 0.5 0.6	0.5 0.5 0.5	0.5 0.5 0.5	0.288 0.286 0.295	886 838 48
			Tested	Total Org. Supp.	0.8 * 1.0	0.7 * 1.0	0.5 * 1.0	0.330 * 0.354	98 * 11
			Removed and Installed	Total Org. Supp.	0.6 0.6 0.7	0.5 0.5 0.3	0.5 0.5 1.0	0.270 0.261 0.500	24 22 2
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

*Insufficient Data

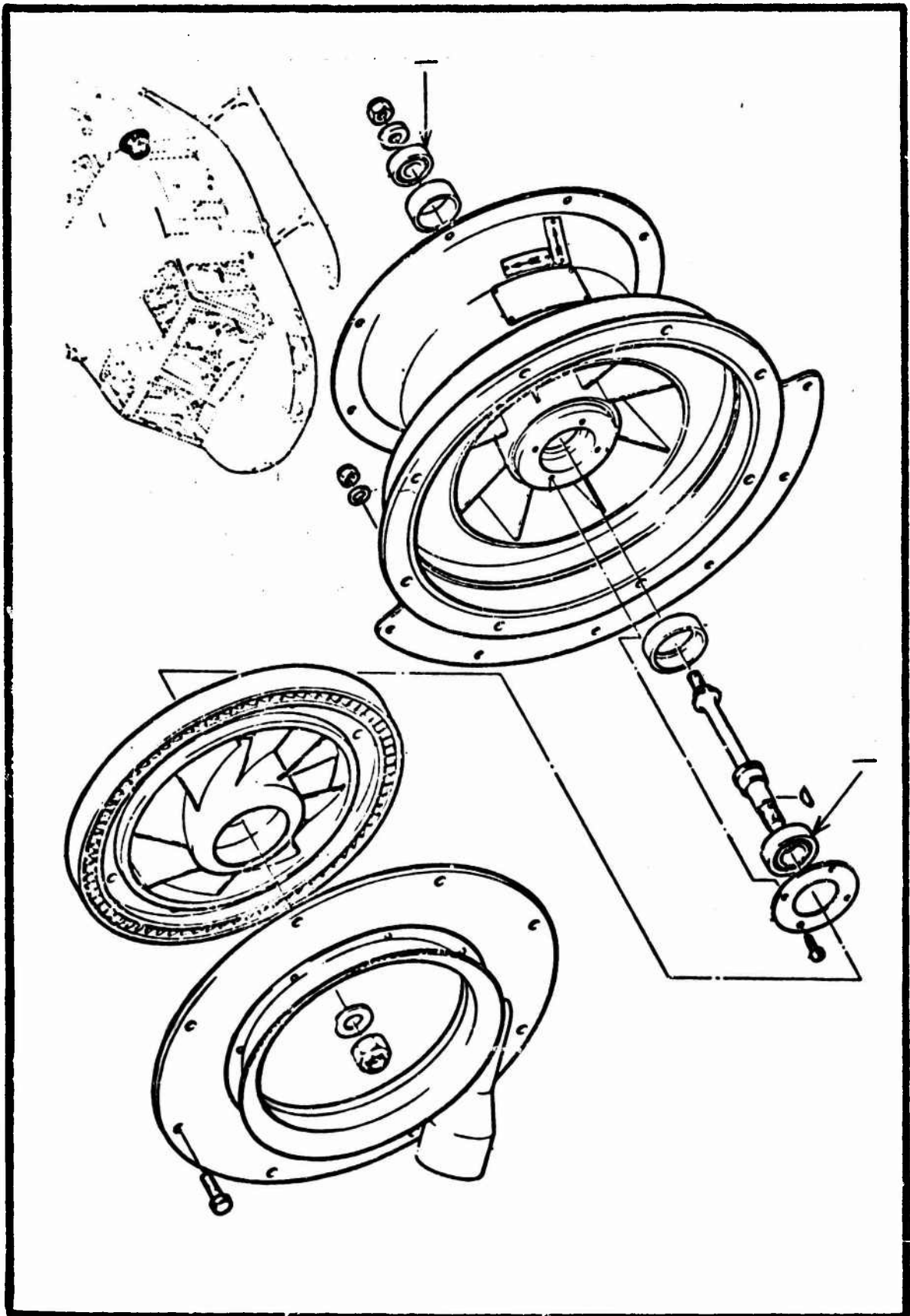


Figure 74 Blower, Turbine

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 03
REFERENCE FIGURE 74

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Bearing	31100680079 31101091103 31101909288 31101980176	Replace	Total	1.3	1.3	2.0	0.697	18
				Org.	*	*	*	*	*
				Supp.	1.0	0.5	2.0	0.736	10
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					

*Insufficient Data

SECTION VI
FUNCTIONAL GROUP 04
TRANSMISSIONS, DRIVES AND ROTORS

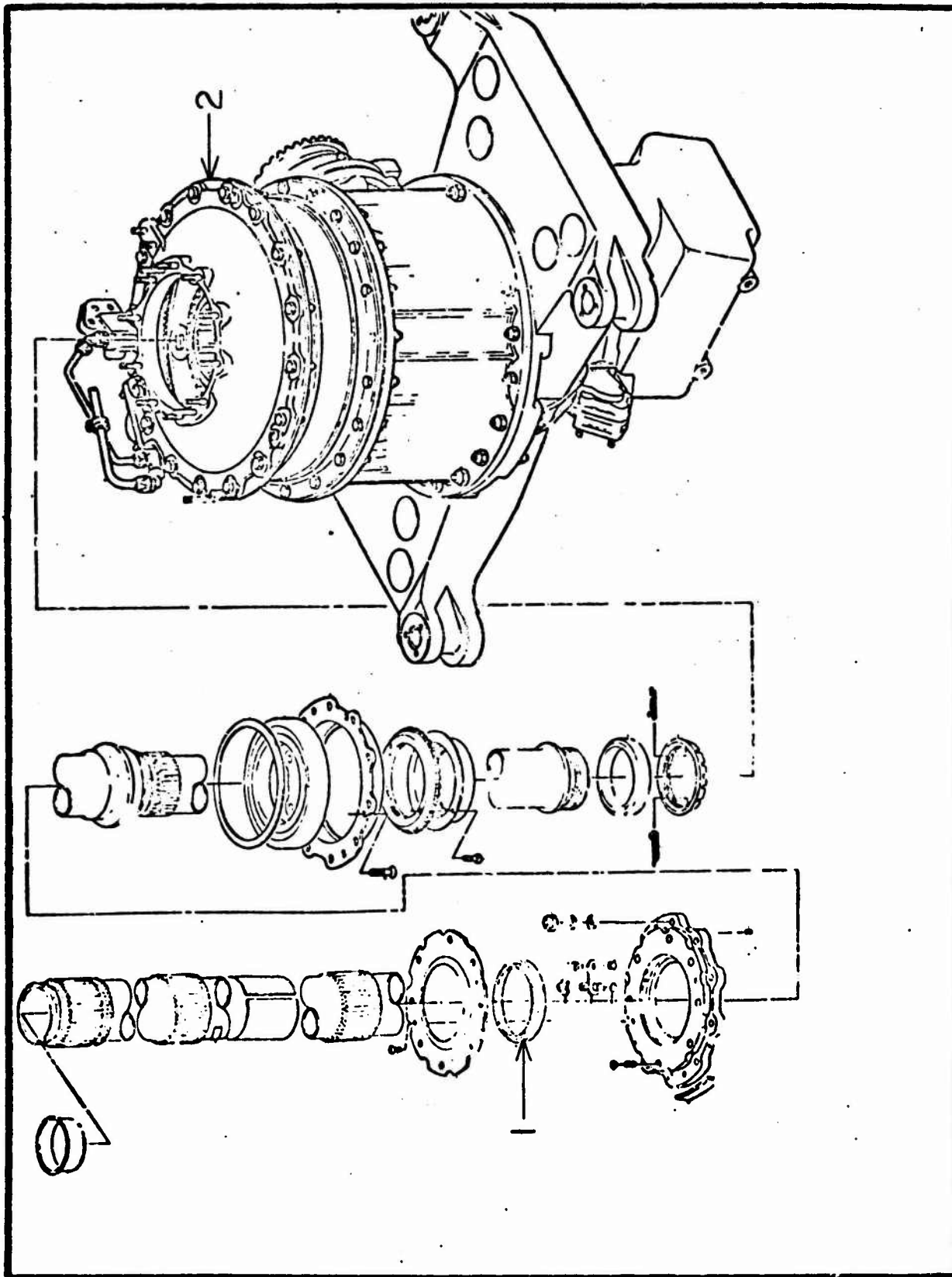


Figure 75 Transmission and Mast Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 75

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Seal	16158757988	Replace	Total Org. Supp.	3.4 2.8 3.5	2.0 2.0 2.0	1.0 2.0 1.0	2.746 1.627 2.917	81 14 67
2	Transmission Assy	16151830834 16156744201	Replace	Total Org. Supp.	33.3 24.3 35.3	30.0 20.0 32.1	40.0 40.0 50.0	22.106 20.577 21.958	491 92 399
			Adjust	Total Org. Supp.	3.8 * 4.4	2.0 * 2.0	2.0 * 2.0	3.456 * 3.707	29 * 18
			Repair	Total Org. Supp.	2.8 2.3 3.0	2.0 1.5 2.0	1.0 1.0 1.0	2.348 1.659 2.535	78 20 58
			Service	Total Org. Supp.	2.0 1.2 2.4	1.5 0.5 2.0	0.5 0.5 3.0	1.569 1.229 1.565	235 83 152
			Initial Inspection	Total Org. Supp.	0.8 * 0.8	0.7 * 0.7	0.5 * 0.5	0.389 * 0.337	33 * 29
			Final Inspection	Total Org. Supp.	0.8 * 0.8	0.5 * 0.5	0.5 * 0.5	0.497 * 0.510	32 * 30
			Removed and Installed	Total Org. Supp.	14.4 2.1 17.3	10.0 1.0 16.0	0.5 0.5 30.0	12.769 2.438 12.607	162 34 121
			Checked Serviceable	Total Org. Supp.	3.1 * 4.1	2.0 * 2.0	2.0 * 8.0	2.826 * 3.429	18 * 10
			Removed	Total Org. Supp.	8.1 * 8.5	6.2 * 6.5	15.0 * 15.0	4.795 * 4.710	27 * 23

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 75

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
2	Transmission Assy (cont'd)	16151830834 16156744201	Installed	Total Org. Supp.	7.2 * 7.7	5.0 * 6.0	1.0 * 1.0	6.003 * 6.121	29 * 26
--	Mast Assy	15600738203 16150738203 16150784274 16157872491 16158666032	Replace	Total Org. Supp.	10.7 7.8 11.6	8.0 6.0 10.0	4.0 8.0 20.0	7.806 5.603 8.160	337 76 261
			Repair	Total Org. Supp.	2.8 * 3.2	3.0 * 3.0	1.0 * 5.0	1.449 * 1.446	40 * 25
			Service	Total Org. Supp.	2.1 2.0 2.3	2.0 1.5 2.0	2.0 1.5 2.0	1.309 1.137 1.513	53 30 23
			Final Inspection	Total Org. Supp.	0.7 * 0.7	0.5 * 0.5	0.5 * 0.5	0.351 * 0.364	16 * 14
			Removed and Installed	Total Org. Supp.	7.2 * 7.6	6.0 * 6.0	3.0 * 3.0	4.729 * 4.818	96 * 80
			Removed	Total Org. Supp.	9.8 * 10.0	10.0 * 10.0	10.0 * 10.0	4.988 * 4.940	90 * 88
			Installed	Total Org. Supp.	5.1 * 5.1	5.0 * 5.0	6.5 * 6.5	1.558 * 1.558	210 * 210
				Total Org. Supp.					
				Total Org. Supp.					

*Insufficient Data

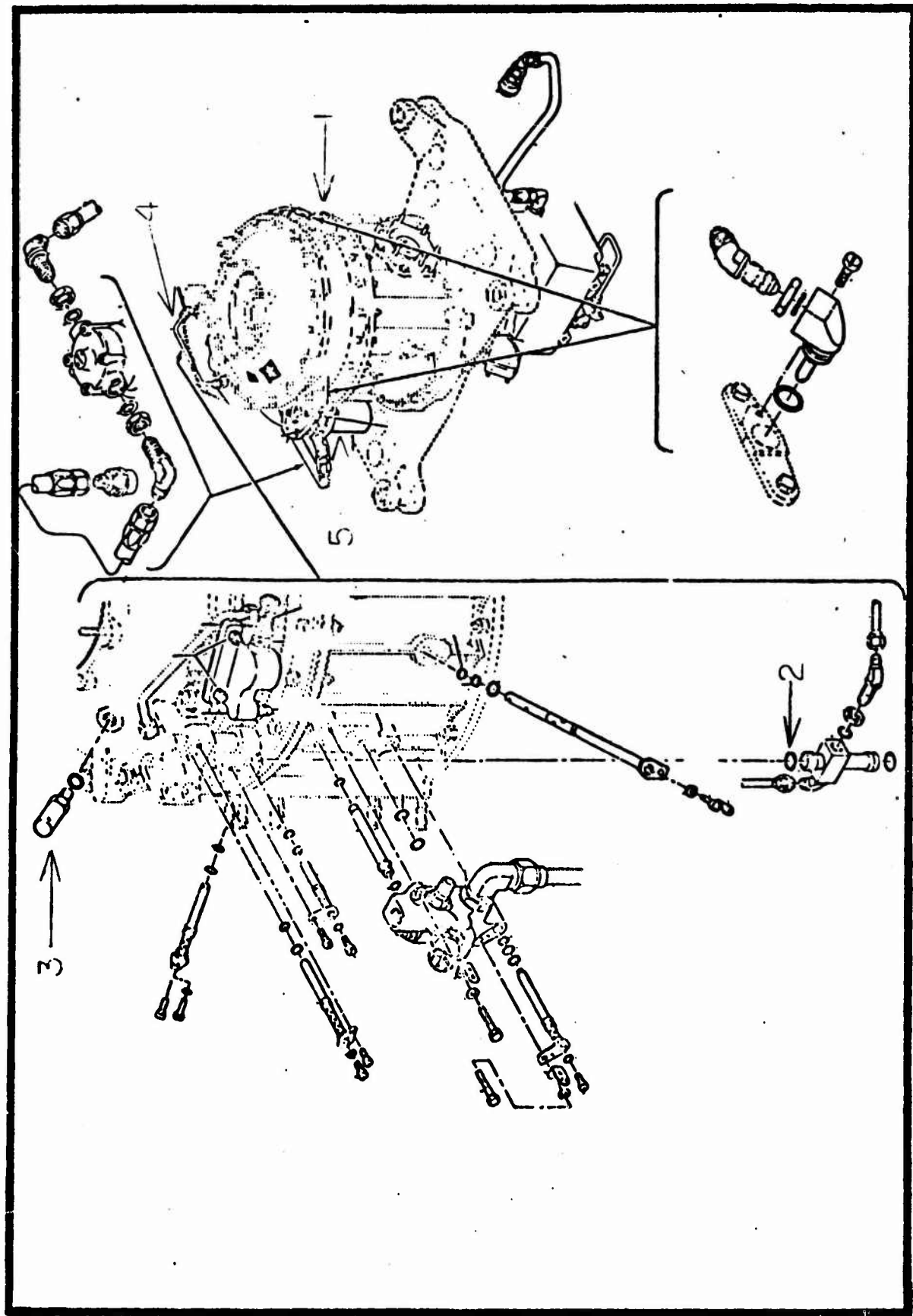


Figure 76 Transmission Assembly, External Components

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 76

ITEM NO.	NOMENCLATURE	FSN/PW	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Packing	53305421420 53305421421 53307264152	Replace	Total Org. Supp.	1.2 1.1 1.3	1.0 1.0 1.0	1.0 1.0 1.0	0.819 0.677 0.884	632 393 231
2	Packing	53305851066	Replace	Total Org. Supp.	1.3 1.4 1.1	1.0 1.0 0.5	0.5 1.0 0.5	0.755 0.736 0.791	14 6 8
3	Air Pressure Valve	48200914720	Replace	Total Org. Supp.	1.3 1.3 1.1	1.0 1.0 1.0	1.0 1.0 1.0	0.803 0.880 0.548	20 15 5
4	Tube Assy	16158246848 16158309764 16158740864 16159581320	Replace	Total Org. Supp.	1.7 1.5 1.9	2.0 1.2 2.0	2.0 2.0 2.0	0.851 0.682 0.965	41 20 21
5	Filter Assy	16157965004	Replace	Total Org. Supp.	1.2 1.1 1.6	1.0 1.0 1.0	1.0 1.0 1.0	0.753 0.763 0.676	157 136 21
			Service	Total Org. Supp.	1.1 1.0 1.2	1.0 1.0 1.0	1.0 1.0 1.0	0.567 0.597 0.538	30 18 12
			Removed and Installed	Total Org. Supp.	1.0 0.9 1.3	1.0 1.0 1.0	1.0 0.5 2.0	0.536 0.505 0.608	91 75 16
				Total Org. Supp.					
				Total Org. Supp.					

*Insufficient Data

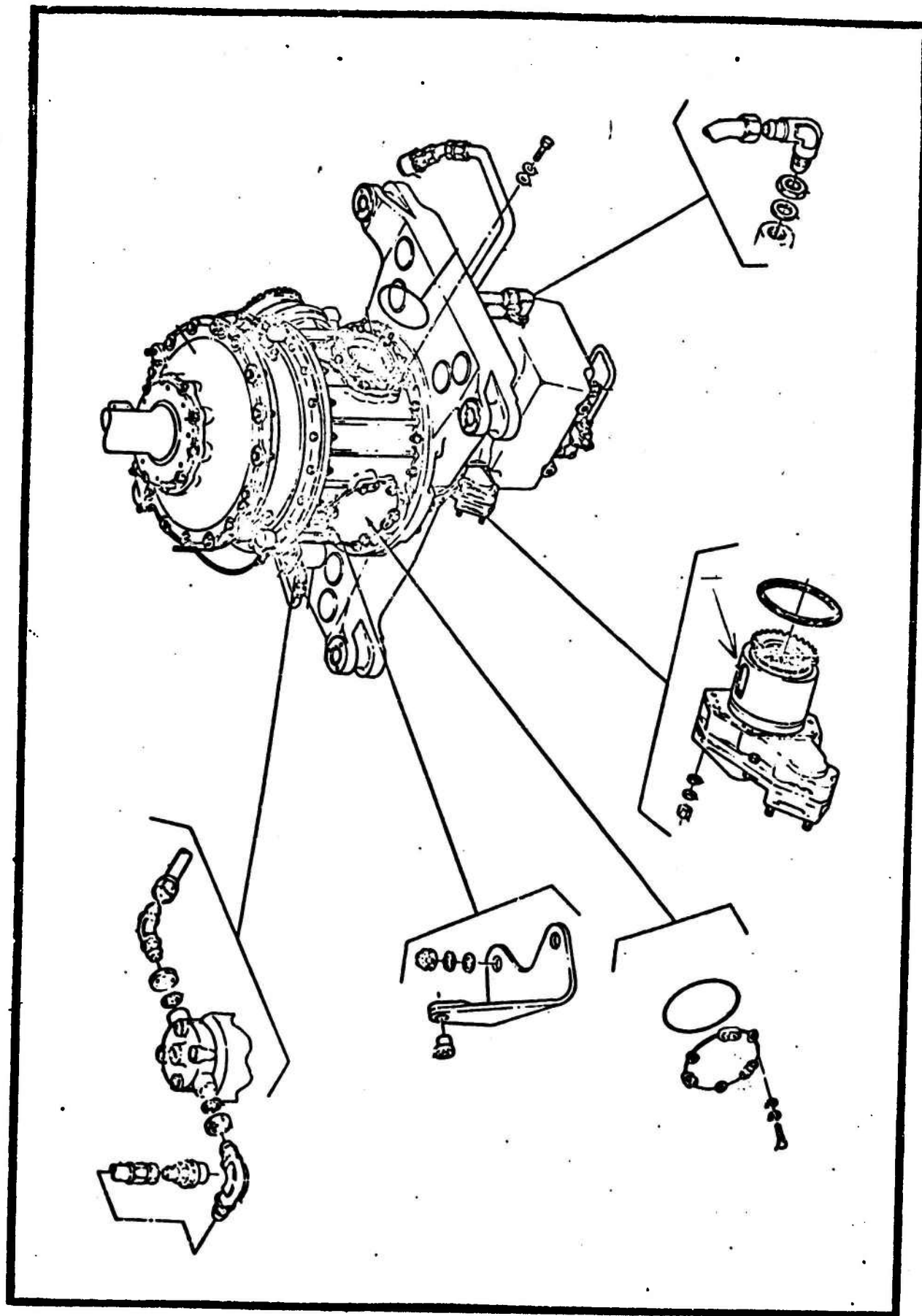


Figure 77 Transmission, Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 77

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Accessory Quill Assy	16158296845 16808718736	Replace	Total	3.4	3.0	2.0	1.506	41
				Org.	3.8	3.5	6.0	1.557	8
				Supp.	3.2	3.0	2.0	1.496	33
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					

*Insufficient Data

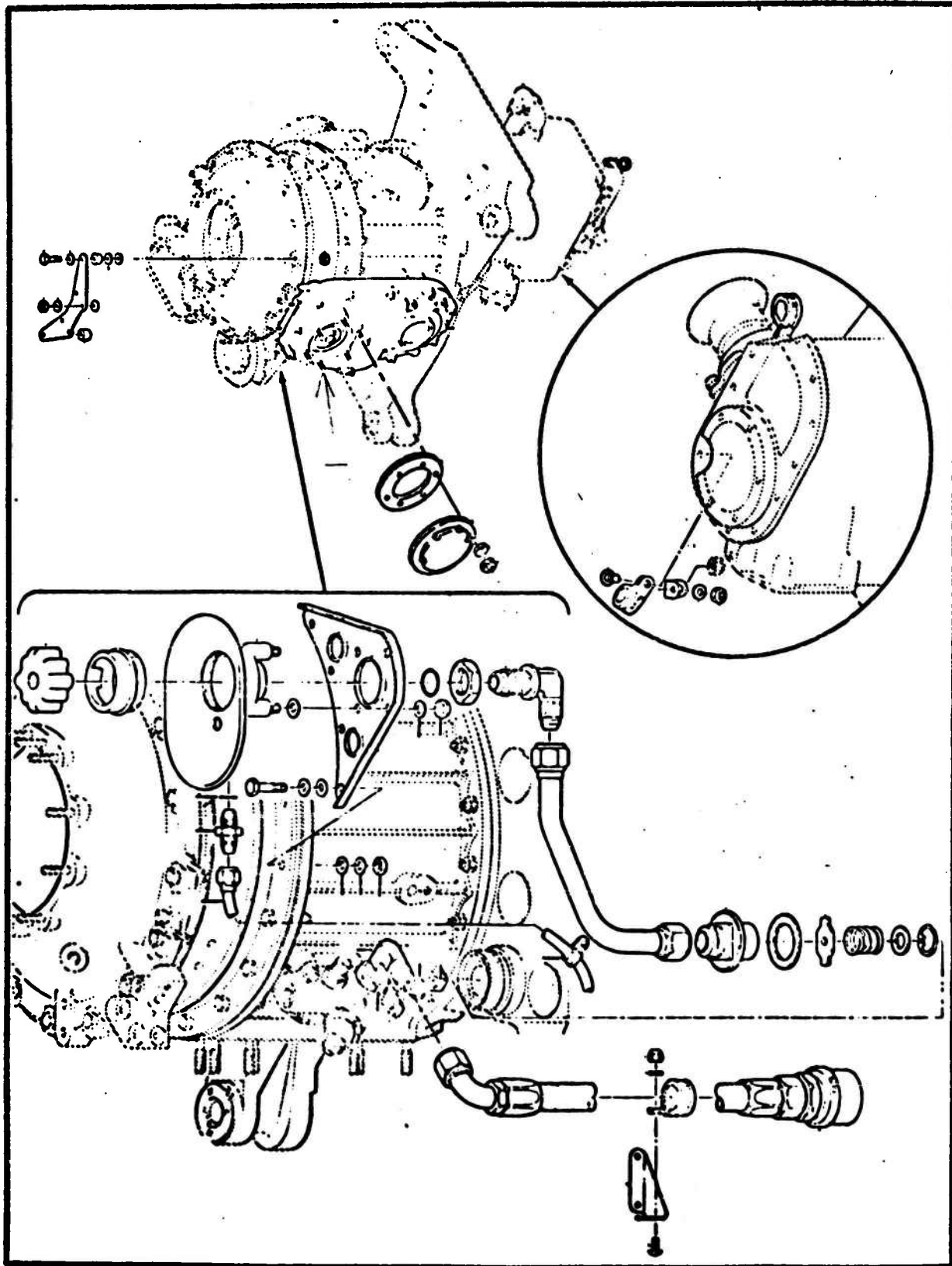


Figure 78 Transmission Assembly, External Components

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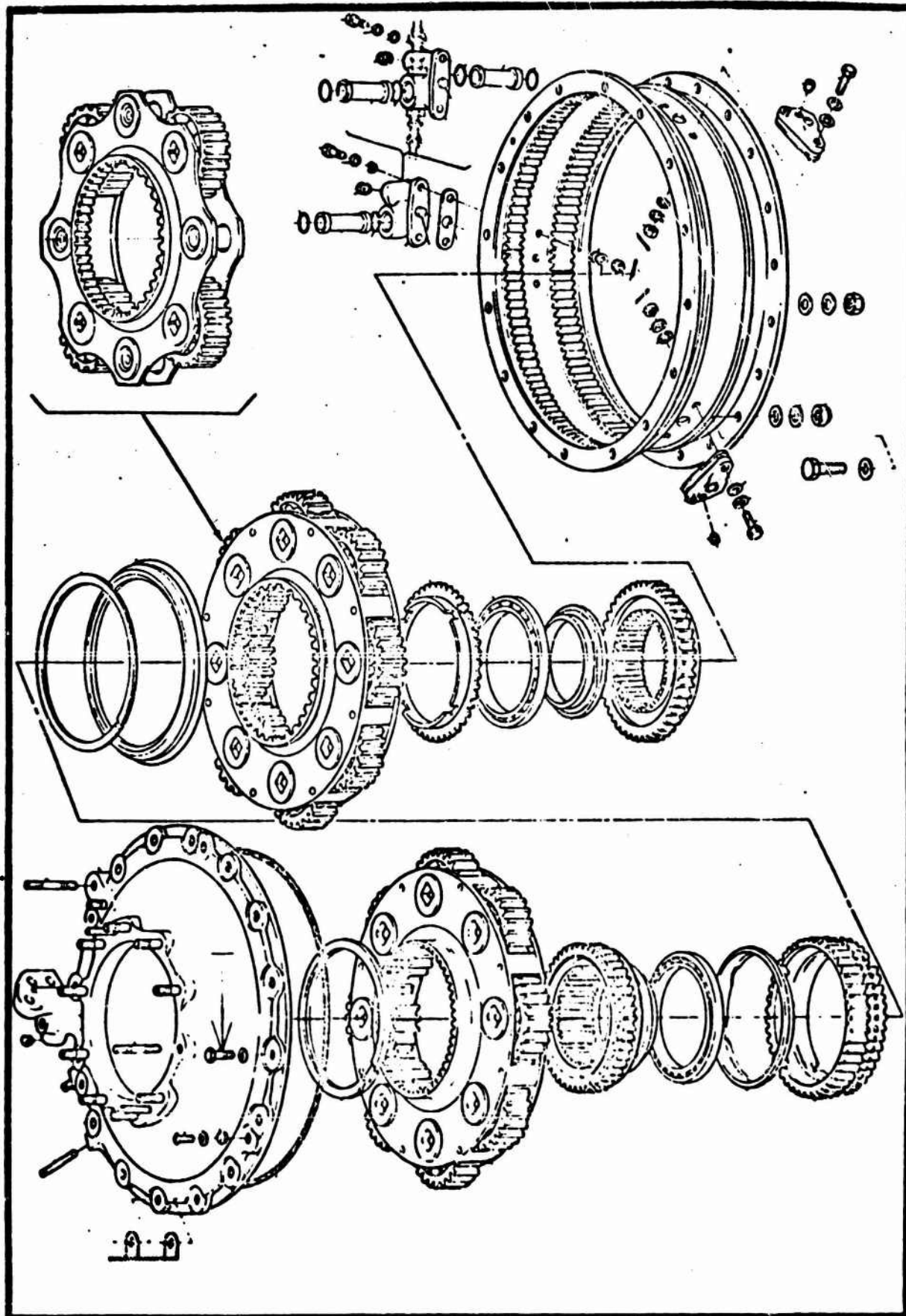


Figure 79 Upper Transmission and Case Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 79

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Bolt	53061821527 53062819995	Replace	Total	1.8	1.5	1.0	1.267	14
				Org. Supp.	2.0	1.5	1.0	1.323	10
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					

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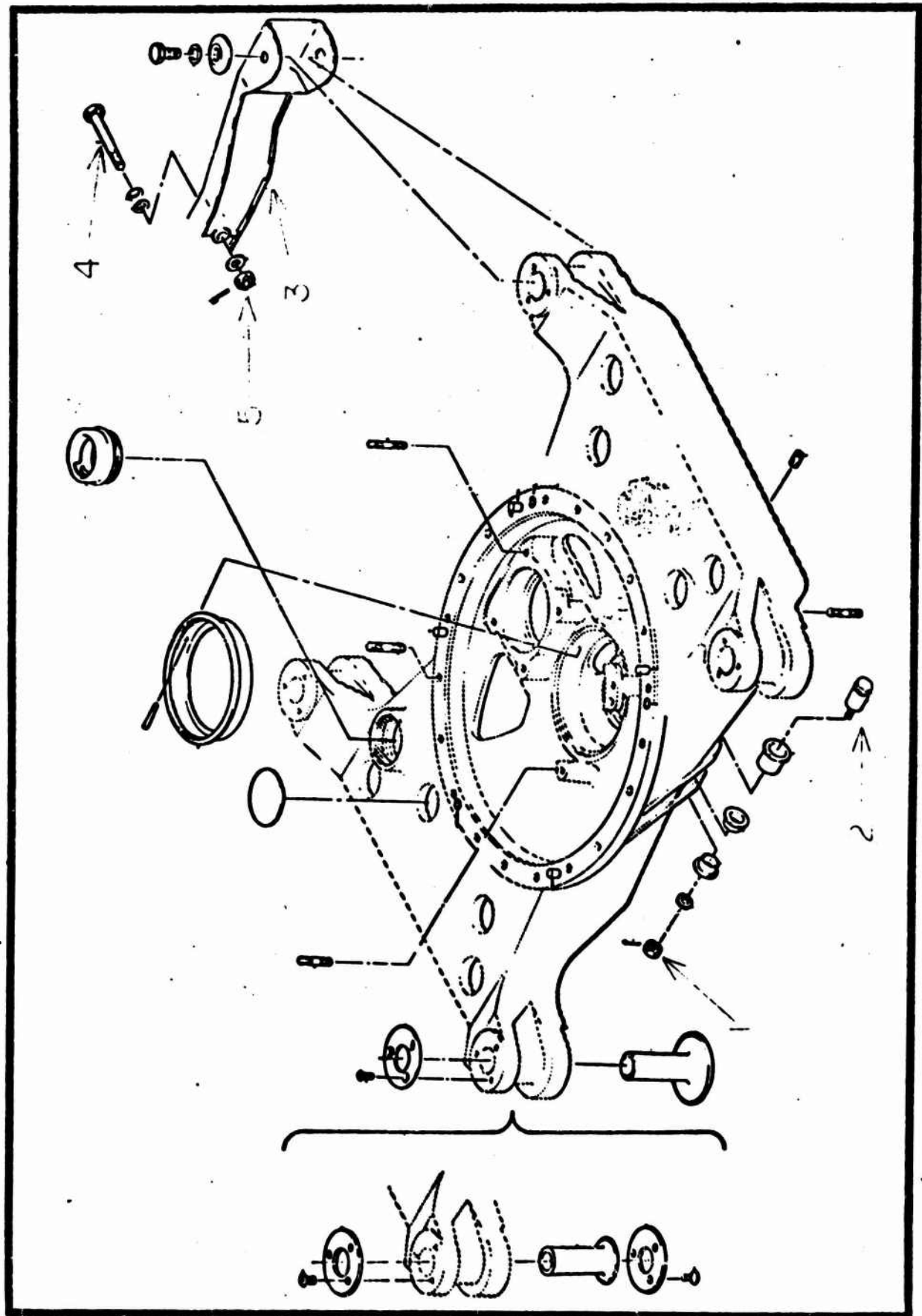


Figure 80 Case Assembly, Transmission Main Support

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 80

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Nut	53101768113 53108773038	Replace	Total Org. Supp.	1.7 * 2.0	1.0 * 1.0	1.0 * 1.0	1.528 * 1.651	14 * 11
2	Bolt Assy	16159980448	Replace	Total Org. Supp.	1.7 1.8 1.7	1.0 1.0 1.0	1.0 1.0 1.0	1.423 1.333 1.471	39 9 30
3	Support Assy	16155713675	Replace	Total Org. Supp.	4.9 * 5.4	4.0 * 4.0	10.0 * 10.0	3.427 * 3.414	21 * 14
4	Bolt	53061511793 53068861454	Replace	Total Org. Supp.	1.5 1.1 1.7	1.0 1.0 1.0	1.0 1.0 1.0	1.167 0.531 1.286	87 23 64
5	Nut	53101816798	Replace	Total Org. Supp.	1.1 * 1.2	1.0 * 1.0	1.0 * 1.0	0.674 * 0.678	17 * 16
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

*Insufficient Data

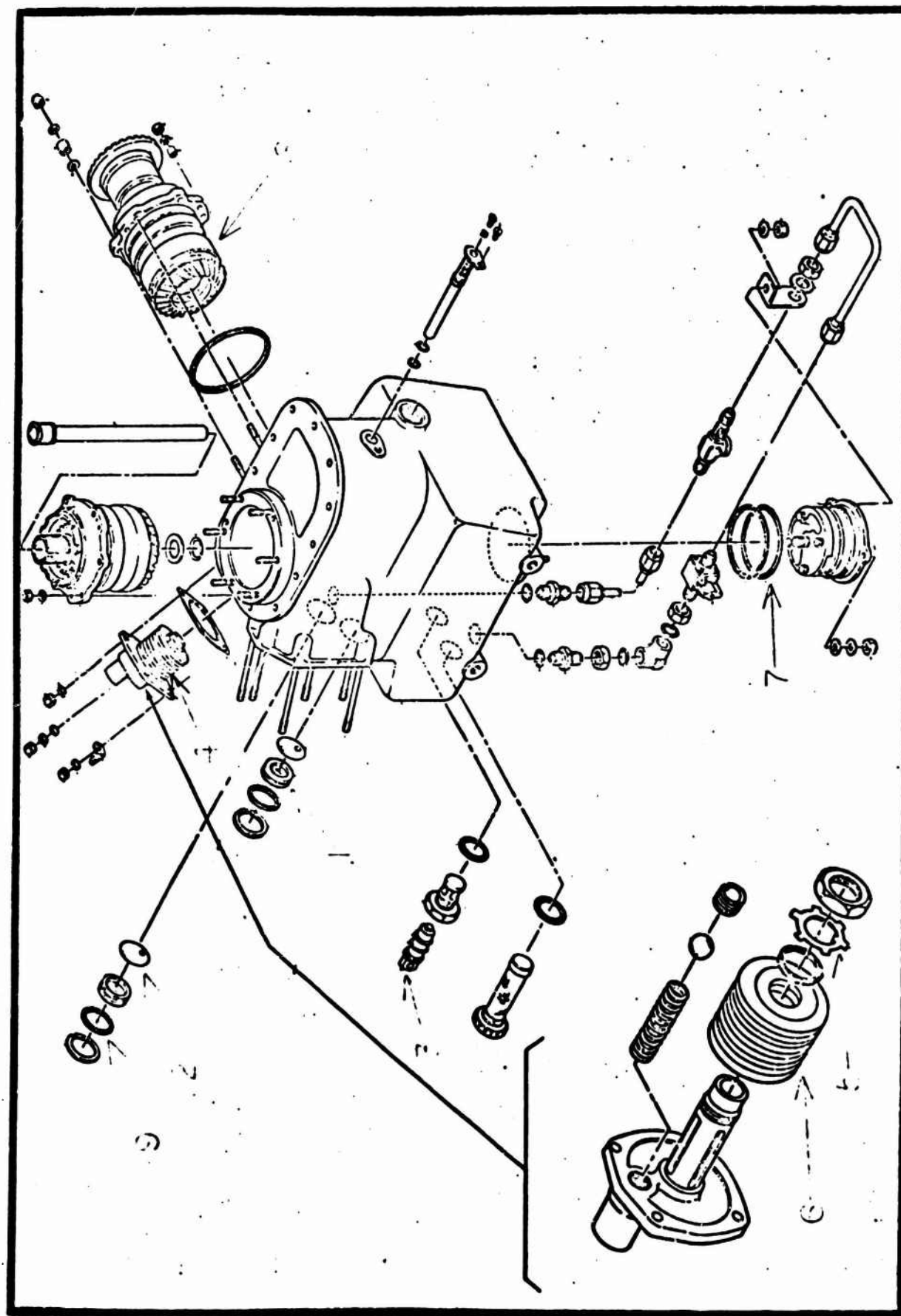


Figure 81 Drive and Sump Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 31

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Sight Glass	66807652855	Replace	Total Org. Supp.	1.4 1.3 1.4	1.0 1.0 1.0	1.0 1.0 1.0	0.934 0.901 1.059	1600 1295 305
2	Indicator	16156744208 16156744209	Replace	Total Org. Supp.	1.4 1.0 1.9	1.0 1.0 2.0	1.0 1.0 2.0	0.849 0.384 1.033	38 23 15
3	Chip Detector	16154776304 29959302608	Replace	Total Org. Supp.	0.8 0.8 0.8	1.0 1.0 1.0	1.0 1.0 1.0	0.344 0.370 0.241	124 96 28
4	Filter	15607727714 29450947982	Removed and Installed Replace Removed and Installed	Total Org. Supp. Total Org. Supp.	1.2 1.2 1.3 1.4 1.4 1.4	1.0 1.0 1.0 1.0 1.0 1.0	1.0 1.0 1.0 1.0 1.0 1.0	0.328 0.307 0.518 0.896 0.913 0.855	66 60 6 81 65 16
5	Washer	53109817031	Replace	Total Org. Supp.	0.7 0.8 0.7	0.5 0.5 0.5	0.5 0.5 0.5	0.278 0.283 0.247	182 160 22
6	Filter Element	29108039525	Replace	Total Org. Supp.	1.1 1.1 1.0	1.0 1.0 1.0	1.0 1.0 1.0	0.509 0.526 0.410	152 124 28
7	Packing	53308038120 53308039889	Replace	Total Org. Supp.	1.4 * 1.3	1.0 * 1.0	1.0 * 1.0	1.043 * 0.987	126 * 79
8	Tail Rotor Quill Assy	16157950661	Replace	Total Org. Supp.	4.3 * 4.6	4.0 * 4.0	4.0 * 4.0	2.174 * 2.311	32 * 22

*Insufficient Data

**UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 31**

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
8	Tail Rotor Quill Assy (Cont'd)	16157950661	Service	Total	1.9	2.0	2.0	0.892	24
				Org.	*	*	*	*	*
				Supp.	1.9	2.0	2.0	0.892	24
			Final Inspection	Total	0.8	0.5	1.0	0.294	4
				Org.	*	*	*	*	*
				Supp.	0.8	0.5	1.0	0.294	4
9	Packing	53306182516	Replace	Total	0.9	1.0	1.0	0.505	540
				Org.	0.9	1.0	1.0	0.503	420
				Supp.	1.0	1.0	1.0	0.504	120
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					

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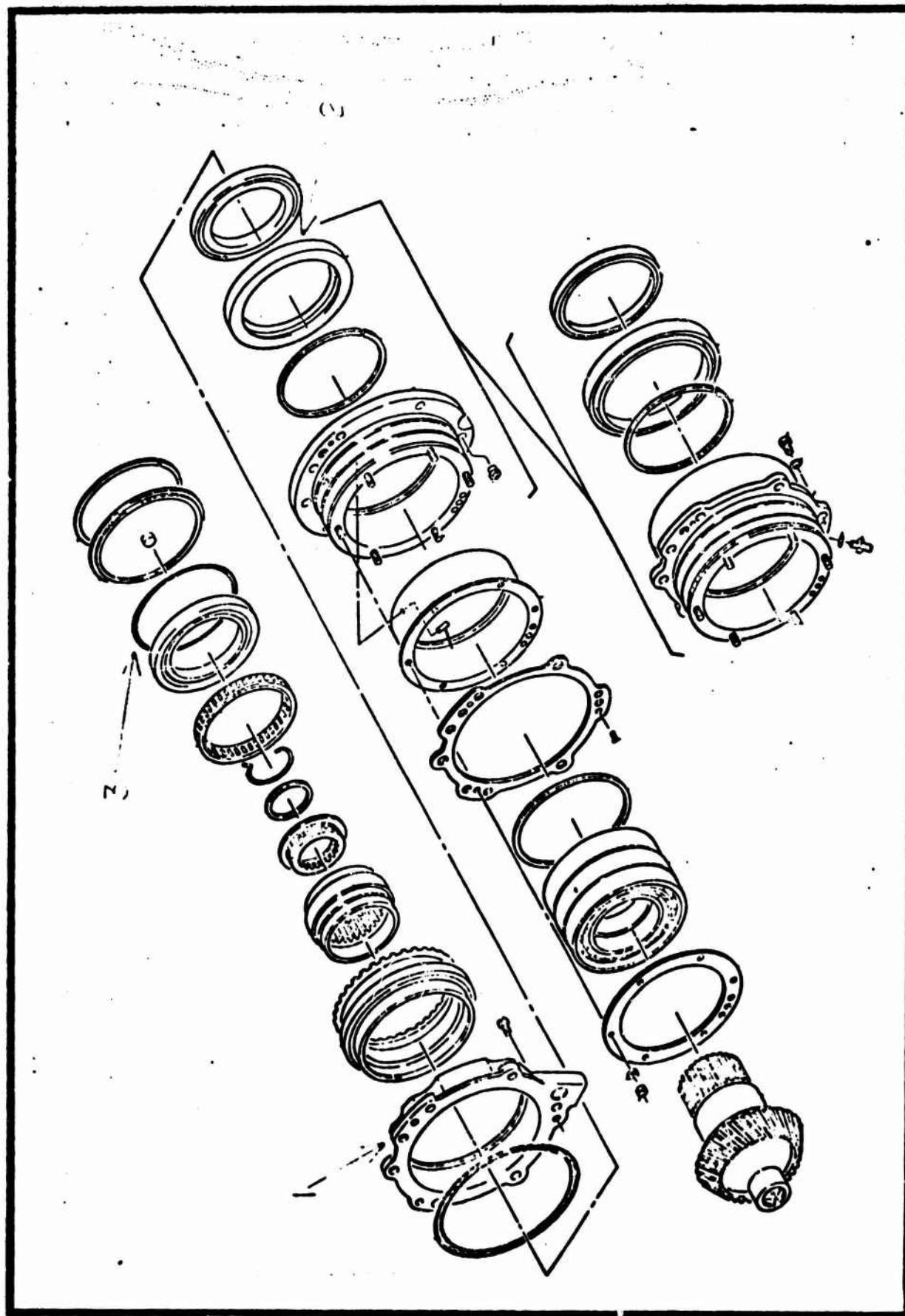


Figure 82 Quill Assembly.

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 82

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Ring	16158296842	Replace	Total Org. Supp.	2.5 2.1	2.0 1.5	1.0 1.0	1.581 1.525	20 14
2	Seal	53301514238 53307631473	Replace	Total Org. Supp.	3.9 4.2 3.9	3.0 4.0 3.0	2.0 4.0 2.0	2.618 2.578 2.630	705 179 526
3	Packing	53305805801	Replace	Total Org. Supp.	1.2 1.3 1.2	1.0 1.0 1.0	0.5 1.0 0.5	0.957 0.980 0.946	480 145 335
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
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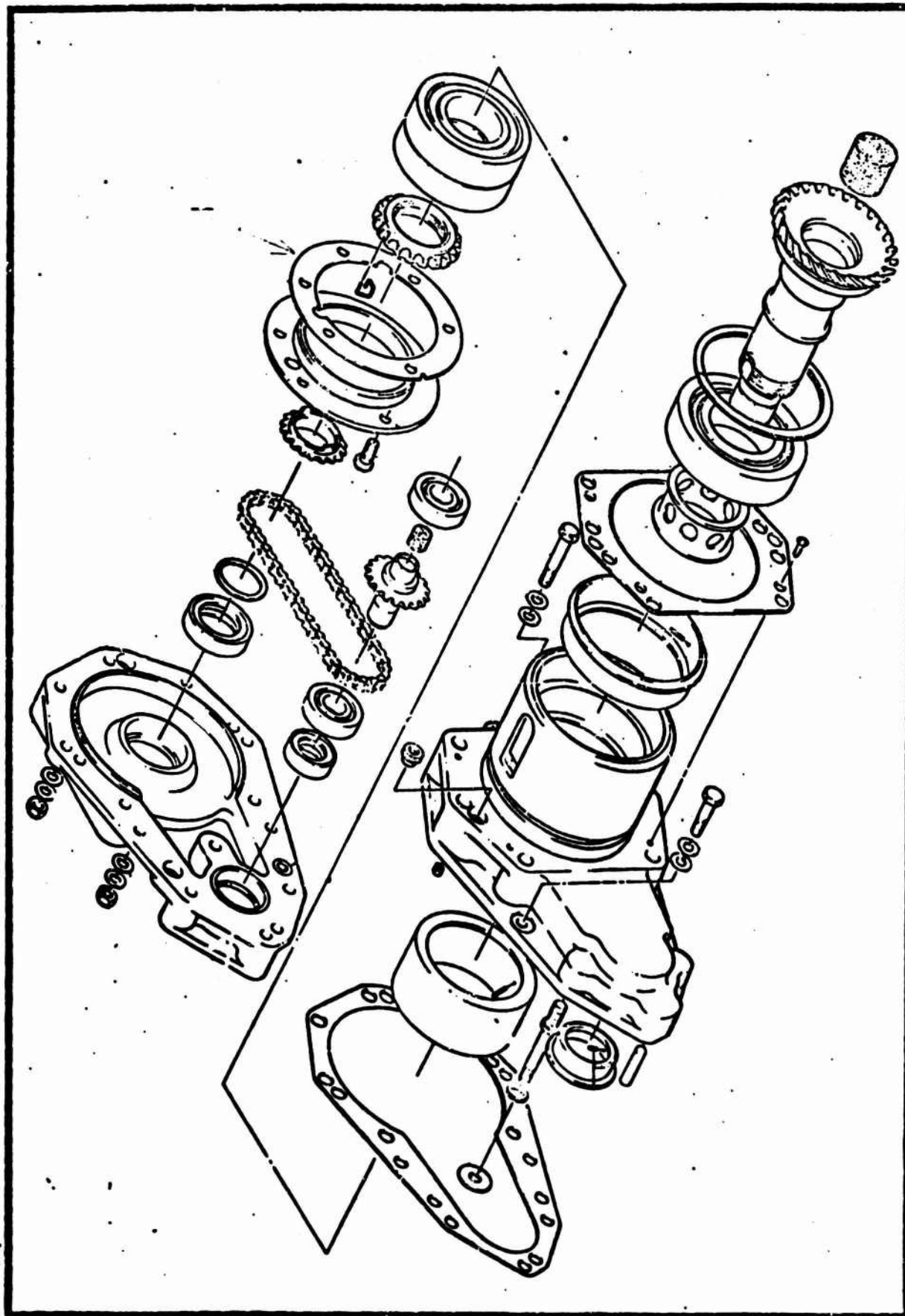


Figure 83 Quill Assembly, Accessory Drive

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 83

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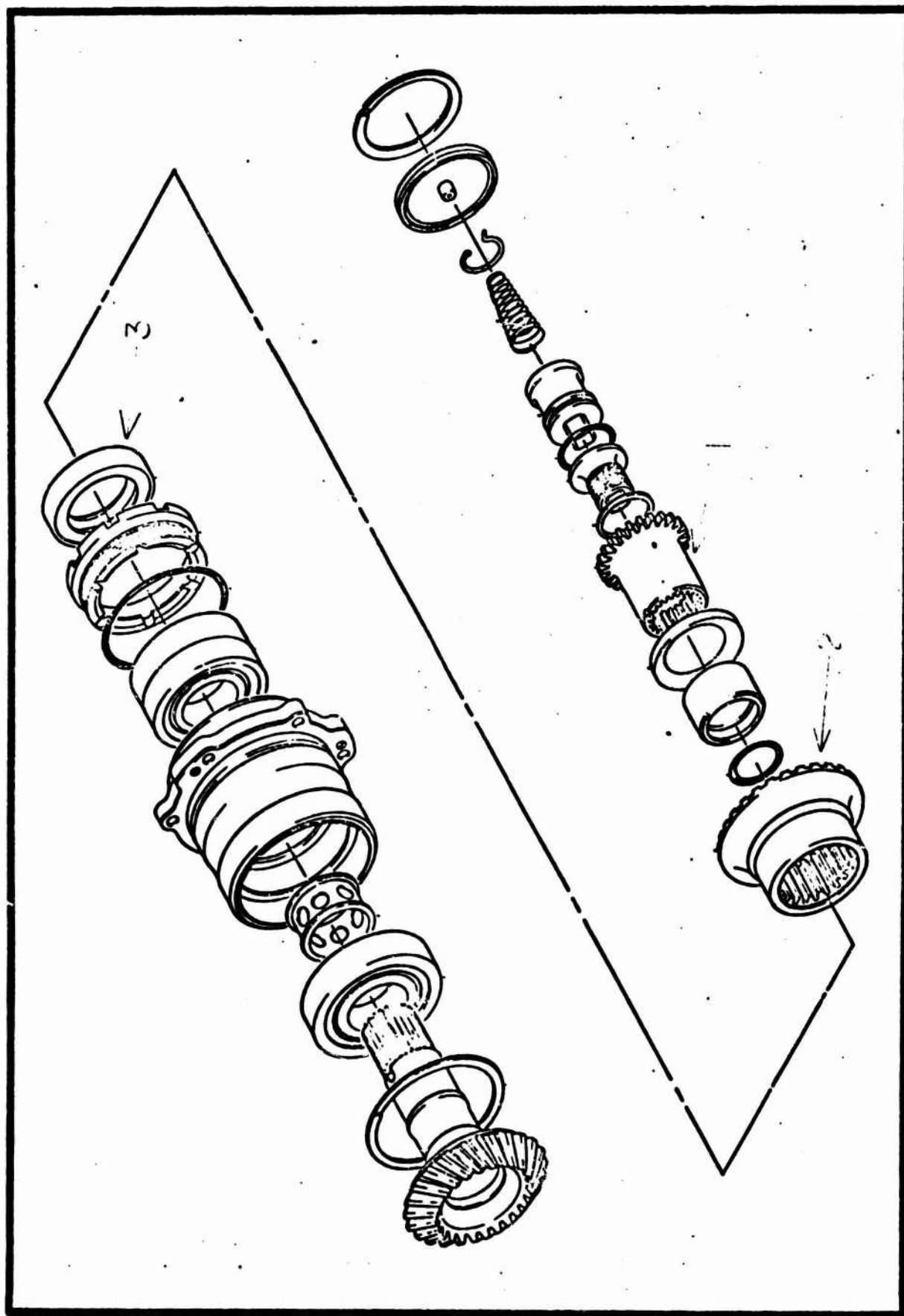


Figure 84 Quill Assembly, Tail Rotor

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 34

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Coupling	16157916073	Replace	Total Org. Supp.	1.2 * 1.3	1.0 * 1.0	1.0 * 1.0	0.534 * 0.533	50 * 30
2	Drive Shaft Coupling	15607014142	Replace	Total Org. Supp.	1.5 1.8 1.4	1.0 1.5 1.0	1.0 1.0 1.0	0.807 0.844 0.771	59 18 41
			Service	Total Org. Supp.	3.3 * 3.3	3.0 * 3.0	3.0 * 3.0	1.371 * 1.371	12 * 12
3	Seal	53307534432	Replace	Total Org. Supp.	2.7 1.6 2.6	2.0 1.5 2.0	1.0 2.0 1.0	2.050 0.800 1.994	1484 283 1005
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

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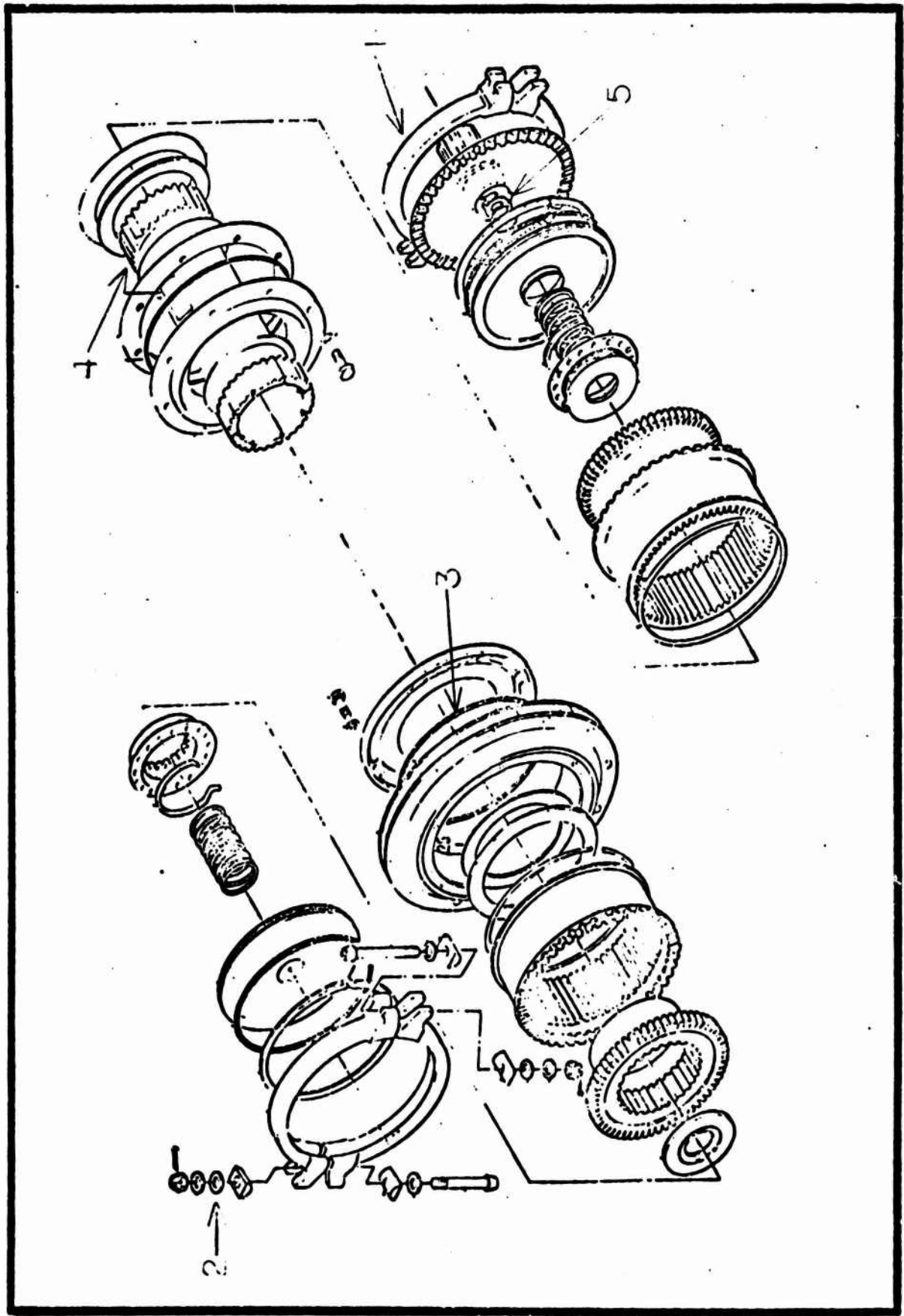


Figure 85 Drive Shaft Installation, Engine To Transmission

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 95

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Coupling Set	16157612532	Replace	Total Org. Supp.	2.3 1.8 2.7	2.0 1.5 2.0	2.0 1.0 2.0	1.198 0.970 1.250	48 25 23
2	Washer	53105957078	Replace	Total Org. Supp.	0.7 0.8 0.6	0.5 1.0 0.5	1.0 1.0 0.5	0.338 0.384 0.296	19 9 10
3	Packing	53306254611 53308418711	Replace	Total Org. Supp.	1.0 1.1	1.0 1.0	0.5 0.5	0.622 0.619	121 76
4	Drive Shaft	16156055100	Removed and Installed	Total Org. Supp.	2.3 * 2.2	2.0 * 2.0	2.0 * 2.0	0.537 * 0.518	10 * 6
5	Washer	53107318112 53109025423	Replace	Total Org. Supp.	1.3 * 1.3	1.0 * 1.0	1.0 * 1.0	0.902 * 0.930	13 * 11
---	Drive Shaft Assy	16150686635	Replace	Total Org. Supp.	3.5 2.6 3.7	3.0 2.1 3.0	2.0 2.0 2.0	2.293 1.175 2.522	721 385 258
			Repair	Total Org. Supp.	2.0 * 2.0	2.0 * 2.0	2.0 * 2.0	0.136 * *	33 * 28
			Service	Total Org. Supp.	3.4 2.7 3.5	3.0 2.0 3.0	2.0 1.0 2.0	2.074 1.833 2.088	496 63 433
			Initial Inspection	Total Org. Supp.	0.8 * 0.8	0.5 * 0.5	0.5 * 0.5	0.466 * 0.463	113 * 112
			Final Inspection	Total Org. Supp.	0.6 * 0.6	0.5 * 0.5	0.5 * 0.5	0.201 * 0.202	92 * 91

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 95

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
--	Drive Shaft Assy (Cont'd)	16150686635	Removed and Installed	Total	4.0	3.0	2.0	2.565	601
				Org.	2.4	2.0	1.0	1.255	146
				Supp.	4.2	4.0	2.0	2.594	421
			Removed	Total	1.3	1.0	1.0	0.527	69
				Org.	1.2	1.0	1.0	0.579	37
				Supp.	1.3	1.0	1.0	0.454	32
			Installed	Total	1.4	1.0	1.0	0.582	51
				Org.	*	*	*	*	*
				Supp.	1.4	1.0	1.0	0.587	33
			Total	Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					

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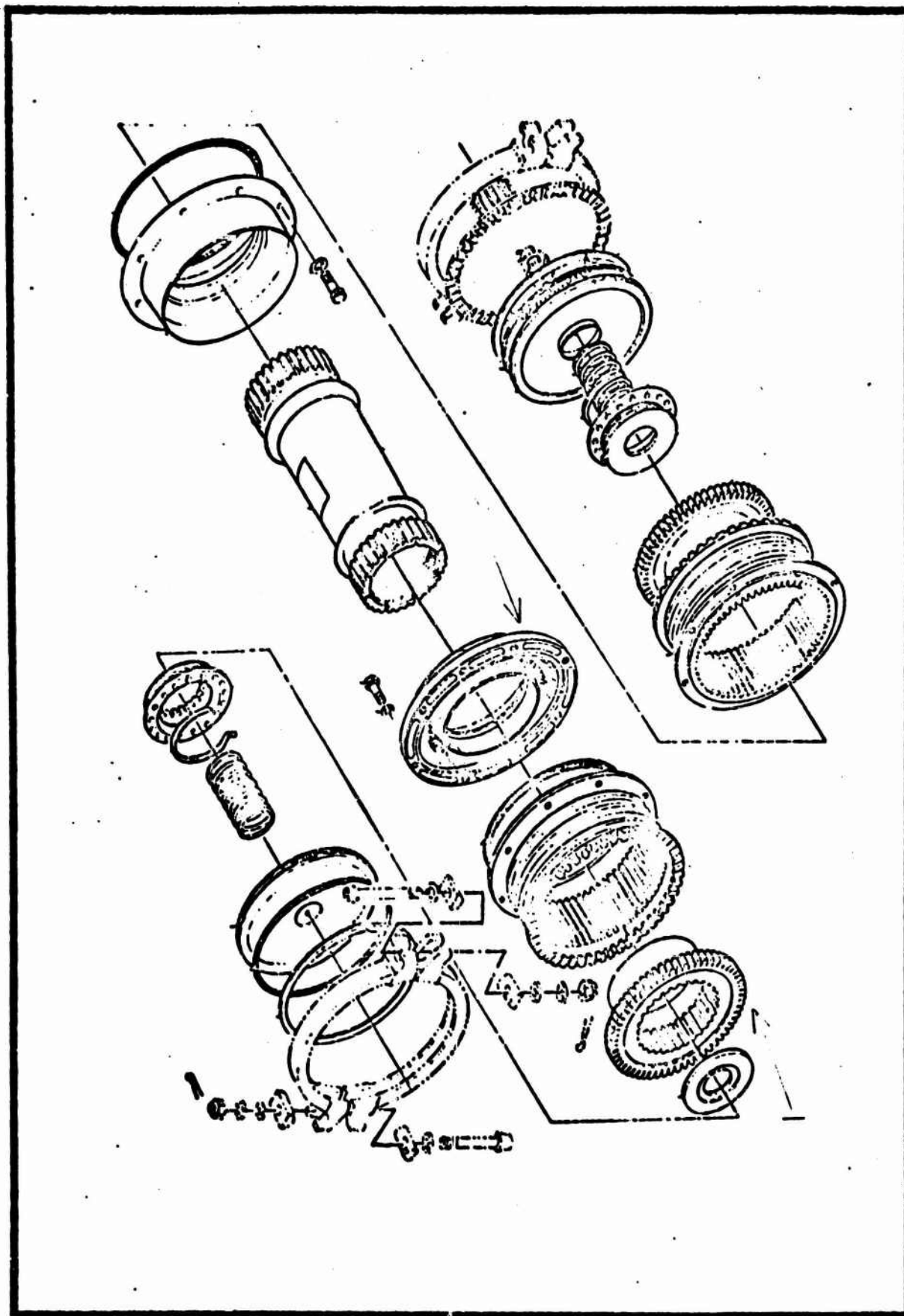


Figure 86 Drive Shaft Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 36

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Coupling	16150693327 16150761486 16157243591 16158310330	Replace	Total	1.3	1.0	1.0	0.480	13
				Org. Supp.	#	#	#	#	#
				Total	1.3	1.0	1.0	0.494	12
2	Boot	15607922324 16151410076	Replace	Total	2.5	2.0	2.0	1.537	175
				Org. Supp.	3.1	3.0	4.0	1.535	61
				Total	2.2	2.0	2.0	1.463	114
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					

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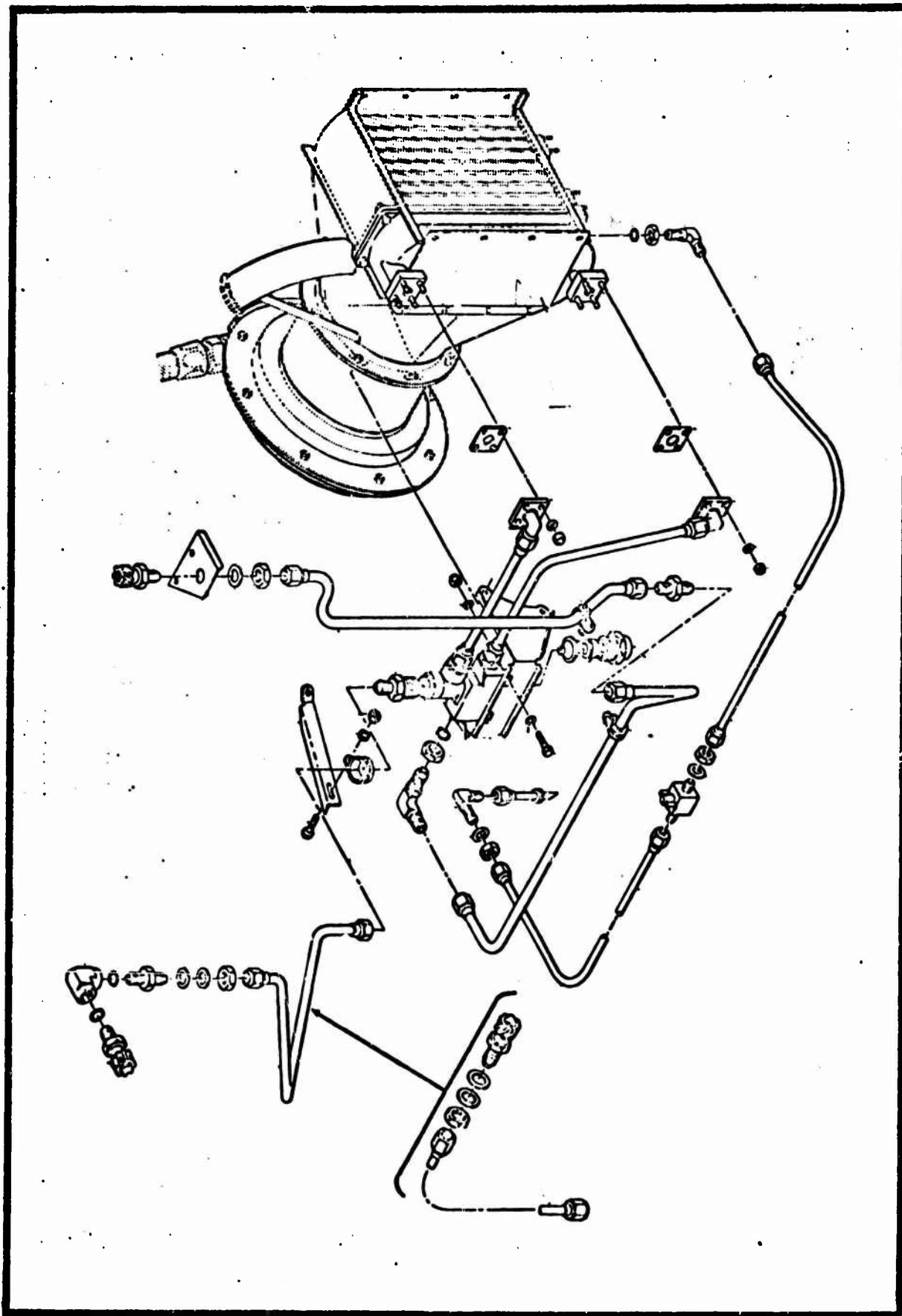


Figure 87 Transmission Oil Cooler Installation

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 37

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Oil Cooler	16151336226	Replace	Total	5.4	5.0	8.0	2.715	76
				Org.	4.2	4.0	4.0	2.183	25
				Supp.	6.0	6.0	8.0	2.760	51
			Service	Total	1.6	2.0	2.0	0.470	11
				Org.	*	*	*	*	*
				Supp.	1.5	1.5	2.0	0.500	7
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					

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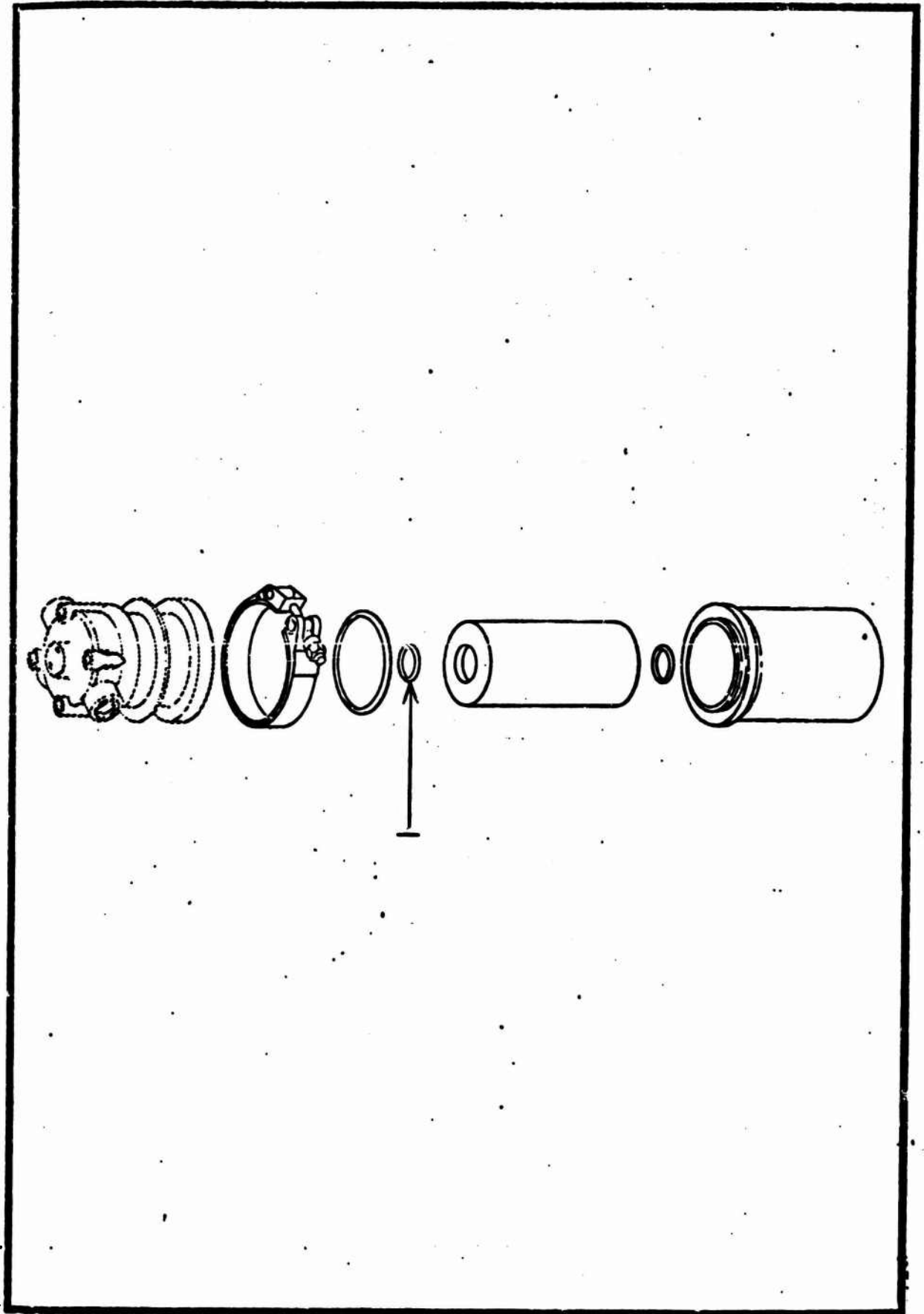


Figure 88 Filter Assembly, Transmission Off

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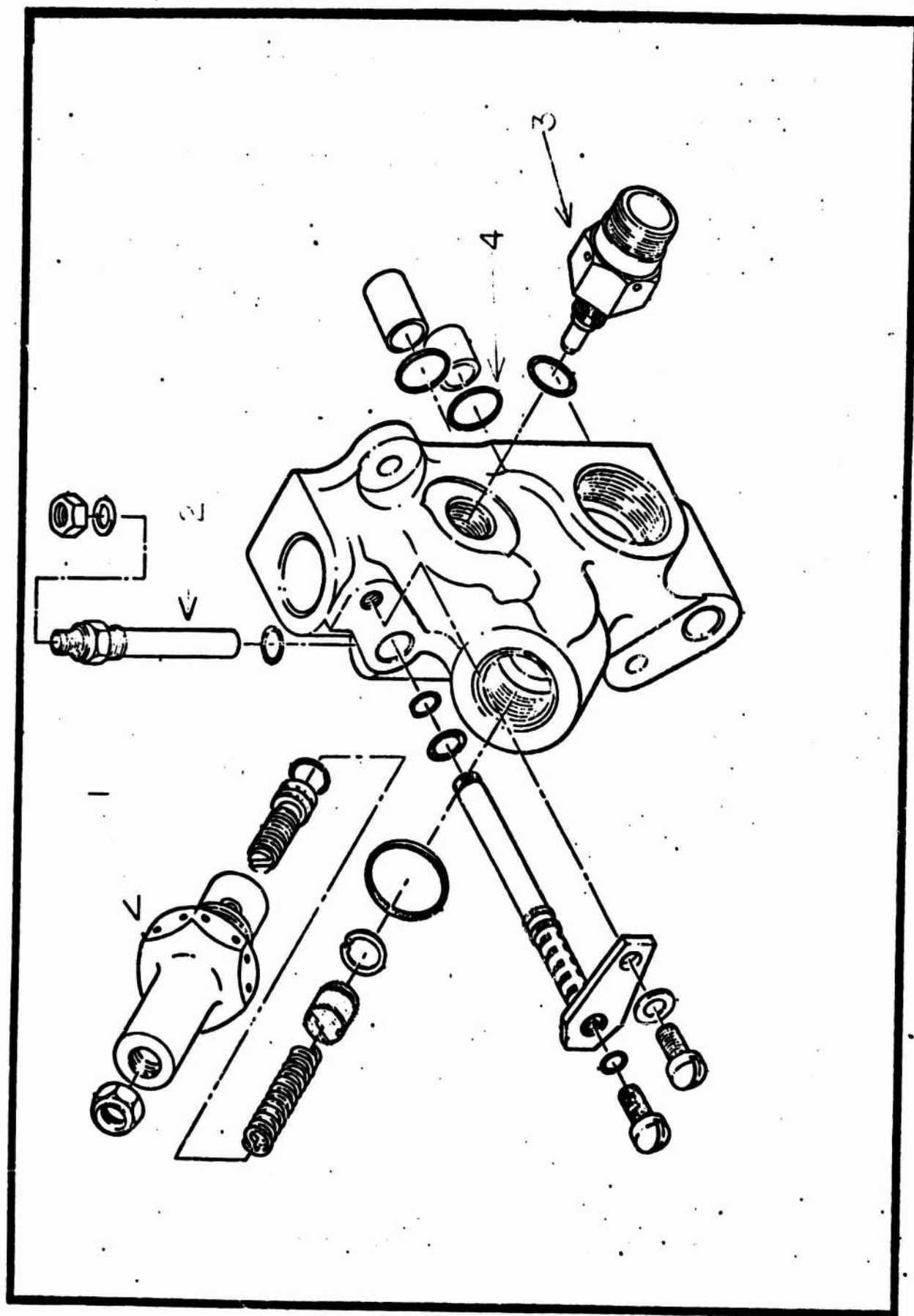


Figure 89 Manifold Assembly, Transmission

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 39

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Fitting	47309884533	Replace	Total Org. Supp.	1.5 1.5 *	1.0 1.0 *	1.0 1.0 *	0.580 0.584 *	24 23 *
2	Switch	59302991066	Replace	Total Org. Supp.	1.2 1.2 1.5	1.0 1.0 1.5	1.0 1.0 2.0	0.573 0.577 0.477	87 75 12
3	Temperature Transmitter	66855809651	Replace	Total Org. Supp.	1.6 1.6 *	1.5 1.5 *	1.0 1.0 *	0.646 0.661 *	41 36 *
4	Packing	53308005180	Replace	Total Org. Supp.	0.9 0.8 1.0	1.0 1.0 1.0	1.0 1.0 1.0	0.248 0.254 0.179	29 19 10
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

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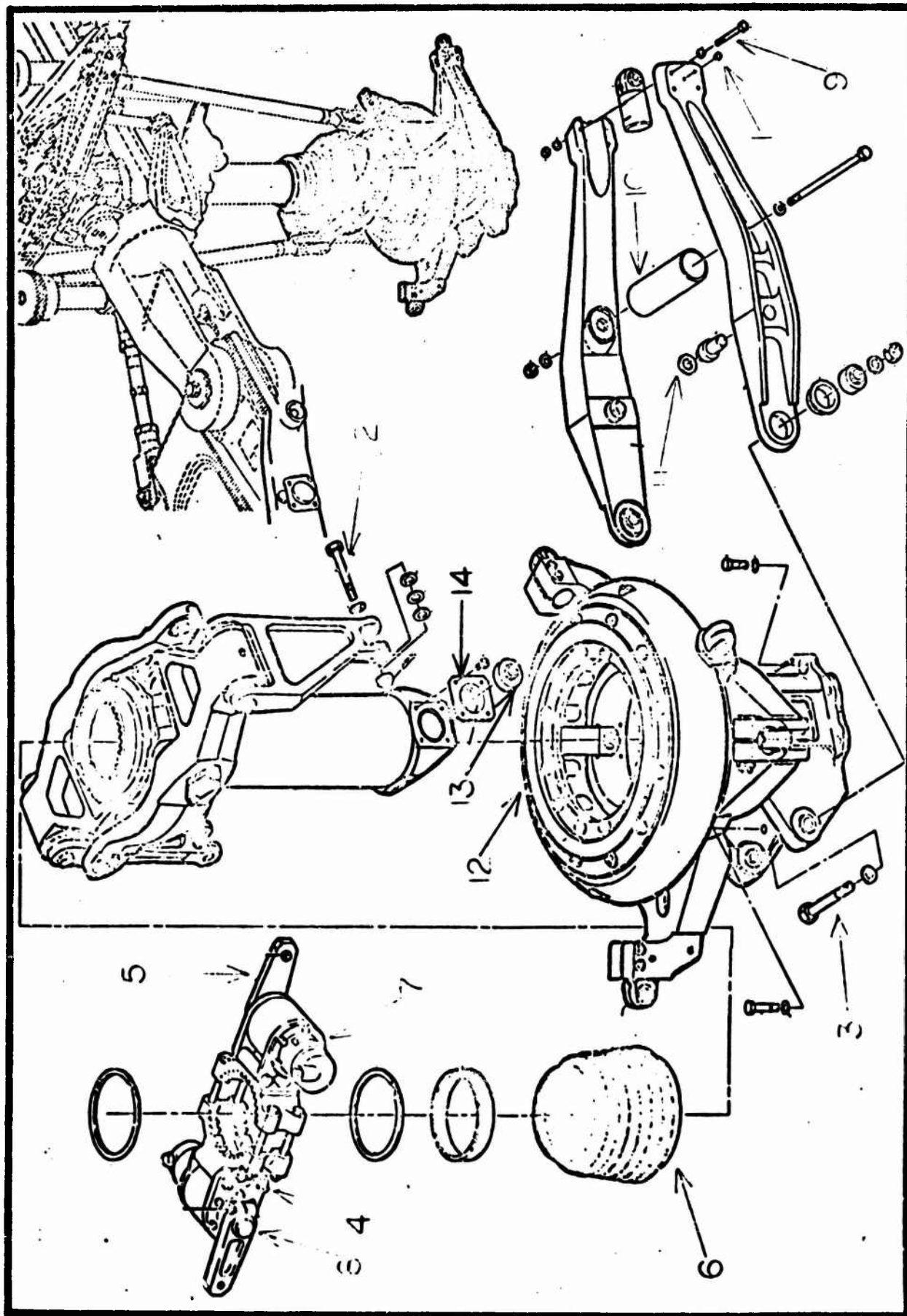


Figure 90 Pylon Installation, Lower Section

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 90

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Fitting	47302774780	Replace	Total	1.8	2.0	2.0	0.698	28
				Org.	1.8	2.0	2.0	0.696	21
				Supp.	1.7	2.0	2.0	0.756	7
2	Bolt	53060526322 53068806399 53069056790	Adjust	Total	2.6	3.0	3.0	0.535	7
				Org.	*	*	*	*	*
				Supp.	2.6	3.0	3.0	0.535	7
3	Bolt	53061513092 53062066379 53062089089	Replace	Total	1.2	1.0	1.0	0.626	194
				Org.	1.3	1.0	1.0	0.558	140
				Supp.	0.8	1.0	1.0	0.277	43
4	Bolt	53061822021 53066385766	Replace	Total	1.0	1.0	1.0	0.408	10
				Org.	1.1	1.0	1.0	0.451	7
				Supp.	*	*	*	*	*
5	Lever	16158309745	Replace	Total	1.1	1.0	1.0	0.597	11
				Org.	*	*	*	*	*
				Supp.	1.4	1.0	2.0	0.628	7
6	Boot	16154195944	Replace	Total	2.4	2.0	1.0	2.293	69
				Org.	2.0	1.5	2.0	1.943	48
				Supp.	3.3	2.0	1.0	2.836	20
7	Damper Assy	16501576843	Replace	Total	1.8	1.0	1.0	1.287	490
				Org.	1.8	1.0	1.0	1.255	336
				Supp.	1.8	1.0	1.0	1.358	154
8	Ring	53658042025	Replace	Total	3.0	2.0	2.0	2.123	1098
				Org.	2.7	2.0	2.0	1.808	773
				Supp.	3.7	3.0	2.0	2.596	325
			Removed and Installed	Total	4.0	3.5	2.0	2.962	87
				Org.	*	*	*	*	*
				Supp.	4.7	4.0	2.0	3.047	51
			Replace	Total	1.1	1.0	1.0	0.516	30
				Org.	0.9	1.0	1.0	0.418	14
				Supp.	1.2	1.0	1.0	0.562	16

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 90

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
9	Bolt	53061822033 53066379166	Replace	Total Org. Supp.	1.1 1.2 1.2	1.0 1.0 1.0	0.5 1.0 1.0	0.575 0.593 0.593	16 13 13
10	Spacer	16157318078 53407767004	Replace	Total Org. Supp.	1.4 1.6 1.6	1.0 1.0 2.0	1.0 1.0 2.0	0.733 0.822 0.822	7 5 5
11	Shim	16808384774	Replace	Total Org. Supp.	1.9 2.0 1.8	2.0 2.0 2.0	1.0 1.0 2.0	1.123 1.172 1.037	107 69 38
12	Swashplate and Support	16150601062 16157753807 16159119292	Replace	Total Org. Supp.	9.6 5.9 10.4	8.0 6.0 10.0	10.0 4.0 10.0	6.142 2.668 6.303	498 167 280
			Service	Total Org. Supp.	1.0 1.1 1.1	1.0 1.0 1.0	1.0 1.0 1.0	0.575 0.553 0.553	18 10 10
			Removed and Installed	Total Org. Supp.	9.6 10.0 10.0	10.0 10.0 10.0	10.0 10.0 10.0	5.102 5.165 5.165	93 82 82
			Removed	Total Org. Supp.	8.2 8.2 8.2	8.0 8.0 10.0	10.0 10.0 10.0	2.039 2.101 2.101	18 17 17
13	Bearing and Liner Assy	16158309756	Replace	Total Org. Supp.	2.6 2.6 2.6	2.0 2.0 2.0	2.0 2.0 2.0	1.569 1.515 1.659	127 75 52
14	Plate	16157874278 31108309757	Replace	Total Org. Supp.	1.4 1.4 1.4	1.0 1.0 1.5	1.0 1.0 1.0	0.459 0.466 0.466	14 9 9
				Total Org. Supp.					

*Insufficient Data

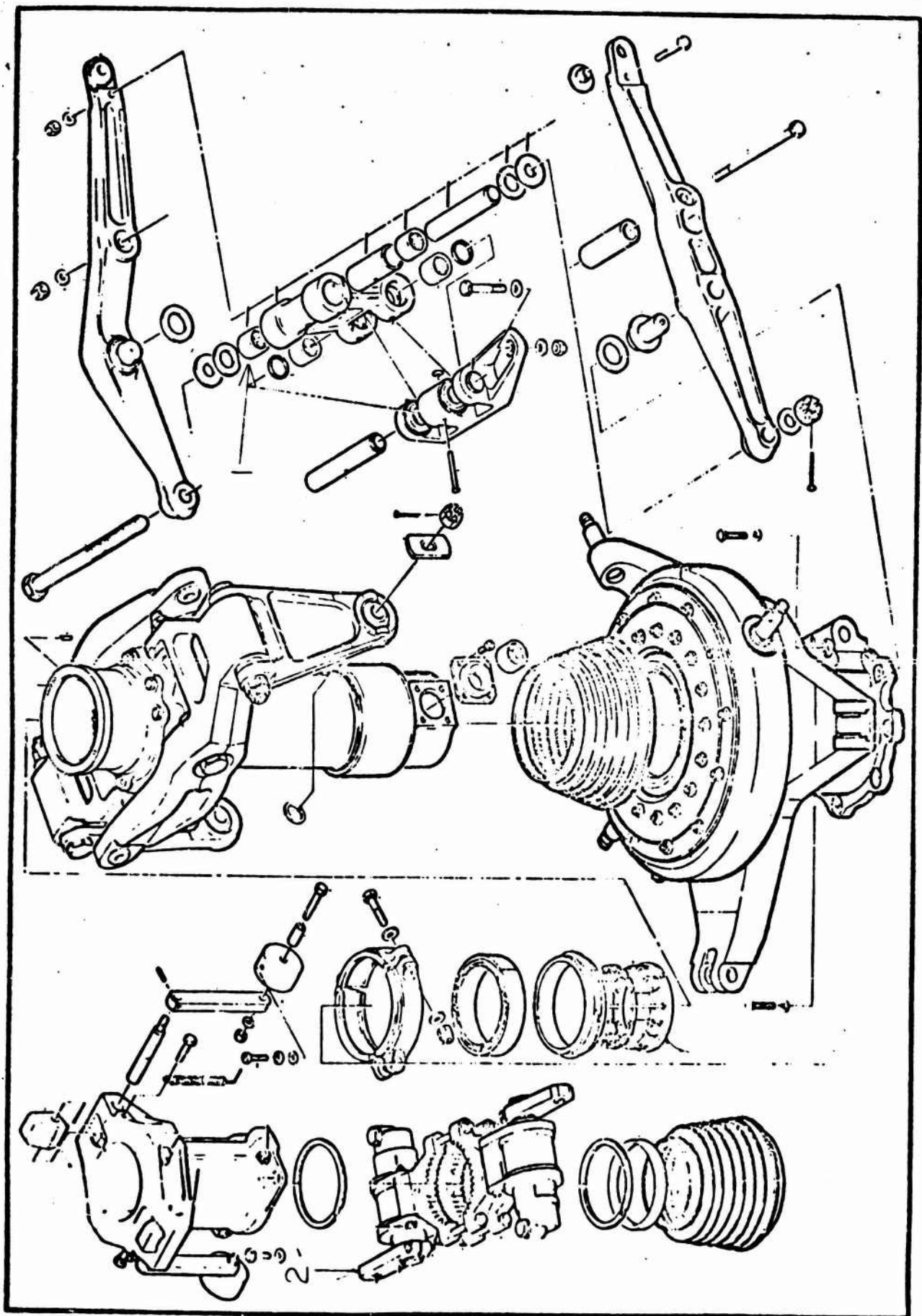


Figure 91 Pylon Installation, Lower Section

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 91

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Bearing	31102272159 31109264549	Replace	Total Org. Supp.	2.3 2.4 2.1	2.0 2.0 2.0	2.0 1.0 2.0	1.117 1.228 0.956	78 44 34
2	Lever Assy	16159066427 16159216163	Replace	Total Org. Supp.	2.9 2.9 3.2	2.5 2.5 3.0	2.0 2.0 2.0	1.493 1.469 1.548	191 139 52
			Removed and Installed	Total Org. Supp.	4.7 * 4.9	4.0 * 5.0	4.0 * 4.0	0.992 * 1.038	19 * 13
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

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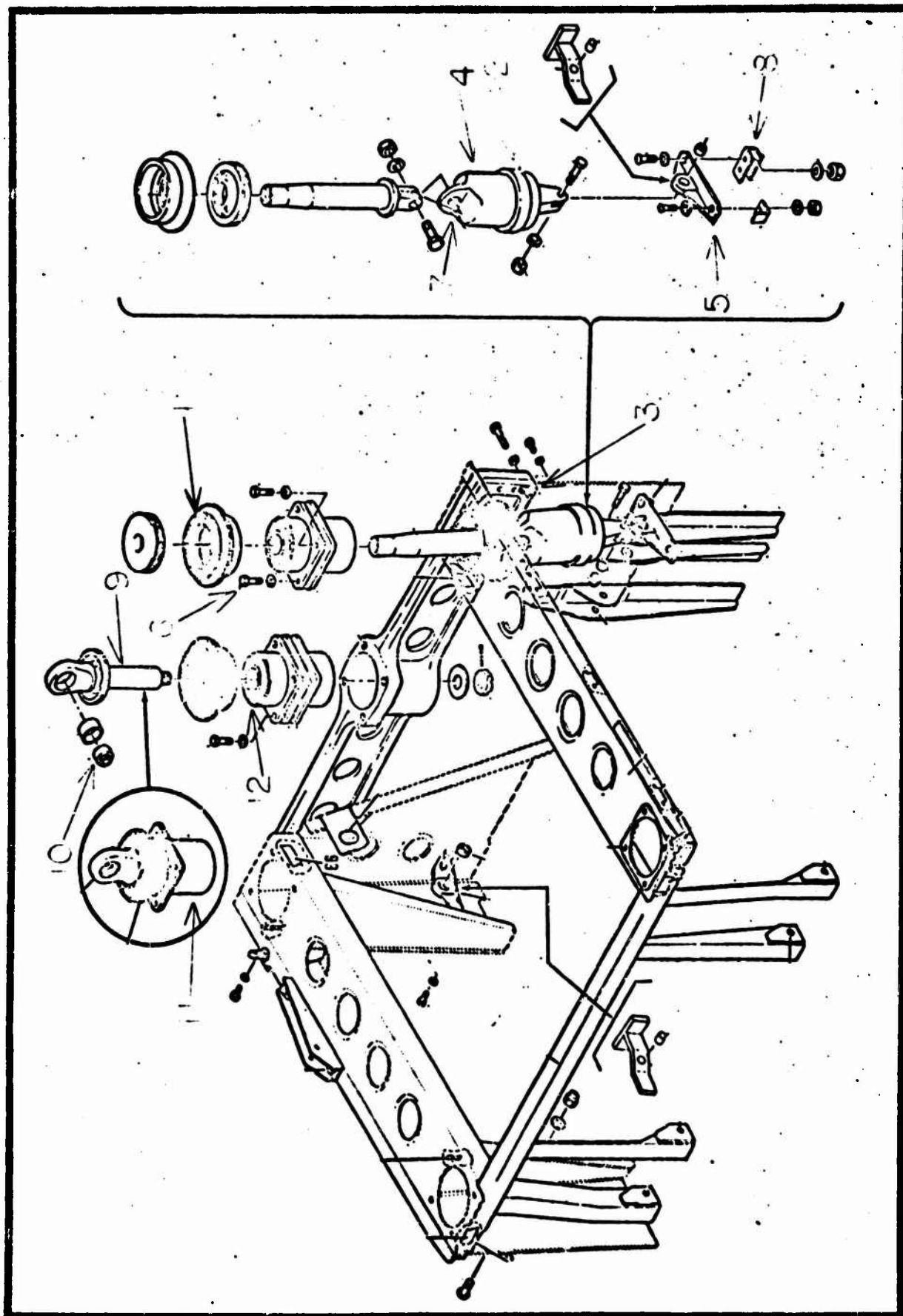


Figure 92 Pylon Mount Installation

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 92

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Boot	15606330856	Replace	Total	1.4	1.0	1.0	0.787	214
				Org.	1.3	1.0	1.0	0.742	96
				Supp.	1.6	1.5	1.0	0.800	118
			Adjust	Total	0.8	0.5	1.0	0.374	10
				Org.	*	*	*	*	*
				Supp.	0.8	0.5	0.5	0.394	7
			Repair	Total	1.7	1.0	0.5	1.308	8
				Org.	*	*	*	*	*
				Supp.	2.3	2.0	2.0	1.304	5
2	Boot	16151771959	Replace	Total	1.7	1.0	1.0	1.123	37
				Org.	1.5	1.0	1.0	1.289	15
				Supp.	1.8	1.5	1.0	1.014	22
3	Shim	15609168324	Replace	Total	1.8	1.0	1.0	1.722	11
				Org.	1.6	1.0	1.0	1.281	6
				Supp.	2.1	1.5	0.5	2.275	5
4	Damper	15607394567	Replace	Total	4.1	3.5	2.0	2.753	350
				Org.	1.6	1.8	2.0	0.478	53
				Supp.	4.3	4.0	2.0	2.789	225
			Adjust	Total	1.6	1.0	1.0	0.937	32
				Org.	1.6	1.5	3.0	1.007	20
				Supp.	1.3	1.0	1.0	0.566	9
			Service	Total	0.7	0.5	0.5	0.317	47
				Org.	0.7	0.5	0.5	0.318	35
				Supp.	0.7	0.5	1.0	0.330	12
			Removed and Installed	Total	2.2	2.0	2.0	1.179	67
				Org.	1.9	2.0	2.0	1.115	29
				Supp.	2.5	2.0	2.0	1.137	36
5	Damper Mount	15600721077 15600721078	Replace	Total	3.0	3.0	2.0	1.472	194
				Org.	2.7	2.5	2.0	1.170	82
				Supp.	2.5	2.0	2.0	1.110	86

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 92

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
5	Damper Mount (Cont'd)	15600721077 15600721078	Repair	Total	3.7	3.0	5.0	1.146	11
				Org. Supp.	*	*	*	*	*
			Service	Total	3.7	3.0	5.0	1.146	11
				Org. Supp.	1.2	1.0	1.0	0.602	21
6	Bolt	53061744118 53067388384	Removed and Installed	Total	1.5	1.5	2.0	0.500	9
				Org. Supp.	1.1	1.0	0.5	0.601	10
			Replace	Total	2.1	2.0	2.0	1.140	35
				Org. Supp.	*	*	*	*	*
7	Bearing	31205405077	Replace	Total	1.8	2.0	2.0	0.675	19
				Org. Supp.	1.0	1.0	0.5	0.625	17
			Replace	Total	*	*	*	*	*
				Org. Supp.	1.3	1.0	2.0	0.624	12
8	Clip	15608713333 53400898575 53400898576 53400898577	Replace	Total	1.6	2.0	2.0	0.482	40
				Org. Supp.	1.7	2.0	2.0	0.469	32
			Replace	Total	*	*	*	*	*
				Org. Supp.	1.4	1.0	1.0	0.437	12
9	Bolt Assy	15601796308	Replace	Total	1.4	1.2	1.0	0.421	9
				Org. Supp.	*	*	*	*	*
			Replace	Total	1.0	1.0	1.0	0.456	38
				Org. Supp.	0.9	1.0	1.0	0.211	10
10	Bearing	31206617115	Replace	Total	1.0	1.0	1.0	0.515	28
				Org. Supp.	1.6	2.0	2.0	0.742	23
			Replace	Total	1.8	2.0	2.0	0.632	10
				Org. Supp.	1.5	1.5	2.0	0.816	13
11	Mount Assy	15609031018	Replace	Total	3.9	4.0	4.0	2.164	39
				Org. Supp.	*	*	*	*	*
			Replace	Total	3.5	3.0	4.0	1.106	20
				Org. Supp.					

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 92

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
12	Mount	53407394568 53407394569	Replace	Total	4.2	4.0	2.0	2.837	355
				Org. Supp.	*	*	*	*	*
				Total	4.5	4.0	2.0	2.861	221
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					
				Total					
				Org. Supp.					

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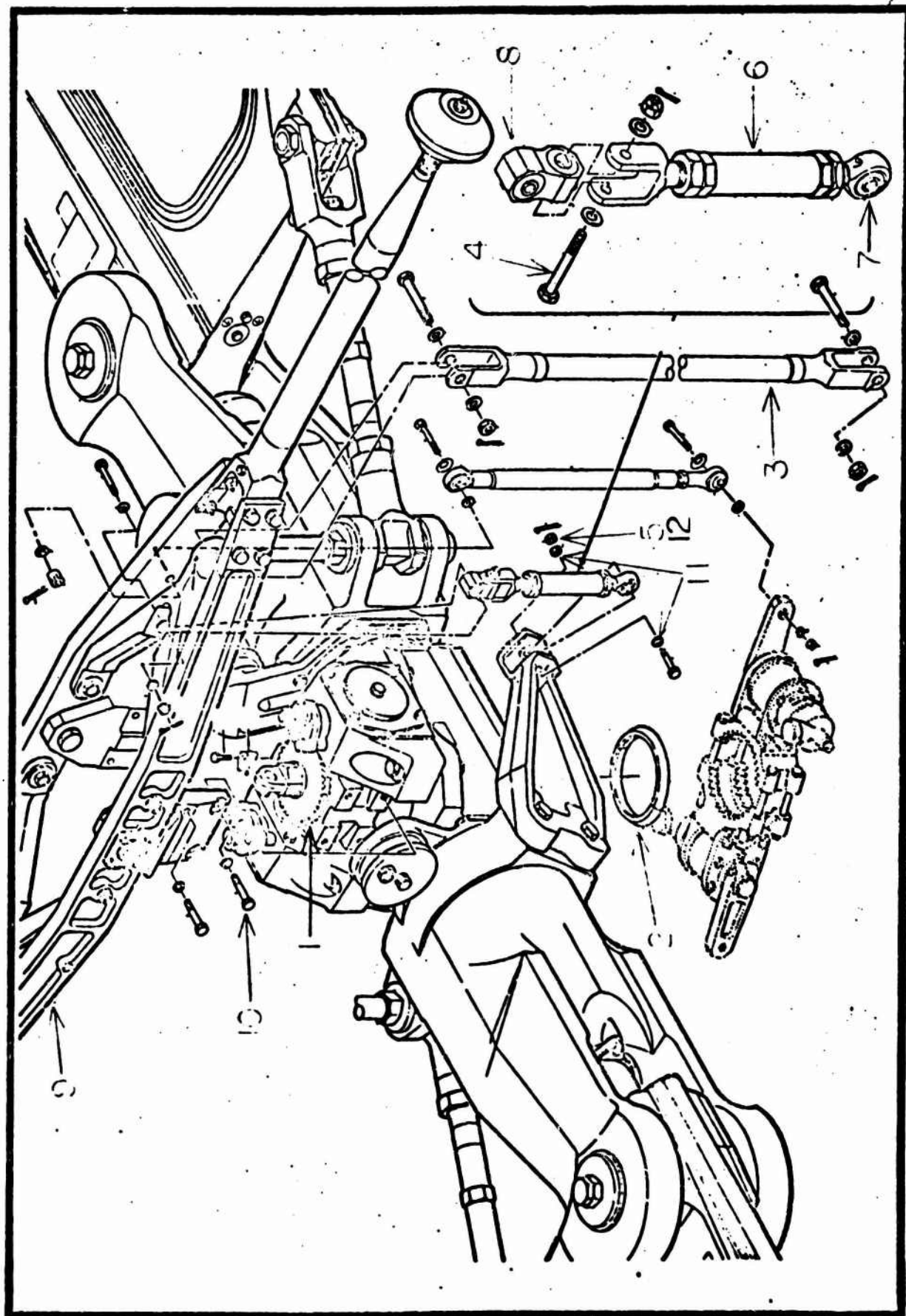


Figure 93 Pylon Assembly, Upper Section

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 93

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Mast Nut	16156245116	Replace	Total Org. Supp.	1.1 * 1.1	1.0 * 1.0	1.0 * 1.0	0.438 * 0.507	32 * 17
2	Cone Set	16156250038	Replace	Total Org. Supp.	2.6 2.7 2.5	1.9 2.0 1.5	1.0 1.0 1.0	2.513 2.645 2.453	193 63 130
3	Connecting Link	30404973445	Replace	Total Org. Supp.	1.7 1.6 1.7	1.5 1.5 2.0	1.0 1.0 2.0	0.875 0.815 1.047	147 111 36
4	Bolt	53068518928 53069643124	Replace	Total Org. Supp.	1.2 1.2 1.3	1.0 1.0 1.0	1.0 1.0 1.0	0.789 0.743 0.895	43 18 15
5	Nut	53109618391	Replace	Total Org. Supp.	0.9 0.8 1.0	1.0 1.0 1.0	1.0 1.0 1.0	0.420 0.343 0.476	59 26 33
6	Turnbuckle	53408657927	Replace	Total Org. Supp.	2.4 2.3 2.5	2.0 2.0 2.0	2.0 2.0 2.0	1.275 1.224 1.462	47 35 12
7	Bearing	31208390971	Replace	Total Org. Supp.	2.5 2.5 2.5	2.0 2.0 2.0	2.0 2.0 2.0	1.858 1.878 1.790	1034 797 237
8	Universal Assy	16158296855	Replace	Total Org. Supp.	1.9 1.9 2.2	2.0 2.0 2.0	1.0 1.0 2.0	1.097 1.037 1.269	488 385 103
9	Stabilizer Bar Assy	16155709771 16156896307 16157872511	Replace	Total Org. Supp.	4.9 4.3 6.1	4.0 4.0 6.0	4.0 4.0 10.0	2.968 2.736 3.046	112 72 40
			Adjust	Total Org. Supp.	3.6 * 3.9	3.0 * 3.5	2.0 * 2.0	2.249 * 2.294	123 * 101

*Insufficient Data

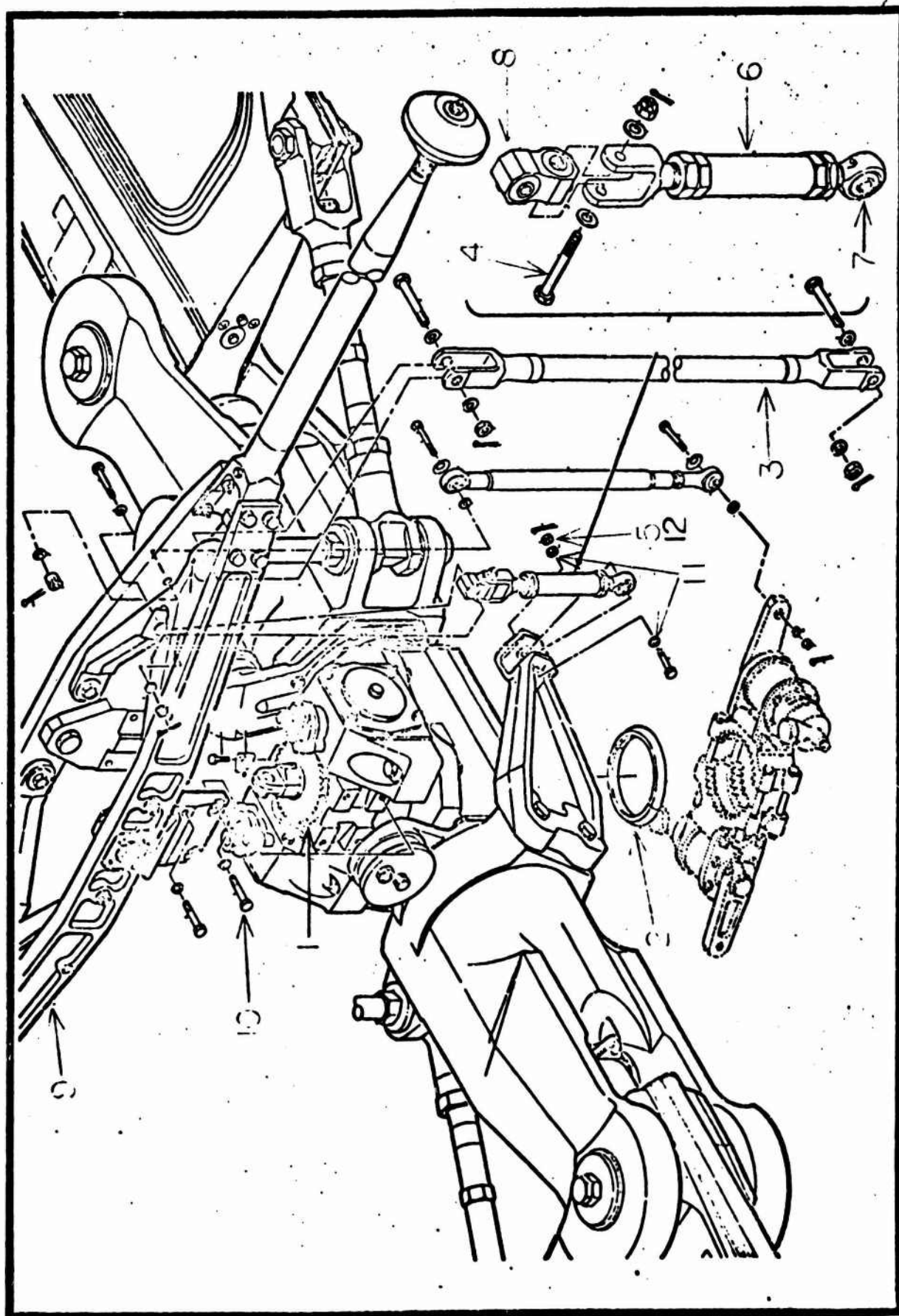


Figure 93 Pylon Assembly, Upper Section

**IH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 93**

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Mast Nut	16156245116	Replace	Total Org. Supp.	1.1 * 1.1	1.0 * 1.0	1.0 * 1.0	0.438 * 0.507	32 * 17
2	Cone Set	16156250038	Replace	Total Org. Supp.	2.6 2.7 2.5	1.9 2.0 1.5	1.0 1.0 1.0	2.513 2.645 2.453	193 63 130
3	Connecting Link	30404973445	Replace	Total Org. Supp.	1.7 1.6 1.7	1.5 1.5 2.0	1.0 1.0 2.0	0.875 0.815 1.047	147 111 36
4	Bolt	53068518928 53069643124	Replace	Total Org. Supp.	1.2 1.2 1.3	1.0 1.0 1.0	1.0 1.0 1.0	0.789 0.743 0.895	43 18 15
5	Nut	53109618391	Replace	Total Org. Supp.	0.9 0.8 1.0	1.0 1.0 1.0	1.0 1.0 1.0	0.420 0.343 0.476	59 26 33
6	Turnbuckle	53408657927	Replace	Total Org. Supp.	2.4 2.3 2.5	2.0 2.0 2.0	2.0 2.0 2.0	1.275 1.224 1.462	47 35 12
7	Bearing	31208390971	Replace	Total Org. Supp.	2.5 2.5 2.5	2.0 2.0 2.0	2.0 2.0 2.0	1.858 1.878 1.790	1034 797 237
8	Universal Assy	16156296855	Replace	Total Org. Supp.	1.9 1.9 2.2	2.0 2.0 2.0	1.0 1.0 2.0	1.097 1.037 1.269	488 385 103
9	Stabilizer Bar Assy	16155709771 16156896307 16157872511	Replace	Total Org. Supp.	4.9 4.3 6.1	4.0 4.0 6.0	4.0 4.0 10.0	2.968 2.736 3.046	112 72 40
			Adjust	Total Org. Supp.	3.6 * 3.9	3.0 * 3.5	2.0 * 2.0	2.249 * 2.294	123 * 101

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 93

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
9	Stabilizer Bar Assy (Cont'd)	16155709771 16156896307 16157872511	Repair	Total	2.6	2.0	1.0	1.814	49
				Org.	*	*	*	*	*
				Supp.	2.8	2.0	1.0	1.874	35
			Service	Total	2.6	2.0	2.0	1.285	46
				Org.	*	*	*	*	*
			Supp.	2.8	2.5	2.0	2.0	1.233	37
			Initial Inspection	Total	1.1	1.0	1.0	0.579	62
				Org.	*	*	*	*	*
				Supp.	1.1	1.0	1.0	0.583	61
			Final Inspection	Total	0.9	1.0	0.5	0.483	57
				Org.	*	*	*	*	*
			Supp.	0.9	1.0	0.5	0.5	0.487	56
			Removed and Installed	Total	3.8	4.0	4.0	2.139	344
				Org.	3.1	2.5	2.0	1.911	136
				Supp.	4.3	4.0	4.0	2.149	208
			Removed	Total	5.0	4.0	2.0	2.840	49
				Org.	*	*	*	*	*
			Supp.	5.7	5.0	10.0	10.0	2.850	30
10	Bolt	53062066266 53069265572	Installed	Total	3.5	3.0	1.0	2.930	219
				Org.	*	*	*	*	*
				Supp.	3.5	3.0	1.0	2.956	204
			Replace	Total	1.9	2.0	2.0	1.149	33
				Org.	1.4	1.5	1.5	0.418	5
			Supp.	2.0	2.0	2.0	2.0	1.217	28
11	Bearing	31107168570 31109264538	Replace	Total	2.6	2.0	2.0	1.402	283
				Org.	2.6	2.0	2.0	1.327	64
				Supp.	2.6	2.0	2.0	1.426	219
			Replace	Total	1.0	1.0	1.0	0.522	34
				Org.	1.0	1.0	1.0	0.565	19
			Supp.	1.0	1.0	1.0	1.0	0.482	15

*Insufficient Data

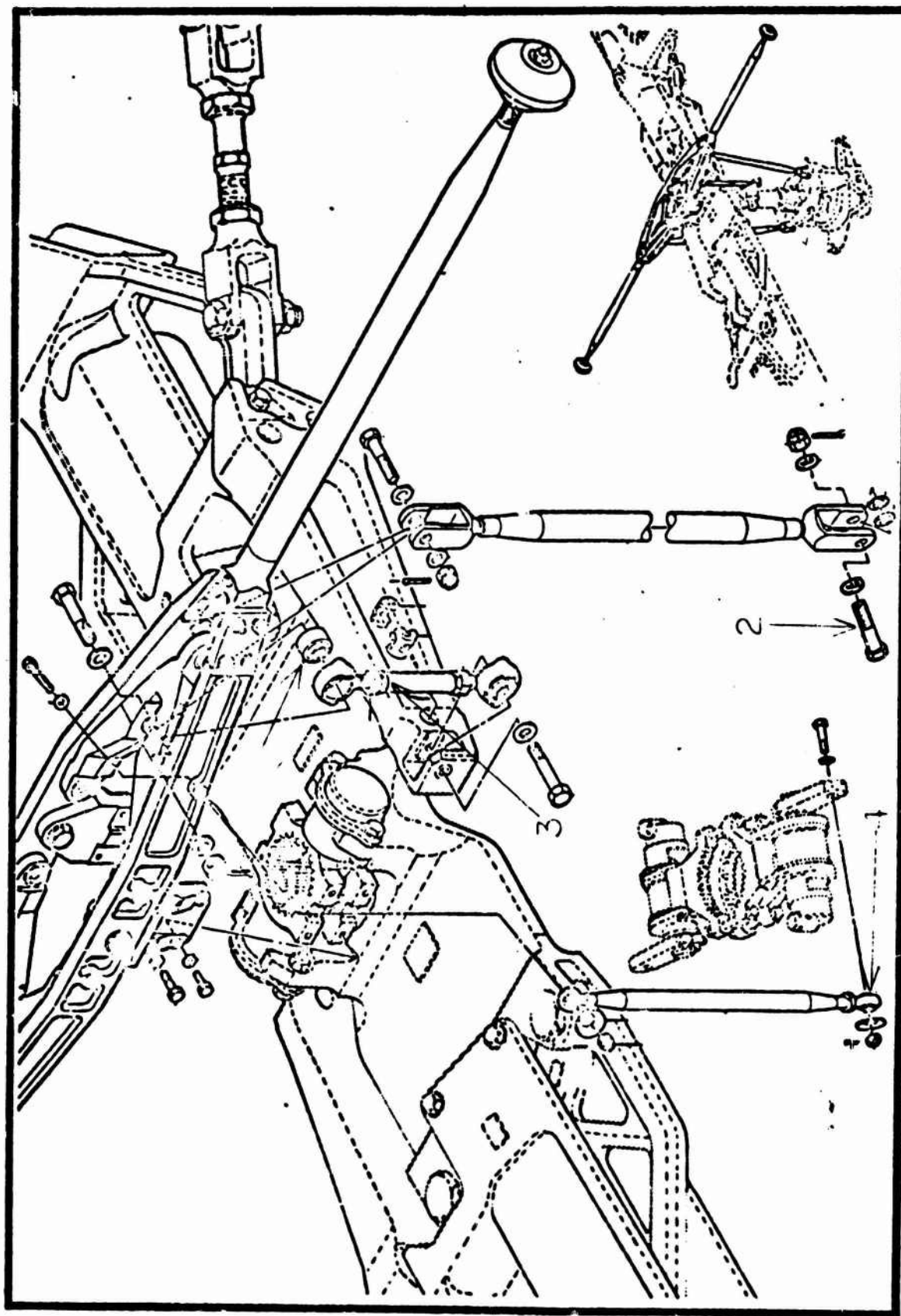


Figure 94 Pylon Assembly, Upper Section

**UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 94**

ITEM NO.	DESCRIPTION	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Bearing	31207716032 31207716033	Replace	Total Org. Supp.	2.7 2.8 2.2	2.0 2.0 2.0	2.0 2.0 2.0	1.606 1.673 1.148	68 57 11
2	Bolt	53061414765 53068249863 53069035806 53069643125	Replace	Total Org. Supp.	1.5 1.5 1.5	1.0 1.0 1.0	1.0 1.0 2.0	1.203 1.235 1.093	59 49 10
3	Pitch Link Barrel	16158671139	Replace	Total Org. Supp.	2.6 2.4 *	1.0 1.0 *	1.0 1.0 *	1.690 1.663 *	12 10 *
4	Bearing	31208477531	Replace	Total Org. Supp.	1.6 1.6 *	1.5 1.5 *	1.0 1.0 *	0.710 0.703 *	26 20 *
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

*Insufficient Data

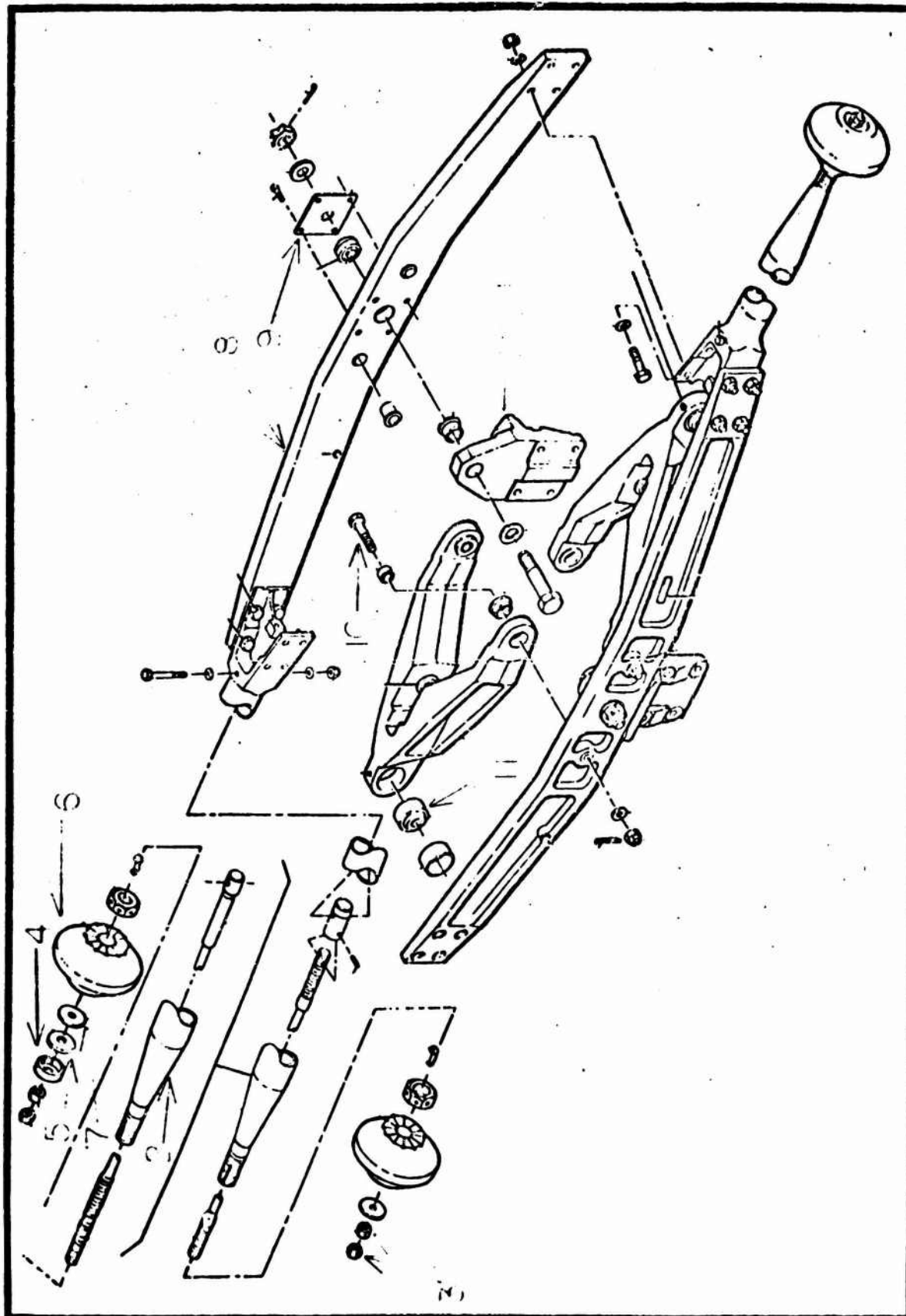


Figure 95 Stabilizer Bar Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 95

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Stabilizer Support Assy	15608309741 16159308508	Replace	Total Org. Supp.	1.6 * 1.6	1.5 * 1.0	2.0 * 1.0	0.783 * 0.857	25 * 18
2	Tube	16151695085	Replace	Total Org. Supp.	2.8 * 2.9	3.0 * 3.0	2.0 * 2.0	1.542 * 1.504	61 * 51
3	Nut	53101671332 53101671342	Replace	Total Org. Supp.	1.3 * 1.3	1.0 * 1.0	1.0 * 1.0	0.463 * 0.488	11 * 7
4	Retainer	53307810991	Replace	Total Org. Supp.	1.0 * 1.0	1.0 * 1.0	1.0 * 1.0	0.267 * 0.289	8 * 7
5	Bushing	53409358811	Replace	Total Org. Supp.	1.1 * 1.1	1.0 * 1.0	1.0 * 1.0	0.503 * 0.493	22 * 18
6	Weight	16158296857	Replace	Total Org. Supp.	1.8 * 1.8	1.0 * 1.0	1.0 * 1.0	0.925 * 0.949	20 * 19
7	Washer	53108164927 53109258641	Replace	Total Org. Supp.	1.6 * 1.1	1.0 * 1.0	0.5 * 1.0	1.587 * 0.630	14 * 4
8	Center Frame Assy	16158309743 1615866010 16159306110	Replace	Total Org. Supp.	2.5 * 2.4	2.0 * 2.0	1.0 * 1.0	1.351 * 1.349	51 * 46
9	Gasket	53308930447	Replace	Total Org. Supp.	3.6 * 3.5	3.0 * 3.0	1.0 * 1.0	2.488 * 2.606	457 * 154
10	Bolt	53062928575	Replace	Total Org. Supp.	1.2 * 1.2	1.0 * 1.0	0.5 * 1.0	0.724 * 0.784	26 * 11

*Insufficient Data

• Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 05

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
11	Bearing	31107021453	Replace	Total	2.0	2.0	2.0	1.307	594
		31108408610		Org. Supp.	2.1	2.0	2.0	1.306	287
		31108408611		Total	1.9	1.5	2.0	1.302	307
		31208395431		Org. Supp.					
12	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
13	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
14	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
15	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
16	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
17	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
18	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
19	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
20	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
21	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
22	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
23	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
24	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
25	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
26	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
27	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
28	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
29	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
30	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
31	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
32	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
33	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
34	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
35	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
36	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
37	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
38	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
39	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
40	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
41	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
42	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
43	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
44	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
45	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
46	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
47	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
48	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
49	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					
				Org. Supp.					
50	Bearing	31107021453	Replace	Total					
				Org. Supp.					
				Total					

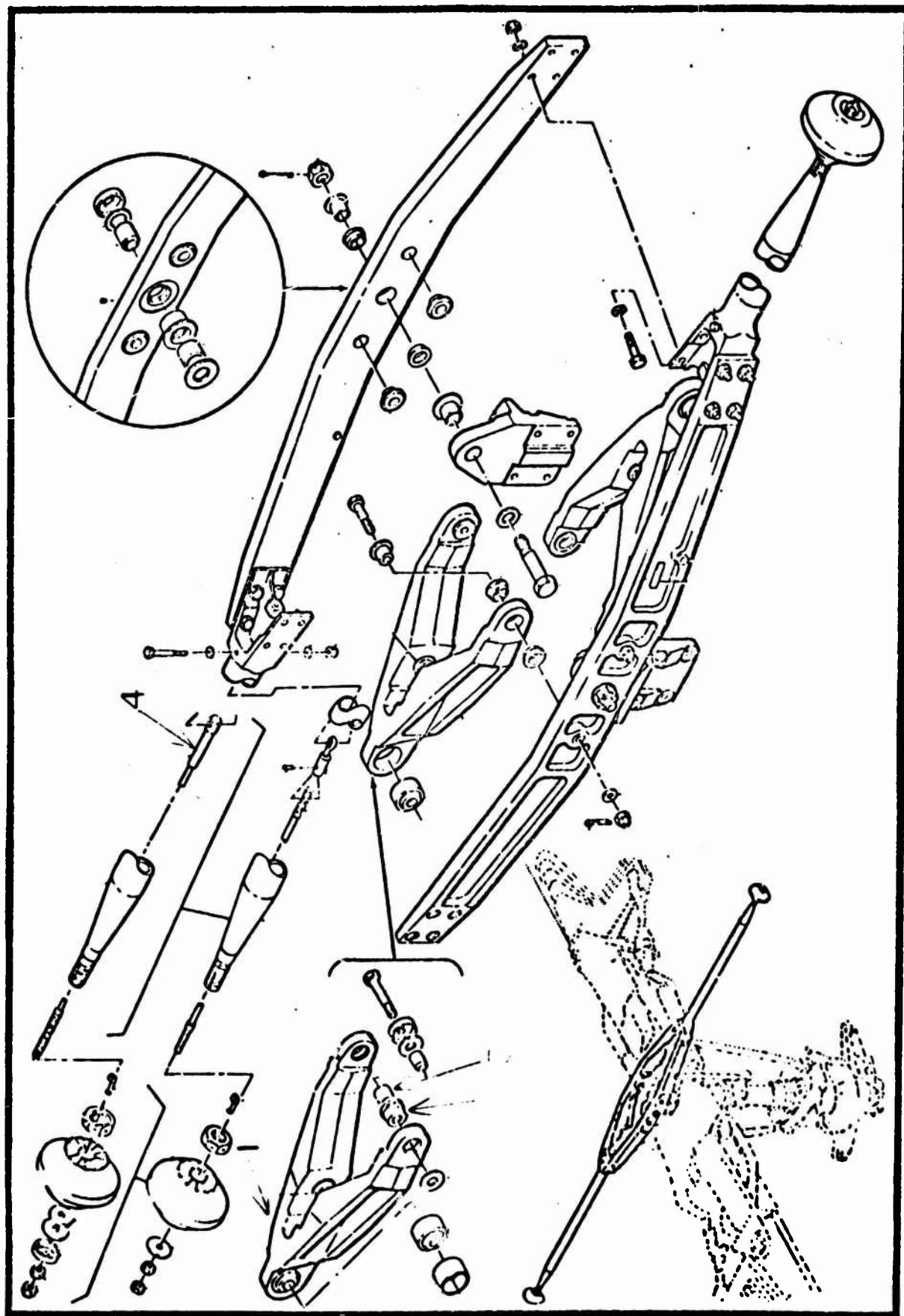


Figure 96 Stabilizer Bar Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 96

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Lever Assy	16150782764 16158309740	Replace	Total Org. Supp.	2.6 2.5 2.8	2.0 2.0 2.5	2.0 2.0 2.0	1.424 1.355 1.567	929 670 259
2	Bearing Liner	31306896317 31307073534	Replace	Total Org. Supp.	2.2 2.4 1.9	2.0 2.0 2.0	2.0 2.0 1.0	1.197 1.189 1.185	49 28 21
3	Bearing	31109264537 31109305356	Replace	Total Org. Supp.	2.6 2.3 3.3	2.0 2.0 4.0	2.0 2.0 5.0	1.600 1.468 1.862	23 17 6
4	Wire Rope Assy	16157648673	Replace	Total Org. Supp.	2.2 * 2.2	2.0 * 2.0	1.0 * 1.0	1.592 * 1.637	33 * 31
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

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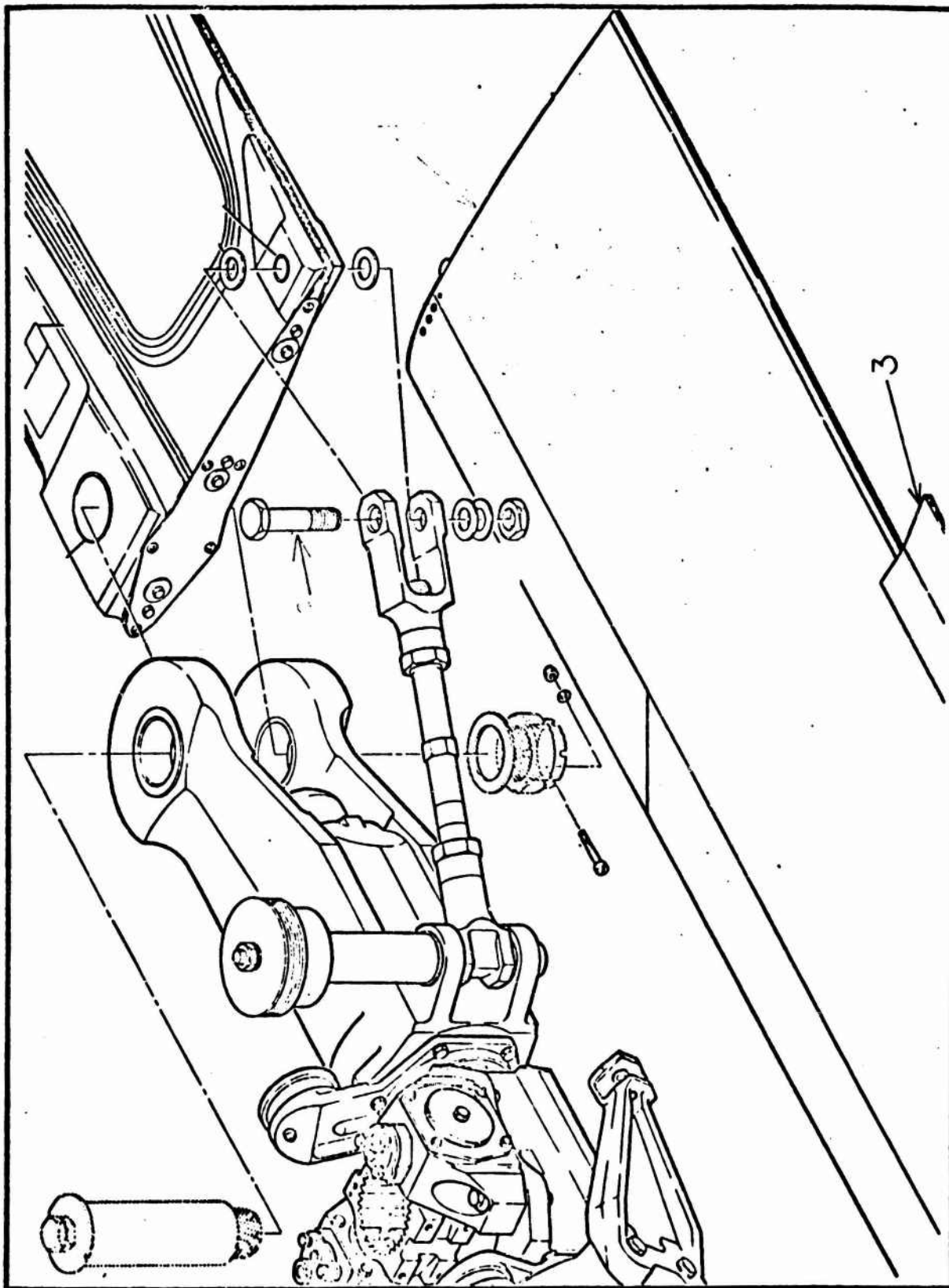


Figure 97 Hub and Blade Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 97

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Blade Assy	16150725799 16151789680 16156534336	Replace	Total Org. Supp.	8.2 5.5 8.9	6.0 5.0 7.5	4.0 4.0 10.0	6.103 3.073 6.387	933 393 461
			Adjust	Total Org. Supp.	3.1 2.5 3.0	3.0 2.0 3.0	1.0 1.0 2.0	2.129 1.677 1.586	357 203 124
			Repair	Total Org. Supp.	2.3 * 2.8	2.0 * 2.0	1.0 * 1.0	1.733 * 1.858	141 * 78
			Service	Total Org. Supp.	2.4 2.4 2.5	2.0 2.0 2.0	2.0 2.0 1.0	1.402 1.380 1.463	348 255 93
			Initial Inspection	Total Org. Supp.	0.8 * 0.6	1.0 * 0.5	1.0 * 0.5	0.369 * 0.306	29 * 17
			Final Inspection	Total Org. Supp.	0.8 * 0.7	0.5 * 0.5	0.5 * 0.5	0.346 * 0.388	32 * 22
			Removed and Installed	Total Org. Supp.	7.7 5.3 8.6	6.0 4.0 8.0	10.0 4.0 10.0	5.296 3.675 5.559	165 47 118
			Removed	Total Org. Supp.	14.3 * 14.2	12.0 * 12.0	15.0 * 15.0	6.500 * 6.474	86 * 81
			Installed	Total Org. Supp.	6.0 * 6.0	6.4 * 6.4	6.4 * 6.4	1.757 * 1.728	200 * 195
			Replace	Total Org. Supp.	1.9 * 2.1	1.0 * 1.0	1.0 * 1.0	1.368 * 1.692	19 * 9
2	Bolt	53068296856							

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 97

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
3	Trim Tab	16158309729	Adjust	Total	2.4	2.0	1.0	1.435	40
				Org.	2.1	2.0	1.0	1.348	32
				Supp.	3.2	3.0	5.0	1.577	8
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					

*Insufficient Data

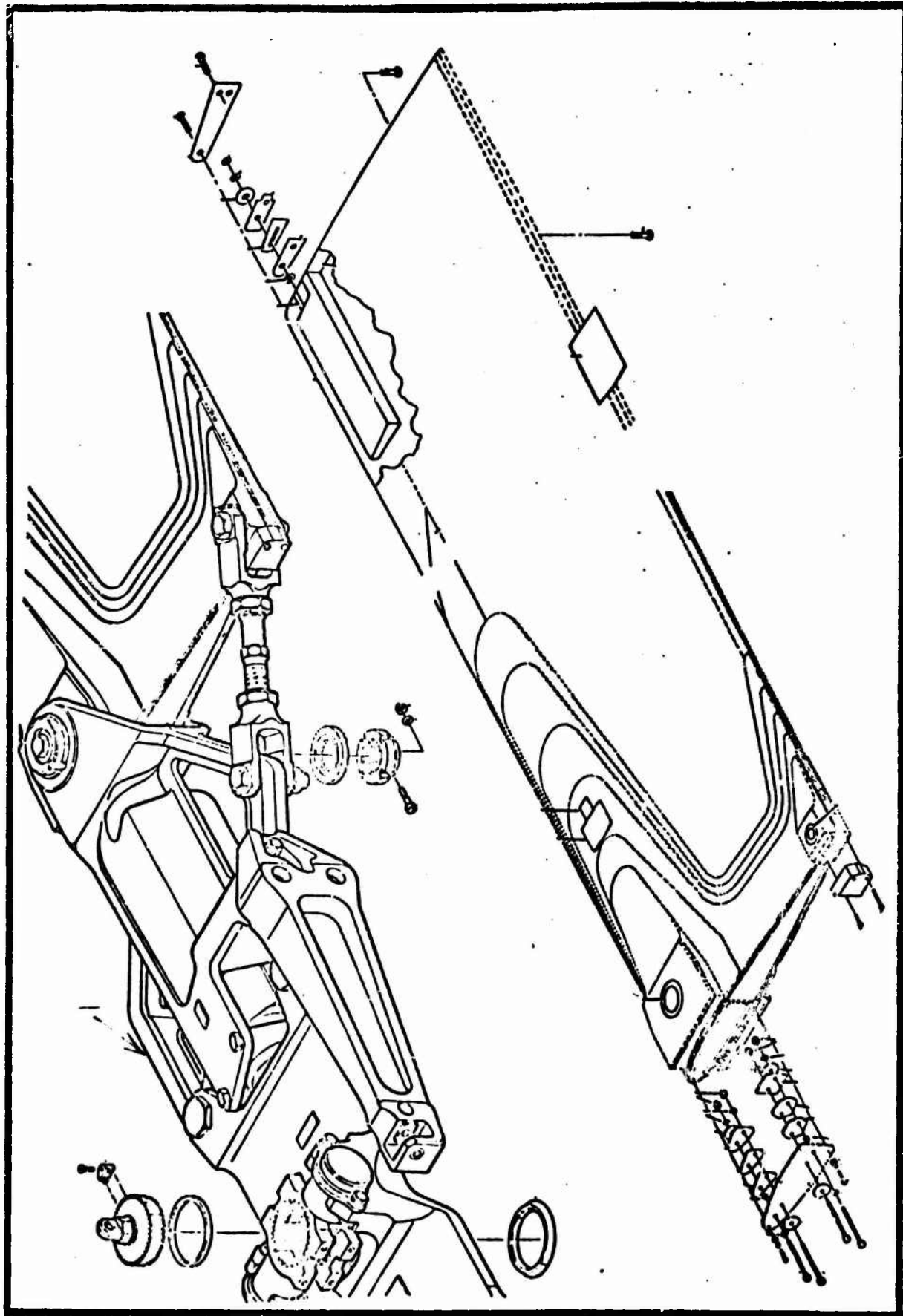


Figure 98 Hub and Blade Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 99

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	M/R Hub Assy	16157658597 16158477462 16158861778 16159216821 16159308352 16159336823		Total	13.8	10.0	4.0	11.265	1005
			Replace	Org. Supp.	8.9 15.4	8.0 12.0	10.0 20.0	5.303 12.446	377 572
			Adjust	Total	5.4	5.0	4.0	2.891	175
				Org. Supp.	* 5.5	* 5.0	* 4.0	* 2.905	* 152
			Service	Total	2.2	2.0	2.0	1.185	170
				Org. Supp.	1.6 2.5	1.0 2.0	1.0 2.0	1.096 1.102	61 109
			Initial Inspection	Total	1.0	1.0	1.0	0.529	75
				Org. Supp.	* 1.0	* 1.0	* 1.0	* 0.533	* 74
			Final Inspection	Total	1.0	1.0	1.0	0.543	67
				Org. Supp.	* 1.0	* 1.0	* 1.0	* 0.544	* 66
			Removed and Installed	Total	8.3	6.5	4.0	5.421	343
				Org. Supp.	6.9 9.1	5.0 8.0	4.0 6.0	4.875 5.550	120 223
--	Main Rotor Parts Kit	16150784584 16150784585 16152255111 16159230067	Removed	Total	6.6	7.0	10.0	3.090	104
				Org. Supp.	* 7.1	* 8.0	* 10.0	* 2.957	* 85
			Installed	Total	5.1	4.0	4.0	2.096	208
				Org. Supp.	* 5.1	* 4.0	* 4.0	* 2.100	* 200
			Replace	Total	6.5	5.0	4.0	4.779	879
				Org. Supp.	3.6 7.3	4.0 6.0	4.0 4.0	1.569 5.223	336 427

*Insufficient Data

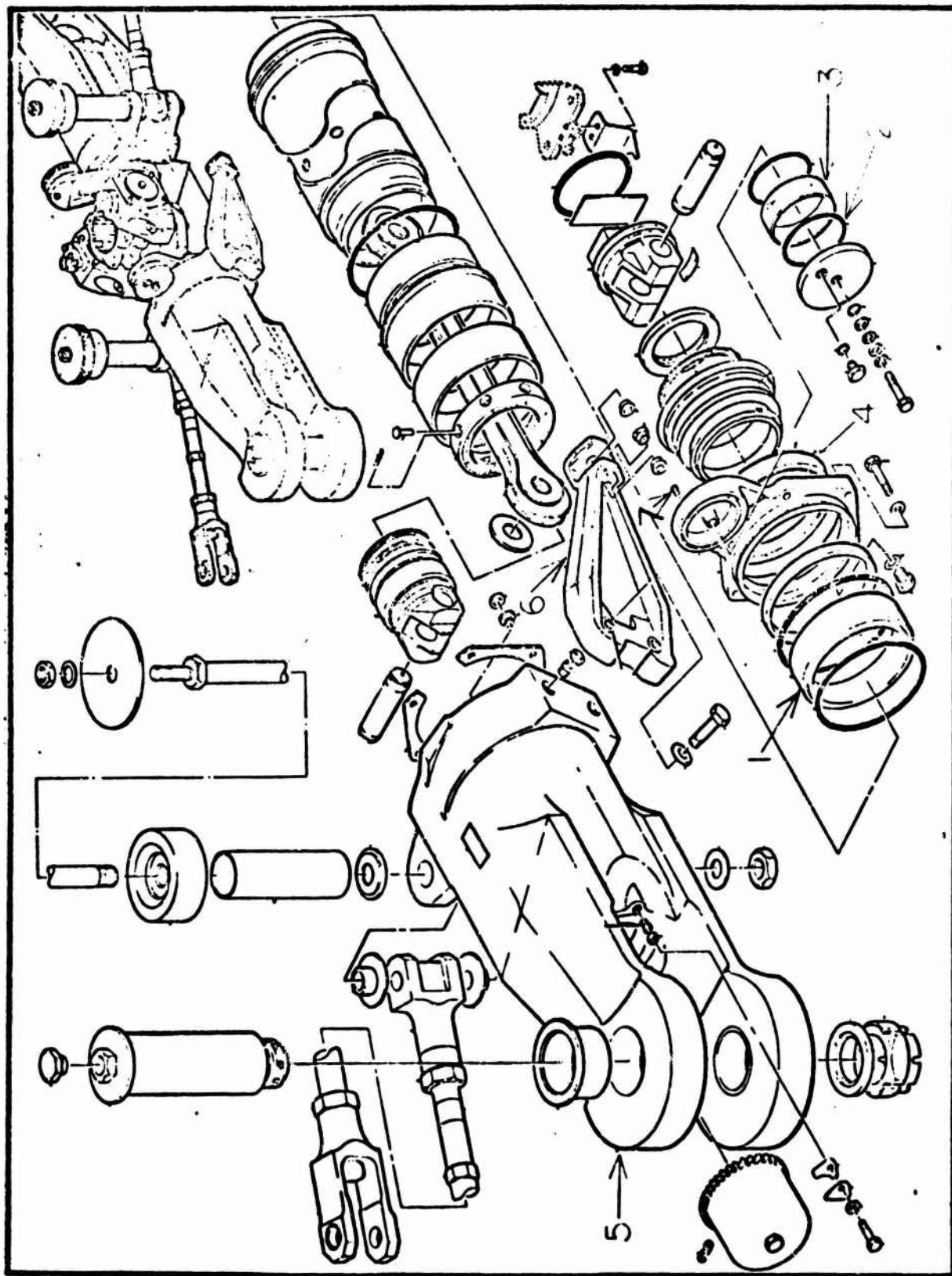


Figure 99 . Hub Assembly, Main Rotor, Outboard Section

**UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 99**

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Bearing	31104467575 31104749232	Replace	Total	1.0	1.0	1.0	0.000	6
				Org.	1.0	1.0	1.0	0.000	3
				Supp.	1.0	1.0	1.0	0.000	3
2	Packing	53305421422 53305840150 53308113281	Replace	Total	1.1	1.0	1.0	0.544	259
				Org.	1.0	1.0	1.0	0.507	152
				Supp.	1.2	1.0	1.0	0.578	107
3	Slight Glass	16158732260	Replace	Total	1.5	1.0	1.0	0.989	239
				Org.	1.5	1.0	1.0	0.937	173
				Supp.	1.6	1.0	1.0	1.119	66
			Removed and Installed	Total	2.4	2.1	3.0	0.619	7
				Org.	*	*	*	*	*
				Supp.	2.8	3.0	3.0	0.503	4
4	Seal	53307534409	Replace	Total	3.1	3.0	2.0	1.710	64
				Org.	3.1	2.0	4.0	1.875	10
				Supp.	3.0	3.0	2.0	1.696	54
5	M/R Grip Assy	16150571827	Service	Total	3.5	3.0	3.0	1.107	11
				Org.	*	*	*	*	*
				Supp.	3.8	3.0	3.0	1.286	7
6	Pitch Horn Assy	16150853887	Replace	Total	2.0	2.0	2.0	1.158	23
				Org.	1.6	1.0	1.0	1.121	15
				Supp.	*	*	*	*	*
7	Fitting	47308266465	Replace	Total	0.8	1.0	1.0	0.257	18
				Org.	0.8	1.0	1.0	0.260	15
				Supp.	*	*	*	*	*
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					

*Insufficient Data

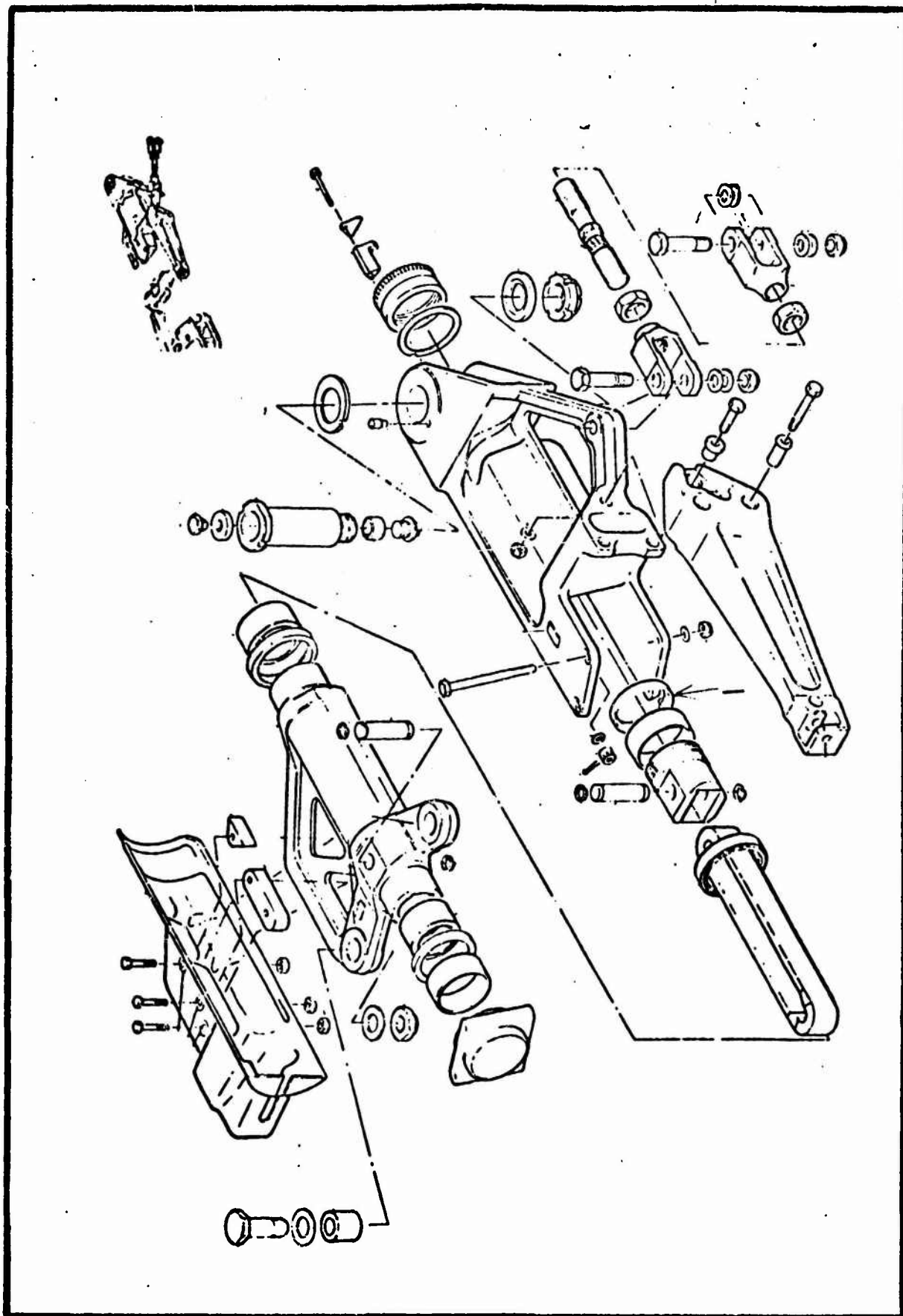


Figure 100 Hub Assembly, Main Rotor

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 100

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Ring	16158665998 31108402716 53402866600 53409128344	Replace	Total	1.7	1.0	2.0	1.163	46
				Org.	1.5	1.0	1.0	0.651	16
				Supp.	1.7	1.5	0.5	1.341	29
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					

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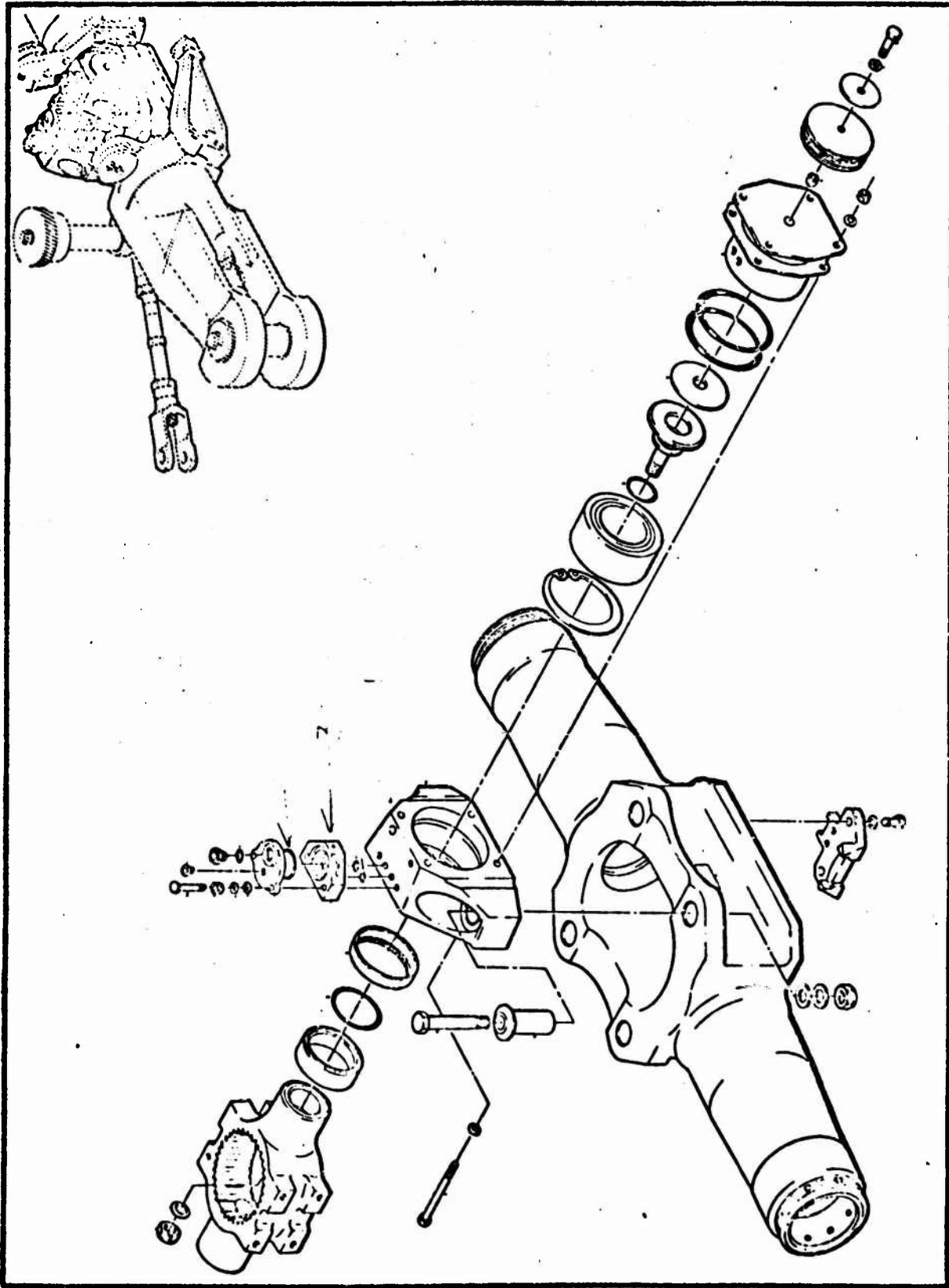


Figure 101 Hub Assembly, Main Rotor, Inboard Section

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 101

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Pillow Block	16154067717	Service Removed and Installed	Total	1.8	2.0	2.0	0.839	93
				Org.	1.5	1.5	2.0	0.863	51
				Supp.	2.2	2.0	2.0	0.871	42
2	Packing	53306182514	Replace	Total	2.5	2.0	2.0	0.844	14
				Org.	2.7	2.0	2.0	0.902	11
				Supp.	*	*	*	*	*
3	Reservoir	16156245151	Replace	Total	1.1	1.0	1.0	0.539	210
				Org.	1.0	1.0	1.0	0.509	136
				Supp.	1.2	1.0	1.0	0.573	74
			Replace	Total	1.6	1.0	1.0	0.963	367
				Org.	1.7	1.5	1.0	0.956	259
				Supp.	1.5	1.0	1.0	0.967	108
			Removed and Installed	Total	3.3	3.0	2.0	1.410	27
				Org.	3.3	3.0	5.0	1.442	25
				Supp.	*	*	*	*	*
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					

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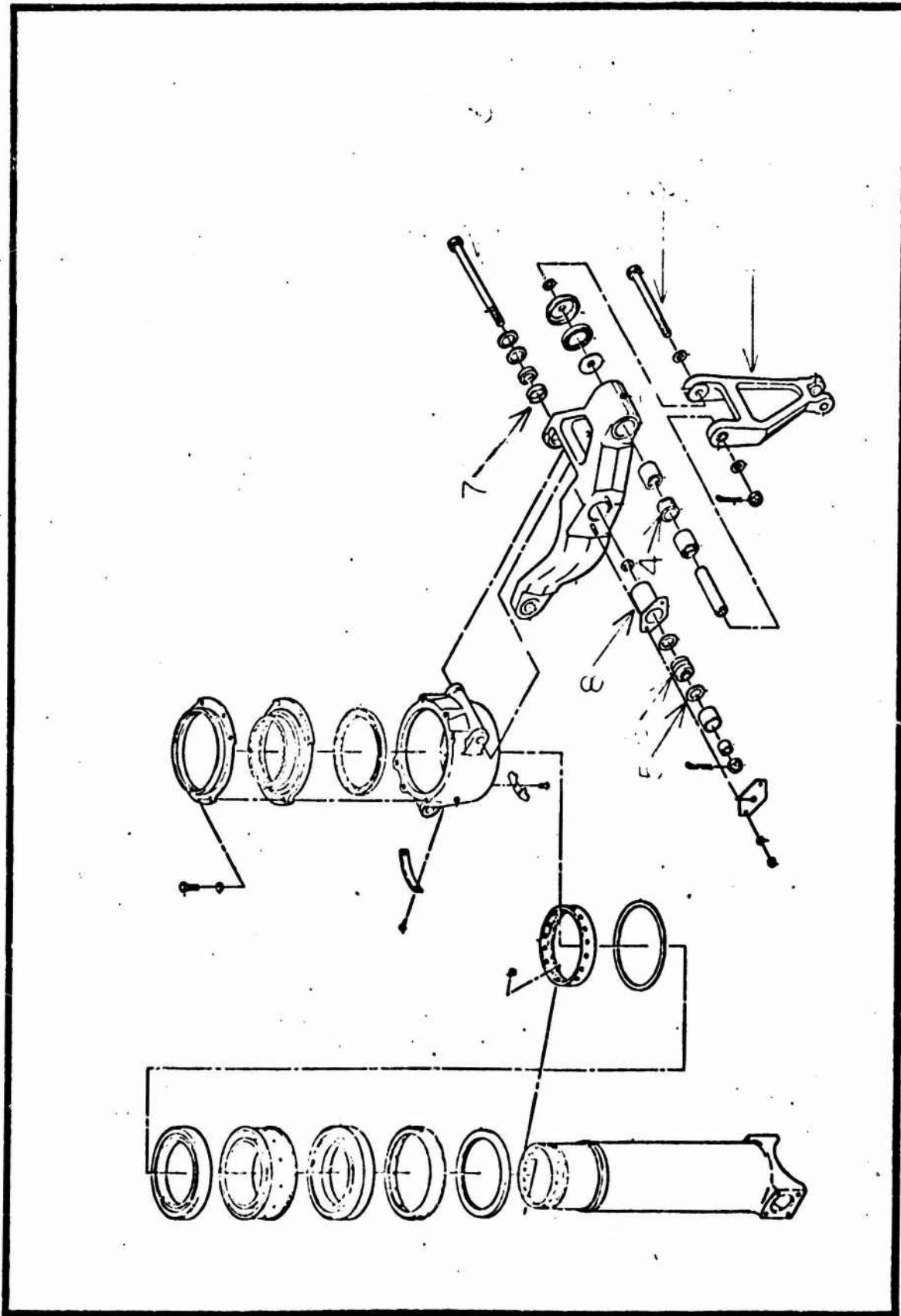


Figure 102 Scissors and Sleeve Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 192

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Link Assy	16158309750 16158665996 16159305211	Replace	Total	2.2	2.0	1.0	1.438	230
				Org.	4.1	4.0	3.0	1.116	51
				Supp.	2.1	1.5	0.5	1.631	43
			Initial Inspection	Total	2.0	2.0	2.0	0.000	12
				Org.	*	*	*	*	*
				Supp.	2.0	2.0	2.0	0.000	12
2	Bolt	53067716031 53069008700	Replace	Total	0.7	1.0	1.0	0.340	37
				Org.	0.8	1.0	1.0	0.350	30
				Supp.	0.6	0.5	0.5	0.274	7
3	Bolt	53067675050 53068808678	Replace	Total	1.1	1.0	1.0	0.745	30
				Org.	1.1	1.0	1.0	0.798	20
				Supp.	1.3	1.0	2.0	0.632	10
4	Spacer	16158309752 53408381598 53408419950	Replace	Total	1.1	1.0	1.0	0.664	43
				Org.	1.3	1.0	2.0	0.713	18
				Supp.	1.0	1.0	1.0	0.613	25
5	Shim	53400836016 53407828511 53408420669	Replace	Total	1.7	1.5	1.0	1.135	170
				Org.	1.2	1.0	1.0	0.556	76
				Supp.	1.3	1.0	1.0	0.573	56
6	Bearing Set	31107317977	Replace	Total	2.3	2.0	2.0	1.320	288
				Org.	2.1	2.0	2.0	1.256	142
				Supp.	2.4	2.0	2.0	1.374	146
7	Sleeve	31207593797	Replace	Total	2.0	2.0	1.0	1.381	41
				Org.	*	*	*	*	*
				Supp.	1.7	1.0	2.0	1.353	27
8	Liner	16158309726	Replace	Total	1.4	1.0	1.0	0.562	28
				Org.	1.4	1.0	1.0	0.608	12
				Supp.	1.4	1.0	2.0	0.545	16
				Total					
				Org.					
				Supp.					

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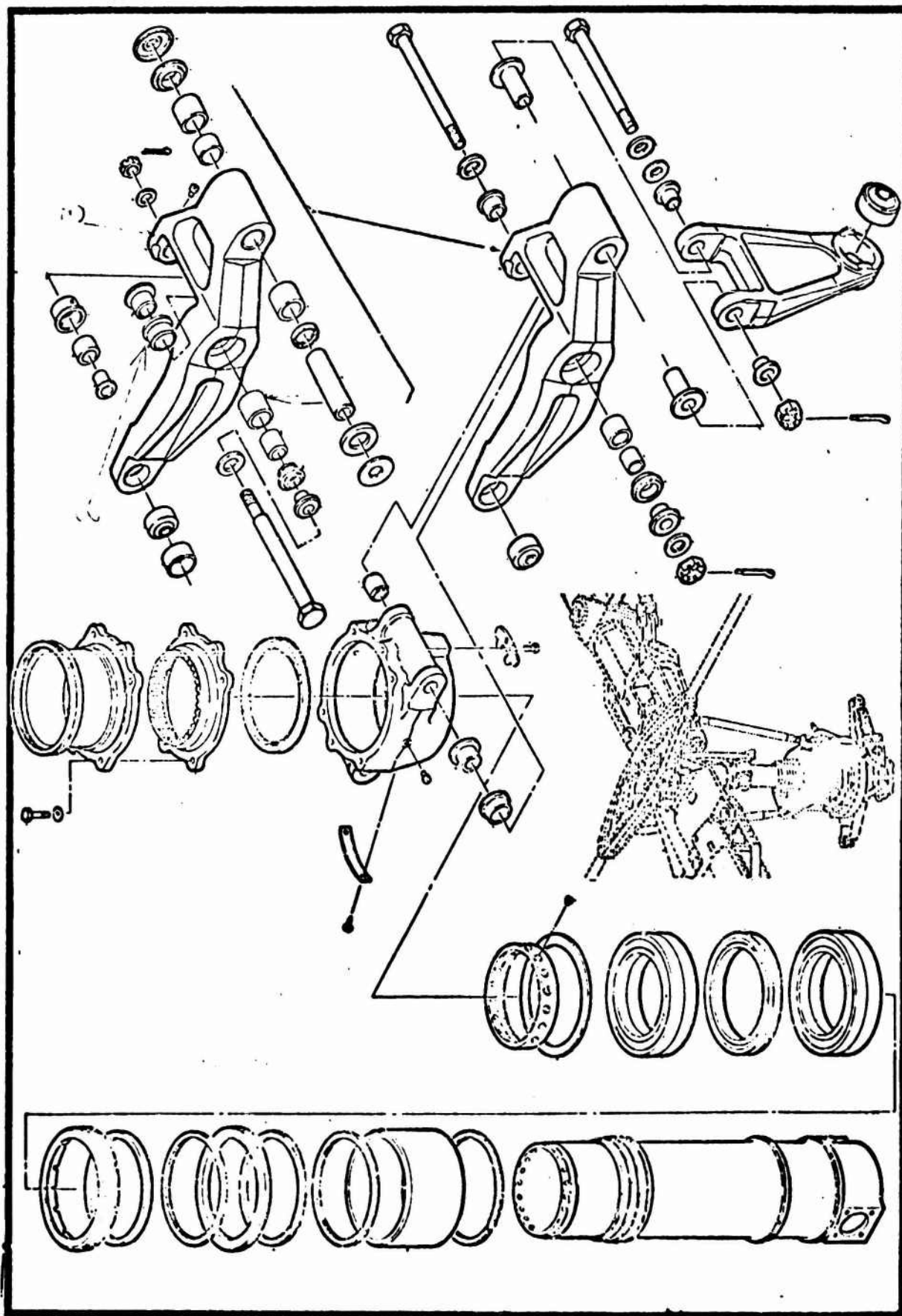


Figure 103 Scissors and Sleeve Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 103

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Bearing	31108329179	Replace	Total Org. Supp.	2.2 2.3 1.1	1.5 2.0 1.0	1.0 1.0 1.0	1.420 1.444 0.252	42 38 4
2	Bearing Assy	16159196054	Replace	Total Org. Supp.	3.2 3.2 *	3.0 3.0 *	4.0 4.0 *	1.557 1.557 *	8 8 *
3	Scissors Assy	16151837733 16158666011 16159389784	Replace	Total Org. Supp.	4.0 3.1 4.5	3.5 3.0 4.0	2.0 4.0 2.0	2.577 1.547 2.965	398 235 134
			Adjust	Total Org. Supp.	2.1 2.5 1.7	2.0 3.0 1.0	4.0 4.0 0.5	1.340 1.356 1.241	42 21 21
			Repair	Total Org. Supp.	3.6 * 3.7	3.5 * 4.0	6.0 * 6.0	1.678 * 1.680	49 * 43
			Service	Total Org. Supp.	2.3 2.4 2.3	2.0 3.0 2.0	1.0 3.0 1.0	1.225 1.209 1.270	30 12 18
			Final Inspection	Total Org. Supp.	0.6 * 0.6	0.5 * 0.5	0.5 * 0.5	0.170 * 0.170	33 * 33
			Removed and Installed	Total Org. Supp.	3.8 2.6 4.3	3.0 2.0 4.0	2.0 2.0 4.0	2.175 1.279 2.338	91 36 49
			Checked Serviceable	Total Org. Supp.	1.1 1.3 1.0	1.0 1.0 1.0	1.0 2.0 1.0	0.604 0.754 0.463	14 6 8
			Removed	Total Org. Supp.	4.9 * 4.9	5.0 * 5.0	5.0 * 5.0	0.599 * 0.599	7 * 7

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 103

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
--	Scissor and Sleeve	15604361835	Replace	Total Org. Supp.	7.5 5.9 9.2	6.0 4.5 8.0	4.0 4.0 10.0	5.380 4.439 5.791	463 240 223
			Removed and Installed	Total Org. Supp.	5.8 * 6.4	5.0 * 5.0	2.0 * 10.0	3.830 * 3.887	106 * 84
			Installed	Total Org. Supp.	1.9 * 1.9	2.0 * 2.0	2.0 * 2.0	0.294 * 0.294	12 * 12
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
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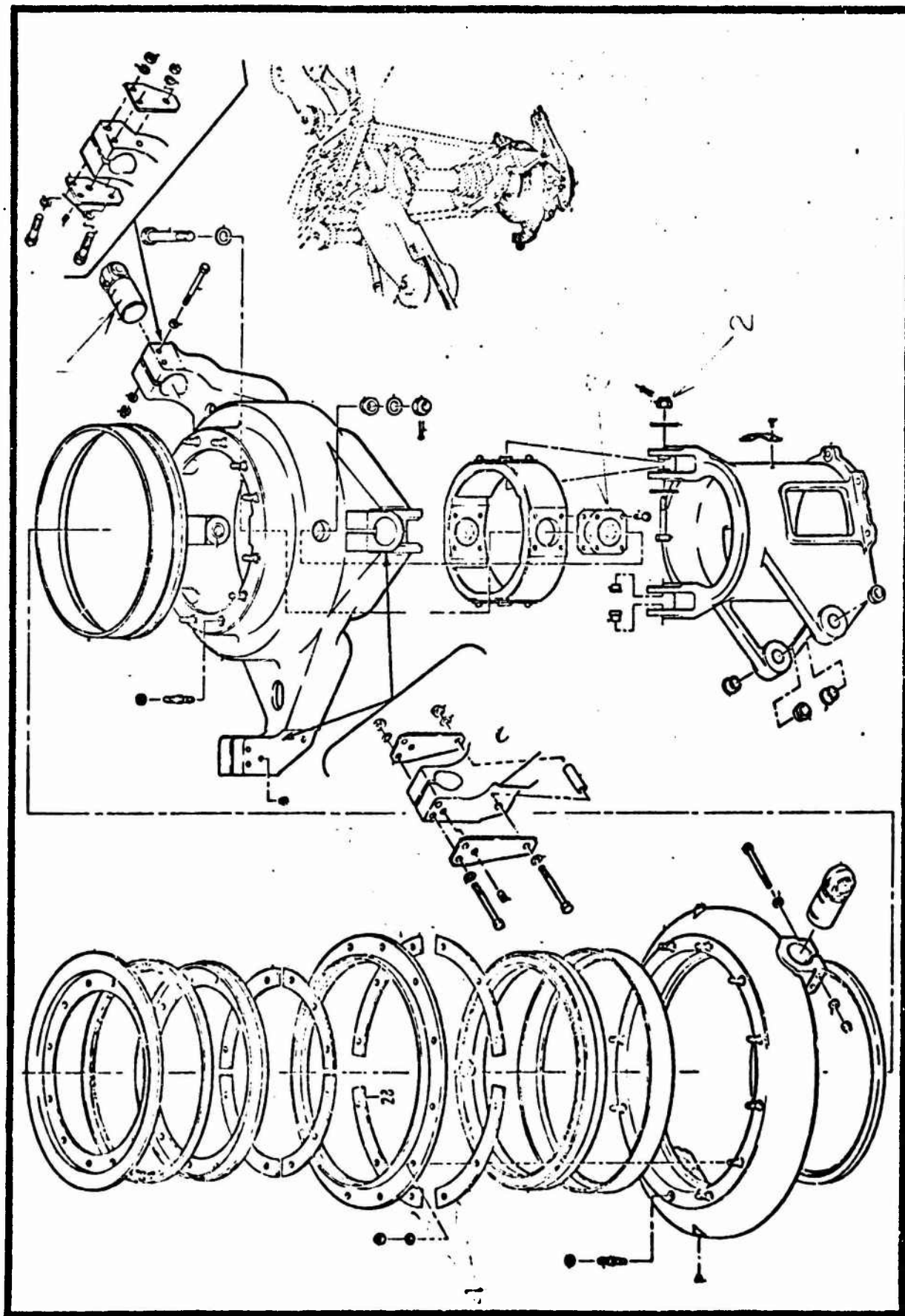


Figure 104 Swashplate and Support Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 104

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Trunnion Assy	16151575729	Replace	Total Org. Supp.	2.2 2.0 2.8	2.0 1.5 2.0	1.0 1.0 1.0	1.733 1.553 2.185	2,157 1,714 443
2	Nut	53109618393	Replace	Total Org. Supp.	0.8 0.7 0.8	0.5 0.5 0.5	0.5 0.5 0.5	0.469 0.348 0.498	265 131 132
3	Bearing Liner	16156498227	Replace	Total Org. Supp.	2.0 3.0 *	2.0 3.0 *	2.0 2.0 *	0.144 1.127 *	13 13 *
4	Shim	15606907600 16154466387 16154466388 16156247019	Replace	Total Org. Supp.	3.6 3.9 *	3.0 3.0 *	3.0 3.0 *	1.506 1.465 *	8 7 *
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

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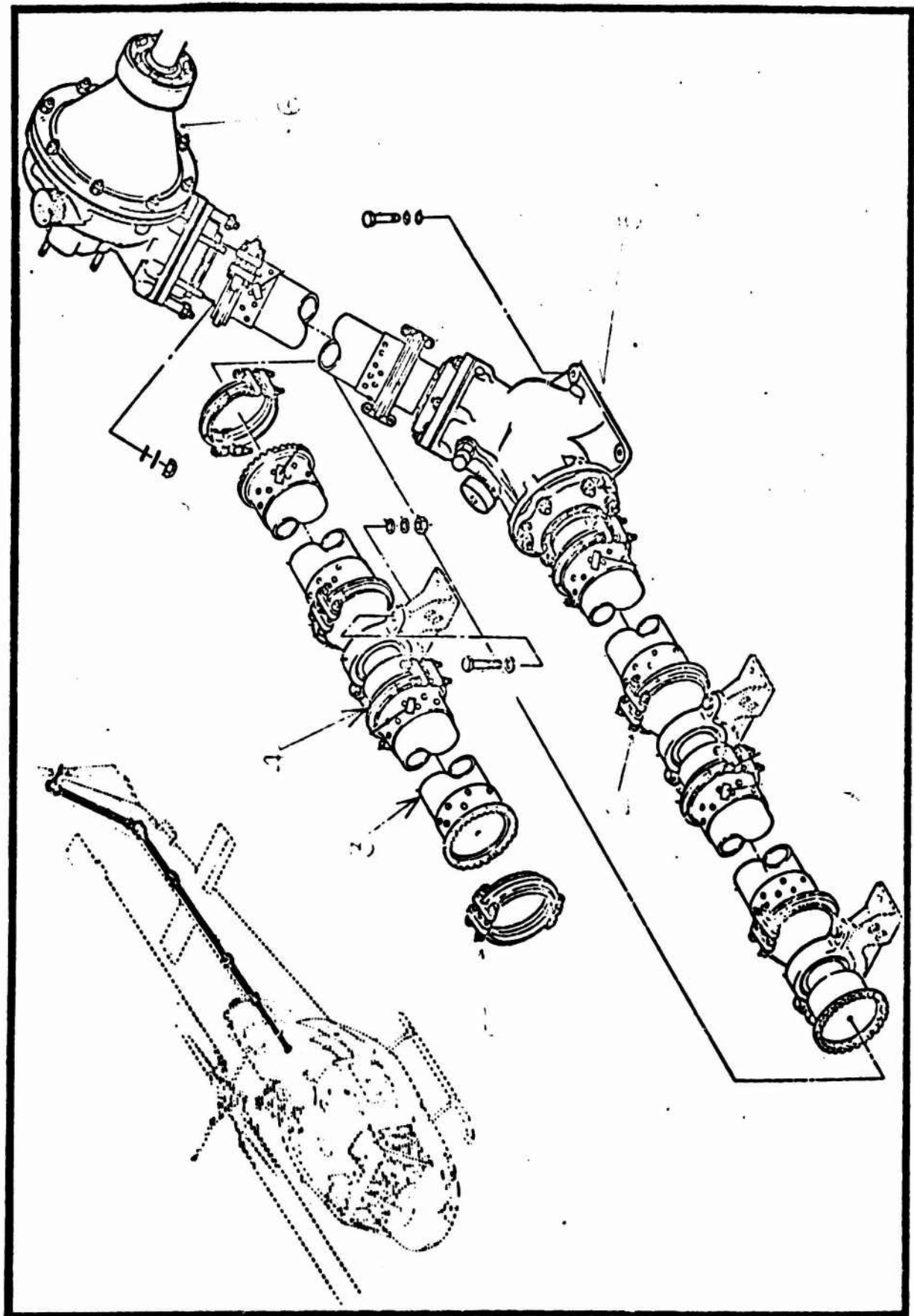


Figure 105 Shaft Installation, Tail Rotor Drive

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 195

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Nut	53106882069	Replace	Total Org. Supp.	1.6 * 1.7	1.0 * 1.5	1.0 * 1.0	1.015 * 1.059	111 * 47
2	Bolt	53060678027 53067571157 53068941067	Replace	Total Org. Supp.	1.6 * 1.8	1.5 * 1.5	1.0 * 2.0	1.050 * 0.890	61 * 32
3	Tail Rotor Shaft Assy	15606785414 16150190217	Replace	Total Org. Supp.	3.0 1.7 3.8	2.0 1.5 3.0	1.0 1.0 1.0	2.456 0.691 2.782	360 171 120
			Repair	Total Org. Supp.	3.1 * 3.1	3.0 * 3.0	5.0 * 5.0	1.530 * 1.678	35 * 26
			Installed	Total Org. Supp.	1.4 * 1.5	1.0 * 2.0	2.0 * 2.0	0.556 * 0.525	50 * 38
4	Clamp	30109576866 53400847780	Replace	Total Org. Supp.	1.6 1.3 2.3	1.0 1.0 2.0	1.0 1.0 1.0	1.045 0.769 1.698	204 127 76
5	42 Degree Gear Box Assy	16159182676	Replace	Total Org. Supp.	3.8 4.0 5.2	3.0 3.5 4.0	2.0 2.0 2.0	2.378 2.193 3.991	473 292 171
			Service	Total Org. Supp.	1.5 * 1.6	1.5 * 2.0	2.0 * 2.0	0.839 * 0.878	53 * 43
			Removed and Installed	Total Org. Supp.	5.4 * 5.7	4.0 * 4.5	4.0 * 10.0	3.075 * 3.206	46 * 31
			Removed	Total Org. Supp.	4.9 * 4.7	2.0 * 2.0	2.0 * 2.0	3.805 * 4.131	7 * 6

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 105

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
5	42 Degree Gear Box Assy (Cont'd)	16159182676	Installed	Total Org. Supp.	2.9 * 3.2	2.0 * 4.0	2.0 * 4.0	1.070 * 1.095	7 * 5
6	90 Degree Gear Box Assy	16159182677 16159763113	Replace	Total Org. Supp.	7.3 5.0 8.4	5.0 4.5 6.0	4.0 4.0 4.0	5.766 2.672 6.542	915 518 312
			Repair	Total Org. Supp.	2.6 * 2.3	2.0 * 2.0	2.0 * 2.0	0.722 * 0.475	33 * 21
			Service	Total Org. Supp.	1.0 0.6 1.9	0.6 0.5 1.5	0.5 0.5 0.5	0.808 0.385 1.507	393 192 201
			Initial Inspection	Total Org. Supp.	0.8 * 0.8	0.5 * 0.5	0.5 * 0.5	0.454 * 0.438	92 * 88
			Final Inspection	Total Org. Supp.	0.7 * 0.7	0.5 * 0.5	0.5 * 0.5	0.269 * 0.271	84 * 76
			Removed and Installed	Total Org. Supp.	4.5 * 4.7	4.0 * 4.0	4.0 * 2.0	2.804 * 2.924	167 * 101
			Installed	Total Org. Supp.	4.0 * 4.0	4.0 * 4.0	6.0 * 6.0	1.620 * 1.732	11 * 7
				Total Org. Supp.					
				Total Org. Supp.					

*Insufficient Data

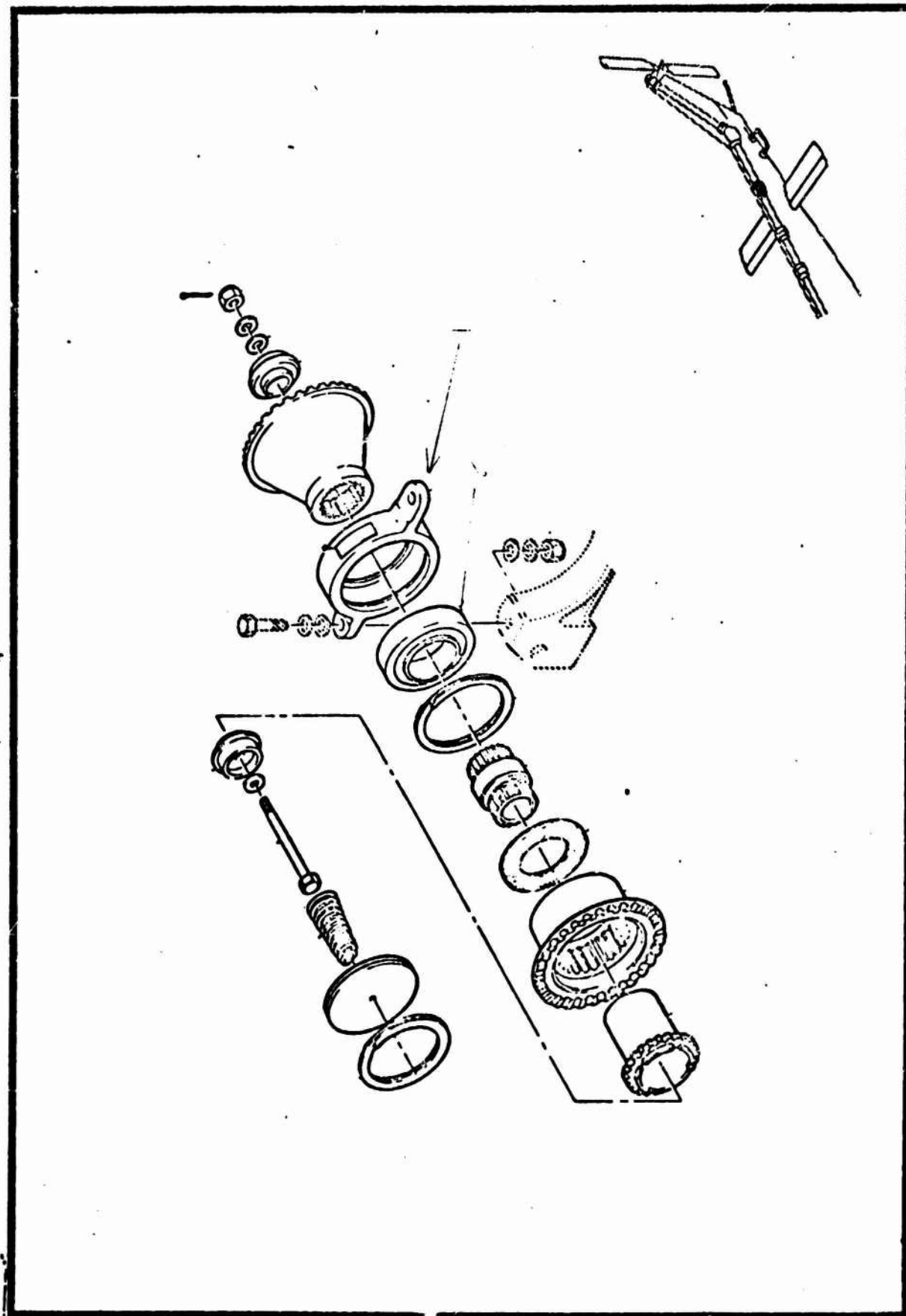


Figure 106 . Hanger Assembly, Driveshaft

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 106

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Hanger Assy	16156330820 16157652416 16158328951	Replace	Total	3.3	2.5	2.0	2.535	1129
				Org.	3.0	2.0	2.0	2.155	799
				Supp.	3.5	3.0	2.0	2.567	307
			Service	Total	2.9	2.0	2.0	1.600	78
				Org.	*	*	*	*	*
				Supp.	3.0	3.0	2.0	1.606	71
			Initial Inspection	Total	0.5	0.5	0.5	0.000	5
				Org.	*	*	*	*	*
				Supp.	0.5	0.5	0.5	0.000	5
			2	Bearing	31109118384	Final Inspection	Total	0.7	0.5
Org.	*	*					*	*	*
Supp.	0.7	0.5					0.5	0.247	10
Removed and Installed	Total	7.9				6.0	15.0	4.051	78
	Org.	*				*	*	*	*
	Supp.	8.5				8.0	15.0	4.310	51
Replace	Total	2.4				2.0	1.0	1.618	262
	Org.	2.0				2.0	2.0	1.095	55
	Supp.	2.4				2.0	1.0	1.540	178
Adjust	Total	3.4				3.2	5.0	1.783	17
	Org.	*	*	*	*	*			
	Supp.	3.6	4.0	5.0	1.850	13			
			Repair	Total	1.7	1.5	1.0	0.716	22
				Org.	*	*	*	*	*
				Supp.	1.7	1.5	1.0	0.842	14
			Service	Total	2.5	2.0	2.0	1.486	230
				Org.	*	*	*	*	*
				Supp.	2.6	2.0	2.0	1.501	214
			Initial Inspection	Total	0.9	0.5	0.5	0.479	69
				Org.	*	*	*	*	*
				Supp.	0.9	0.5	0.5	0.480	68

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 106

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
2	Bearing (Cont'd)	31109118384	Final Inspection	Total Org. Supp.	0.8 * 0.8	0.5 * 0.5	0.5 * 0.5	0.380 * 0.382	64 * 63
			Removed and Installed	Total Org. Supp.	3.7 1.7 3.8	3.0 2.0 3.0	2.0 2.0 1.0	2.705 0.665 2.860	86 20 56
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

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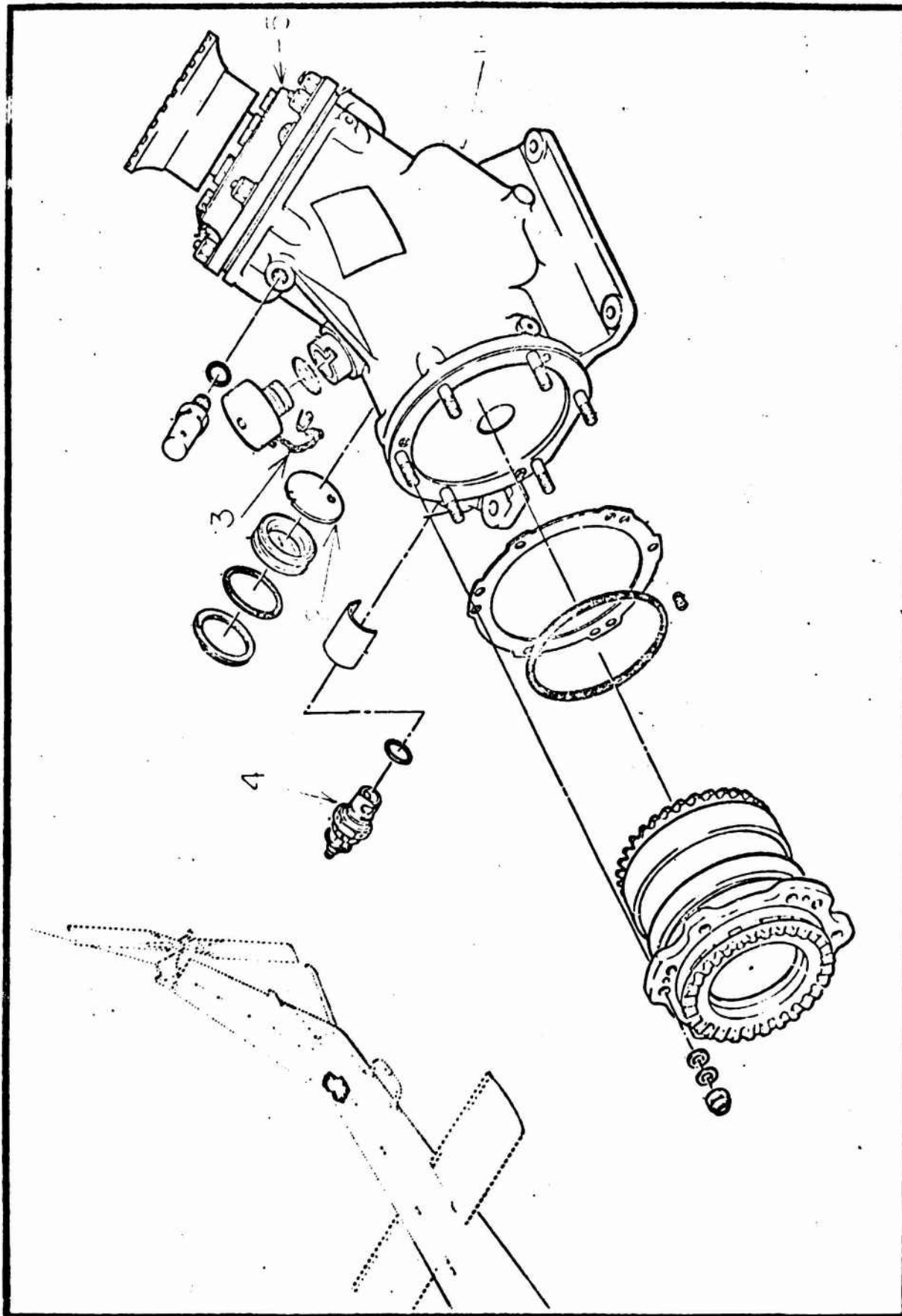


Figure 107 Gear Box Assembly, 42 Degree

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 107

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Case Assy	16157356560	Replace	Total Org. Supp.	2.9 3.3 *	2.0 3.0 *	2.0 4.0 *	1.186 1.166 *	11 8 *
2	Sight Indicator	66805800724	Replace	Total Org. Supp.	0.8 0.8 0.8	1.0 1.0 1.0	1.0 1.0 1.0	0.244 0.243 0.251	146 110 36
3	Chain	40102621551	Replace	Total Org. Supp.	0.7 0.7 *	0.5 0.5 *	1.0 0.5 *	0.311 0.311 *	36 34 *
4	Chip Detector	16159181893	Replace	Total Org. Supp.	1.1 1.1 1.0	1.0 1.0 1.0	1.0 1.0 1.0	0.642 0.649 0.610	972 814 158
			Repair	Total Org. Supp.	0.7 0.7 0.8	0.5 0.5 1.0	0.5 0.5 1.0	0.260 0.258 0.268	17 10 7
			Service	Total Org. Supp.	0.8 0.6 1.3	0.5 0.5 1.0	0.5 0.5 1.0	0.296 0.240 0.442	26 17 9
			Removed and Installed	Total Org. Supp.	0.5 0.5 0.8	0.5 0.5 0.5	0.5 0.5 0.5	0.414 0.404 0.500	610 587 23
			Checked Serviceable	Total Org. Supp.	0.7 * 0.8	0.5 * 0.5	0.5 * 0.5	0.334 * 0.422	12 * 6
5	42 Degree Quill Assy	16157603313 16157603314	Replace	Total Org. Supp.	4.2 4.2 *	4.0 4.0 *	6.0 6.0 *	1.475 1.529 *	15 12 *
			Service	Total Org. Supp.	1.3 * 1.3	0.5 * 0.5	2.0 * 2.0	0.823 * 0.823	6 * 6

*Insufficient Data

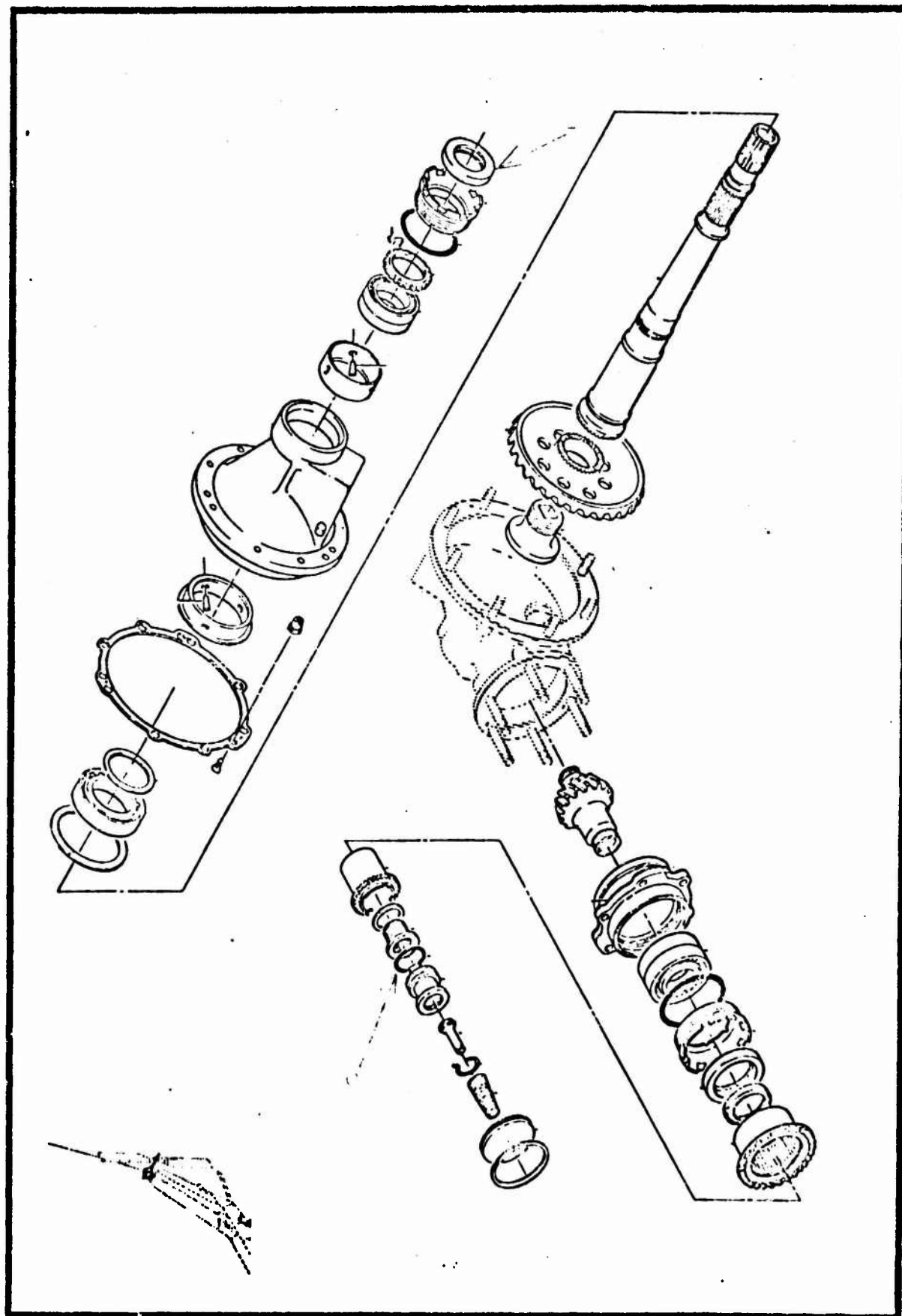


Figure 108 Quill Assembly, Gear Box, 90 Degree

REFERENCE FIGURE 108

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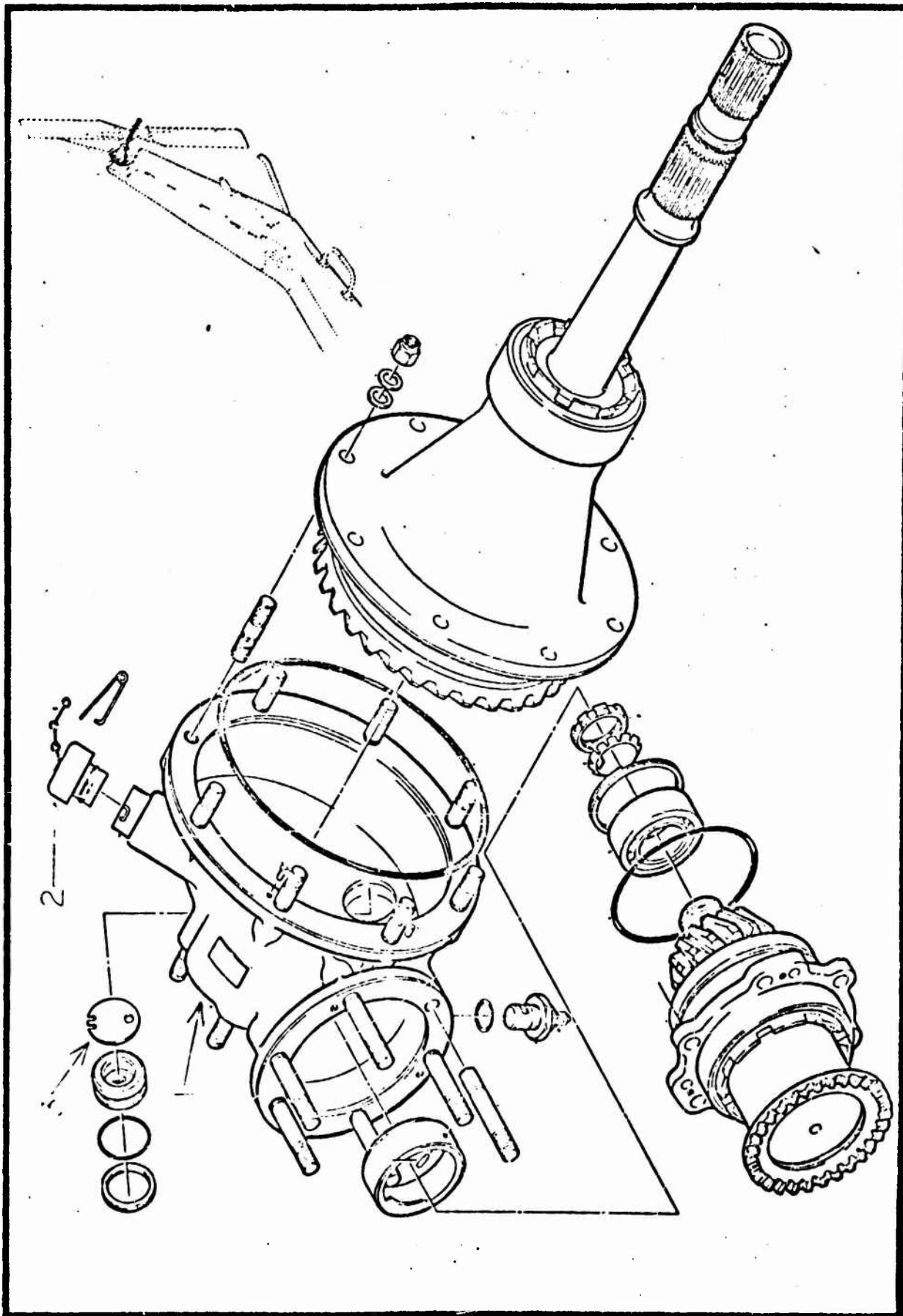


Figure 109 Gear Box Assembly, 90 Degree

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 109

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Case Assy	16157394574	Replace	Total Org. Supp.	3.0 3.0 3.0*	2.0 2.0 2.0*	4.0 4.0 4.0*	1.549 1.549 1.549*	6 6 6*
2	Cap	16156907280	Replace	Total Org. Supp.	0.9 0.9 0.7	1.0 1.0 0.5	0.5 0.5 1.0	0.467 0.451 0.285	71 58 11
3	Disk	16159757131	Replace	Total Org. Supp.	1.0 0.8 0.8	1.0 1.0 1.0	1.0 1.0 1.0	0.538 0.301 0.284	164 97 39
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

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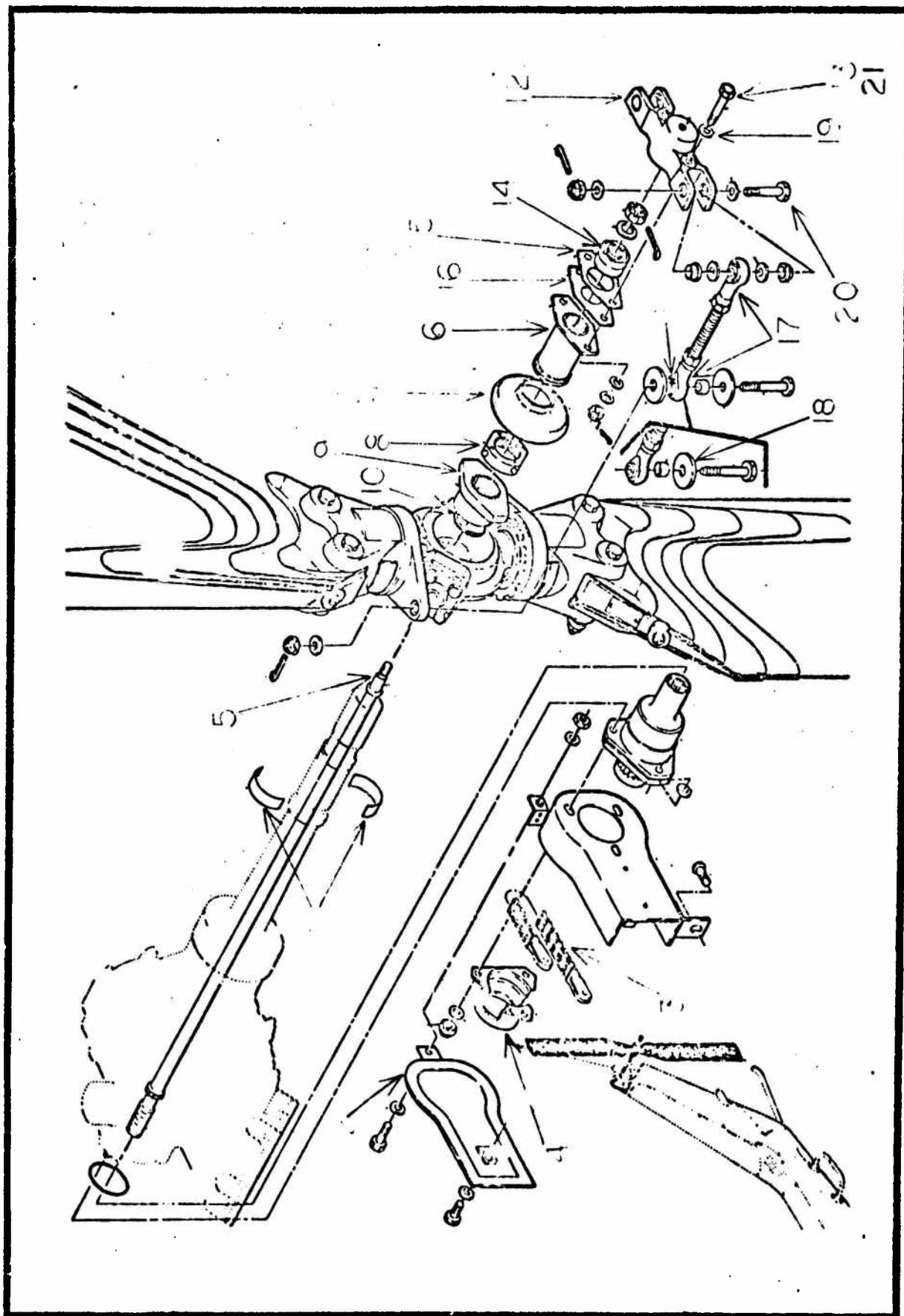


Figure 110 Tail Rotor Installation

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 110

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Bearing	31209800344	Replace	Total	1.8	1.0	1.0	1.231	157
				Org.	1.6	1.0	1.0	0.971	110
				Supp.	1.3	1.0	1.0	0.712	55
2	Cover	16150749014 16152347299	Replace	Total	1.6	1.0	1.0	1.413	163
				Org.	1.3	1.0	1.0	1.007	80
				Supp.	2.0	1.0	1.0	1.654	37
			Repair	Total	1.9	2.0	2.0	0.779	33
				Org.	*	*	*	*	*
				Supp.	1.9	2.0	2.0	0.755	32
3	Chain	16151724508	Replace	Total	2.3	2.0	1.0	1.868	640
				Org.	1.7	1.5	1.0	1.010	391
				Supp.	2.9	2.0	2.0	2.296	226
			Adjust	Total	3.0	3.0	3.0	0.000	6
				Org.	*	*	*	*	*
				Supp.	3.0	3.0	3.0	0.000	6
			Service	Total	1.3	1.0	1.0	0.494	13
				Org.	*	*	*	*	*
				Supp.	1.5	1.0	2.0	0.535	8
			Removed and Installed	Total	2.0	1.6	1.0	1.495	42
				Org.	*	*	*	*	*
				Supp.	2.2	2.0	1.0	1.713	24
4	Sprocket Guard	16156246719	Replace	Total	1.3	1.0	1.0	0.672	63
				Org.	1.3	1.0	0.5	0.764	32
				Supp.	1.3	1.0	1.0	0.576	31
5	Tail Rotor Control Tube	16158865998	Replace	Total	1.9	1.6	1.0	1.265	248
				Org.	1.9	1.5	1.0	1.176	175
				Supp.	2.1	1.6	1.0	1.430	73
			Removed and Installed	Total	1.0	1.0	1.0	0.565	36
				Org.	0.9	0.5	0.5	0.523	14
				Supp.	0.9	1.0	1.0	0.489	19

*Insufficient Data

**UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 110**

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
5	Tail Rotor Control Tube (Cont'd)	16158865998	Installed	Total Org. Supp.	1.7 * 1.8	2.0 * 2.0	2.0 * 2.0	0.468 * 0.422	11 * 10
6	Tail Rotor Slider	16158596111	Replace	Total Org. Supp.	2.0 1.7 2.4	1.5 1.5 1.5	1.0 1.0 1.0	1.796 1.140 2.586	823 603 219
			Service	Total Org. Supp.	0.6 * 0.6	0.5 * 0.5	0.5 * 0.5	0.309 * 0.297	10 * 6
7	Boot	16155031896	Removed and Installed	Total Org. Supp.	1.2 1.1 *	1.0 1.0 *	1.0 1.0 *	0.603 0.585 *	11 9 *
8	Nut	53106246714	Replace	Total Org. Supp.	1.2 1.2 1.3	1.0 1.0 1.0	1.0 1.0 1.0	0.671 0.696 0.439	698 440 179
			Adjust	Total Org. Supp.	1.0 1.0 *	1.0 1.0 *	1.0 1.0 *	0.571 0.519 *	82 75 *
9	Static Stop	16150830468 16157015655 16158966267	Service	Total Org. Supp.	0.8 0.8 *	0.8 0.5 *	0.5 0.5 *	0.321 0.316 *	92 90 *
10	Shim	53409509395	Replace	Total Org. Supp.	1.2 1.2 1.7	1.0 1.0 1.0	1.0 1.0 1.0	0.742 0.852 0.619	47 24 23
				Total Org. Supp.	2.1 1.6 1.4	2.0 1.5 1.0	1.0 1.0 1.0	1.531 0.717 0.602	81 33 30

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 110

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
10	Shim (Cont'd)	53409509395	Removed and Installed	Total Org. Supp.	3.0 * 3.0	3.0 * 3.0	3.0 * 3.0	0.000 * 0.000	7 * 7
11	Cone Set	16157753846	Replace	Total Org. Supp.	1.5 1.6 0.9	1.0 1.0 1.0	1.0 2.0 1.0	1.084 1.107 0.348	43 20 12
12	Crosshead Assy	16150513646 16157364002	Replace	Total Org. Supp.	2.2 1.8 2.2	2.0 1.5 2.0	1.0 1.0 1.0	1.923 1.131 1.553	62 56 247
			Service	Total Org. Supp.	1.1 1.2 *	1.0 1.0 *	1.0 1.0 *	0.550 0.628 *	14 10 *
			Removed and Installed	Total Org. Supp.	1.1 1.1 1.2	1.0 1.0 1.0	1.0 1.0 2.0	0.592 0.513 0.649	64 47 15
13	Bolt	53066805284	Replace	Total Org. Supp.	1.2 1.5 1.3	1.0 1.5 1.0	1.0 1.0 1.0	0.690 0.470 0.728	54 13 32
14	Bearing	31101350563	Replace	Total Org. Supp.	1.6 1.2 1.2	1.0 1.0 1.0	1.0 1.0 1.0	1.104 0.525 0.564	410 221 120
15	Shim	16155842082	Replace	Total Org. Supp.	1.3 0.9 1.5	1.0 1.0 1.0	1.0 1.0 1.0	0.722 0.392 0.991	73 22 41
16	Flate	31109733512	Replace	Total Org. Supp.	1.2 * 1.0	1.0 * 1.0	1.0 * 1.0	0.460 * 0.213	30 * 12
17	Pitch Link Assy	16151575087	Replace	Total Org. Supp.	2.4 2.0 2.4	2.0 2.0 2.0	2.0 2.0 2.0	1.798 1.121 1.345	1170 838 265

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 110

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
17	Pitch Link Assy (Cont'd)	16151575087	Removed and Installed	Total	0.7	0.5	0.5	0.265	257
				Org.	0.7	0.5	0.5	0.264	254
				Supp.	*	*	*	*	*
18	Washer	53102265533	Checked Serviceable	Total	0.9	0.5	0.5	0.695	8
				Org.	0.8	0.5	0.5	0.671	5
				Supp.	1.0	0.5	0.5	0.866	3
19	Spacer	53652694457 53655803641	Replace	Total	0.8	1.0	1.0	0.269	32
				Org.	0.8	1.0	1.0	0.239	14
				Supp.	0.8	1.0	1.0	0.299	18
20	Bolt	53061509954 53061509955 53061509956 53061509957	Replace	Total	1.4	1.0	0.5	1.076	89
				Org.	1.2	1.0	1.0	0.710	42
				Supp.	1.3	1.0	0.5	0.894	41
21	Bolt	53061509954 53061509955 53061509956 53061509957	Replace	Total	0.9	0.5	0.5	0.599	68
				Org.	*	*	*	*	*
				Supp.	0.9	0.5	0.5	0.643	57
21	Bolt	53061509954 53061509955 53061509956 53061509957	Replace	Total	1.1	1.0	1.0	0.625	85
				Org.	0.9	0.5	0.5	0.592	32
				Supp.	2.1	2.0	2.0	0.195	12
				Total					
				Org.					
				Supp.					
				Total					
				Org.					
				Supp.					

*Insufficient Data

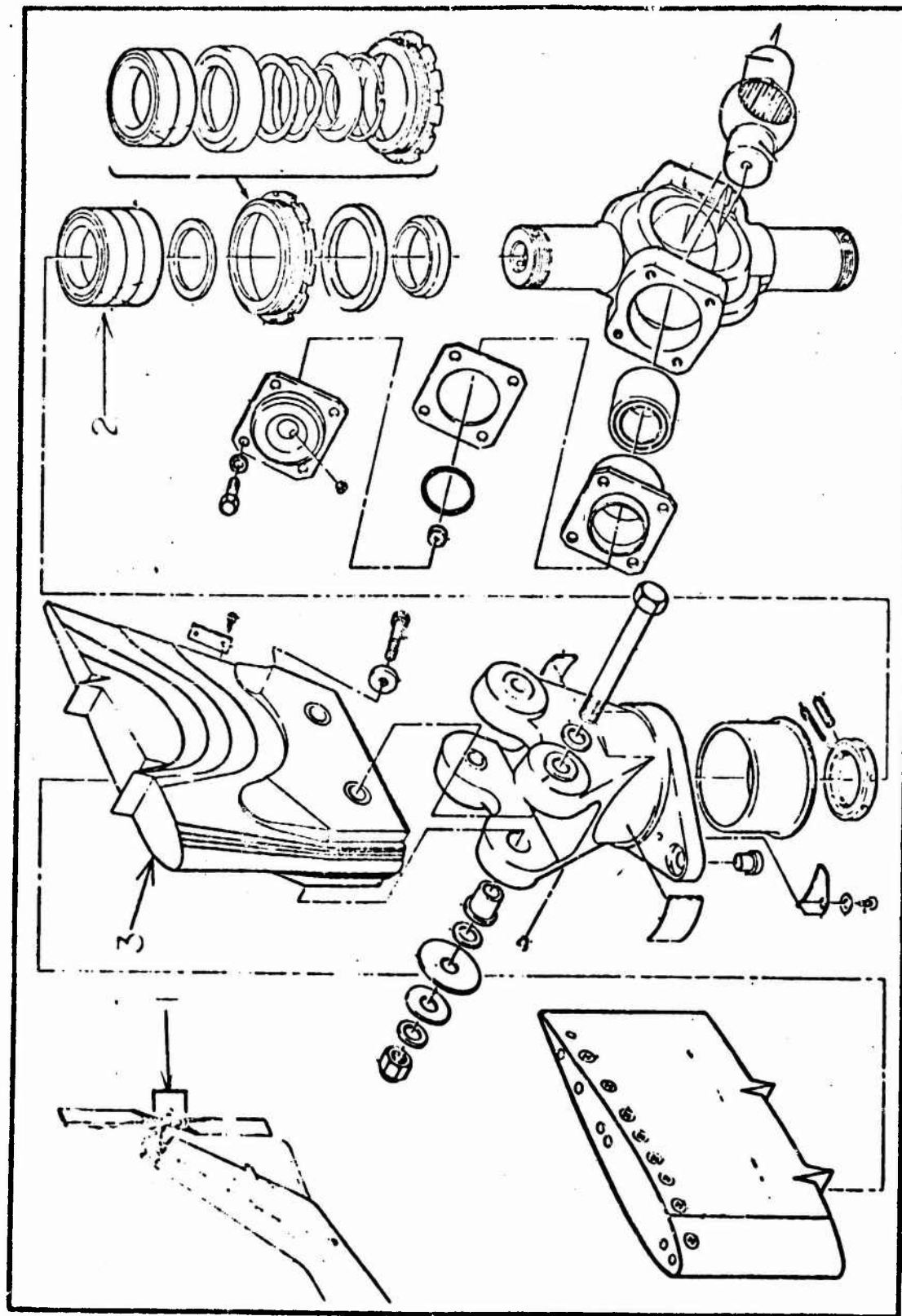


Figure 111 Hub and Blade Assembly, Tail Rotor

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 111

ITEM NO.	NOME/CLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Tail Rotor Hub Assy	16150179616 16151336872 16151761797 16154727309 16159336824 16159336825	Replace	Total Org. Supp.	3.5 2.7 3.5	3.0 2.0 2.5	2.0 2.0 1.0	2.492 1.272 2.552	626 215 398
			Adjust	Total Org. Supp.	2.9 * 2.9	2.5 * 2.5	1.0 * 1.0	1.651 * 1.663	286 * 255
			Service	Total Org. Supp.	3.0 0.7 3.3	3.0 0.5 3.0	4.0 0.5 4.0	2.113 0.359 2.089	827 83 723
			Initial Inspection	Total Org. Supp.	0.7 * 0.7	0.5 * 0.5	0.5 * 0.5	0.270 * 0.271	175 * 171
			Final Inspection	Total Org. Supp.	0.7 * 0.7	0.5 * 0.5	0.5 * 0.5	0.369 * 0.371	184 * 180
			Removed and Installed	Total Org. Supp.	3.9 2.3 4.1	4.0 2.0 4.0	4.0 1.0 4.0	2.468 1.122 2.476	379 104 225
			Checked Serviceable	Total Org. Supp.	1.0 * 1.0	1.0 * 1.0	1.0 * 1.0	0.301 * 0.301	12 * 12
			Installed	Total Org. Supp.	3.4 * 3.5	4.0 * 4.0	4.6 * 4.6	1.391 * 1.370	169 * 148
			Replace	Total Org. Supp.	2.3 * 2.3	2.0 * 2.0	2.0 * 2.0	1.134 * 1.134	91 * 82
			Replace	Total Org. Supp.	3.1 3.3 2.9	2.0 3.0 2.0	2.0 2.0 2.0	2.510 2.096 2.519	644 243 391
2	Bearing	31106250019 31107840227 31103726968							
3	Tail Rotor Blade Assy	16154727308 16159070842							

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 111

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
3	Tail Rotor Blade Assy (Cont'd)	16154727308 16159070842	Adjust	Total Org. Supp.	1.5 * 1.6	1.5 * 1.5	1.0 * 2.0	0.499 * 0.445	71 * 36
			Service	Total Org. Supp.	1.2 0.8 1.3	1.0 0.7 1.0	2.0 0.5 2.0	0.630 0.308 0.641	162 46 103
			Removed and Installed	Total Org. Supp.	2.4 1.4 2.7	2.0 1.3 2.0	2.0 1.0 1.3	0.436 0.464 1.509	88 22 61
			Removed	Total Org. Supp.	10.1 * 10.1	10.0 * 10.0	10.0 * 10.0	4.671 * 4.671	71 * 71
			Installed	Total Org. Supp.	2.8 * 2.9	3.0 * 3.0	3.0 * 3.0	0.810 * 0.778	173 * 168
			Replace	Total Org. Supp.	2.3 1.9 *	2.0 2.0 *	2.0 2.0 *	1.179 0.839 *	74 37 *
			Adjust	Total Org. Supp.	2.4 1.7 2.6	2.0 1.5 2.0	1.0 1.0 1.0	1.624 1.150 1.655	1,206 431 760
			Repair	Total Org. Supp.	2.2 * 2.5	2.0 * 2.8	1.0 * 1.0	1.455 * 1.490	69 * 47
			Service	Total Org. Supp.	2.1 1.1 2.9	1.5 1.0 2.0	1.0 1.0 2.0	1.738 0.669 1.858	1,927 863 1016
			Initial Inspection	Total Org. Supp.	0.8 * 0.8	0.5 * 0.5	0.5 * 0.5	0.462 * 0.463	474 * 460
--	T/R Hub and Blade Assy	16151337238							

*Insufficient Data

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 111

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
--	T/R Hub and Blade Assy (Cont'd)	16151337238	Final Inspection	Total Org. Supp.	0.7 0.7 0.8	0.5 0.5 0.5	0.5 0.5 0.5	0.440 0.268 0.437	473 7 453
			Removed and Installed	Total Org. Supp.	4.0 2.3 4.6	3.0 2.0 4.0	2.0 2.0 2.0	2.800 1.088 3.028	788 260 429
			Checked Serviceable	Total Org. Supp.	1.6 * 1.6	2.0 * 2.0	2.0 * 2.0	0.909 * 0.998	64 * 38
			Removed	Total Org. Supp.	2.0 2.1 1.8	2.0 2.0 1.0	1.0 2.0 1.0	1.261 1.126 1.334	155 80 74
			Installed	Total Org. Supp.	1.7 * 1.6	2.0 * 1.0	1.0 * 1.0	0.816 * 0.179	119 * 82
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					
				Total Org. Supp.					

*Insufficient Data

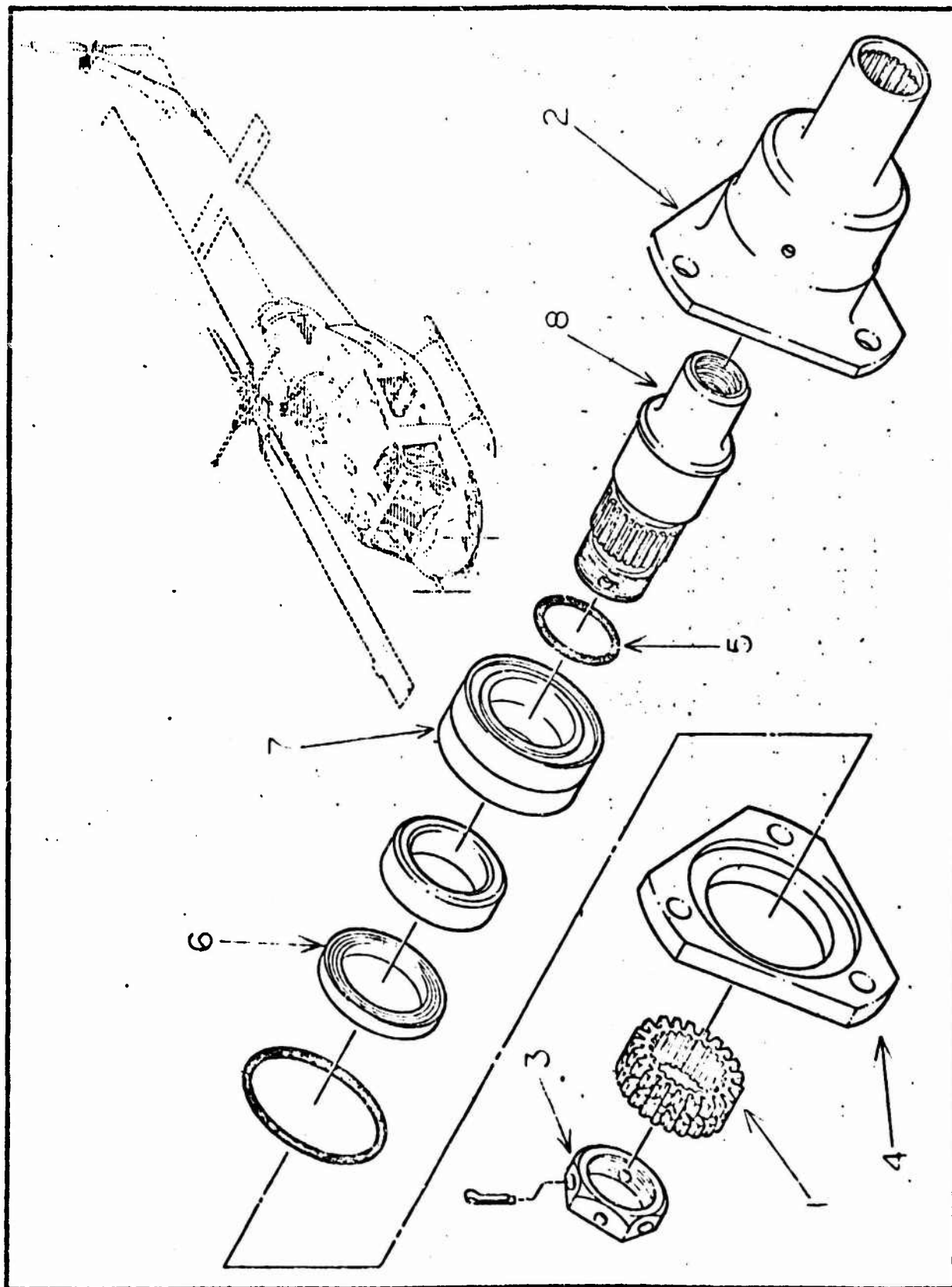


Figure 112 Control Quill Assembly

UH-1H FLAT RATE DATA
FUNCTIONAL GROUP 04
REFERENCE FIGURE 112

ITEM NO.	NOMENCLATURE	FSN/PN	ACTION CODE	MAINT. LEVEL	MEAN	MEDIAN	MODE	STD. DEV.	SAMPLE SIZE
1	Sprocket Wheel	16156246956	Replace	Total Org. Supp.	2.1 1.6 2.1	1.5 1.0 2.0	1.0 1.0 2.0	1.228 1.084 1.389	672 404 234
2	Tail Rotor Quill Housing	16158156682	Replace	Total Org. Supp.	1.9 1.2 2.5	1.0 1.0 2.0	1.0 1.0 1.0	1.625 0.809 1.767	82 45 33
			Repair	Total Org. Supp.	1.6 * 1.6	1.5 * 1.5	1.5 * 1.5	0.377 * 0.377	6 * 6
3	Nut	16156744233	Replace	Total Org. Supp.	0.8 0.5 1.0	1.0 0.5 1.0	1.0 0.5 1.0	0.363 0.238 0.274	18 7 11
4	Retainer	16158062439	Replace	Total Org. Supp.	1.0 0.7 1.1	1.0 0.5 1.0	1.0 0.5 1.0	0.487 0.273 0.460	41 17 23
5	Packing	53305421457 53305851068	Replace	Total Org. Supp.	1.4 1.2 1.6	1.0 1.0 1.0	1.0 1.0 1.0	1.149 0.987 1.289	294 157 137
6	Seal	53305154742	Replace	Total Org. Supp.	1.9 1.1 2.1	1.0 1.0 2.0	1.0 1.0 1.0	1.480 0.597 1.569	186 78 92
7	Bearing	31100796387 31201681473	Replace	Total Org. Supp.	1.4 1.6 1.2	1.0 1.0 1.0	1.0 1.0 1.0	0.767 0.711 0.519	87 40 34
8	Control Nut Assy	16156912141	Replace	Total Org. Supp.	1.3 1.4 1.3	1.0 1.0 1.0	1.0 1.0 1.0	0.731 0.784 0.672	107 56 51
--	Control Quill Assy	16158156682	Service	Total Org. Supp.	1.2 * 1.2	1.0 * 1.0	1.0 * 1.0	0.691 * 0.711	18 * 17

*Insufficient Data